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PARTS CATALOGUE

2003 – 8

1st EDITION



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ENGINE
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2

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PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality performance.

This parts catalogue covers the list of all service parts for SUZUKI FD110XCU, FD110XCD

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required
ASSY	: Assembly
E. No.	: Engine number
F. No.	: Frame number
D	: Diameter of material
ID	: Inside diameter
OD	: Outside diameter
L	: Length
LH	: Left hand side
RH	: Right hand side
~100045	: Up to F. No. 100045
100046~	: From F. No. 100046
NT	: Number of teeth
OPT	: Optional
OS	: Over size
STD	: Standard
T	: Thickness
US	: Under size
W	: Width
12 X 34 X 5.6	Figures in the description column show the dimensions of parts.

-> 12345-56781 (Part No.): indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones not interchangeable with new ones.

<- 12345-56781 (Part No.): indicates that the former and new parts are interchangeable with each other and both are usable.

3. **INNER PARTS OF ASSEMBLY**

Parts name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. **MODIFICATION NOTICE**

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. **NOTE**

- 5-1 There are some different parts from those of productions models among spare parts for the administrative reasons and common use of them with other models.
- 5-2 In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3 Note that the drawings on the illustration on page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. **SPECIFICATION CODE**

This catalogue contains the parts for the model designed for the following spec.;
spec. Code: P8.

7. **SERIAL FRAME NUMBER**

FD110XCU : PMFFD110U03A00001-

8. **COLOUR**

- 8.1 EUGENIA BLUE - 275
- 8.2 MICA RED - 00K



1

FIG. 1

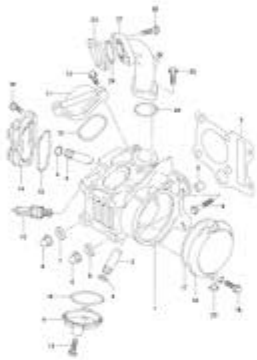


FIG. 2

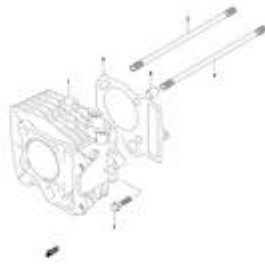


FIG. 3

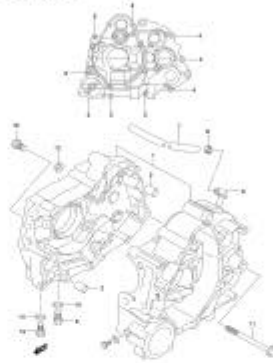


FIG. 4

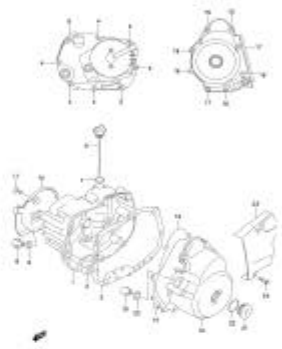


FIG. 5

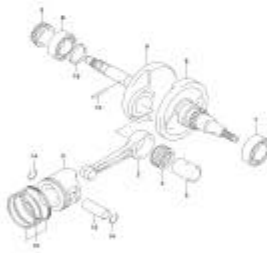


FIG. 6

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FIG. 7

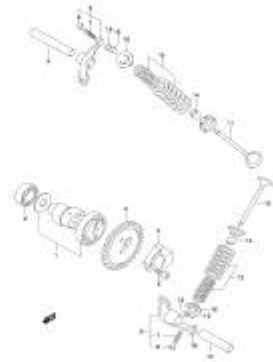


FIG. 8





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FIG. 9

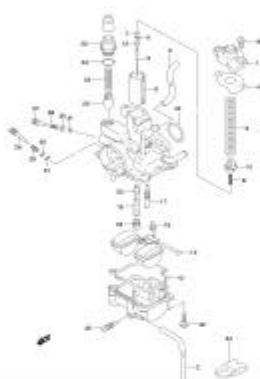


FIG. 10

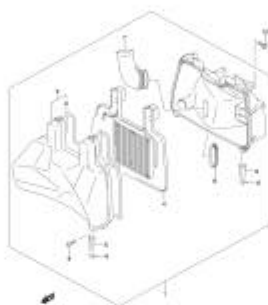


FIG. 11

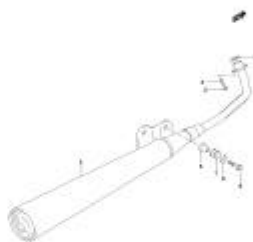


FIG. 12

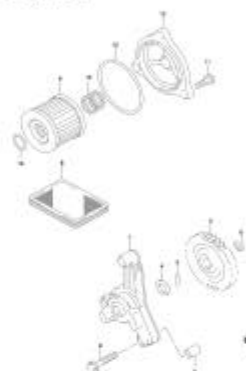


FIG. 13

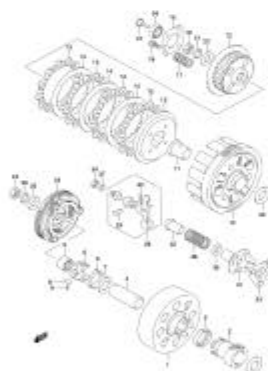


FIG. 14

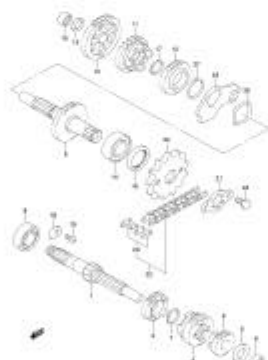
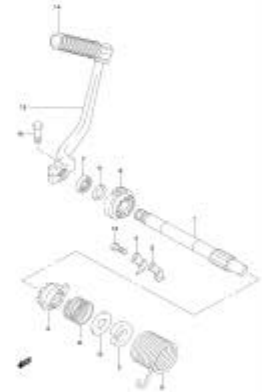


FIG. 15



FIG. 16





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FIG. 17

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FIG. 18

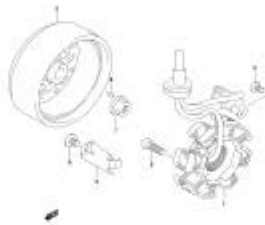


FIG. 19

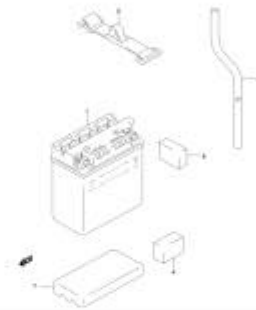


FIG. 20

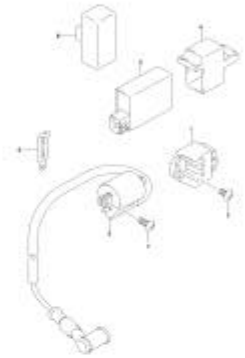


FIG. 21

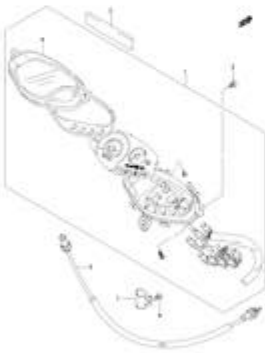


FIG. 22

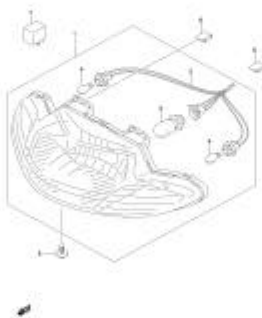


FIG. 23

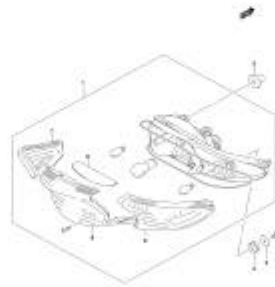


FIG. 24

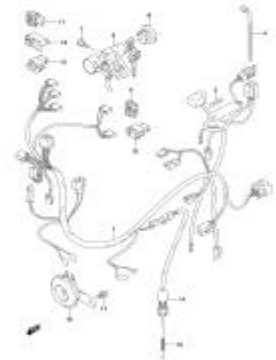




FIG. 25



FIG. 26



FIG. 27

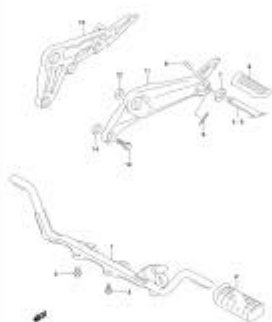


FIG. 28



FIG. 29

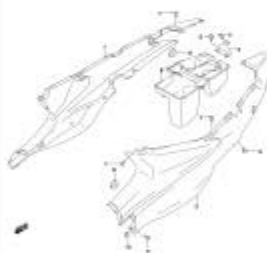


FIG. 30

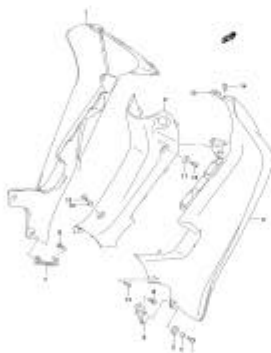


FIG. 31

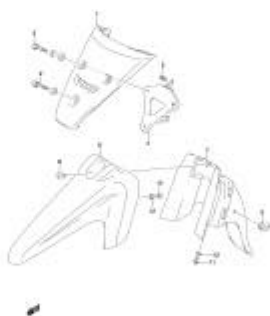


FIG. 32





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FIG. 33

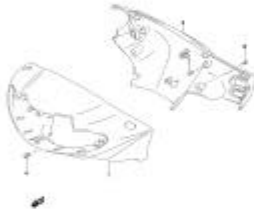


FIG. 34

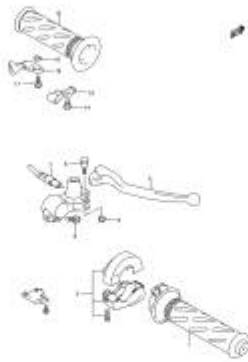


FIG. 35

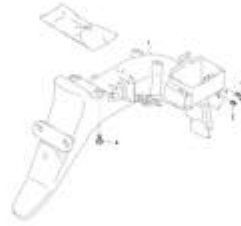


FIG. 36



FIG. 37



FIG. 38



FIG. 39

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FIG. 40

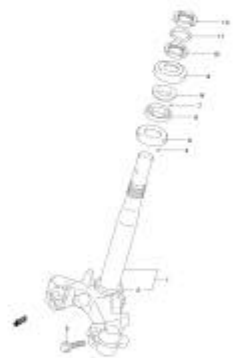




FIG. 41

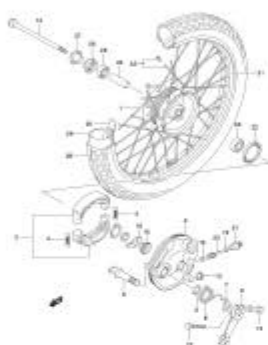


FIG. 42

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FIG. 43

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FIG. 44

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FIG. 45

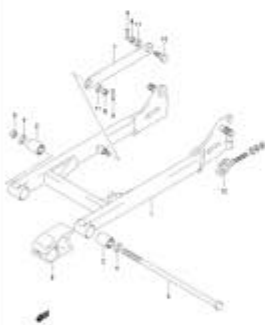


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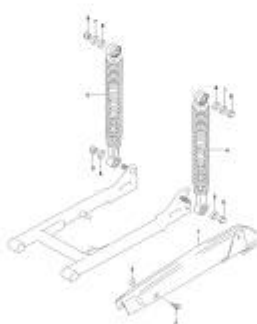


FIG. 47

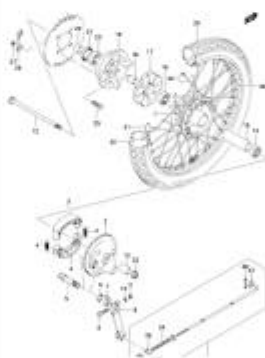


FIG. 48



FIG. 1

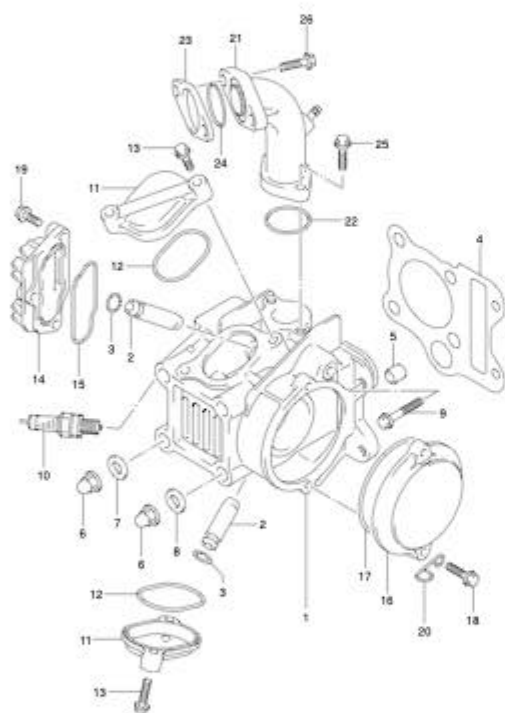


FIG. 1 (B-2) CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11110M09G00-000	HEAD, CYLINDER	1	
2	09381-10004-000	RING	2	
3	11115-09G00-000	GUIDE, VALVE	2	
4	11141M20G00-000	GASKET, CYLINDER HEAD	1	
5	04211-11129-000	PIN	2	
6	09159-08049-000	NUT	4	
7	09168-08021-000	GASKET	2	
8	09160-08039-000	WASHER	2	
9	05147-06253-000	BOLT, CYLINDER HEAD	2	
10	09482-00569-000	SPARK PLUG (NGK, DENSO)	1	
11	11175M09400-000	CAP, INSPECTION	2	
12	08280-50007-000	O RING, INSPECTION CAP	2	
13	01547-06203-000	BOLT	4	
14	11134M09G00-000	COVER, CYLINDER HEAD RH	1	
15	11144-09G00-000	O RING, HEAD COVER	1	
16	11121-09G00-000	COVER, CYLINDER HEAD LH	1	
17	08280-60004-000	O RING	1	
18	01547-06203-000	BOLT	2	
19	01547-06253-000	BOLT, CYLINDER HEAD COVER	3	
20	09403-06404-000	CLAMP, OVER FLOW HOSE	1	
21	13110-09G02-000	PIPE, INTAKE	1	
22	13125-09G00-000	GASKET, INTAKE PIPE	1	
23	13129-09G00-000	INSULATOR, CARBURETOR	1	
24	08280-24005-000	O RING, INSULATOR	1	
25	01547-06253-000	BOLT, INTAKE HEAD	2	
26	01547-06253-000	BOLT, INTAKE CARBURETOR	2	

FIG. 2



2

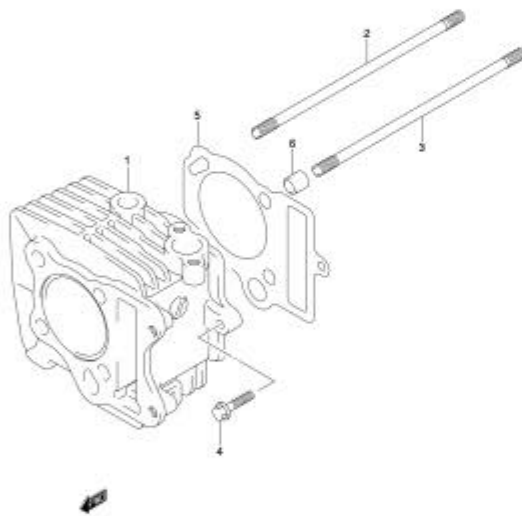


FIG. 2 (B-3) CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11210M09G10-0F0	CYLINDER	1	
2	09108-08171-000	STUD BOLT (8X192)	2	
3	09108-08172-000	STUD BOLT (8X197)	2	
4	01507-06253-000	STUD BOLT (6X25)	1	
5	11241M09G00-000	GASKET, CYLINDER	1	
6	04211-11129-000	PIN	2	

FIG. 3

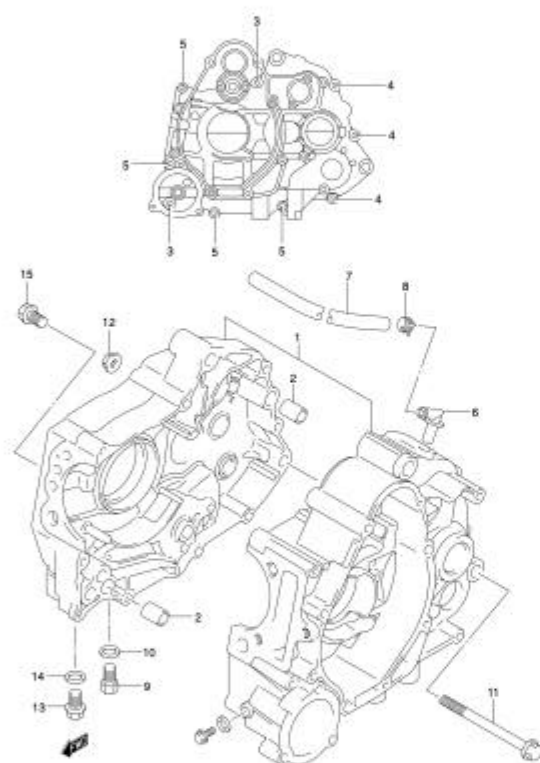


FIG. 3 (B-4) CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	11300M09Q20-000	CRANKCASE ASSY	1	FD110XCU
1-2	11300M09G30-000	CRANKCASE ASSY	1	FD110XCD
2	04211-13189-000	PIN	2	
3	01547-06403-000	SCREW	2	
4	01547-06503-000	SCREW	3	
5	01547-06753-000	SCREW	4	
6	16911-23F00T000	UNION, BREATHER HOSE	1	
7	08352-70113-340	HOSE, BREATHER	1	
8	09401-10401-000	CLIP	2	
9	D1505-10163-000	PLUG, OIL DRAIN	1	
10	09168-10002-000	GASKET	1	
11	09103-10116-000	BOLT (L:100)	2	
12	08319-31103-000	NUT	2	
13	06247-10008-000	PLUG, OIL GALLERY (10X12)	1	
14	09168-10002-000	GASKET (9.9X14X0.3)	1	
15	01547-06123-000	PLUG, OIL GALLERY	1	

FIG. 4

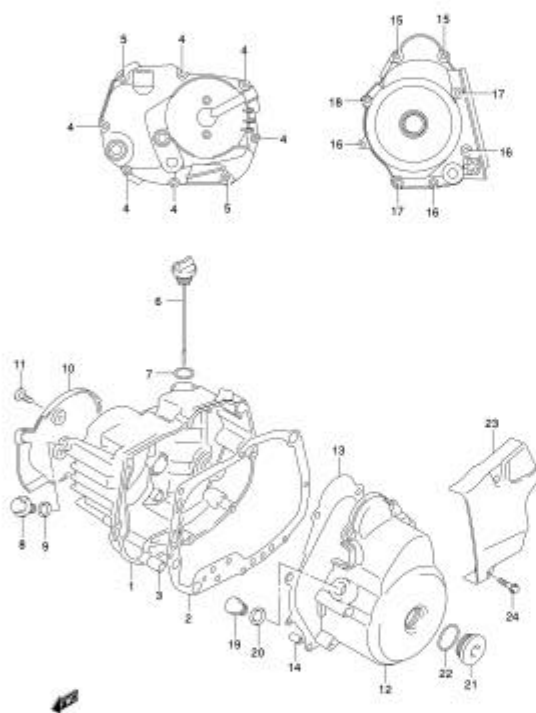


FIG. 4 (B-5) CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11341M09G00-000	COVER, CLUTCH	1	
2	11482M09G00-000	GASKET, CLUTCH COVER	1	
3	04211-13189-000	PIN	2	
4	01547-06303-000	SCREW	6	
5	01547-06403-000	SCREW	2	
6	11971-09403-000	GAUGE, OIL LEVEL	1	
7	06080-17003-000	O RING	1	
8	01550-08123-000	PLUG, OIL CHECK	1	
9	09168-28015-000	GASKET	1	
10	11383M23F00-000	CAP, CLUTCH COVER	1	
11	02142-05083-000	SCREW, CAP	2	
12	11351M09G00-000	COVER, MAGNETO	1	
13	11483M09G00-000	GASKET, MAGNETO COVER	1	
14	04211-09149-000	PIN	2	
15-1	01547-06203-000	SCREW	2	FD110XDU
15-2	01547-06803-000	SCREW	2	FD110XCD
16	01547-06303-000	SCREW	3	
17	01547-06403-000	SCREW	2	
18	01547-06903-000	SCREW	1	
19	09247-12104-000	PLUG, TDP (12X10)	1	
20	09168-12002-000	GASKET (12.1X16.2X1.2)	1	
21	06259-28014-000	PLUG, HOLE	1	
22	06080-22008-000	O RING	1	
23	11361-23F01-000	COVER, ENGINE SPROCKET	1	
24	01547-06303-000	SCREW	2	

FIG. 5

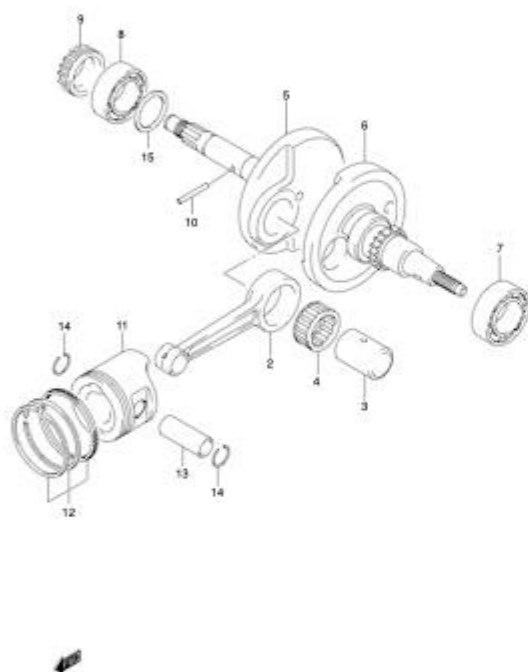


FIG. 5 (C-2) CRANKSHAFT

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
2	12161-09G00-000	ROD, CONNECTING	1	
3	12211-20G00-0A0	PIN, CRANK	1	
4	09263-28029-080	BEARING	1	
5	12221-09G00-000	CRANKSHAFT, RH	1	
6-1	12261-09G00-000	CRANKSHAFT, LH	1	FD110XCU
6-2	12261-09G10-000	CRANKSHAFT, LH	1	FD110XCD
7	09262-35063-000	BEARING, LH	1	
8	09262-25122-000	BEARING, RH	1	
9	16321-23F00-000	GEAR, OIL PUMP DRIVE	1	
10	04221-03059-000	PIN	1	
11-1	1211M09G10-0F0	PISTON (STD)	1	
11-2	12140-23F00-050	RING SET, PISTON (OS 0.5)	1	OPT
12	12140-23F00-000	RING SET, PISTON	1	
13	12151-20G00-000	PIN, PISTON	1	
14	09381-14001-000	CIRCLIP	2	
15-1	09181-25051-000	SHIM (T:0.60)	1	
15-2	09181-25052-000	SHIM (T:0.65)	1	
15-3	09181-25053-000	SHIM (T:0.70)	1	
15-4	09181-25054-000	SHIM (T:0.75)	1	
15-5	09181-25055-000	SHIM (T:0.80)	1	
15-6	09181-25056-000	SHIM (T:0.85)	1	
15-7	09181-25057-000	SHIM (T:0.90)	1	
15-8	09181-25058-000	SHIM (T:0.95)	1	
15-9	09181-25059-000	SHIM (T:1.00)	1	
15-10	09181-25060-000	SHIM (T:1.05)	1	
15-11	09181-25061-000	SHIM (T:1.10)	1	
15-12	09181-25062-000	SHIM (T:1.15)	1	
15-13	09181-25063-000	SHIM (T:1.20)	1	
15-14	09181-25179-000	SHIM (T:1.25)	1	
15-15	09181-25181-000	SHIM (T:1.30)	1	



FIG. 6



2

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FIG. 7

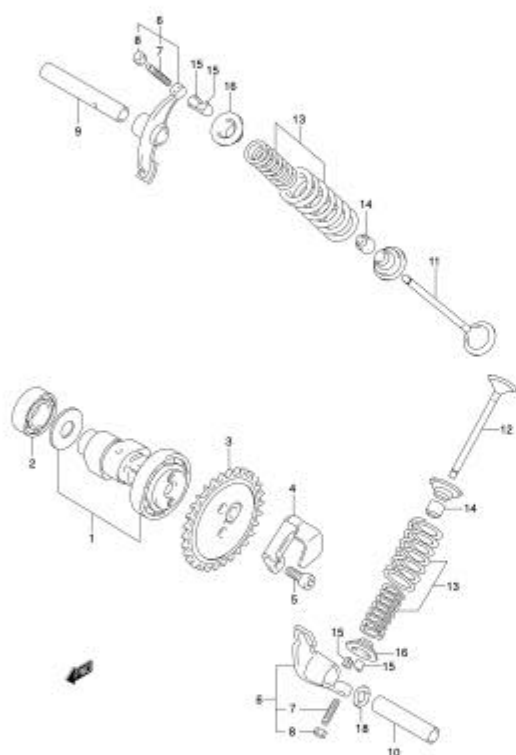


FIG. 7 (C-4) CAM SHAFT/VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	12710-09G40-000	CAM SHAFT	1	FD110XCU
1-2	12710-09G60-000	CAM SHAFT	1	FD110XCD
2	06262-15026-000	BEARING	1	
3	12741-09G00-000	SPROCKET, CAM SHAFT	1	
4	12954-09G10-000	WASHER, SPROCKET	1	
5	09106-06028T000	BOLT	2	
6	12840-09G20-000	ARM, VALVE ROCKER	2	
7	12840-09G00-000	SCREW, ADJUSTING	2	
8	12843-09G00-000	NUT, ADJUSTING	2	
9	12801-09D00-000	SHAFT, ROCKER ARM INTAKE	1	
10	12871-30A00-000	SHAFT, ROCKER ARM EXHAUST	1	
11	12911-09G00-000	VALVE, INTAKE	1	
12	12912-20G00-000	VALVE, EXHAUST	1	
13	12921-09G00-000	SPRING SET, VALVE	2	
14	12931-09G00-000	RETAINER, VALVE SPRING	2	
15	12932-09G00-000	COTTER, VALVE	4	
16	12933-09G00-000	SEAT, SPRING	2	
17	06289-06008-000	OIL SEAL	2	

FIG. 8

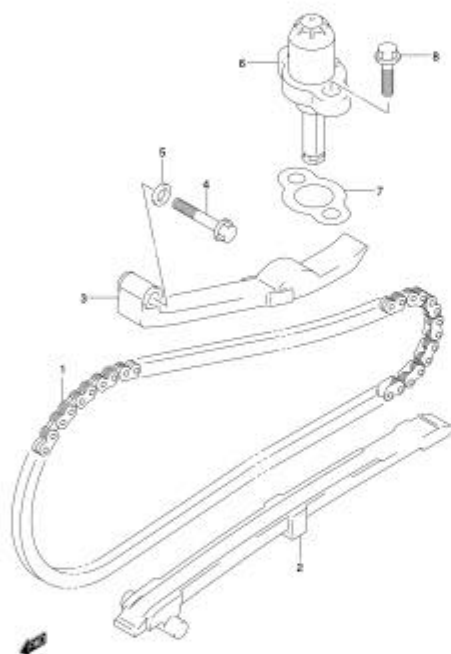


FIG. 8 (C-5) CAM CHAIN

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12760M09G20-000	CHAIN, CAM SHAFT DRIVE	1	
2	12771-09G00-000	GUIDE, CAM CHAIN	1	
3	12811-09G00-000	TENSIONER, CAM CHAIN	1	
4	09103-06247-000	BOLT, CAM CHAIN TENSIONER	1	
5	09168-06004-000	GASKET	1	
6	12830-09G00-000	ADJUSTER ASSY, TENSIONER	1	
7	12837M09G20-000	GASKET, TENSIONER ADJUSTER	1	
8	01547-06203-000	BOLT (EX20)	2	

FIG. 9

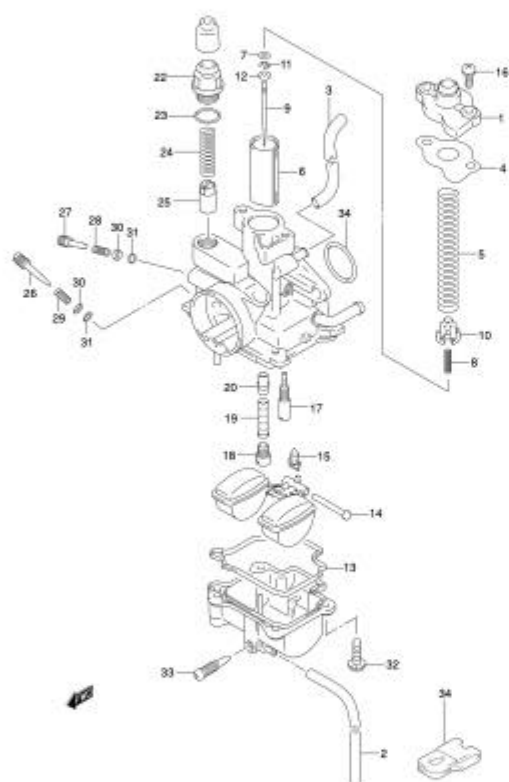


FIG. 9 (D-2) CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	13200-09G20-000	CARBURETOR	1	
1	13261-09G20-000	CAP ASSY, TOP	1	
2	13683-09419-000	HOSE (2.5X5X225)	1	
3	13684-09400-000	HOSE (4X7X350)	1	
4	13249-30A10-000	GASKET	1	
5	13573-30D00-000	SPRING	1	
6	13551-09G10-000	PISTON VALVE	1	
7	13382-23F00-000	WASHER	1	
8	13481-23F00-000	SPRING	1	
9	13393-09G10-000	NEEDLE, JET (4PM13)	1	
10	13418-12F40-000	HOLDER	1	
11	13533-96410-000	E RING	1	
12	13387-09G10-000	RING	1	
13	13258-30A00-000	PACKING	1	
14	13254-20010-000	PIN	1	
15	13372-09G10-000	NEEDLE ASSY	1	
16	13001-04128-000	SCREW	4	
17	09492-15011-000	JET, PILOT (#15)	1	
18	09491-82011-000	JET, MAIN (#92.5)	1	
19	13385-09G20-000	PIPE	1	
20	13341-09G20-000	JET, NEEDLE (D-9)	1	
21	13250-30D00-000	FLOAT ASSY	1	
22	13418-43410-000	HOLDER, GUIDE	1	
23	13278-47092-000	O RING	1	
24	13417-01010-000	SPRING	1	
25	13411-01010-000	PLUNGER ASSY	1	
26	13267-09C80-000	ADJUSTER	1	
27	13267-09G20-000	ADJUSTER	1	
28	13268-09G20-000	SPRING	1	
29	13268-35010-000	SPRING	1	
30	13291-29900-000	WASHER	2	
31	13295-29900-000	O RING	2	
32	13001-04148-000	SCREW	4	
33	13247-09G10-000	SCREW, DRAIN	1	
34	13278-29C50-000	O RING	1	

FIG. 10

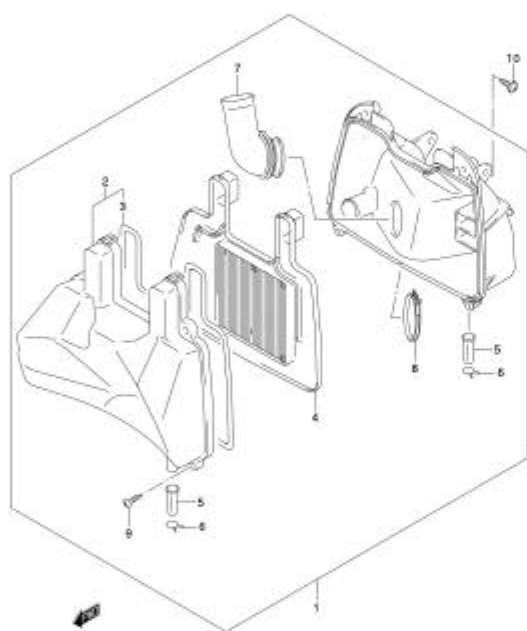


FIG. 10 (D-4) AIR CLEANER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	13700-09G30-000	CLEANER ASSY, AIR	1	
2	13740-09G00-000	CAP, AIR CLEANER	1	
3	13740-09G00-000	GASKET, AIR CLEANER CAP	1	
4	13780-09G00-000	FILTER, AIR CLEANER	1	
5	13871-09G00-000	PLUG, DRAIN	2	
6	13824-18910-000	CUP	2	
7	13981-09G00-000	TUBE, OUTLET	1	
8	09403-40208-000	CLAMP	1	
9	03541-05203-000	SCREW	4	
10	09135-06017-000	SCREW, AIR CLEANER	2	

FIG. 11

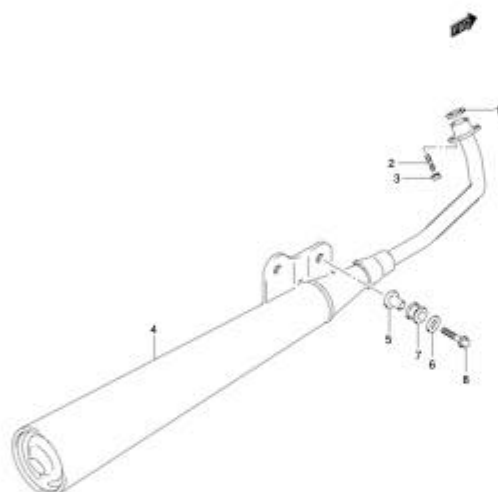


FIG. 11 (D-5) MUFFLER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	14181-23F10-000	GASKET, EXHAUST PIPE	1	
2	01421-06183-000	BOLT, STUD	2	
3	06315-10083-000	NUT	2	
4	14305-09G30T000	MUFFLER ASSY	1	
5	09180M08151-000	SPACER, MUF SPRT	2	
6	09190-08032-000	WASHER	2	
7	09320M12032-000	CUSHION	2	
8	43652-23F00T000	BOLT	2	

FIG. 12

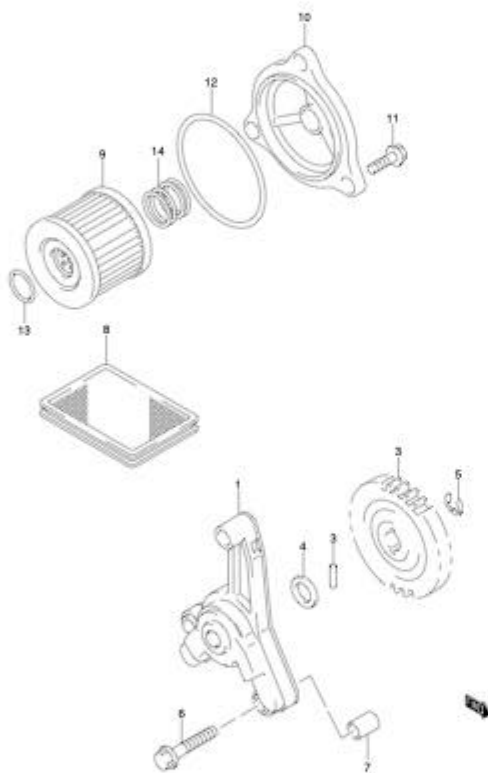


FIG. 12 (D-6) OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16400-09G00-000	PUMP SET, ENGINE OIL	1	
2	16331-09G00-000	GEAR, OIL PUMP DRIVEN (NT-31)	1	
3	06261-02008-000	PIN	1	
4	06211-08141-000	WASHER (8X14X1)	1	
5	06332-11066-000	E RING	1	
6	01547-06303-000	BOLT	3	
7	04211-09129-000	PIN	2	
8	16520-30A00-000	STRAINER, ENGINE OIL	1	
9	16510-05240-000	FILTER, ENGINE OIL	1	
10	16512-47E00-000	CAP, OIL FILTER	1	
11	01547-06163-000	BOLT	3	
12	06280-54001-000	O RING, OIL FILTER CAP	1	
13	06280-13007-000	O RING, OIL FILTER	1	(D=24, ID=52-6)
14	16519-09G00-000	SPRING	1	

FIG. 13

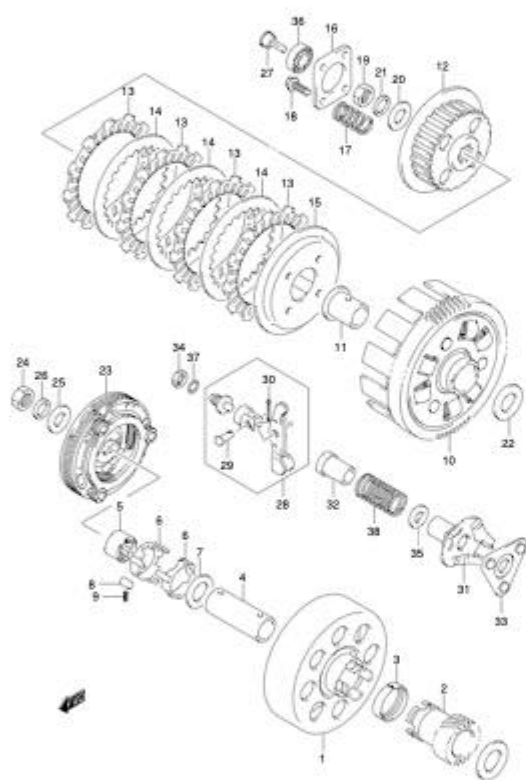


FIG. 13 (E-2) CLUTCH

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	21102-23F10-000	HOUSING, CLUTCH 1ST	1	
2	21111-23F00-000	GEAR, PRIMARY DRIVE	1	
3	21114-23F00-000	RING, PRIMARY DRIVE GEAR	1	
4	21119-23F01-000	SPACER, PRIMARY DRIVE	1	
5	21631-21D02-000	RACE, ONE WAY CLUTCH INR	1	
6	21652-23F00-000	RETAINER, ONE WAY CLUTCH	2	
7	09181-18002-000	WASHER, P/R DRIVE GEAR	2	
8	09201-07005-000	ROLLER, ONE WAY CLUTCH	3	
9	09440-02002-000	SPRING, ONE WAY CLUTCH	3	
10	21200-09G00-000	GEAR ASSY, PRIMARY DRIVEN	1	
11	21251-23F20-000	SPACER, P/R DRIVEN GEAR	1	
12	21411-09G00-000	HUB, CLUTCH SLEEVE	1	
13	21441-23F00-000	PLATE, CLUTCH DRIVE	4	
14	21451-21D40-000	PLATE, CLUTCH DRIVEN	3	
15	21461-09G00-000	DISK, CLUTCH PRESSURE	1	
16	21495-09G00-000	PLATE, RELESE	1	
17	09440-18031-000	SPRING, CLUTCH	4	
18	21482-09G00-000	BOLT, CLUTCH SPRING	4	
19	09140-14022-000	NUT, CLUTCH SLEEVE HUB	1	
20	09160-14025-000	WASHER, CLUTCH SLEEVE HUB	1	
21	09164-14011-000	WASHER, CLUTCH SLEEVE WAVE	1	
22	09181-17018-000	WASHER, P/R DRIVEN GEAR	1	
23	21501-23F00-000	CLUTCH ASSY, SHOE	1	
24	09140-14023-000	NUT, SHOE CLUTCH	1	
25	09160-14025-000	WASHER	1	
26	09164-14011-000	WASHER	1	
27	23121-09G00-000	PIECE, CLUTCH PUSH	1	
28	23220-23F10-000	ARM, CLUTCH RELEASE	1	
29	09200-07005-000	PIN	1	
30	04111-16158-000	PIN	1	
31	23230-20G00-000	GUIDE, RELEASE BALL OUTER	1	
32	23234-23F00-000	SPACER, RELEASE ARM	1	
33	23250-20G00-000	BALL, CLUTCH RELEASE	1	
34	09140-12046-000	NUT, CLUTCH RELEASE ADJUST	1	
35	09160-10085-000	WASHER, RELEASE ARM	1	10X25X2.3
36	09262-15032-000	BEARING, PUSH PIECE THRUST	1	15X32X8
37	09280-12004-000	O RING (D:1.9;D:11.6)	1	
38	09440-19025-000	SPRING, RELEASE ARM	1	

FIG. 14

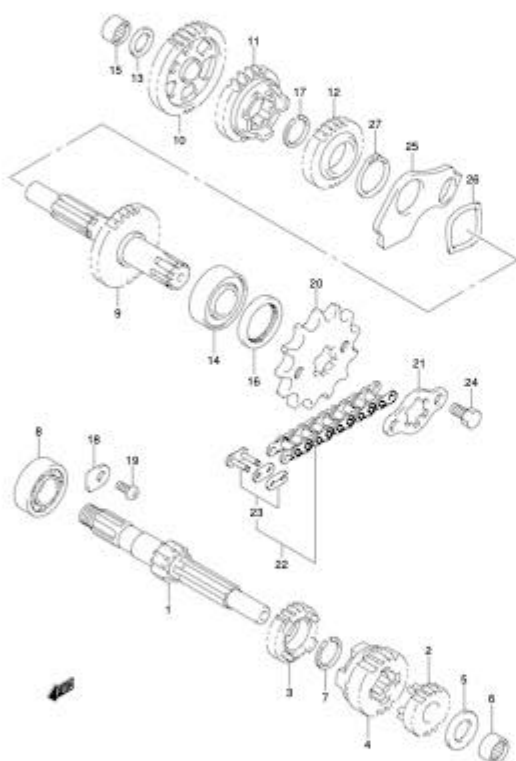


FIG. 14 (E-4) TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	24120-23F10-000	SHAFT, COUNTER (NT:11)	1	
2	24221-96440-000	GEAR, 2ND DRIVE (NT:16)	1	
3	24231-30A30-000	GEAR, 3RD DRIVE (NT:19)	1	
4	24241-23F20-000	GEAR, 4TH DRIVE (NT:19)	1	
5	09160-13006-000	WASHER, 2ND DRIVE	1	13X24X1
6	09263-13003-000	BEARING, COUNTER LH	1	13X19X14
7	09390-17007-000	CIRCLIP, 3RD DRIVE	1	
8	08110-62030-000	BEARING, COUNTER RH	1	
9	24130-09Q00-000	SHAFT, DRIVE (NT:30)	1	
10	24311-23F01-000	GEAR, 2ND DRIVEN (NT:33)	1	
11	24331-30A30-000	GEAR, 3RD DRIVEN (NT:28)	1	
12	24341-23F20-000	GEAR, 4TH DRIVEN (NT:20)	1	
13	09160-13006-000	WASHER, 1ST DRIVEN	1	13X24X1
14	08110-62030-000	BEARING, DRIVE SHAFT LH	1	
15	09263-13003-000	BEARING, DRIVE SHAFT RH	1	13X19X14
16	09283-17025-000	SEAL, DRIVE SHAFT	1	17X36X7
17	09390-17007-000	CIRCLIP, 4TH DRIVEN	1	
18	24741-20A10-000	RETAINER, COUNTERSHAFT BRG	1	
19	02142-06123-000	SCREW, COUNTER SHAFT	1	
20	27511M09Q20-000	SPROCKET, ENGINE (NT:14)	1	
21	27512-09Q00-000	PLATE, ENGINE SPROCKET	1	
22	27620M20910-000	CHAIN ASSY, DRIVE (D.L.D 428)	1	
23	27620M20910-000	JOINT, DRIVE	1	
24	01500-06103-000	BOLT, ENGINE SPROCKET	2	
25	25361-23F00-000	PLATE, ROTARY STOP	1	
26	09164-25002-000	WASHER, POTARY WAVE	1	
27	06331-31259-000	CIRCLIP	1	

FIG. 15

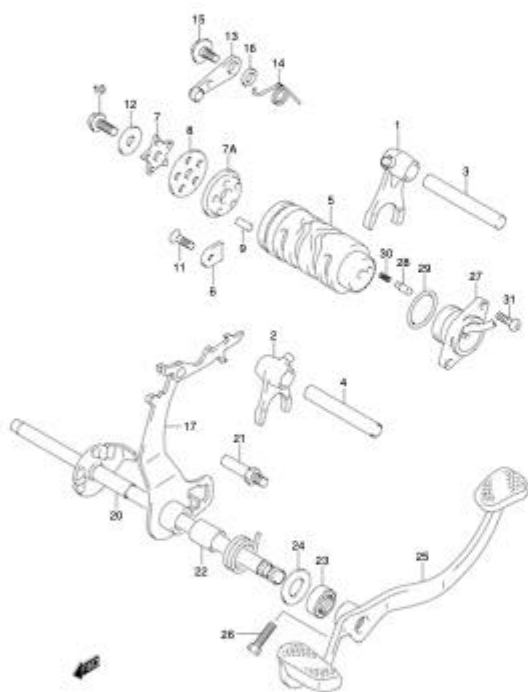


FIG. 15 (E-5) GEAR SHIFTING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	25211-23F10-000	FORK, GEAR SHIFT NO.1	1	
2	25221-23F10-000	FORK, GEAR SHIFT NO.2	1	
3	25411-13A10-000	SHAFT, SHIFT FORK NO.1	1	
4	25421-35420-000	SHAFT, SHIFT FORK NO.2	1	
5	25310-23F21-000	CAM, GEAR SHIFT	1	
6	25341-09G02-000	RETAINER, SHIFT CAM	1	
7	25381-30A60-000	PLATE, SHIFT CAM STOPPER	1	
7A	25382-30A60-000	PLATE, SHIFT CAM STOPPER	1	
8	25382-35411-000	GUIDE, GR SHF CAM	1	
9	09201-04032-000	PIN, SHIFT CAM (4X13.8)	5	
10	01547-06253-000	BOLT, SHIFT CAM PIN	1	
11	02122-06163-000	SCREW, SHIFT CAM RETAINER	1	
12	06211-06221-000	STOPPER, SHIFT CAM PIN	1	
13	25350-23F00-000	STOPPER, SHIFT CAM	1	
14	25355-09420-000	SPRING, SHIFT CAM	1	
15	09111-06041-000	BOLT, SHIFT CAM (5X14.3)	1	
16	06211-06121-000	WASHER, SHIFT CAM	1	
17	25901-23F01-000	ARM, GEAR SHIFT	1	
20	25510-20G00-000	SHAFT, GEAR SHIFT	1	
21	25671-20G00-000	STOPPER, SHIFT ARM	1	
22	09180-12036-000	SPACER, SHIFT ARM (12X16X20)	1	
23	09285-12002-000	SEAL, SHIFT SHAFT OIL	1	12X22X9
24	06211-12261-000	WASHER, SHIFT SHAFT	1	
25	25610M09Q10-000	LEVER, GEAR SHIFT	1	
26	09100M06021-000	BOLT, SHIFT LEVER	1	
27	37720M30D00-000	BASE ASSY, GEAR SHIFT	1	
28	09209-05011-000	CONTACT, GEAR POSITION	1	
29	06380-21008-000	O RING, GEAR SHIFT (D:2.5, ID:21.0)	1	
30	09440-04010-000	SPRING, GEAR SHIFT	1	
31	02112-06163-000	SCREW, GEAR SHIFT	2	

FIG. 16

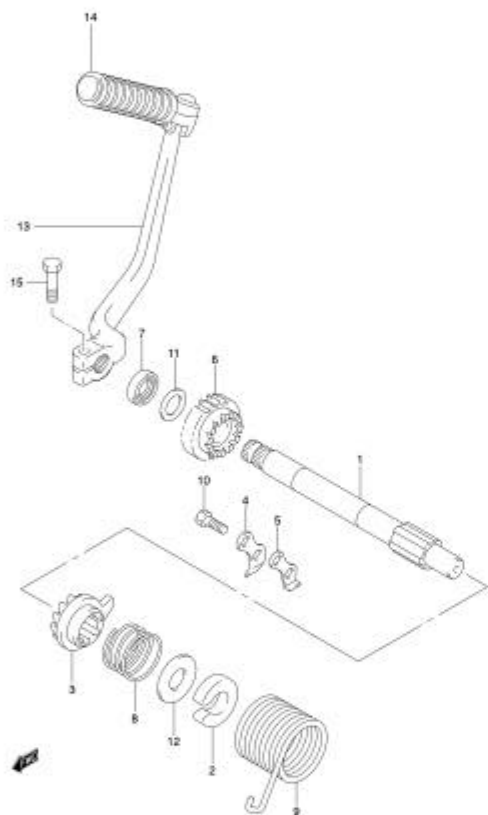


FIG. 16 (E-6) KICK STARTER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	26211-23F00-030	SHAFT, KICK STARTER	1	
2	26221-30A00-050	GUIDE, KICK STARTER SPR	1	
3	26231-09410-000	STARTER, KICK	1	
4	26232-09401-000	GUIDE, KICK STARTER	1	
5	26233-09400-000	STOPPER, KICK STARTER	1	
6	26241-23F00-030	GEAR, KICK STARTER DRIVE	1	
7	06285-14001-000	SEAL, KICK STARTER	1	14X24X8.0
8	09440-30007-000	SPRING, KICK STARTER	1	
9	09448-38004-000	SPRING, KICK SHAFT RETURN	1	
10	01500-06183-000	BOLT, KICK STARTER STOPPER	2	
11	00181-14167-000	WASHER, KICK DRIVE GEAR	1	14X22X1.0
12	06211-14321-000	PLATE, KICK STARTER SPRING	1	
13	26310M09G01A000	LEVER COMP, KICK STARTER	1	
14	26352-09D10-000	RUBBER, KICK PEDAL	1	
15	09100-08297-000	BOLT, KICK PEDAL (8X25)	1	



FIG. 17

INTENTIONALLY LEFT BLANK

FIG. 18

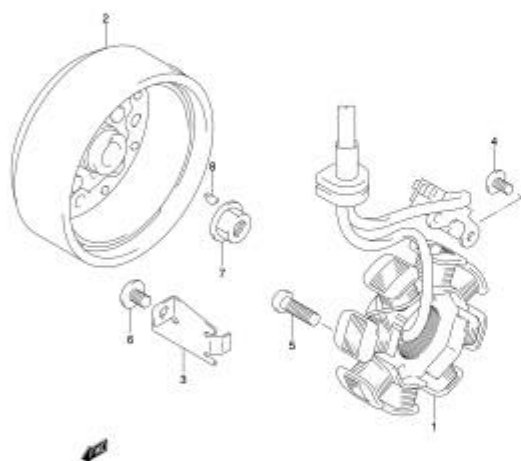


FIG. 18 (F-3) MAGNETO

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32101M30051-000	STATOR ASSY	1	
2	32102M30051-000	ROTOR	1	
3	32371-30001-000	CLAMP, MAGNETO LEAD	1	
4	02142-06103-000	SCREW, SENSOR	2	
5	02142-06203-000	SCREW, MANGIOT STATOR	2	
6	02142-06103-000	SCREW, MAGNETO LEAD CLAMP	1	
7	08316-10123-000	NUT, MAGNETO ROTOR	1	
8	08341-31039-000	KEY, MAGNETO ROTOR	1	



FIG. 19

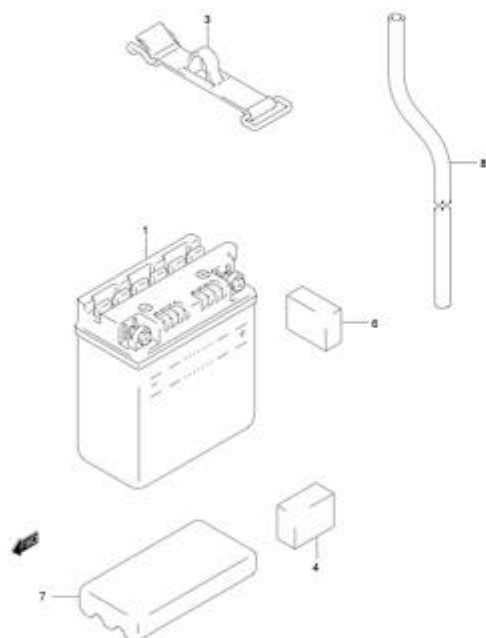


FIG. 19 (F-4) BATTERY

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33610M31C10-000	BATTERY (FB3L-B)	1	FD110XCU
3	33651M31C01-000	BAND, BATTERY	1	
4	33652M31C99A-000	PROTECTOR (40X30X20)	1	FD110XCU
6	33652M31C00A-000	PROTECTOR (30X45X10)	1	FD110XCD
7	33680-14A00-000	HOSE, BATTERY EXH (L:700)	1	
8	33653M31C99A-000	SPACER, BATTERY	1	FD110XCU

FIG. 20

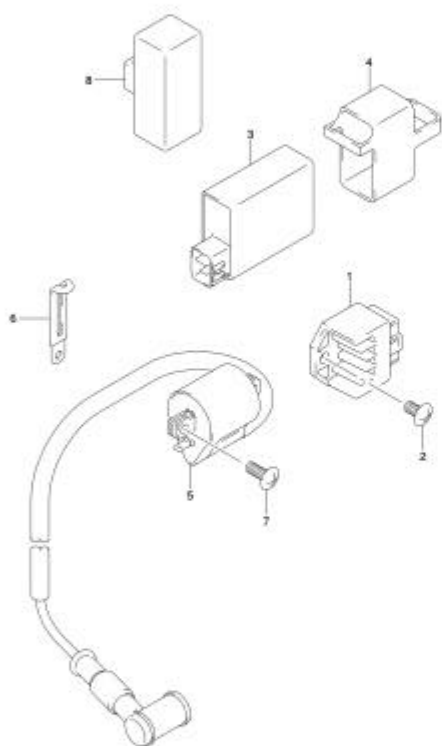


FIG. 20 (F-5) ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32830-47E00-000	RECTIFIER ASSY	1	
2	02142M06125-000	SCREW	1	
3	32900M09G30-000	CDI UNIT	1	
4	32980-28F00-000	CUSHION, CDI UNIT	1	
5	33410-30D20-000	COIL ASSY, IGNITION	1	
6	09404-06429-000	CLAMP, HIGH TENSION CORD (L-60)	1	
7	02142M06165-000	SCREW, IGNITION COIL	2	
8	31800-09G00-000	RELAY ASSY, STARTING MOTOR	1	FD110XCD

FIG. 21

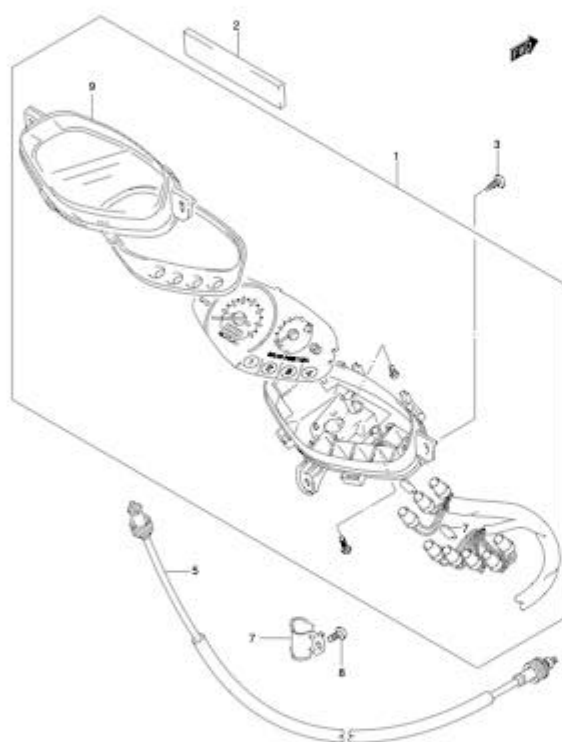


FIG. 21 (F-6) SPEEDOMETER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	34100M09G20-000	SPEEDOMETER ASSY	1	
2	34188M09G00-000	CUSHION, SPEEDOMETER	1	
3	03421-06203-000	SCREW, SPEEDOMETER	2	
5	34910M09G00-000	CABLE ASSY, SPEEDOMETER	1	
7	34931-09G10-000	GUIDE, SPEEDOMETER CABLE	1	
8	02142M06126-000	BOLT, SPEEDOMETER GUIDE	1	
9	34111M09G00-000	CASE, UPPER	1	

FIG. 22

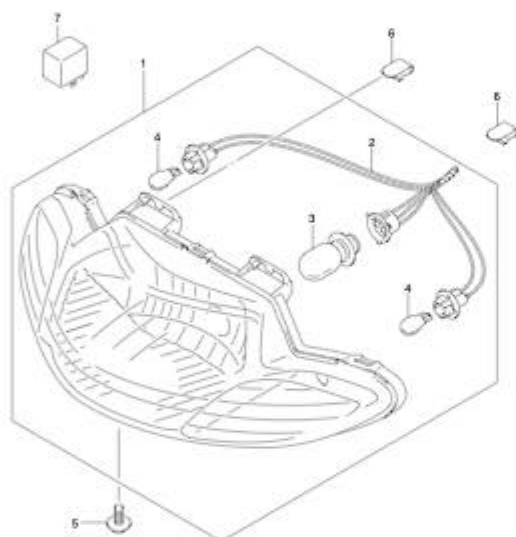


FIG. 22 (F-7) HEADLAMP/FR TURN SIGNAL LAMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35100-09Q11-000	HEADLAMP ASSY	1	
2	35171-09G00-000	SOCKET	1	
3	09471-12213-000	BULB, 12V32/32W	1	
4	09471-12203-000	BULB, 12V10W	2	
5	09136-06051-000	SCREW, HEADLAMP	1	
6	09148-23F00-000	CLIP	2	
7	38810-09410-000	RELAY ASSY, TURN SIGNAL	1	

FIG. 23

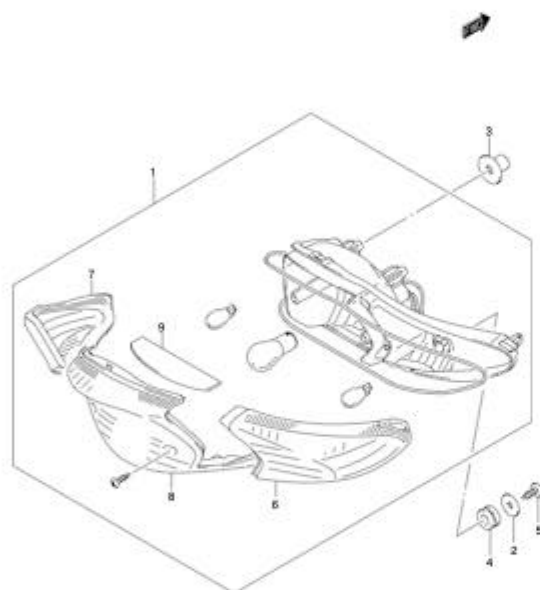


FIG. 23 (F-8) REAR COMBINATION LAMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35710-09G10-000	LAMP ASSY, REAR COMB	1	
2	09190-05501-000	WASHER (5.5X20X1.2)	2	
3	35728-09G00-000	CUSHION	2	
4	09320-09018-000	CUSHION	2	
5	03241-06123-000	SCREW	2	
6	35652-09000-000	LENS, TURN SIGN, RH	1	
7	35672-09G00-000	LENS, TURN SIGNAL, LH	1	
8	35712-09G00-000	LENS, TAIL AND STOP	1	
9	35912-09G00-000	LENS, LICENSE	1	

FIG. 24

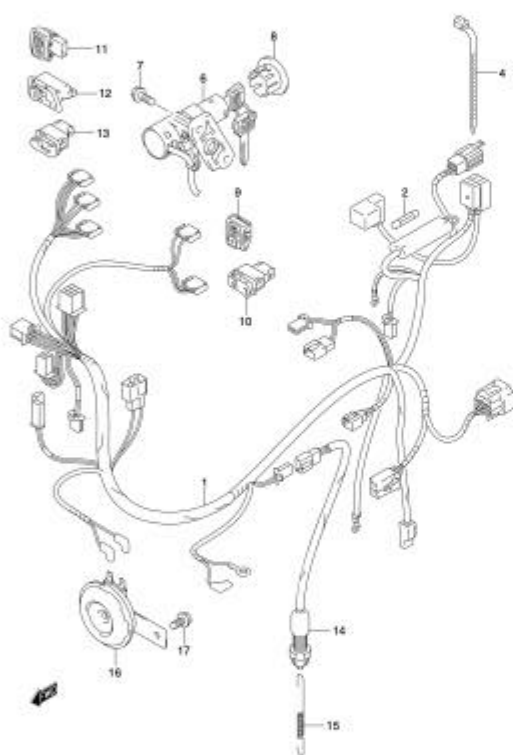


FIG. 24 (F-9) WIRING HARNESS

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	36610M09G00-000	HARNESS, WIRING	1	FD110XCU
2	09481-10001-000	FUSE (10A)	1	
4	09407-11401-000	CLAMP (L.95)	1	
5	09407-30401-000	CLAMP (L.300)	1	
6	37100-09G00-000	LOCK ASSY, STEERING	1	
7	01950-06163-000	BOLT	2	
8	37155M31C00-000	CAP, STEERING LOCK	1	
9	37251M09G00-000	CAP, LIGHTING SWITCH	1	
10	37310-10E00-000	SWITCH ASSY, STARTER	1	FD110XCD
11	37420-10E00-000	SWITCH ASSY, DIMMER	1	
12	37510-10E00-000	SWITCH ASSY, TURN SIGNAL	1	
13	37520-10E00-000	SWITCH ASSY, HORN	1	
14	37740-28F00-000	SWITCH ASSY, STOP LAMP	1	
15	09443-06083-000	SPRING	1	
16	38500-09G01-000	HORN ASSY	1	
17	01547-06123-000	BOLT	1	



FIG. 25

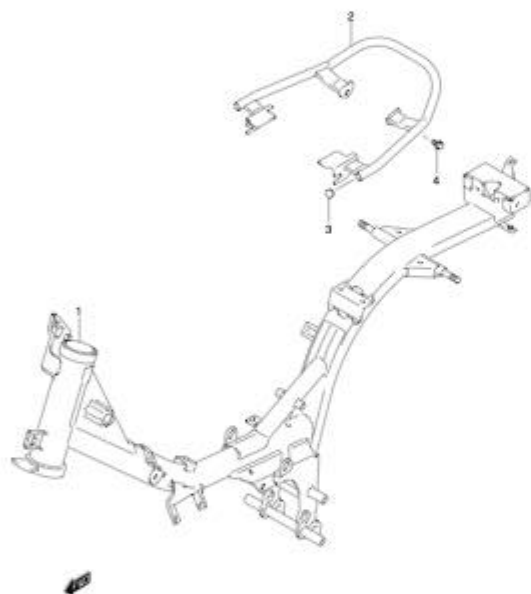


FIG. 25 (G-2) FRAME

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	41100M09G20-000	FRAME COMP	1	
2	46210M09G00A000	HANDLE, PILLION RIDER	1	
3	06250M14006-000	PLUG	2	
4	01550-08163-000	BOLT	2	

FIG. 26

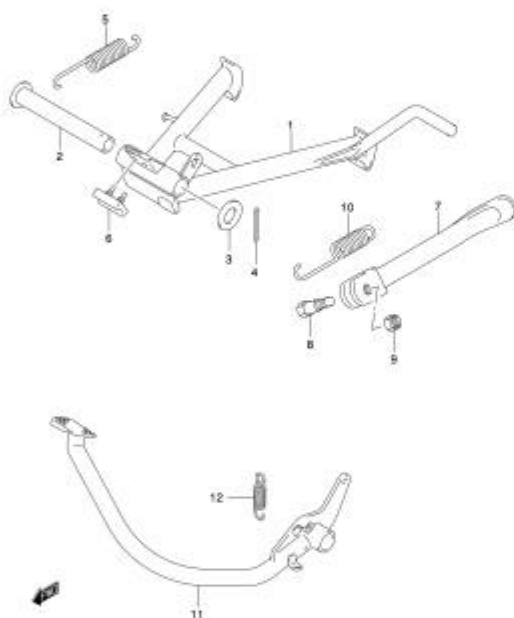


FIG. 26 (G-3) STAND

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	42100M09G10-000	STAND, CENTER	1	
2	42211-09G00-000	SHAFT	1	
3	06322-01163-000	WASHER	1	
4	04111-30258-000	COTTER PIN	1	
5	42241M09G00-000	SPRING	1	
6	42272-31CH6-000	CUSHION	1	
7	42310-09G00-000	STAND, PRIMP	1	
8	42341-09G00-000	BOLT	1	
9	06319-31108-000	NUT	1	
10	09443M20G10A-000	SPRING	1	
11	43110M09G00-000	PEDAL, BRAKE	1	
12	09443-12033-000	SPRING, RETURN	1	



FIG. 27

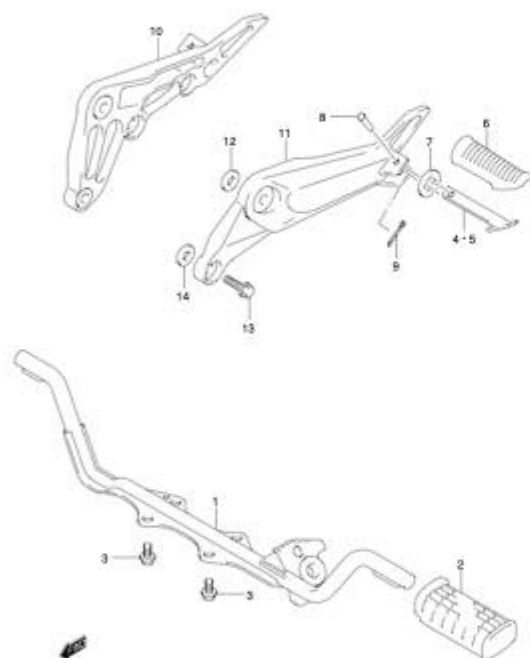


FIG. 27 (G-4) FOOTREST

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	43510E09Q20-000	BAR, FRONT FOOTREST	1	
2	43551-35510-000	RUBBER	2	
3	01550-08183-000	BOLT	4	
4	43610M34A00-000	BAR, PILLION RH	1	
5	43710M34A00-000	BAR, PILLION LH	1	
6	43612-09G00-000	RUBBER	2	
7	43631M34A01-000	WASHER	2	
8	00205-06041-000	PIN	2	
9	D4111-25156-000	COTTER PIN	2	
10	43821-09G20-000	BRACKET, PILLION RH	1	
11	43820-09G20-000	BRACKET, PILLION LH	1	
12	00160-10112-000	WASHER, UPPER	2	
13	01550-06253-000	BOLT	2	
14	00160-06128-000	WASHER, LOWER	2	

FIG. 28

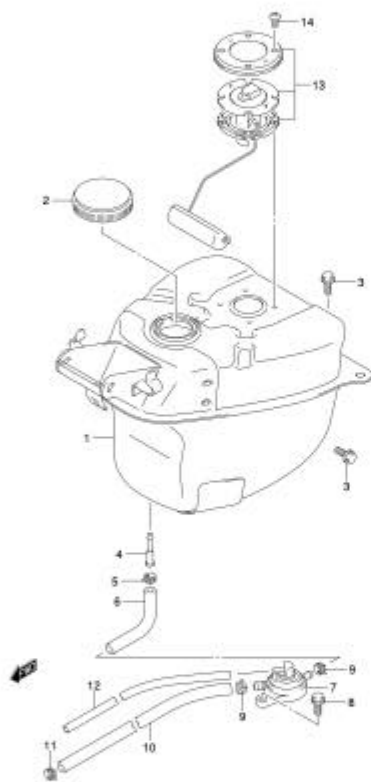


FIG. 28 (G-5) FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	44110M09G20-019	TANK, FUEL	1	
2	44210-35014-000	CAP ASSY, FUEL	1	
3	01550-06123-000	BOLT	4	
4	44322-27001-000	FILTER, FUEL	1	
5	09401-10409-000	CLIP	1	
6	44421-09G00-000	HOSE, FUEL	1	
7	44300M09G20-000	COCK ASSY, FUEL	1	
8	01550-06163-000	BOLT, COCK	1	
9	09401-09403-000	CLIP	3	
10	09352-40703-300	HOSE, VACUUM	1	
11	09401-06101-000	CLIP, VACUUM	1	
12	44422-09G00-000	HOSE, CARB	1	
13	34810M31C40-000	GAUGE ASSY, FUEL LEVEL	1	
14	02142M01525-000	SCREW	4	



FIG. 29

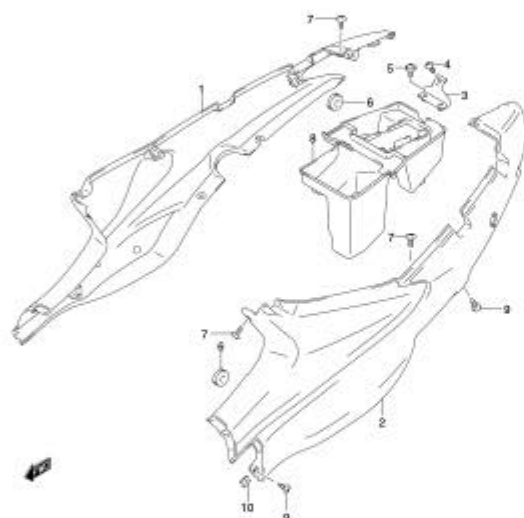


FIG. 29 (G-6) FRAME COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47111E09G10-000	COVER, RH	1	
2	47211E09G10-000	COVER, LH	1	
3	47140-09G00-000	BRACKET, REAR	1	
4	02142-05163-000	SCREW	1	
5	09136-06081-000	SCREW, UPPER	2	
6	06325M06018-000	CUSHION	2	
7	02142-06163-000	SCREW	6	
8	47341-09G00-000	COVER, UPPER	1	
9	03241-05163-000	SCREW	4	
10	09148-05038-000	NUT	2	

FIG. 30

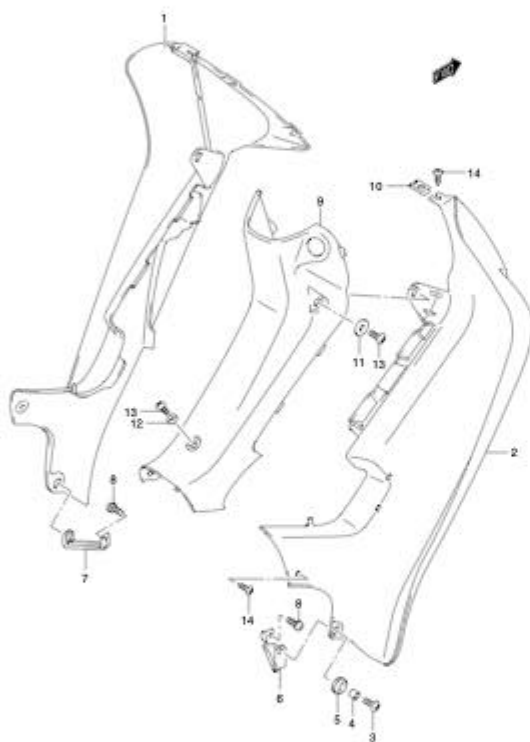


FIG. 30 (G-7) LEG SHIELD

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	48111E09G00-000	SHIELD, LEG RH	1	
2	48121E09G00-000	SHIELD, LEG LH	1	
3	48177-23F00-000	SCREW, LOWER	2	
4	09180M06011-000	SPACER	2	
5	09320M09026-000	CUSHION	2	
6	48140-09G01-000	BRACE, LEG RH	1	
7	48150-09G01-000	BRACE, LEG LH	1	
8	02143-06163-000	SCREW, BRACE	2	
9	48131-09G00-000	SHIELD, LEG CENTER	1	
10	09148-05020-000	NUT	2	
11	09160-05033-000	WASHER, UPPER	2	
12	09169-06028T000	WASHER, REAR	1	
13	09136-06002T000	SCREW, LEG SHIELD, UPPER	3	
14	03241-15163-000	SCREW, LEG SHIELD, REAR	4	

FIG. 31

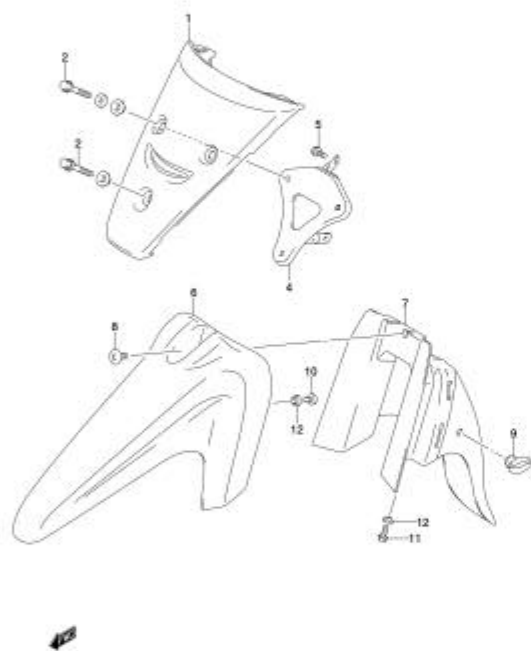


FIG. 31 (G-8) FRONT FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51871-09G00-000	COVER, FRAME HEAD	1	
2	01936-06002T000	SCREW	3	
4	51860-09G00T000	BRACE, HEAD COVER	1	
5	01570-06163-000	BOLT	2	
6	53111-09G00-000	FENDER, FRONT NO.1	1	
7	53211-09G00-000	FENDER, FRONT NO.2	1	
8	53274-09G00-000	SCREW, UPPER	1	
9	58621-47E00T000	GLIDE, FRONT BRAKE CABLE	1	
10	02142-06123-000	SCREW	2	
11	01550-06123-000	BOLT	1	
12	09169-06090-000	WASHER	3	

FIG. 32

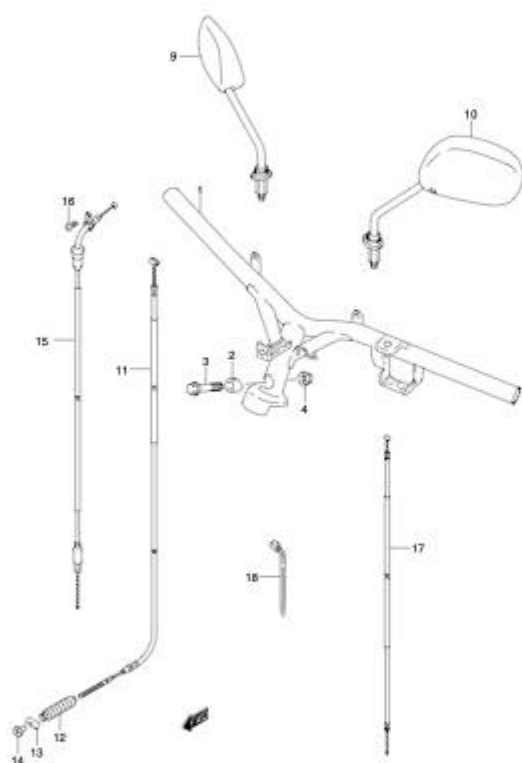


FIG. 32 (G-9) HANDLEBAR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	56110-26G40-000	HANDLEBAR	1	FD110XCUFD110XCD
2	51358-09G00-000	STOPPER, HANDLE	1	
3	09103-10126-000	BOLT	1	
4	06319-31103-000	NUT	1	
9	56600-09G10-000	MIRROR ASSY, REAR VIEW RH	1	
10	56600-09G10-000	MIRROR ASSY, REAR VIEW LH	1	
11	58110M09G05-000	CABLE, FRONT BRAKE	1	FD110XCUFD110XCD
12	06287-07001-000	SEAL	1	FD110XCUFD110XCD
13	09209-10001-000	PIN	1	FD110XCUFD110XCD
14	09150-05101-000	NUT	1	FD110XCUFD110XCD
15	58300M09G20A-000	CABLE ASSY, THROTTLE	1	
16	02112-05123-000	SCREW	1	
17	58410M09G00-000	CABLE, STARTER	1	
18	09407-25401-000	CLAMP	1	



FIG. 33

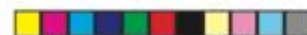


FIG. 33 (G-10) HANDLE COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	56311-09G00-000	COVER, HANDLE FRONT	1	
3	56321-09G00-000	COVER, HANDLE REAR	1	FD110XCU/FD110XCD
4	02142M05125-000	SCREW, FRONT	1	
7	03511-05163-000	SCREW, UPPER	2	
8	03541-04163-000	SCREW, SIDE	2	

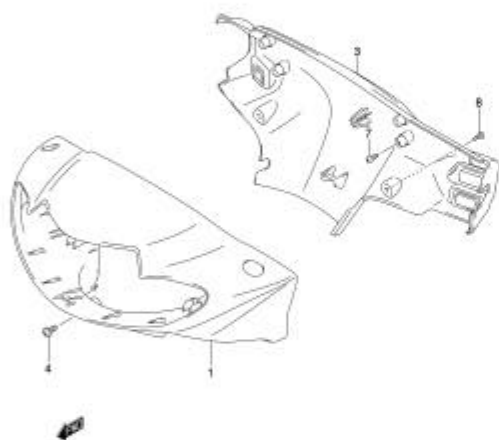
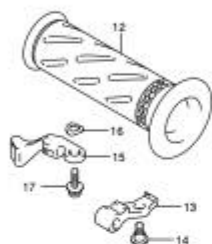


FIG. 34



P.D.

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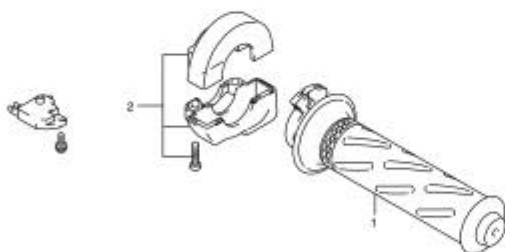
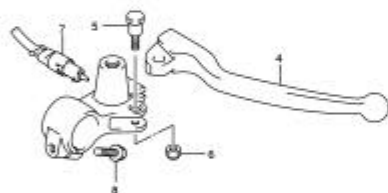


FIG. 34 (G-11) HANDLE LEVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	57110-09G10-000	GRIP, THROTTLE	1	
2	57100-09G10-000	CASE ASSY, THROTTLE	1	
3	57311-09G20-000	HOLDER, BR. LEVER	1	FD110XCU/ FD110XCD
4	57421-09G00-000	LEVER	1	FD110XCU/ FD110XCD
5	57431-09G00-000	BOLT, PIVOT	1	FD110XCU/ FD110XCD
6	06319-21063-000	NUT	1	FD110XCU/ FD110XCD
7	57470-09G00-000	SWITCH ASSY, BRAKE	1	FD110XCU/ FD110XCD
8	01550-06253-000	BOLT, HOLDER	1	FD110XCU/ FD110XCD
12	57211-09G00-000	GRIP, LH	1	
13	58711-09G00-000	HOLDER, STARTER CABLE	1	
14	00130-05057-000	SCREW	1	
15	58721-23F01-000	LEVER, STARTER	1	
16	09164-07001-000	WASHER	1	
17	02112-75163-000	SCREW	1	



FIG. 35



FIG. 35 (G-12) REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	83111-09G10-000	FENDER, REAR	1	
2	09148-05004-000	NUT	2	
3	09116-06902T000	BOLT	5	

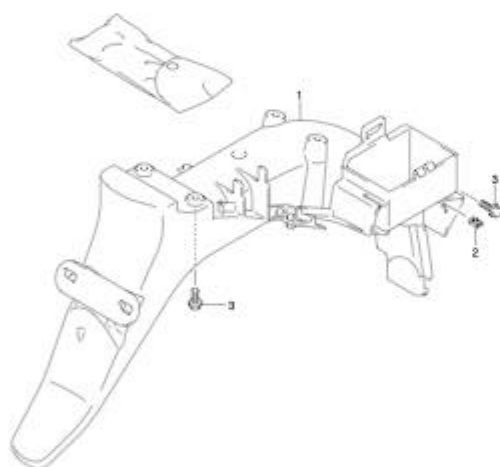


FIG. 36

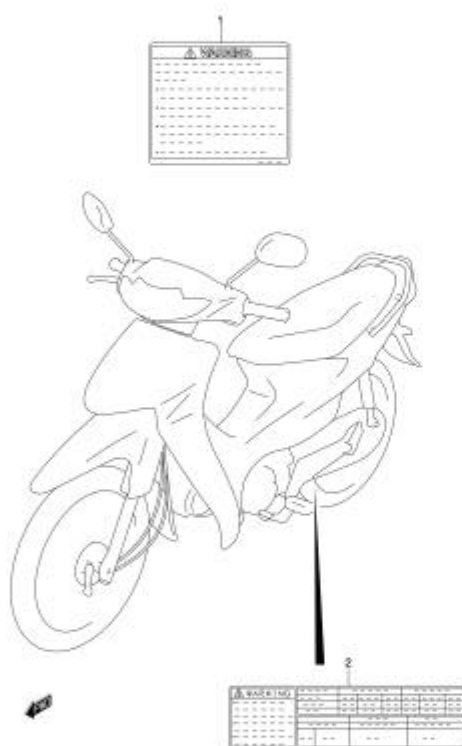


FIG. 36 (G-13) LABEL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	68341M23F10-000	LABEL, GEAR SHIFT POS	1	
2	68322M10C99A-000	LABEL, TIRE INFORMATION	1	
3-1	69011M09G80-14A	MANUAL, OWNER'S	1	DRAWING NOT SHOWN

FIG. 37

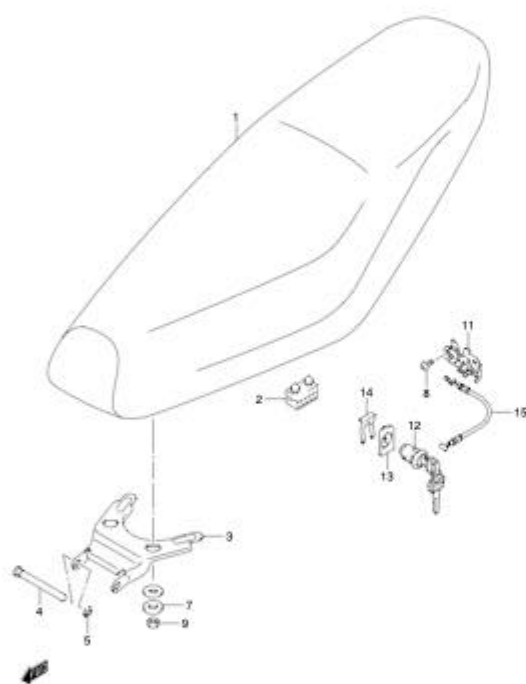


FIG. 37 (H-2) SEAT

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	45100-09G30T000	SEAT ASSY	1	
2	45149-09G00-000	CUSHION	6	
3	45285-09G20-000	BRACKET, SEAT HINGE	1	
4	45215-09G00-000	PIN, SEAT HINGE	1	
5	06332-11085-000	E RING	1	
7	09160-06503-000	WASHER, SEAT HINGE BRACKET	2	
8	02112-06103-000	SCREW	2	
9	06316M10053-000	NUT	2	
11	45700-09G00-000	BRACKET, STRIKER SUPPORT	1	
12	95700M14F00-000	LOCK ASSY, SEAT	1	REFER 37109M09G00-000
13	45288-14F00-000	GUIDE, SEAT LOCK CABLE	1	
14	45289-11F00-000	PLATE, SEAT LOCK	1	
15	45280-09G00-000	CABLE, SEAT LOCK	1	

FIG. 38

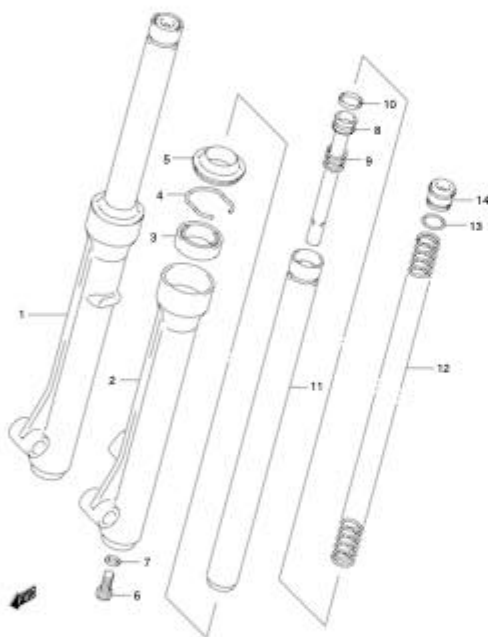


FIG. 38 (H-3) FRONT FORK DAMPER (FD110XCK2/XCDK2)

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	51103M09G10-000	DAMPER ASSY, FRONT FORK RH		
	51104M09G10-000	DAMPER ASSY, FRONT FORK LH		
1	51130M09G10-000	TUBE, OUTER RH	1	
2	51140M09G10-000	TUBE, OUTER LH	1	
3	51153M23F00-000	SEAL, OIL	2	
4	51156-43010-000	RING, SNAP	2	
5	51173M23F00-000	SEAL, DUST	2	
6	51147M16S10-000	BOLT	2	
7	51148M41310-000	PACKING	2	
8	5114809G10-0000	CYLINDER	2	
9	51177M35400-000	SPRING	2	
10	51196M39140-000	RING, PISTON	2	
11	51110M09G10-000	TUBE, INNER	2	
12	51171M09G10-000	SPRING, FRONT	2	
13	51181M37B00-000	O RING	2	
14	51351M09G10-000	CAP, FR FORK	2	



FIG. 39



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FIG. 40

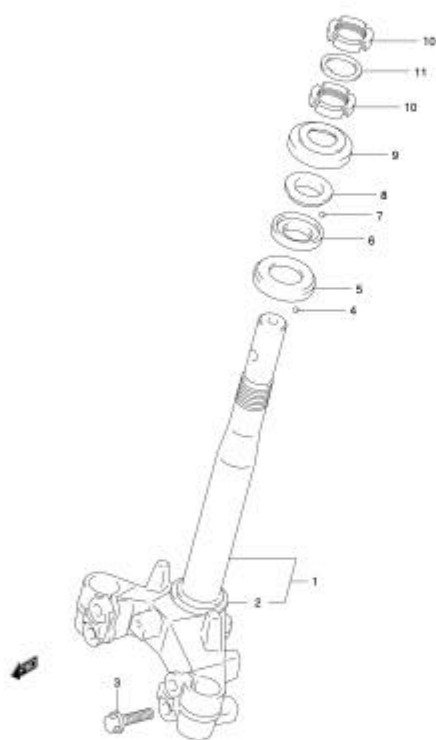


FIG. 40 (H-5) FRONT FORK BRACKET

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51410M09G10-000	BRACKET, FRONT FORK UNDER	1	
2	51622-35400-000	RACE, OUTER LOWER	1	
3	01550M10953-000	BOLT	4	
4	06111-06004-000	BALL, LOWER	27	
5	51612-35400-000	RACE, INNER LOWER	1	
6	51611-20002-000	RACE, INNER UPPER	1	
7	06111-06004-000	BALL, UPPER	22	
8	51621-25000-000	RACE, OUTER UPPER	1	
9	51643M06001-000	SEAL, DUST UPPER	1	
10	51631-09G00-000	NUT, STEERING STEM	2	
11	00165-24001-000	WASHER	1	

FIG. 41

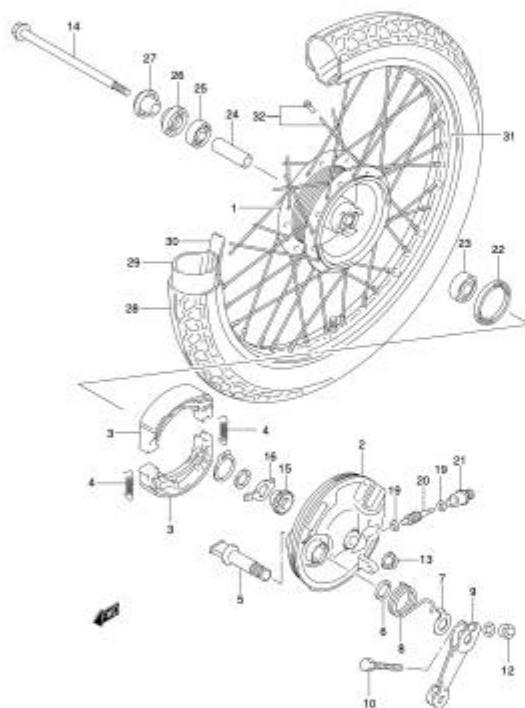


FIG. 41 (H-6) FRONT WHEEL (FD110XCU/XCD)

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	54110M35401-000	HUB, FRONT WHEEL	1	
2	54210-09G10-000	PANEL, FRONT BRAKE ANCHOR	1	
3	54400-09910-000	SHOE COMP. BRAKE	2	
4	54424M09G00-000	SPRING, BRAKE SHOE	2	
5	54441-09G00-000	SHAFT, BRAKE CAM	1	
6	54443-09G00-000	SEAL, BRAKE CAM DUST	1	
7	54492-09G00-000	PLATE, BRAKE LINING	1	
8	54454-09G00-000	SPRING, CAM LEVER, SHAFT	1	
9	54493-09G00-000	LEVER, BRAKE CAM	1	
10	01500-06303-000	BOLT, FR BR. CAM	1	
12	08310-00053-000	NUT, FR BR. CAM LEVER	1	
13	08319-31108-000	NUT, AXLE, FR	1	
14	54711-04701-000	AXLE, FRONT	1	
15	54611-23002-000	GEAR, SPEEDOMETER DRIVEN	1	NT-20
16	54661-03000-000	DRIVER, SPEEDOMETER GEAR	1	
19	09160-05001-000	WASHER (5.1X9X0.4)	2	
20	54621-23001-000	GEAR, SPEEDOMETER DRIVEN	1	NT-10
21	54632-02201-000	BUSHING, DRIVEN GEAR OUTER	1	
22	08285-43001-000	SEAL, OIL	1	
23	08145M63001-000	BEARING, LH	1	
24	09180M10091-000	SPACER, BEARING (10.1X16X46)	1	
25	08123M62007-000	BEARING, RH	1	
26	09284-15001-000	SEAL, OIL (15X31X3)	1	
27	54740-26101-000	SPACER, AXLE RH	1	
28	55110M38000-000	TIRE, FRONT, 2.50-17-4PR	1	70/90-17HT200
29	55200M01011-000	TUBE ASSY, WHEEL INNER	1	2.25/2.50-17
30	55261M01011-000	PROTECTOR, INNER TUBE	1	
31	55311M46100-000	RIM, WHEEL 1.40X17	1	
32	55320M03021-000	SPOKE ASSY, FRONT	1	



FIG. 42



4

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FIG. 43



INTENTIONALLY LEFT BLANK



FIG. 44



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FIG. 45

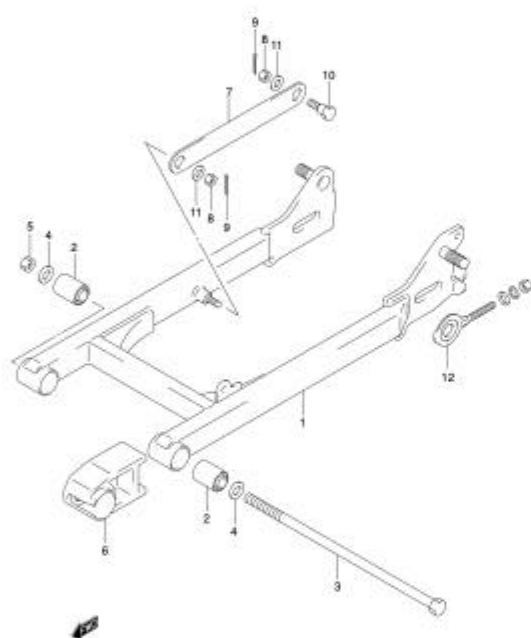


FIG. 45 P8 45 I-2 REAR SWINGING ARM

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61100M09Q10-000	SWINGING ARM, REAR	1	
2	06018-10023-000	BUSHING	4	
3	61211-81C10-000	SHAFT, REAR SWINGING ARM	1	
4	06322-01103-000	WASHER	2	
5	06316-10108-000	NUT	1	
6	61273M31C10-000	BUFFER, CHAIN TOUCH DEFENSE	1	
7	64311M31110-000	TORQUE LINK, REAR	1	
8	09145-06008-000	NUT	2	
9	D4111-20208-000	COTTER PIN	2	
10	D9111-08013-000	BOLT (8X26.5)	1	
11	06322-01083-000	WASHER	2	
12	61410M35420T000	ADJUSTER, CHAIN	2	

FIG. 46

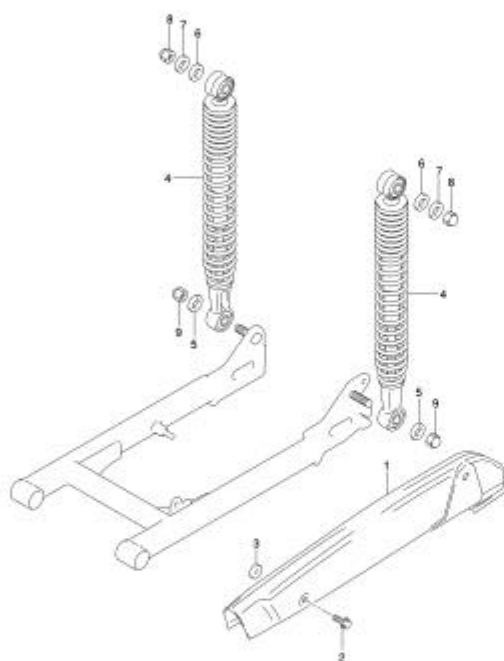


FIG. 46 P8 CHAIN CASE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61310M23F00-000	CASE, CHAIN UPPER	1	
2	01550M06105-000	BOLT, FRONT	2	
3	09169M06071A-000	SPACER, CHAIN CASE	1	
4-1	62100M09G60-000	ABSORBER ASSY, REAR SHOCK	2	
5	09160-10001-000	WASHER, LOWER OUTER	2	
6	09160-10119-000	WASHER, UPPER OUTER NO.1	2	
7	09160-10119-000	WASHER, UPPER OUTER NO.2	2	
8	08316-00103-000	NUT, UPPER	2	
9	08313-10107-000	NUT, LOWER	2	

FIG. 47

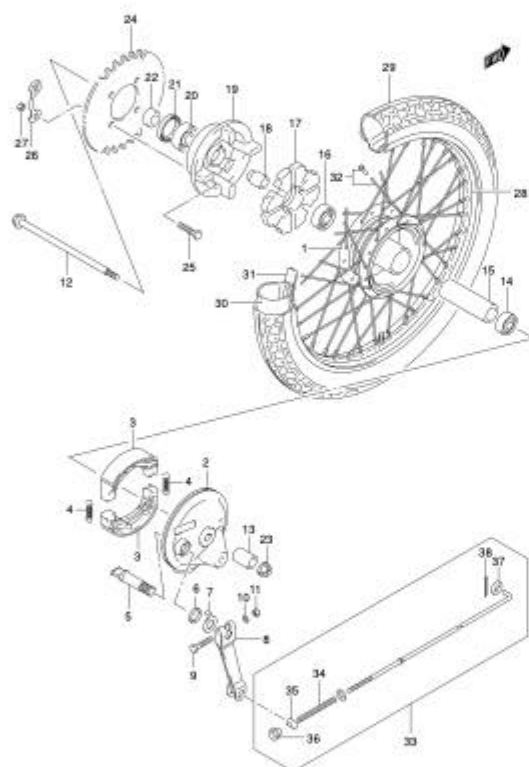


FIG. 47 (I-4) REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	64110M35301-000	DRUM, REAR WHEEL	1	
2	64210-09G00-000	PANEL, REAR BRAKE ANCHOR	1	
3	54400-08B10-000	SHOE, SET BRAKE	2	
4	54424-09G00-000	SPRING	2	
5	64441-09G00-000	SHAFT, BRAKE CAM	1	
6	54443-09G00-000	SEAL, DUST	1	
7	54492-09G00-000	PLATE, BRAKE LINING	1	
8	64451-09G00-000	LEVER, BRAKE CAM	1	
9	09100-06078-000	BOLT (6X35)	1	
10	06322-01053-000	WASHER	1	
11	06310-00063-000	NUT	1	
12	64711-09G00-000	AXLE, REAR	1	
13	64731M31C20-000	SPACER, REAR AXLE RH	1	
14	06143M63017-000	BEARING, RH	1	
15	09180M12145-000	SPACER, BEARING (12.5X15X58)	1	
16	06143M62017-000	BEARING, LH	1	
17	64831M30C00A-000	ABSORBER, REAR HUB SHOCK	1	
18	64733M43000-000	RETAINER, REAR SPROCKET DRUM	1	
19	64611M01001-000	DRUM, SPROCKET MOUNTING	1	
20	06113M62037-000	BEARING	1	
21	09285-25003-000	SEAL, OIL (25X40X5)	1	
22	64721M35900-000	SPACER, RR SPROCKET DRUM	1	
23	06310-31128-000	NUT	1	
24	64511M35480-000	SPROCKET, REAR (NT-25)	1	
25	09100-08011-000	BOLT, REAR SPROCKET	4	
26	09169-06011-000	LOCK WASHER	2	
27	06310-00083-000	NUT	4	
28	65311M46730-000	WHEEL RIM (1.60)	1	
29	65110M38000-000	TIRE, REAR, 80/90-17 HT200	1	
30	55203M01011-000	TUBE ASSY, INNER	1	
31	55251M01010-000	PROTECTOR, INNER TUBE	1	
32	65320M03021-000	SPOKE SET, REAR WHEEL	1	
33	43300-09G00-000	ROD ASSY, REAR BRAKE	1	
34	09440-09004-000	SPRING	1	
35	09209-11002-000	PIN	1	
36	09150-06001-000	NUT	1	
37	06322-01053-000	WASHER	1	
38	04111-20208-000	PIN, COTTER	1	

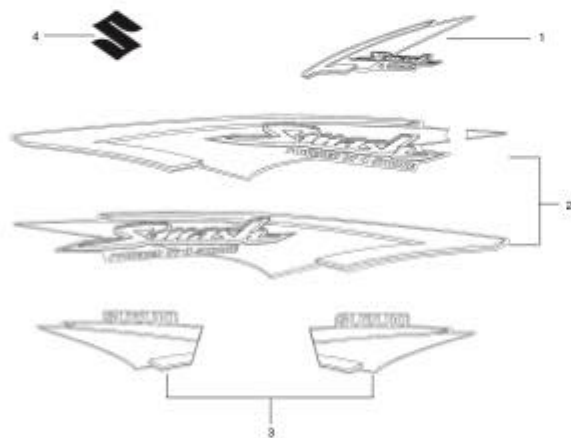
FIG. 48



FIG.48 (J-1) TAPE SET

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	68350M09G99A275	TAPE, fr legshield LH	1	
1-2	68350M09G99A00K	TAPE, fr legshield LH	1	
2-1	68131M09G99A00K	TAPE SET, side cover RH/LH	1	
2-2	68131M09G99A275	TAPE SET, side cover RH/LH	1	
3-1	68331M09G99A00K	TAPE SET, leg shield RH/LH	1	
3-2	68331M09G99A275	TAPE SET, leg shield RH/LH	1	
4.0	68190M21E99A-000	"S" SUZUKI EMBLEM	1	

4





PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.
00000		02112-05123-000	32 - 16	06110-62030-000	14 - 8	09108-08172-000	2 - 3	09168-12002-000	4 - 20	09263-13003-000	14 - 15
		02112-05163-000	15 - 31	06110-62030-000	14 - 14	09111-06041-000	15 - 15	09169-06028T000	30 - 12	09263-20061-000	6 - 12
		02112-05163-000	37 - 8	06113M62037-000	47 - 20	09111-08013-000	45 - 10	09169-06060-000	31 - 12	09263-28029-000	5 - 4
		02112-05163-000	34 - 17	06123M62037-000	41 - 25	09116-06002T000	35 - 3	09169-08011-000	47 - 26	09260-12004-000	13 - 37
		02122-06163-000	6 - 3	06143M62017-000	47 - 16	09136-05061-000	22 - 5	09169M06071A-000	46 - 3	09260-13007-000	12 - 13
01421-06163-000	11 - 2	02122-06163-000	15 - 11	06143M63017-000	47 - 14	09136-06017-000	10 - 10	09180-12036-000	15 - 22	09260-17003-000	4 - 7
01500-06103-000	14 - 24	02142-05083-000	4 - 11	06145M63001-000	41 - 23	09136-06081-000	29 - 5	09180M06011-000	30 - 4	09260-21006-000	15 - 29
01500-06163-000	16 - 10	02142-05103-000	18 - 4	06211-06121-000	15 - 16	09139-05067-000	34 - 14	09180M08151-000	11 - 5	09260-22006-000	4 - 22
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01547-06123-000	24 - 17	02142-06123-000	14 - 10	06211-14321-000	16 - 12	09140-14022-000	13 - 19	09181-17018-000	13 - 22	09260-36004-000	1 - 17
01547-06233-000	12 - 11	09136-06027T000	30 - 13	06310-00063-000	47 - 11	09148-05004-000	35 - 2	09181-18002-000	13 - 7	09263-17025-000	14 - 16
01547-06233-000	1 - 13	02142-06123-000	31 - 10	06310-00083-000	47 - 27	09148-05020-000	30 - 10	09181-25051-000	5 - 15-1	09264-15001-000	41 - 26
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01550-06163-000	24 - 7	04211-09149-000	4 - 14	06332-11069-000	37 - 5	09160-14005-000	13 - 20	09247-12104-000	4 - 19	09401-10401-000	3 - 8
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01550-06123-000	4 - 8	04211-13189-000	3 - 2	09100M06091-000	15 - 26	09164-14011-000	13 - 21	09261-02008-000	12 - 3	09403-06404-000	1 - 20
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01570-06163-000	31 - 5	07130-06123-000	6 - 6	09106-05028T000	7 - 5	09168-10002-000	3 - 10	09262-35063-000	5 - 7	09440-03012-000	6 - 7
01936-06027T000	31 - 2	07130-06123-000	6 - 9	09108-06171-000	2 - 2	09168-10002-000	3 - 14	09263-13003-000	14 - 6	09440-04010-000	15 - 30



PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.
09440-09004-000	47 - 34	12261-09G10-000	5 - 6-2	13372-09G10-000	9 - 15	21251-23F20-000	13 - 11	26241-23F00-000	16 - 6	37155M31C00-000	24 - 8
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09440-19025-000	13 - 38	12611-23F00-000	6 - 11	13383-09G10-000	9 - 7	21441-23F00-000	13 - 13	26352-06C10-000	16 - 14	37310-10E00-000	24 - 10
09440-39007-000	16 - 8	12612-23F00-000	6 - 11	13385-09G20-000	9 - 19	21451-21D40-000	13 - 14	27510M30G00-000	14 - 20	37420-11E00-000	24 - 11
09443-05063-000	24 - 15	12693-36300-000	6 - 8	13387-09G10-000	9 - 12	21461-09G00-000	13 - 15	27612-09G00-000	14 - 21	37510-10E00-000	24 - 12
09443-12033-000	26 - 12	12699-30C00-000	6 - 10	13411-01010-000	9 - 25	21465-09G00-000	13 - 16	27600M20910-098	14 - 22	37520-10E00-000	24 - 13
09443M20G10A-000	26 - 10	12710-09G40-000	7 - 11	13417-01010-000	9 - 24	21482-09G00-000	13 - 18	27620M20910-000	14 - 23	37720M20G00-000	15 - 27
09448-38004-000	16 - 9	12710-09G60-000	7 - 12	13418-12F40-000	9 - 10	21501-23F00-000	13 - 23			37740-28F00-000	24 - 14
09471-12023-000	22 - 4	12741-09G20-000	7 - 3	13418-43410-000	9 - 22	21631-21D32-000	13 - 19			38500-09G01-000	24 - 16
09471-12213-000	22 - 3	12760M20G00-000	8 - 1	13481-23F00-000	9 - 8	21632-23F00-000	13 - 6			38610-09A10-000	22 - 7
09481-10001-000	24 - 2	12771-09G20-000	8 - 2	13533-09A10-000	9 - 11	23121-09G00-000	13 - 27				
09482-05068-000	1 - 10	12811-09G20-000	8 - 3	13551-09G10-000	9 - 6	23220-23F10-000	13 - 28				
09491-92011-000	9 - 18	12830-09G20-000	8 - 6	13573-30D00-000	9 - 5	23230-20G00-000	13 - 31				
09492-15011-000	9 - 17	12833M30G00-000	8 - 7	13601-04128-000	9 - 16	23234-23F00-000	13 - 32				
		12840-09G20-000	7 - 6	13650-04148-000	9 - 32	23250-20G00-000	13 - 1				
		12842-09G00-000	7 - 7	13683-09A10-000	9 - 2	24120-23F10-000	14 - 1	31800M209G00-000	20 - 8	41100M209G00-000	25 - 1
		12843-09G00-000	7 - 8	13684-09A00-000	9 - 3	24130-09G00-000	14 - 9	32101M30C051-000	18 - 1	42100M209G00-000	26 - 1
		12861-09C00-000	7 - 9	13700-09G00-000	10 - 1	24221-38A40-000	14 - 2	32102M30D00-000	18 - 2	42211-09G00-000	26 - 2
		12871-30A00-000	7 - 10	13740-09G00-000	10 - 2	32331-30C01-000	14 - 3	32341M30G00-000	18 - 3	42241M30G00-000	26 - 5
		12911-09G00-000	7 - 11	13746-09G00-000	10 - 3	32421-23F20-000	14 - 4	32800-47E00-000	20 - 1	42272-31C10-000	26 - 6
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11121-09G00-000	1 - 16	12931-09G00-000	7 - 14	13871-09G00-000	10 - 5	26341-23F00-000	14 - 12	33410-30C00-000	20 - 5	43101M30G00-000	26 - 11
11134M30G00-000	1 - 14	12932-09G00-000	7 - 15	13881-09G00-000	10 - 7	26741-20A10-000	14 - 18	33610M31C10-000	19 - 1	43300-09G00-000	27 - 43
11140G20G00-000	1 - 4	12933-09G00-000	7 - 16	14181-23F10-000	11 - 1	25211-23F10-000	14 - 10	33610M31C01-000	19 - 3	43610E9G00-000	27 - 1
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11175M30G40-000	1 - 11	13110-09G02-000	1 - 21	12312-23F00-000	12 - 1	25310-23T01-000	15 - 5	33625M31C09A-000	19 - 4	43661M34A00-000	27 - 4
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11241M30G00-000	2 - 5	13129-09G02-000	1 - 23	16400-09G02-000	12 - 1	25350-23F00-000	15 - 13	33680-14A00-000	19 - 7	43631M34A01-000	27 - 7
11300M20G20-000	3 - 1-1	13200-09G20-000	1 - 23	16510-05A00-000	12 - 5	25355-09A40-000	15 - 14	34100M20G20-000	21 - 1	43652-23F0T020	11 - 1
11300M20G30-000	3 - 1-2	13247-09G10-000	9 - 33	16512-47E00-000	12 - 10	25361-23F00-000	14 - 25	34111M30G00-000	21 - 9	43710M34A00-000	27 - 9
11341M20G00-000	4 - 1	13249-30A10-000	9 - 4	16519-09G00-000	12 - 14	25381-30A50-000	15 - 7	34189M30G00-000	21 - 2	43820-09G00-000	27 - 11
11351M30G00-000	4 - 12	13250-30A00-000	9 - 21	16520-30A00-000	12 - 8	25382-30A60-000	15 - 7A	34180M31C40-000	28 - 13	43821-09G20-000	27 - 10
11463M20G00-000	4 - 13	13254-20D01-000	9 - 14	16911-23F0T000	3 - 8	25382-35A11-000	15 - 8	34910M20G00-000	21 - 5	44110M20G00-019	28 - 1
11361-23F01-000	4 - 23	13258-30A00-000	9 - 13			25411-13A10-000	15 - 3	34931-09G10-000	21 - 7	44210-35014-000	28 - 2
11639M23F00-000	4 - 10	13261-09G20-000	9 - 26			25421-95A20-000	15 - 4	35100-09G11-000	22 - 1	44300M20G00-000	28 - 7
11482M30G00-000	4 - 2	13267-09C80-000	9 - 26			25501-23F01-000	15 - 17	35171-09G00-000	22 - 2	44322-27001-000	28 - 4
11571-09A03-000	4 - 6	13267-09G20-000	9 - 27			25510-20G00-000	15 - 20	35672-09G00-000	23 - 7	44421-09G00-000	28 - 12
12111M20G10-0F0	5 - 11-1	13268-09G20-000	9 - 28			25610M09G01-000	15 - 25	35712-09G00-000	23 - 8	44622-09G00-000	28 - 6
12140-23F00-000	5 - 12	13268-35010-000	9 - 29			25671-20G00-000	15 - 21	35710-09G10-000	23 - 6	45100-09G30T000	37 - 1
12140-23F00-050	5 - 11-2	13278-29G50-000	9 - 34	21162-23T0-000	13 - 1	26211-23F00-000	16 - 1	35652-09G00-000	23 - 6	45149M34A00-000	37 - 2
12161-09G00-0C0	5 - 3	13278-47090-000	9 - 23	21111-23F00-000	13 - 2	26221-30A00-000	16 - 2	35728-09G00-000	23 - 3	45215-09G00-000	37 - 4
12211-20G00-0A2	5 - 3	13291-25900-000	9 - 30	21114-23F00-000	13 - 3	26231-09A10-000	16 - 3	35912-09G00-000	23 - 9	45260-09G00-000	37 - 15
12221-09G00-000	5 - 5	13295-25900-000	9 - 31	21119-23F01-000	13 - 4	26232-09A21-000	16 - 4	36610M20G00-000	24 - 6	45289-09G00-000	37 - 3
12261-09G00-000	5 - 6-1	13341-09G20-000	9 - 20	21200-09G00-000	13 - 10	26233-09A20-000	16 - 5	37100-09G20-000	24 - 1	45498-14F00-000	37 - 3



PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.	PART NO.	FIG. NO. REF.NO.
45288-11F00-000	37 - 14	51871-09G00-000	31 - 1	58621-47E00T000	31 - 9
45705-09G00-000	37 - 11	53111-09G00-000	31 - 6	58711-09G00-000	34 - 13
46210M09G00A000	25 - 2	53211-09G00-000	31 - 7	58721-23F01-000	34 - 15
47111E09G10-000	29 - 1	53274-09G00-000	31 - 6		
47140-09G00-000	29 - 3	54110M35401T000	41 - 1		
47211E09G10-000	29 - 2	54210-09G10-000	41 - 2		
47341-09G00-000	29 - 8	54400-09810-000	41 - 3		
48111E09G00-000	30 - 1	54400-09810-000	47 - 3		
48121E09G00-000	30 - 2	54424-09G00-000	47 - 4		
48131-09G00-000	30 - 9	54424M09G00-000	47 - 4		
48140-09G01-000	30 - 6	54441-09G00-000	41 - 5	61100M09G10-000	45 - 1
48150-09G01-000	30 - 7	54443-09G00-000	41 - 6	61211-31C10-000	45 - 3
48177-23F00-000	30 - 3	54443-09G00-000	47 - 6	61273M31C10-000	45 - 6
		54454-09G00-000	41 - 8	61310M32F00-000	45 - 1
		54452-09G00-000	41 - 7	61410M3542C1000	45 - 12
		54452-09G00-000	47 - 7	62100M09G00-000	45 - 4-1
		54453-09G00-000	41 - 9	63111-09G10-000	35 - 1
		54511-23202-000	41 - 15	64110M35301-000	47 - 1
		54521-23201-000	41 - 20	64210-09G00-000	47 - 2
		54532-02201-000	41 - 21	64311M31110-000	45 - 7
		54561-03500-000	41 - 16	64441-09G00-000	47 - 5
		54711-04701-000	41 - 14	64451-09G00-000	47 - 9
		54740-25101-000	41 - 27	64511M35480-000	47 - 24
		55110M38D00-000	41 - 28	64611M01001-000	47 - 19
		55200M01011-000	41 - 29	64651M30D00A-000	47 - 17
		55200M01011-000	47 - 30	64711-09G00-000	47 - 12
		55261M01010-000	47 - 31	64721M35500-000	47 - 22
		55261M01011-000	41 - 30	64731M31C20-000	47 - 13
		55311M46100-000	41 - 31	64738M43000-000	47 - 18
		55320M03021-000	41 - 32	65110M38D00-000	47 - 29
		55110-09G40-000	32 - 1	65311M44730-000	47 - 28
		55311-09G00-000	33 - 1	65320M03021-000	47 - 32
		55321-09G00-000	33 - 3	66131M09G99A275	48 - 2-2
		55500-09G10-000	32 - 9	66350M09G99A275	48 - 1-1
		55600-09G10-000	32 - 10	66190M21E95A-000	48 - 4
		57100-09G10-000	34 - 2	68322M10C99A-000	36 - 2
		57110-09G10-000	34 - 1	68331M09G99A00K	48 - 3-1
		57211-09G00-000	34 - 12	68331M09G99A275	48 - 3-2
		57311-09G20-000	34 - 3	68341M23F10-000	36 - 1
		57421-09G00-000	34 - 4	68350M09G99A00K	48 - 1-2
		57431-09G00-000	34 - 5	68131M09G99A00K	48 - 2-1
		57470-09G00-000	34 - 7	95700M14F00-000	37 - 12
		58110M09G00-000	32 - 11	98011M09G99-14A	36 - 3-1
		58300M09G00A-000	32 - 15		
		58410M09G00-000	32 - 17		