



SUZUKI

LION SUZUKI MARKETING SDN. BHD. (139929-A)

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SUZUKI ***FD110X***

PARTS CATALOGUE

PARTS CATALOGUE

2002





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PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality performance.

This parts catalogue covers the list of all service parts for SUZUKI
FD110XSDK2

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimension of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required
ASSY	: Assembly
E. No.	: Engine number
F. No.	: Frame number
d	: Diameter of material
ID	: Inside diameter
OD	: Outside diameter
L	: Length
LH	: Left hand side
RH	: Right hand side
~100045	: Up to F. No. 100045
100046~	: From F. No. 100046
NT	: Number of teeth
OPT	: Optional
OS	: Over size
STD	: Standard
T	: Thickness
US	: Under size
W	: Width
12 X 34 X 5.6	Figures in the description column show the dimension of parts.

ID OD T(or W,L)

-> 12345-56781 (Part No.): indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones not interchangeable with new ones.

<- 12345-56781 (Part No.): indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the models designed for the following spec.;
spec. code: P8

7. SERIAL FRAME NUMBER

FD110XSDK2 : BE46C-

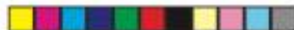


FIG. 1



FIG. 2

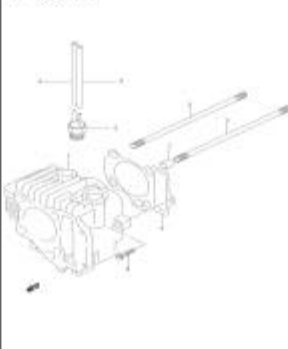


FIG. 3

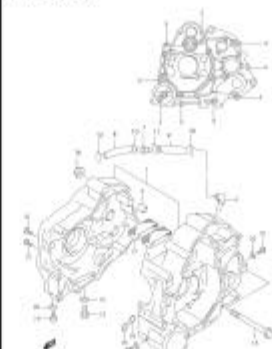
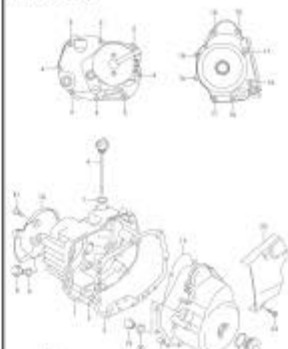


FIG. 4



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FIG. 5



FIG. 6

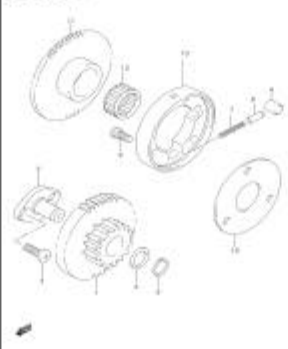
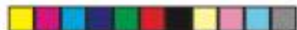


FIG. 7



FIG. 8





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FIG. 9

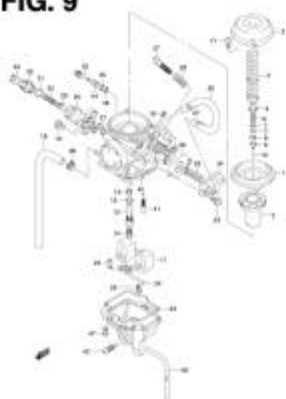


FIG. 10

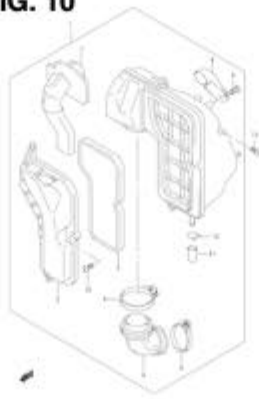


FIG. 11



FIG. 12

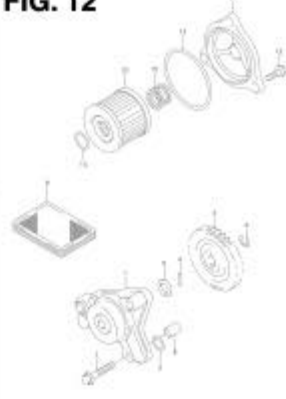


FIG. 13

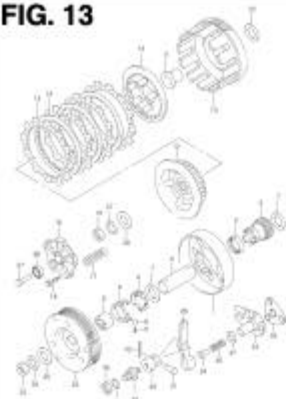


FIG. 14

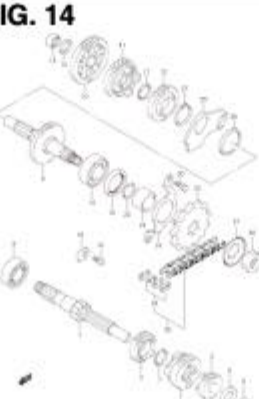


FIG. 15

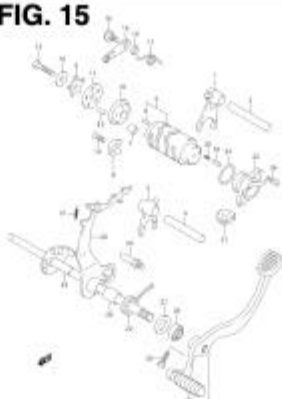
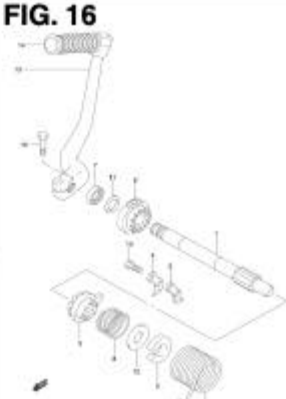


FIG. 16



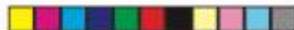


FIG. 17

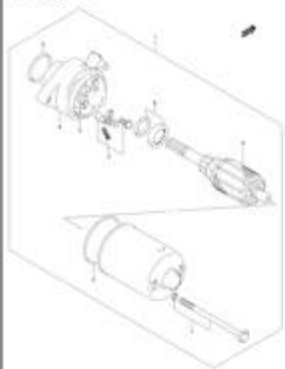


FIG. 18



FIG. 19



FIG. 20

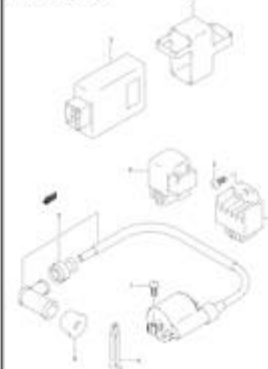


FIG. 21

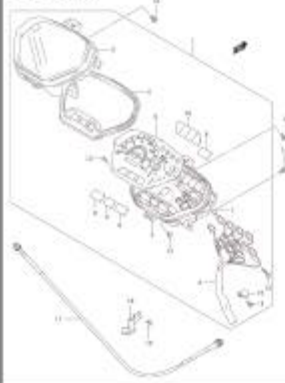


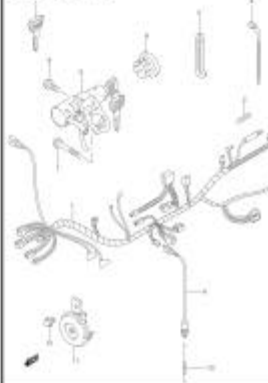
FIG. 22



FIG. 23



FIG. 24



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FIG. 25

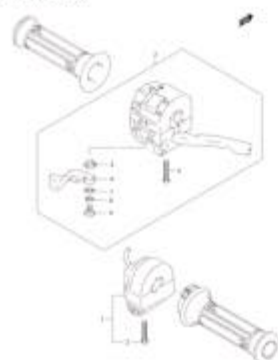


FIG. 26



FIG. 27

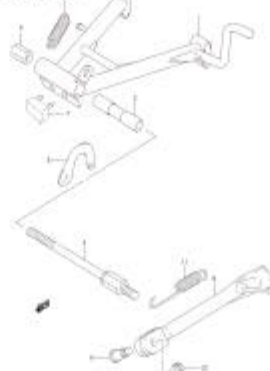


FIG. 28



FIG. 29

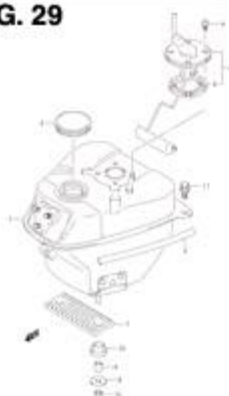


FIG. 30

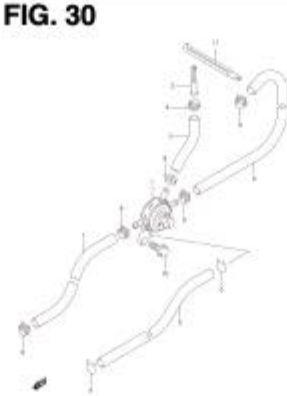


FIG. 31

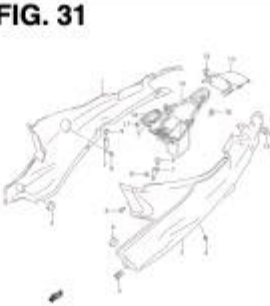
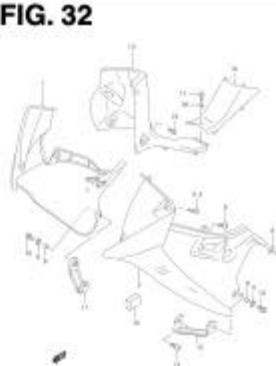


FIG. 32



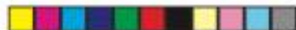


FIG. 33

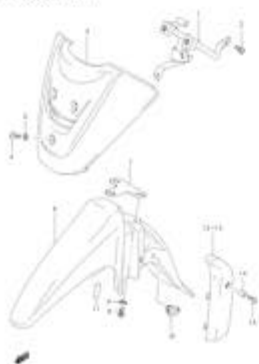


FIG. 34

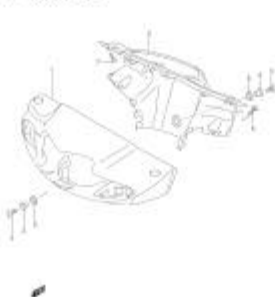


FIG. 35

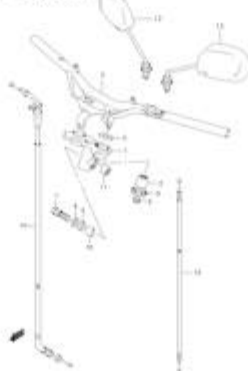


FIG. 36



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FIG. 37

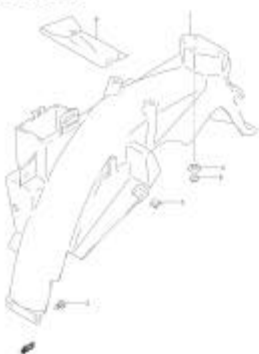


FIG. 38



FIG. 39

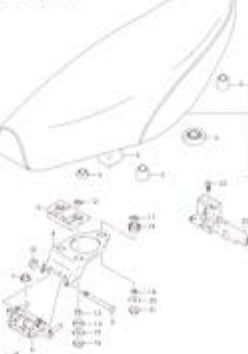
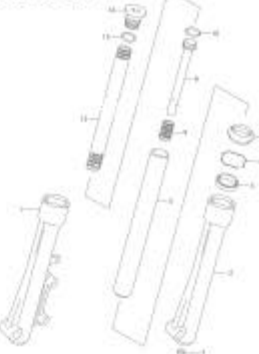


FIG. 40



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FIG. 41



FIG. 42

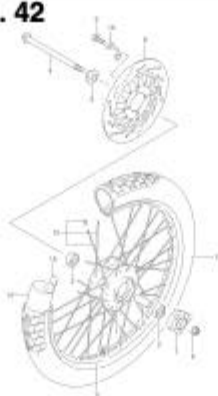


FIG. 43

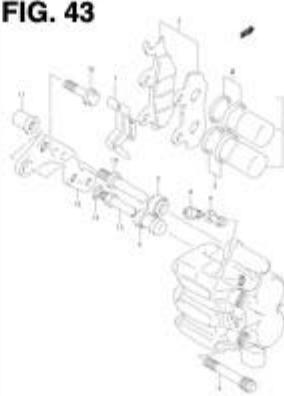


FIG. 44



FIG. 45

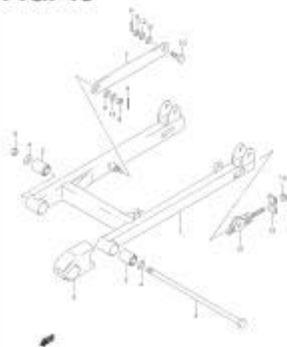


FIG. 46



FIG. 47

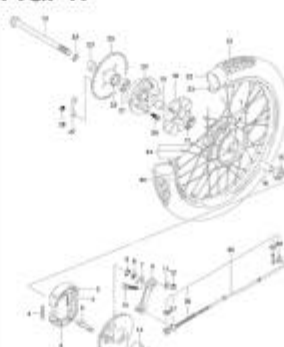


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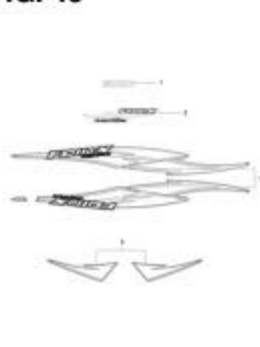


FIG. 1

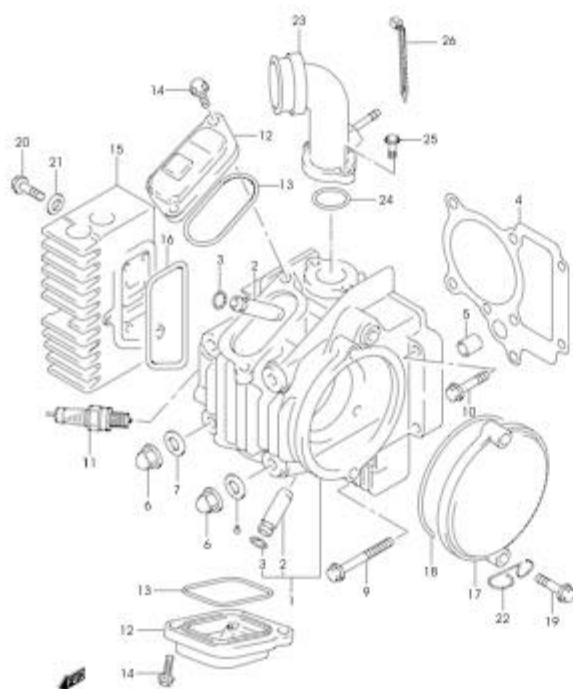


FIG.1 (B-2) CYLINDER HEAD

REFNO	PART NO.	DESCRIPTION	QTY	REMARKS
1	11110-23F30	HEAD, CYLINDER	1	
2	11115-48B00	GUIDE, VALVE (OD: 0.3)	2	
3	00201-10054	RING	2	
4	11141-23F00	GASKET, CYLINDER HEAD	1	
5	04211-11128	PIN	2	
6	09159-08048	NUT	4	
7	09166-09021	GASKET	1	
8	09160-08009	WASHER	3	
9	09103-05101	BOLT, CYLINDER HEAD (EX50)	1	
10	01547-06253	BOLT, CYLINDER HEAD	2	
11	09482M00040	SPARK PLUG (NGK, CR15A)	1	
12	11175-23F00	CAP, INSPECTION	2	
13	11177-23F00	O-RING, INSPECTION CAP	2	
14	01550-06253	BOLT	4	
15	11134-23F90	COVER, CYLINDER HEAD RH	1	
16	11144-23F90	O-RING, HEAD COVER	1	
17	11121M00001	COVER, CYLINDER HEAD LH	1	
18	03280-04002	O-RING	1	
19	01550-06253	BOLT	2	
20	01550-06253	BOLT, CYL HEAD COVER	3	
21	09166-09004	WASHER, CYL HEAD COVER	1	
22	09401-23F00	CLAMP, OVER FLOW HOSE	1	
23	13110-23F10	PIPE, INTAKE	1	
24	13125-23F10	GASKET, INTAKE PIPE	1	
25	01547-06253	BOLT	2	
26	09402-40326	CLAMP	1	

FIG. 2

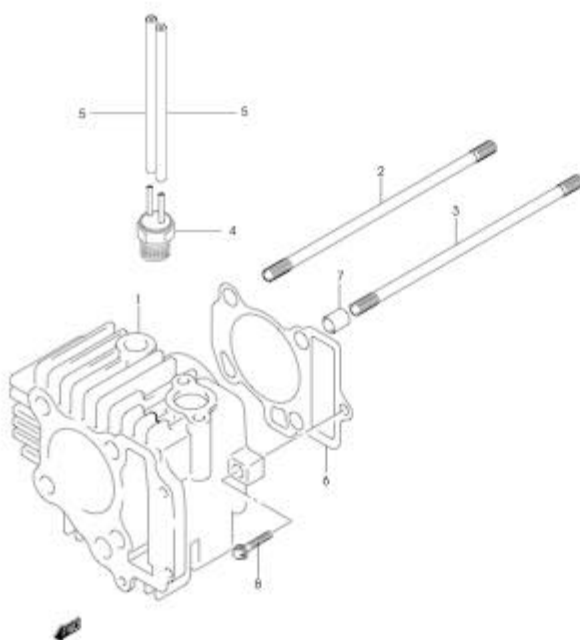


FIG.2 (B-3) CYLINDER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11211-23F20T9F0	CYLINDER	1	
2	09106-06171	STUD BOLT (8X192)	2	
3	09106-06172	STUD BOLT (8X197)	2	
4	18050-23F00	VALVE, AIR	1	
5	D6365-30705-300	HOSE	2	
6	11241-23F10	GASKET, CYLINDER	1	
7	04211-11129	PIN	2	
8	01500-06203	BOLT	1	

FIG. 3

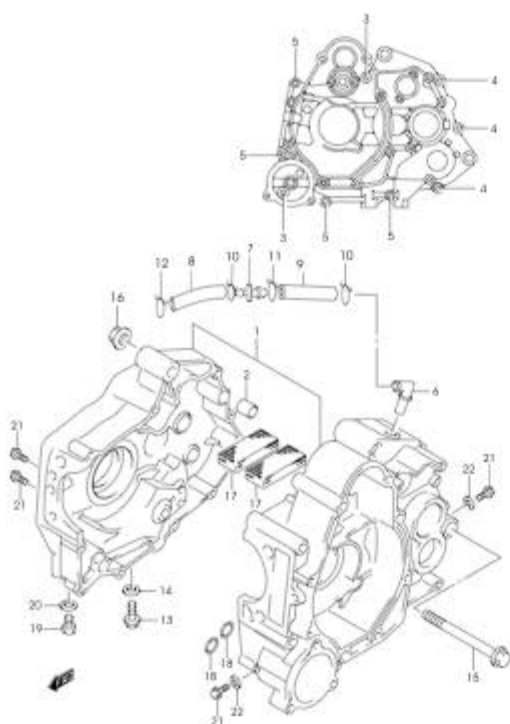


FIG.3 (B-4) CRANKCASE

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11300-23F00	CRANKCASE SET	1	
2	04211-13186	PIN	2	
3	01547-09403	BOLT, CRANKCASE	2	
4	01547-09503	BOLT, CRANKCASE	3	
5	01547-06753	BOLT, CRANKCASE	4	
6	16910-23F00	UNION, BREATHER HOSE	1	
7	13056-23F00	JOINT, BREATHER	1	
8	03225-70113-080	HOSE, BREATHER NO.1	1	
9	03225-70123-170	HOSE, BREATHER NO.2	1	
10	09401-11101	CLIP, BREATHER HOSE	2	
11	09401-15101	CLIP, BREATHER HOSE	1	
12	09401-11101	CLIP, BREATHER HOSE	1	
13	01500-10163	PLUG, OIL DRAIN	1	
14	09166-10062	GASKET, OIL DRAIN	1	
15	09103-10067	BOLT	2	
16	08316-31103	NUT	2	
17	11186-302000	SEPARATOR, OIL BREATHER	2	
18	02280-13007	O-RING, OIL GALLERY	2	
19	09247-10066	PLUG, OIL GALLERY	1	
20	09166-10062	GASKET, OIL GALLERY	1	
21	01547-08123	PLUG, OIL GALLERY	4	
22	09166-09004	GASKET	2	

2

FIG. 4

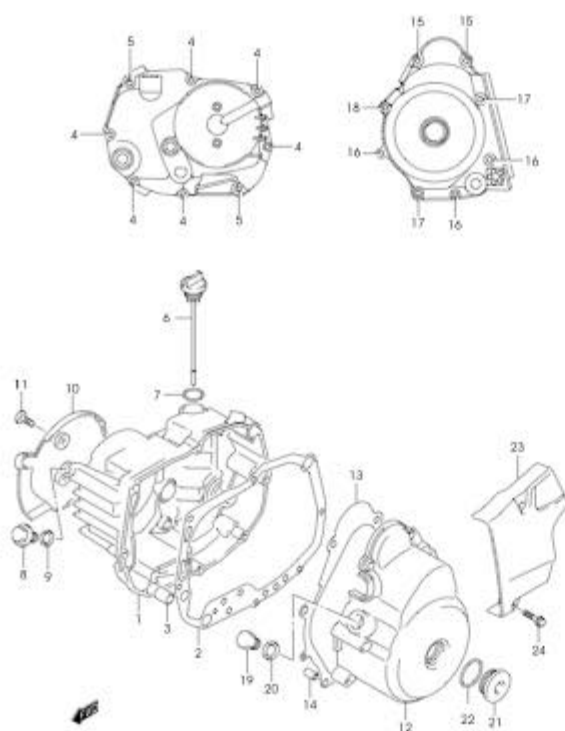


FIG.4 (B-5) CRANKCASE COVER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11340-23F10	COVER, CLUTCH	1	
2	11485-23F10	GASKET, CLUTCH COVER	1	
3	04211-12182	PIN	2	
4	01547-06303	SCREW	6	
5	01547-06403	SCREW	2	
6	11071-09403	GAUGE, OIL LEVEL	1	
7	06080-17003	O RING	1	
8	01550-08123	PLUG, OIL CHECK	1	
9	09168-08015	GASKET	1	
10	11383-23F00	CAP, CLUTCH COVER	1	
11	02142-05085	SCREW, CAP	2	
12	11351-23F70	COVER, MAGNETO	1	
13	11485-23F10	GASKET, MAGNETO COVER	1	
14	04211-09149	PIN	2	
15	01547-06603	SCREW	2	
16	01547-06303	SCREW	3	
17	01547-06403	SCREW	2	
18	01547-06303	SCREW	1	
19	06047-12102	PLUG, TOP (12X10)	1	
20	09168-12002	GASKET (12.1X16.2X1.2)	1	
21	06058-26012	PLUG, HOLE	1	
22	06080-22008	O RING	1	
23	11351-23F01	COVER, ENGINE SPROCKET	1	
24	01547-06303	SCREW	2	

FIG. 5

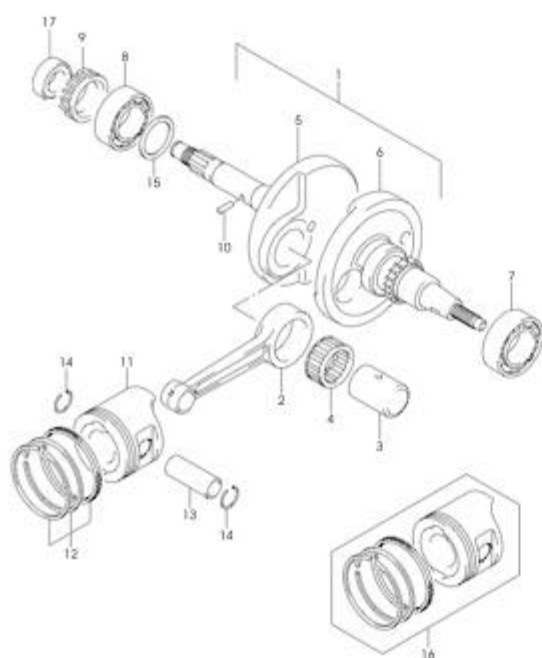


FIG.5 (C-2) CRANKSHAFT

REFNO	PART NO.	DESCRIPTION	QTY	REMARKS
1	12200-23F80	CRANKSHAFT ASSY	1	
2	12191-23F00-900	ROD, CONNECTING	1	
3	12211-23F00-0A0	PIN, CRANK	1	
4	02203-20029-000	BEARING	1	
5	12200-23F80	CRANKSHAFT, RH	1	
6	12201-23F80	CRANKSHAFT, LH	1	
7	02202-25053	BEARING, LH	1	
8	02202-25122	BEARING, MIDDLE	1	
9	10321-23F00	GEAR, OIL PUMP DRIVE	1	
10	04221-03069	PIN	1	
11	12111-23F21-9F0	PISTON (STD)	1	
12	12140-30010	RING SET, PISTON	1	
13	12151-30001	PIN, PISTON	1	
14	09381-14001	CIRCLIP	2	
15-1	09181-25051	SHIM (T: 0.60)	1	
15-2	09181-25052	SHIM (T: 0.65)	1	
15-3	09181-25053	SHIM (T: 0.70)	1	
15-4	09181-25054	SHIM (T: 0.75)	1	
15-5	09181-25055	SHIM (T: 0.80)	1	
15-6	09181-25056	SHIM (T: 0.85)	1	
15-7	09181-25057	SHIM (T: 0.90)	1	
15-8	09181-25058	SHIM (T: 0.95)	1	
15-9	09181-25059	SHIM (T: 1.00)	1	
15-10	09181-25060	SHIM (T: 1.05)	1	
15-11	09181-25061	SHIM (T: 1.10)	1	
15-12	09181-25062	SHIM (T: 1.15)	1	
15-13	09181-25063	SHIM (T: 1.20)	1	
15-14	09181-25179	SHIM (T: 1.25)	1	
15-15	09181-25181	SHIM (T: 1.30)	1	
16	12100-23F21-050	PISTON SET (OS: 0.5)	1	
17	03200-12001	SEAL, CRANKSHAFT OIL RH	1	

2

FIG. 6

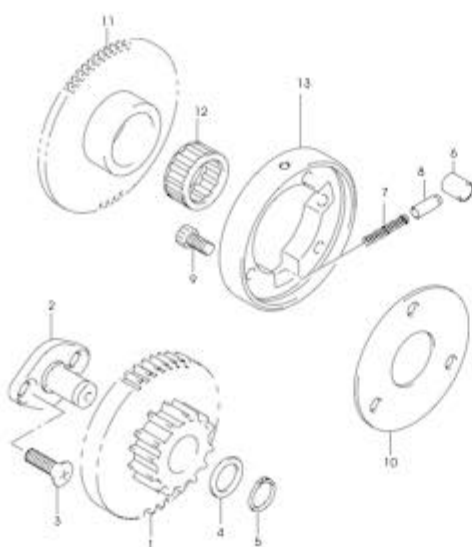


FIG.6 (C-3) STARTER CLUTCH

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12611M23F00	GEAR, STARTER IDLE (NT: 6B/14)	1	
2	12612-23F00	SHAFT, STARTER IDLE GEAR	1	
3	02122-06163	SCREW	2	
4	09165-13010	WASHER	1	
5	06301-01139	CIRCLIP	1	
6	09281-10003	ROLLER	3	
7	09440-03012	SPRING	3	
8	12633-06300	PIECE, PUSH	3	
9	07130-06123	BOLT (6X10)	3	
10	12648-30000	SHIM, CLUTCH HUB	1	
11	12620-23F00	GEAR, STARTER CLUTCH	1	
12	06263-20081	BEARING	1	
13	12635-20802	HUB, STARTER CLUTCH	1	

FIG. 7

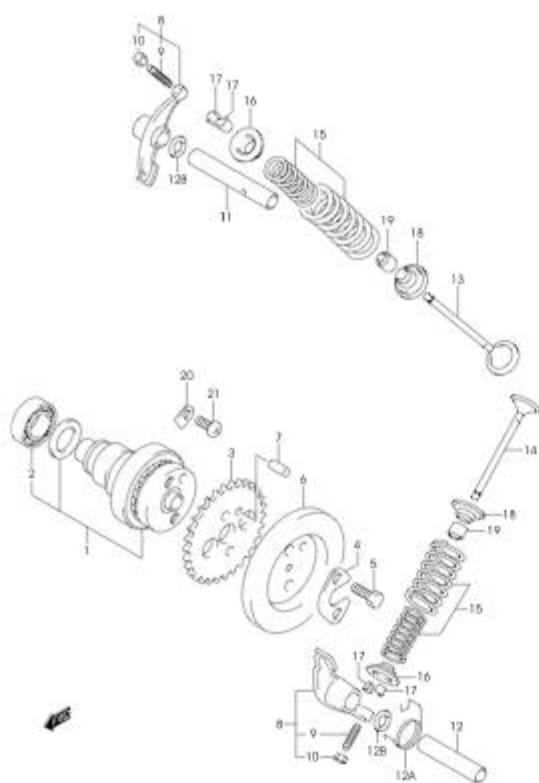
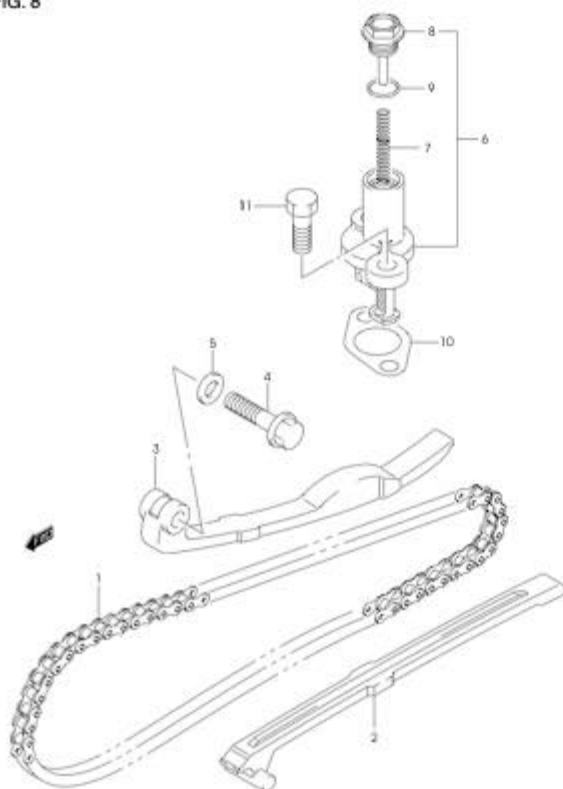


FIG.7 (C-4) CAM SHAFT/VALVE

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12710-23F10	CAM SHAFT	1	
2	09262-15026	BEARING	1	
3	12741-30A10	SPROCKET, CAM SHAFT	1	
4	12747-30C00	WASHER, SPROCKET	1	
5	09111-09353	BOLT	2	
6	12755-30A10	FLYWHEEL, CAM SHAFT	1	
7	03261-05009	PIN, SPROCKET	1	
8	12840-23F00T	ARM, VALVE ROCKER	1	
9	12842-80201	SCREW, ADJUSTING	2	
10	12843-27A00	NUT, ADJUSTING	2	
11	12861-09C00	SHAFT, ROCKER ARM IN	1	
12	12871-30A00	SHAFT, ROCKER ARM EX	1	
12A	09448-21026	SPRING, ROCKER ARM	1	
12B	09164-10012	WASHER, ROCKER ARM	2	
13	12911-23F00	VALVE, INTAKE	1	
14	12912-23F00	VALVE, EXHAUST	1	
15	12920-06B00	SPRING SET, VALVE	2	
16	12921-27A00	RETAINER, VALVE SPRING	2	
17	12932-27A00	COTTER, VALVE	4	
18	12933-81450	SEAT, SPRING	2	
19	09289-05028	OIL SEAL	2	
20	24741-20A10	RETAINER, CAMSHAFT BEARING LH	1	
21	02112-05123	SCREW	1	

FIG. 8



FD110XY

FIG.8 (C-5) CAM CHAIN

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12760M23F00	CHAIN, CAM SHAFT DRIVE	1	
2	12771-30A10	GUIDE, CAM CHAIN	1	
3	12811-30A22	TENSIONER, CAM CHAIN	1	
4	09102-06247	BOLT, CAM CHAIN TENSIONER	1	
5	09188-06004	GASKET	1	
6	12835-30A01	ADJUSTER ASSY, TENSIONER	1	
7	12833-30A01	SPRING	1	
8	12834-02A20	PLUG, ADJUSTER	1	
9	12832-02A20	O RING	1	
10	12827-18B10	GASKET, TENSIONER ADJUSTER	1	
11	01547-06225	BOLT (6X25)	2	

FIG. 9

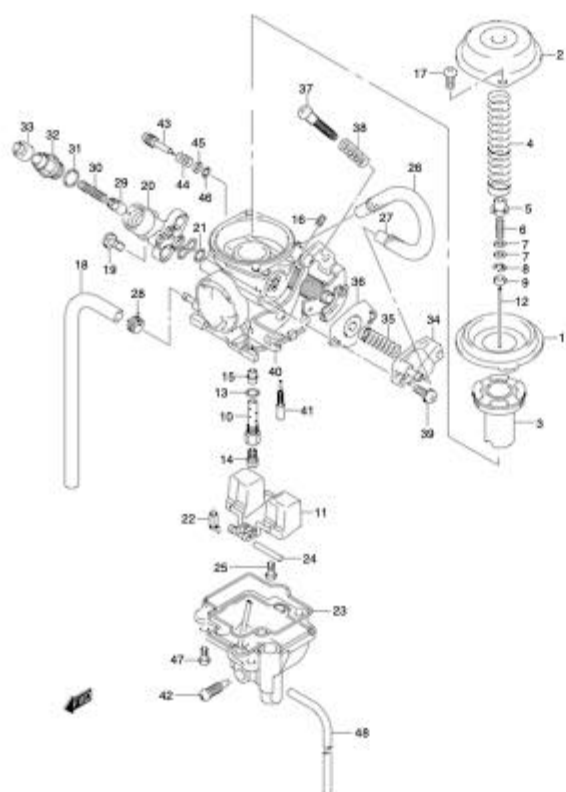


FIG.9 (D-2) CARBURETOR

REFNO	PART NO.	DESCRIPTION	QTY	REMARKS
1	13200-23F30	CARBURETOR ASSY	1	PURCHASE LOCALLY
2	13507-23F30	DIAPHRAGM	1	
3	13502-23F30	COVER DIAPHRAGM	1	
4	13501-23F30	PISTON, valve	1	
5	13573-23F30	SPRING	1	
6	13418-12F40	HOLDER	1	
7	13481-23F30	SPRING	1	
8	13302-23F30	WASHER	2	
9	13203-23F30	O-RING	1	
10	13387-23F30	PISTON	1	
11	13386-23F30	JET HOLDER	1	
12	13240-47E00	FLOAT ASSY	1	
13	13303-23F70	JET NEEDLE	1	
14	13246-43010	O-RING	1	
15	09491-02007	MAIN JET	1	
16	09494-00604	NEEDLE JET	1	
17	09493-22011	JET, PILOT AIR	1	
18	02112-02287	SCREW	3	
19	09694-23F30	HOSE	1	
20	02112-05127	SCREW	1	
21	13412-23F30	STARTER BODY	1	
22	13256-23F30	O-RING	1	
23	13370-47E30	NEEDLE VALVE	1	
24	13258-23F30	O-RING	1	
25	13254-20010	PIV	1	
26	02112-04083	SCREW	2	
27	13663-23F30	HOSE	1	
28	13671-19F30	HOSE	1	
29	13671-19F30	CLIP	1	
30	13411-01400	PLUNGER	1	
31	13417-01010	SPRING	1	
32	13276-47E60	O-RING	1	
33	13418-43410	GUIDE HOLDER	1	
34	13661-04010	CAP	1	
35	13494-23F30	COVER	1	
36	13271-23F30	SPRING	1	
37	13480-10F30	DIAPHRAGM	1	
38	13374-82000	ADJUST SCREW	1	
39	13271-24000	SPRING	1	
40	13601-04148	SCREW	2	
41	13672-23F70	BRACKET	1	
42	09492-15010	PILOT JET	1	
43	13247-02340	SCREW	1	
44	13279-23F70	ADJUSTER	1	
45	13266-47070	SPRING	1	
46	13291-28600	WASHER	1	
47	13296-28600	O-RING	1	
48	02112-04107	SCREW	3	
49	09325-25705-800	HOSE	1	

FIG. 10

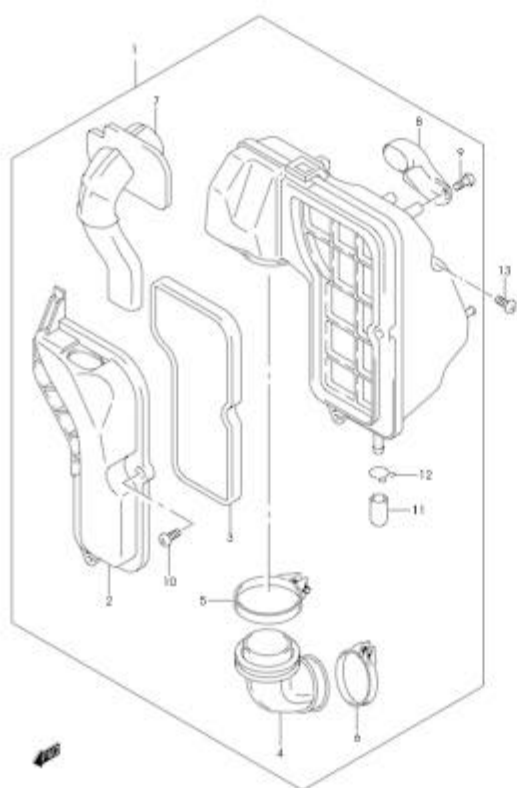


FIG.10 (D-4) AIR CLEANER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	13700-23F30T	CLEANER ASSY, AIR	1	
2	13740-23F00	CAP, AIR CLEANER	1	
3	13781-23F00	FILTER	1	
4	13661-23F00	TUBE, OUTLET	1	
5	09402-55209	CLAMP	1	
6	09402-42299	CLAMP	1	
7	13661-23F00	TUBE, INLET	1	
8	13662-23F00	DUCT, INLET	1	
9	13601-09F00	SCREW	2	
10	02142-05183	SCREW	2	
11	13659-41B10	PLUG	1	
12	09401-14301	CLIP	1	
13	09136-06017	SCREW, AIR CLEANER	2	

FIG. 11

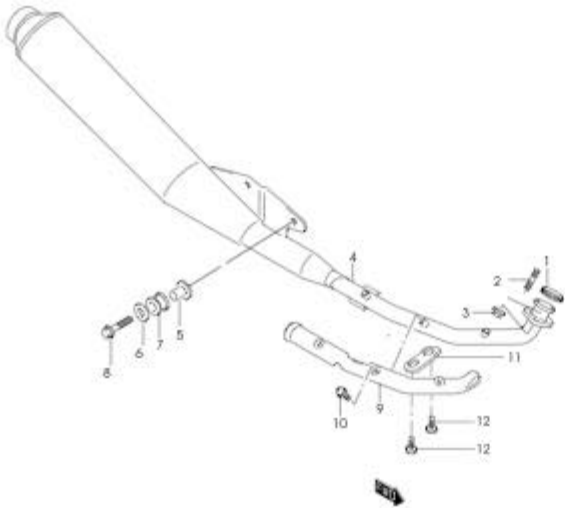


FIG.11 (D-5) MUFFLER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	14181M23F10	GASKET, EXHAUST PIPE	1	
2	01421-08143	BOLT, STUD	2	
3	03315-10063	NUT	2	
4	14305-23F90	MUFFLER COMP	1	
5	09160-M06151	SPACER, MUF SPRT	2	
6	09160-38032T	WASHER	2	
7	03350-12035	CUSHION	2	
8	43250-23F00T	BOLT	2	
9	14105-23F90	COVER, EXH PIPE	1	
10	09138-05014	SCREW	3	
11	14411-23F90	BRACKET, EXHAUST PIPE	1	
12	01550-08123	BOLT	2	

FIG. 12

FIG.12 (D-6) OIL PUMP

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16400-23F00	PUMP ASSY, ENGINE OIL	1	
2	06680-10015	O-RING	2	
3	16331-00420	GEAR, OIL PUMP DRIVEN (NT: 31)	1	
4	09281-52038	PIN	1	
5	06211-00141	WASHER (8X14X1)	1	
6	06832-11086	E-RING	1	
7	01547-06303	BOLT	3	
8	04211-09129	PIN	2	
9	16525-30A00	STRAINER, ENGINE OIL	1	
10	16610-06340	FILTER, ENGINE OIL	1	
11	16612-47E00	CAP, OIL FILTER	1	
12	01547-06103	BOLT	3	
13	06680-54001	O-RING, OIL FILTER CAP (D: 2.4, ID: 52.6)	1	
14	06680-13007	O-RING, OIL FILTER (D: 1.8, ID: 12.6)	1	
15	09440-18002	SPRING	1	

FIG. 13

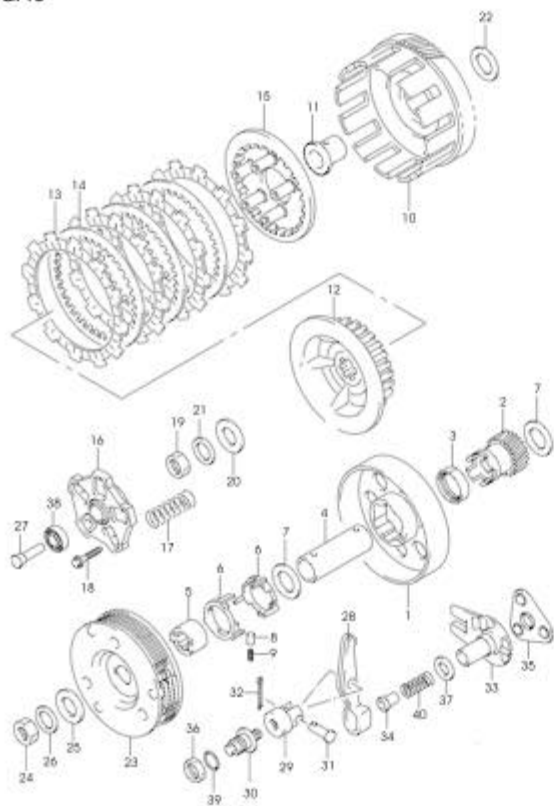


FIG. 13 (E-2) CLUTCH

REFNO	PART NO.	DESCRIPTION	QTY	REMARKS
1	21102-23F0	HOUSING, CLUTCH	1	
2	21111-23F0	GEAR, PRIMARY DRIVE	1	
3	21114-23F0	RING, PRIMARY DRIVE GEAR	1	
4	21119-23F0	SPACER, PRIMARY DRIVE	1	
5	21651-21D02	RACE, ONE WAY CLUTCH	1	
6	21652-23F0	RETAINER, ONE WAY CLUTCH	2	
7	03161-10002	WASHER, PRIMARY DRIVE GEAR	2	
8	03261-07006	ROLLER, ONE WAY CLUTCH	3	
9	03440-02002	SPRING, ONE WAY CLUTCH	3	
10	21200-23F0	GEAR ASSY, PRIMARY DRIVEN	1	
11	21251-23F0	SPACER, PRIMARY DRIVEN GEAR	1	
12	21411-23F0	HUB, CLUTCH SLEEVE	1	
13	21441-23F0	PLATE, CLUTCH DRIVE	4	
14	21451-21D00	PLATE, CLUTCH DRIVEN	3	
15	21461-23F0	DISK, CLUTCH PRESSURE	1	
16	21466-23F0	PLATE, RELEASE	1	
17	21481-21D10	SPRING, CLUTCH	5	
18	21482-23F0	BOLT, CLUTCH SPRING	5	
19	03140-14002	NUT, CLUTCH SLEEVE HUB	1	
20	03160-14005	WASHER, CLUTCH SLEEVE HUB	1	
21	03164-14011	WASHER, CLUTCH SLEEVE WAVE	1	
22	03161-17016	WASHER, PRIMARY DRIVEN GEAR	1	
23	21501-23F0	CLUTCH ASSY, SHOE	1	
24	03140-14022	NUT, SHOE CLUTCH	1	
25	03160-14005	WASHER, SHOE CLUTCH	1	
26	03164-14011	WASHER, SHOE CLUTCH WAVE	1	
27	23121-23F0	PIECE, CLUTCH PUSH	1	
28	23221-23F0	ARM, CLUTCH RELEASE	1	
29	23222-21D10	BOSS, CLUTCH RELEASE ARM	1	
30	23223-23F0	BOLT, CLUTCH RELEASE ADJUST	1	
31	03220-07005	PN	1	
32	04111-16158	PN	1	
33	23230-09001	GUIDE, RELEASE BALL OUTER	1	
34	23234-23F0	SPACER, RELEASE ARM	1	
35	23250-35402	BALL, CLUTCH RELEASE	1	
36	03140-12046	NUT, CLUTCH RELEASE ADJUST	1	
37	03160-10065	WASHER, RELEASE ARM	1	
38	03110-00060	BEARING, PUSH PIECE THRUST	1	
39	03260-12004	O-RING	1	
40	03440-19025	SPRING, RELEASE ARM	1	

FIG. 14

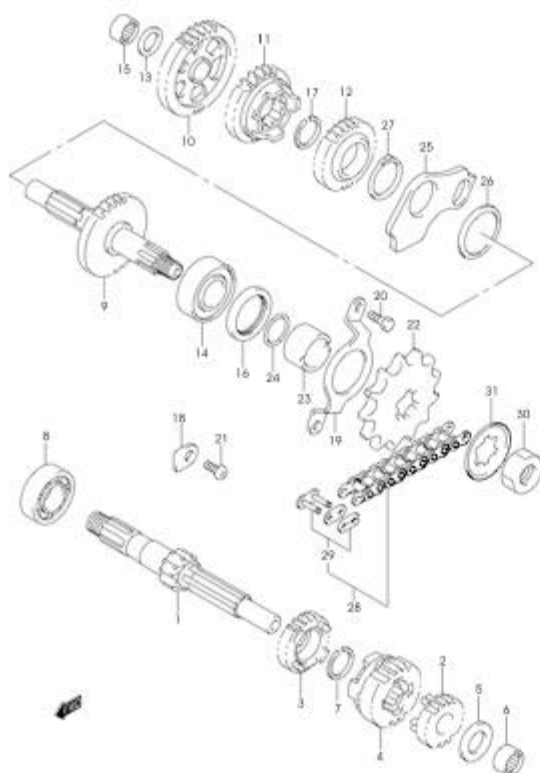


FIG. 14 (E-4) TRANSMISSION

REFNO	PART NO.	DESCRIPTION	QTY	REMARKS
1	24120-23F10	SHAFT, COUNTER (NT: 11)	1	
2	24221-36440	GEAR, 2 ND DRIVE (NT: 16)	1	
3	24221-30A30	GEAR, 3 RD DRIVE (NT: 19)	1	
4	24241-23F20	GEAR, 4 TH DRIVE (NT: 19)	1	
5	09140-13006	WASHER, 2 ND DRIVE	1	13X24X1
6	09255-13003	BEARING, COUNTER LH	1	13X18X14
7	03385-17007	CIRCLIP, 3 RD DRIVE	1	
8	08110M62030	BEARING, COUNTER RH	1	
9	24130-23F10	SHAFT, DRIVE (NT: 30)	1	
10	24221-36400	GEAR, 2 ND DRIVEN (NT: 33)	1	
11	24301-30A30	GEAR, 3 RD DRIVEN (NT: 26)	1	
12	24341-23F20	GEAR, 4 TH DRIVEN (NT: 30)	1	
13	09150-13006	WASHER, 1 ST DRIVE	1	13X24X1
14	06652-17045	BEARING, DRIVE SHAFT LH	1	17X40X12
15	06653-13002	BEARING, DRIVE SHAFT RH	1	13X18X12
16	09283-25008	SEAL, DRIVE SHAFT	1	25X35X5
17	03385-17007	CIRCLIP, 4 TH DRIVE	1	
18	24741-20A10	RETAINER, COUNTERSHAFT BRG	1	
19	24751-23F00	RETAINER, DRIVE SHAFT	1	
20	01550-06123	BOLT, DRIVE SHAFT	2	
21	02112-06103	SCREW, COUNTER SHAFT	2	
22	27511M25400	SPROCKET, ENGINE (NT: 14)	1	
23	27531-23F00	SPACER, ENGINE	1	
24	06655-15007	O RING (D: 2.4, ID: 15.8)	1	
25	25361-23F00	PLATE, ROTARY STOP	1	
26	09154-25002	WASHER, ROTARY SHAFT	1	
27	03331-31256	CIRCLIP	1	
28	27609M20910	CHAIN ASSY, DRIVE (438498L)	1	
29	27620-20690	JOINT, DRIVE	1	
30	09140-12044	NUT, SPROCKET	1	
31	09167-15005	WASHER, SPROCKET NUT	1	

FIG.15

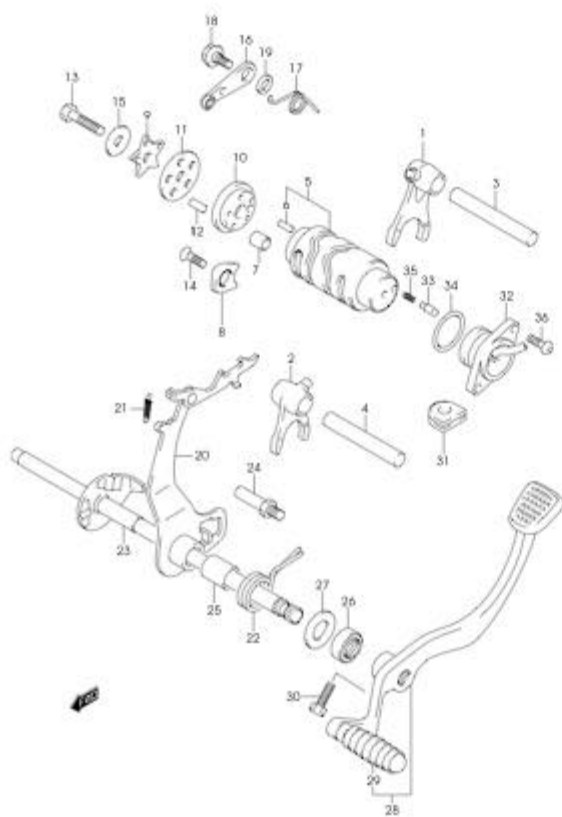


FIG.15 (E-5) GEAR SHIFTING

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	25211-23F10	FORK, GEAR SHIFT NO.1	1	
2	25221-23F10	FORK, GEAR SHIFT NO.2	1	
3	25411-13A10	SHAFT, SHIFT FORK NO.1	1	
4	25421-35420	SHAFT, SHIFT FORK NO.2	1	
5	25310-23F21	CAM, GEAR SHIFT	1	
6	04221-04089	PIN	1	
7	25312-23F10	SPACER, SHAFT CAM RH	1	
8	25341-09302	RETAINER, SHIFT CAM	1	
9	25381-30A30	PLATE, SHIFT CAM STOPPER	1	
10	25382-30A80	PLATE, SHIFT CAM NO.2	1	
11	25382-35411	GUIDE, GR SHF CAM	1	
12	03261-04002	PPL SHIFT CAM (HX13.8)	5	
13	01547-05253	BOLT, SHIFT CAM PIN	1	
14	02122-06163	SCREW, SHIFT CAM RETAINER	1	
15	08211-08221	STOPPER, SHIFT CAM PIN	1	
16	25360-23F10	STOPPER, SHIFT CAM	1	
17	25325-09420	SPRING, SHIFT CAM	1	
18	03111-02241	BOLT, SHIFT CAM (SX14.3)	1	
19	08211-09121	WASHER, SHIFT CAM	1	
20	25520-23F10	ARM, GEAR SHIFT	1	
21	09443-03019	SPRING, SHIFT PAWL	1	
22	09444-20021	SPRING, SHIFT ARM RETURN	1	
23	25510-23F10	SHAFT, GEAR SHIFT	1	
24	25671-31C00	STOPPER, SHIFT ARM	1	
25	03160-12006	SPACER, SHIFT ARM (12X16X28)	1	
26	03265-12002	SEAL, SHIFT SHAFT OIL	1	12X22X2
27	08211-12261	WASHER, SHIFT SHAFT	1	
28	25600-23F10	LEVER ASSY, GEAR SHIFT	1	
29	25622M16500	RUBBER, GEAR PEDAL	1	
30	01500-09203	BOLT, SHIFT LEVER	1	
31	31462-47000	GROMMET, POSITION SW	1	
32	37720M32000	BASE ASSY, GEAR SHIFT	1	
33	09209-05011	CONTACT, GEAR POSITION	1	
34	09260-21006	O RING, GEAR SHIFT (D 2.5, ID: 21)	1	
35	09440-04010	SPRING, GEAR SHIFT	1	
36	02112-05163	SCREW, GEAR SHIFT	2	

FIG. 16

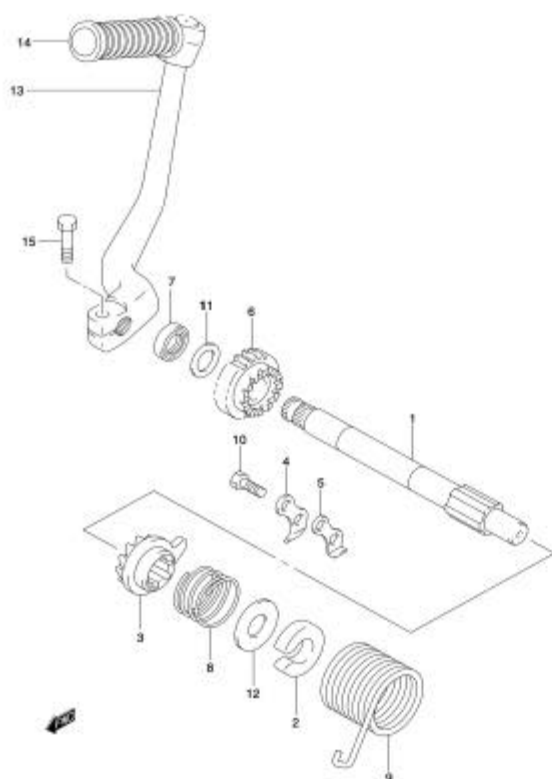


FIG.16 (E-7) KICK STARTER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	26211-03F00	SHAFT, KICK STARTER	1	
2	26221W30A00	GUIDE, KICK STARTER SPR	1	
3	26231-09410	STARTER, KICK	1	
4	26232-09401	GUIDE, KICK STARTER	1	
5	26233-09400	STOPPER, KICK STARTER	1	
6	26241-03F00	GEAR, KICK STARTER DRIVE	1	
7	02285-14001	SEAL, KICK STARTER	1	14X24X5.0
8	03440-30007	SPRING, KICK STARTER	1	
9	03440-30004	SPRING, KICK SHAFT RETURN	1	
10	01550-06163	BOLT, KICK STARTER STOPPER	2	
11	09181-14167	WASHER, KICK DRIVE GEAR	1	14X22X1.0
12	08211-14321	PLATE, KICK STARTER SPR	1	
13	26310M06G10	LEVER COMP KICK STARTER	1	
14	26362-09D10	RUBBER, KICK PEDAL	1	
15	09100-08297	BOLT, KICK PEDAL (8X25)	1	

FIG. 17

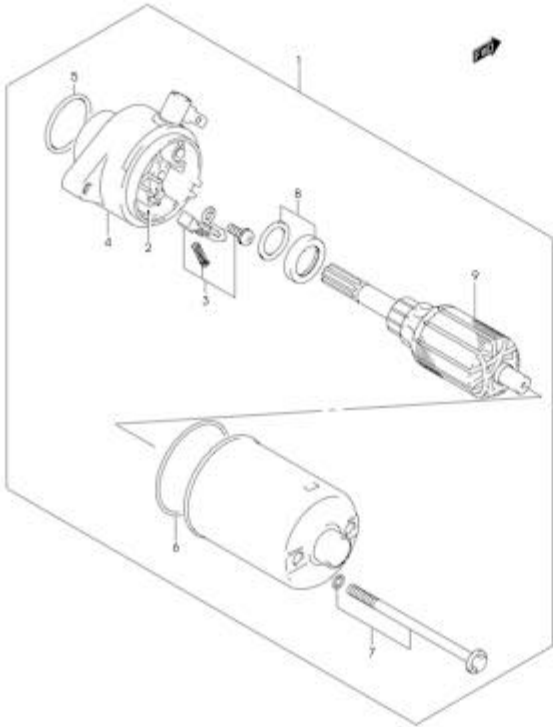


FIG.17 (F-2) STARTER MOTOR

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31100M3000	MOTOR ASSY, STARTING	1	
2	31150M36400	HOLDER SET, BRUSH	1	
3	31131M36400	BRUSH SET	1	
4	31151M30001	HOUSING SET	1	
5	31154M36400	O RING (ID: 2.4, ID: 24.7)	1	
6	31158M36400	O RING	1	
7	31200M31000	BOLT SET	1	
8	31170M4000	SHIM SET	1	
9	31311M30000	ARMATURE	1	

FIG. 18

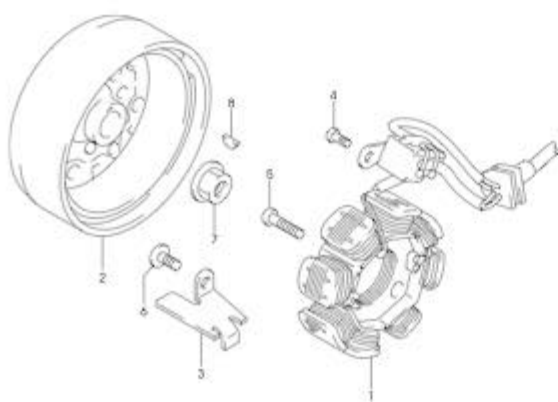


FIG.18 (F-3) MAGNETO

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32101M30051	STATOR ASSY	1	
2	32102M30051	ROTOR	1	
3	32371M300D1	CLAMP, MAGNETO LEAD	1	
4	02112M05103	SCREW, SENSOR	2	
5	02112M05103	SCREW, MAGNETO STATOR	2	
6	02142M05103	SCREW, MAGNETO LEAD CLAMP	1	
7	06319M10123	NUT, MAGNETO ROTOR	1	
8	06341M10123	KEY, MAGNETO ROTOR	1	

FIG. 19

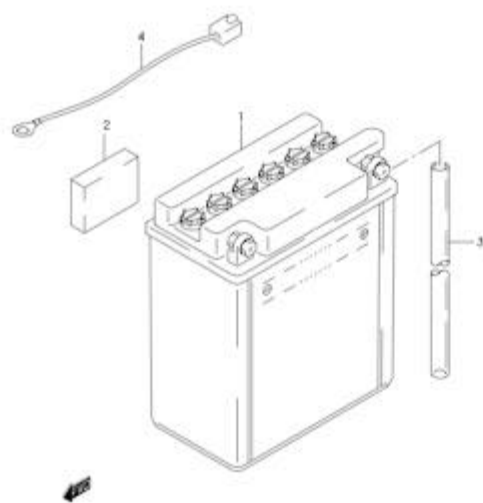


FIG.19 (F-4) BATTERY

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33610M36400	BATTERY ASSY (YB5L-B)	1	
2	33662M31C00A	PROTECTOR (40X30X10)	1	
3	33660M14A20-700	HOSE, BATTERY EXH (L: 700)	1	
4	33660M33010	WIRE, BATTERY MINUS LEAD	1	

3

FIG. 20

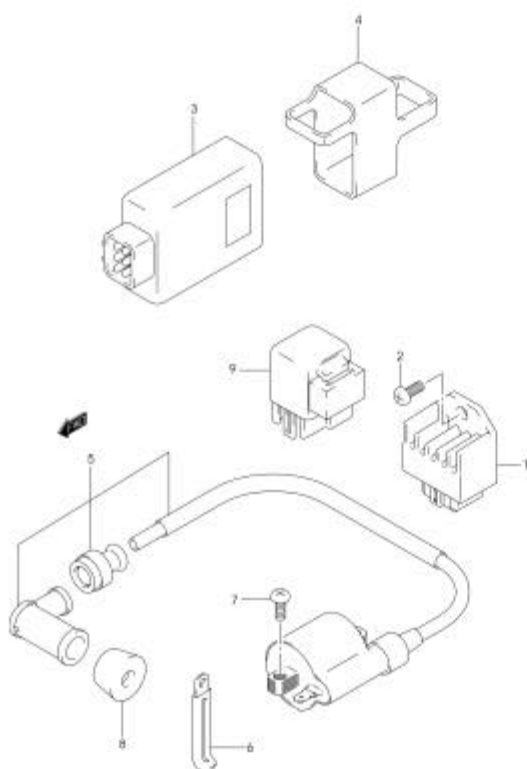


FIG.20 (F-5) ELECTRICAL

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32800-47E00	RECTIFIER ASSY	1	
2	02142-06123	SCREW	1	
3	32900M00C01	CDI UNIT	1	
4	32980-039F00	CUSHION, CDI UNIT	1	
5	33410-30C00	COIL ASSY, IGNITION	1	
6	09404-06429	CLAMP, HIGH TENSION CORD (L: 60)	1	
7	02142-06183	SCREW, IGNITION COIL	2	
8	32841-38210	SEAL, SPARK PLUG	1	
9	31000-09G00	RELAY ASSY, STARTING MOTOR	1	

FIG. 21

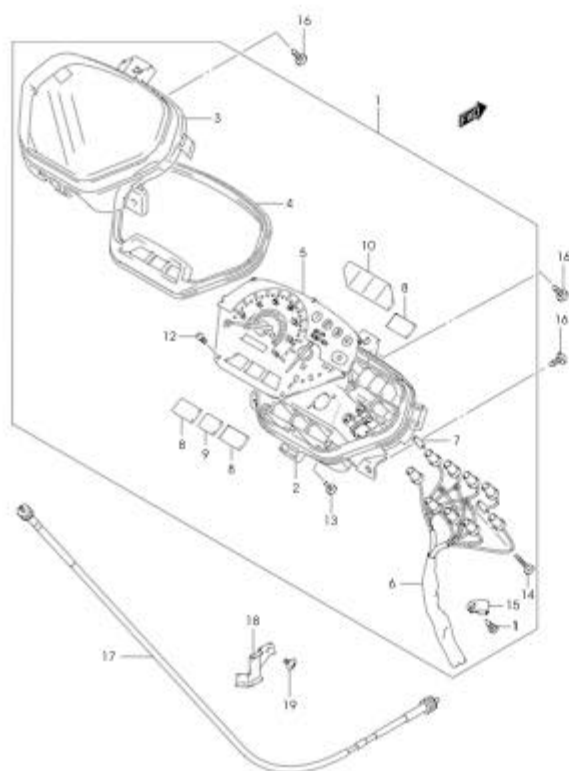


FIG.21 (F-6) SPEEDOMETER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	34100W23F00	SPEEDOMETER ASSY	1	
2	34111M23F00	CASE	1	
3	34112M23F00	GLASS, WINDOW	1	
4	34113M23F00	PLATE, WINDOW	1	
5	34120W23F00	BODY ASSY	1	
6	34175M23F00	SOCKET ASSY	1	
7	09471M12108	BULB (14V, 1.7W, T6.5)	10	
8	36321M23F00	LENS, NEUTRAL (GREEN)	2	
9	36331M23F00	LENS, BEAM (BLUE)	1	
10	36447M23F00	LENS, GEAR POSITION (ORANGE)	1	
11	34146M18B00	SCREW (4X14)	1	
12	34183M14F00	TAPPING SCREW (3X10)	2	
13	02112M73103	SCREW	2	
14	34385M23F00	SCREW (3X36)	3	
15	34954M23F00	CLAMP	1	
16	03241-05163	SCREW, SPEEDOMETER	3	
17	34910M09G10	CABLE ASSY, SPEEDOMETER	1	
18	34936-23F00	GUIDE, SPEEDOMETER CABLE	1	
19	02142-06123	SCREW, SPEEDOMETER GUIDE	1	

FIG. 22

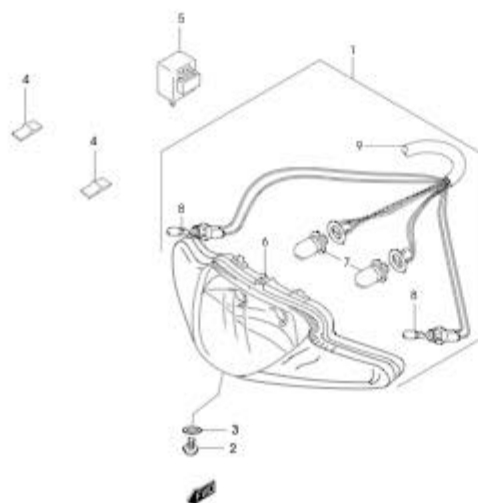


FIG.22 (F-7) HEADLAMP/FR TURN SIGNAL LAMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35100-23FA0	HEADLAMP ASSY	1	
2	01500-06107	BOLT	1	
3	03150-05033	WASHER	1	
4	03148-23F00	CLIP	2	
5	38610-00410	RELAY ASSY TURN SIGNAL	1	
6	35110-23FA0	UNIT HEADLAMP	1	
7	08471-23FA0	BULB, (12V, 18/18W)	2	
8	08471-12114	BULB, (12V, 10W)	2	
9	35171-23FA0	SOCKET, HEADLAMP	1	

FIG. 23

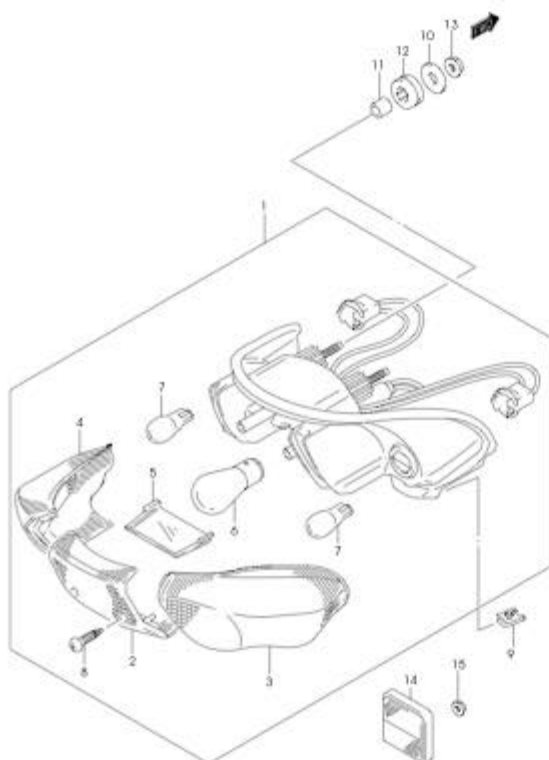


FIG.23 (F-8) REAR COMBINATION LAMP

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35710-23F00	LAMP ASSY, REAR COMB	1	
2	35712-23F00	LENS, TAIL	1	
3	35922-23F00	LENS, RH	1	
4	35972-23F00	LENS, LH	1	
5	35912-23F00	LENS, LICENSE	1	
6	09471-12127	BULB (12V, 18/5W)	1	
7	09471-12114	BULB (12V, 12W)	2	
8	03211-04183	SCREW	2	
9	03148-05024	NUT, LOWER	2	
10	09160-09077	WASHER (6.5X20X1.2)	2	
11	09160M06207	SPACER (8.5X9X10)	2	
12	03325-02009	CUSHION	2	
13	08315-00063	NUT	2	
14	35970-30020	REFLEX REFLECTOR ASSY, REAR	1	
15	08316-10063	NUT	1	

FIG. 24

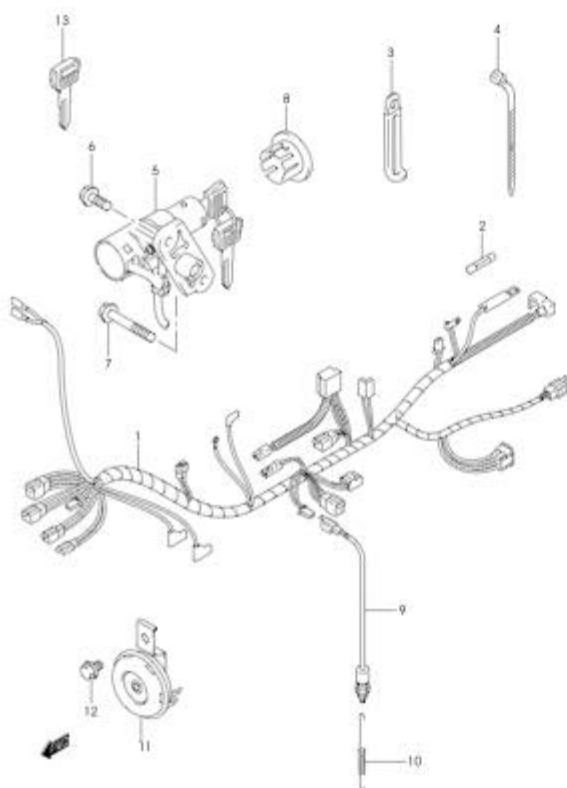


FIG.24 (F-9) WIRING HARNESS

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	39610M23FD08	HARNES, WIRING	1	
2	09481-10001	FUSE (10A)	1	
3-1	09404-06429	CLAMP (L: 80)	1	
3-2	09404-08417	CLAMP (L: 82)	1	
4-1	09407-14403	CLAMP (L: 125)	1	
4-2	09407-16402	CLAMP (L: 165)	1	
4-3	09407-25401	CLAMP (L: 235)	4	
5	37100-30001	LOCK ASSY, STEERING	1	
6	01550-06163	BOLT	1	
7	01550-06403	BOLT	1	
8	37155M31C00	CAP, STEERING LOCK	1	
9	37740-28700	SWITCH ASSY, STOP LAMP	1	
10	09443-06083	SPRING	1	
11	38600-21000T	HORN ASSY	1	
12	01550-06123	BOLT	1	
13-1	37146-03A00	KEY, BLANK (TYPE: C)	1	OPT
13-2	37146-03A10	KEY, BLANK (TYPE: D)	1	OPT
13-3	37146-03A20	KEY, BLANK (TYPE: E)	1	OPT
13-4	37146-03A30	KEY, BLANK (TYPE: F)	1	OPT

FIG. 25

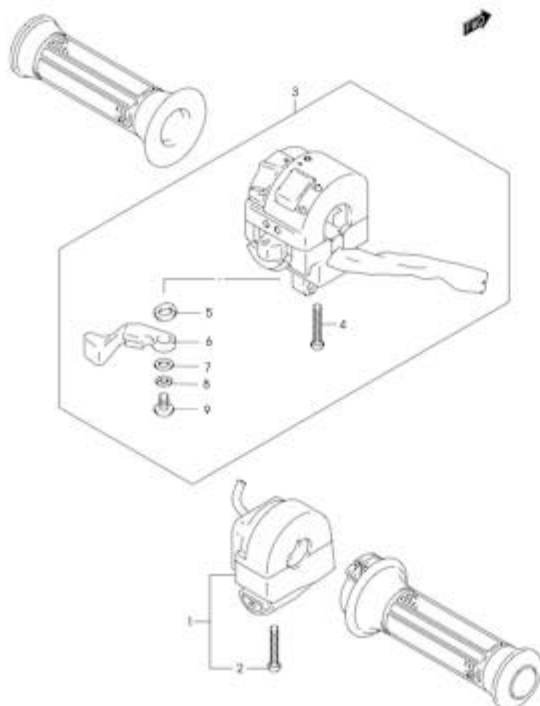


FIG.25 (F-10) HANDLE SWITCH

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	37200-23F00	SWITCH ASSY, HANDLE RH	1	
2	02112-05263	SCREW (5X25)	2	
3	37400-23F10	SWITCH ASSY, HANDLE LH	1	
4	02112-05263	SCREW (5X25)	2	
5	58723-23F00	WASHER	1	
6	58721-23F01	LEVER CHOKE	1	
7	08322-01053	WASHER	1	
8	08321-01053	LOCK WASHER	1	
9	02142-05103	SCREW	1	

3

FIG. 26

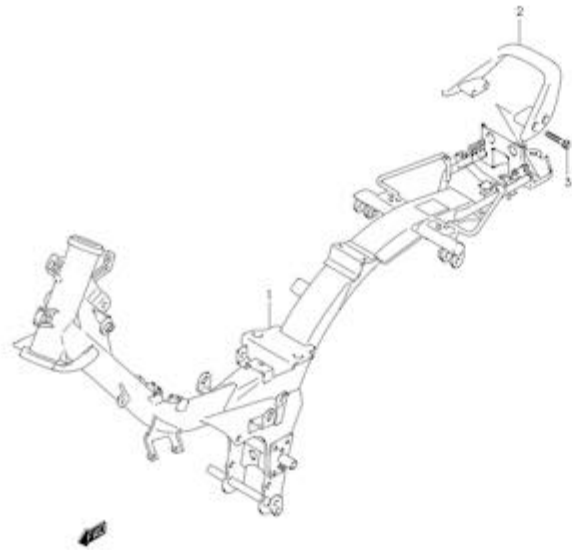


FIG.26 (G-2) FRAME

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	41100M23F40T	FRAME	1	
2	46211E47E00T012	HANDLE, PILLION RIDER	1	
3	07130-08453	BOLT	4	

FIG. 27

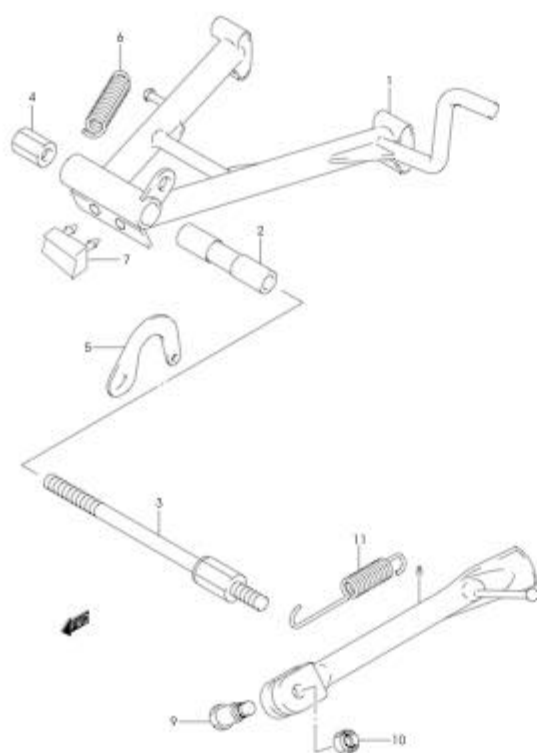


FIG.27 (G-3) STAND

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	42100M31CH3A	STAND COMP CENTER	1	
2	42211M03001	SPACER, CENTER STAND	1	
3	42221-31C03T	BOLT, CENTER STAND	1	
4	42231-09350	NUT	1	
5	42251M03004	HOOK, CENTER STAND	1	
6	09443M16007	SPRING	1	
7	42272-31CH5	CUSHION	1	
8	42310M28F01A	STAND PROP	1	
9	09111-10027	BOLT	1	
10	09159-10097	NUT	1	
11	09443M14022	SPRING	1	

FIG. 28

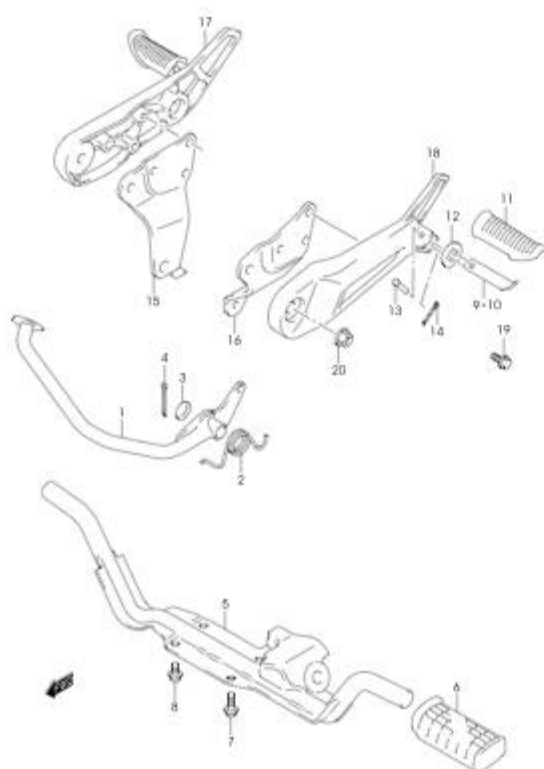


FIG.28 (G-4) REAR BRAKE

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	43110M40ED0A	PEDAL COMP BRAKE	1	
2	09446M31016	SPRING	1	
3	03160-15002	WASHER (15.5X26X2.3)	1	
4	04111-30258	COTTER PIN	1	
5	43510-23F10T	SAR, FRONT FOOTREST	1	
6	45521-05600	RUBBER	2	
7	01550-08183	BOLT	3	
8	01550-08203	BOLT, FRONT RH	1	
9	43611M34A20	SAR, PILLION FOOTREST RH	1	
10	43621M34A20	SAR, PILLION FOOTREST LH	1	
11	43612M21D00	RUBBER	1	
12	43621M34A01	WASHER	2	
13	03250-06041	PIN	2	
14	04111-25156	COTTER PIN	2	
15	43611-23F20	PLATE, PILLION RH	1	
16	43621-23F20	PLATE, PILLION LH	1	
17	43615-23F20	HOLDER, PILLION RH	1	
18	43625-23F20	HOLDER, PILLION LH	1	
19	43750-23F30T	BOLT	2	
20	06516-10189	NUT	2	

FIG. 29

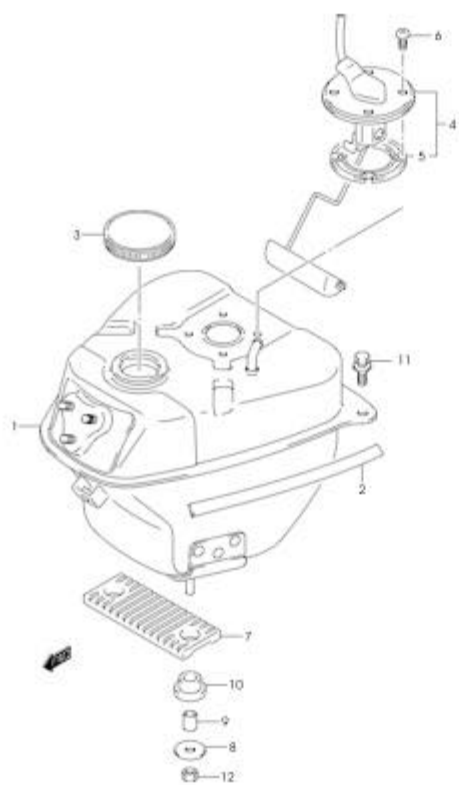


FIG.29 (G-5) FUEL TANK

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	44110-03P01	TANK COMP. FUEL	1	
2	88241-40A10T	MOLDING	2	
3	44210-35014	CAP. FUEL TANK	1	
4	34010M01C00A	GAUGE ASSY. FUEL LEVEL	1	
5	34825-02100	GASKET	1	
6	02142-05125	SCREW	4	
7	44542M01C00	CUSHION, FUEL TANK LOWER NO.1	1	
8	09160-06114	WASHER, FUEL TANK LOWER	2	
9	09160M06293	SPACER, FUEL TANK LOWER	2	
10	09520M10022	CUSHION, FUEL TANK LOWER NO.2	2	
11	09116-06144	BOLT, FUEL TANK REAR	2	
12	08310-00063	NUT, FUEL TANK LOWER	2	

FIG. 30

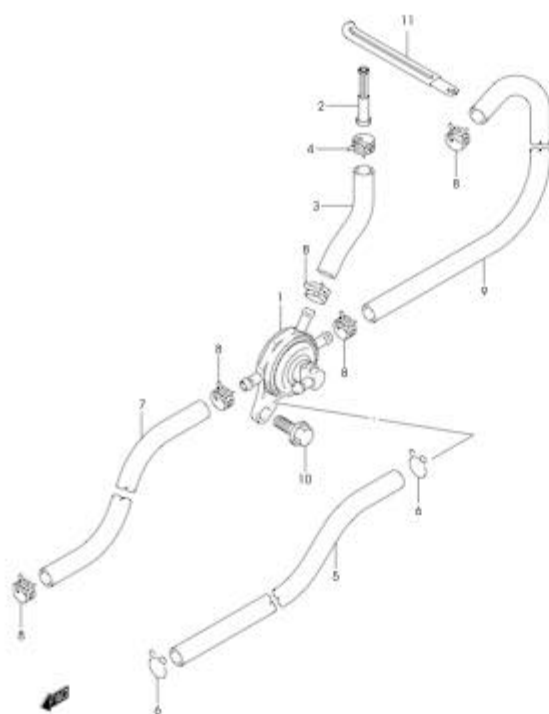


FIG.30 (G-6) FUEL COCK

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	44300M31C00	COCK ASSY, FUEL	1	
2	44322-27001	FILTER, FUEL	1	
3	44421-31P2T	HOSE, FUEL ON	1	
4	09401-10403	CLIP, FUEL ON	1	
5	00055-00025-040	HOSE, VACUUM	1	
6	09401-09401	CLIP	2	
7	00055-00105-420	HOSE, FUEL	1	
8	09401-09403	CLIP	5	
9	00055-00105-400	HOSE, BREATHER	1	
10	01550-06163	BOLT	1	
11	09404-06429	CLAMP	1	

FIG. 31

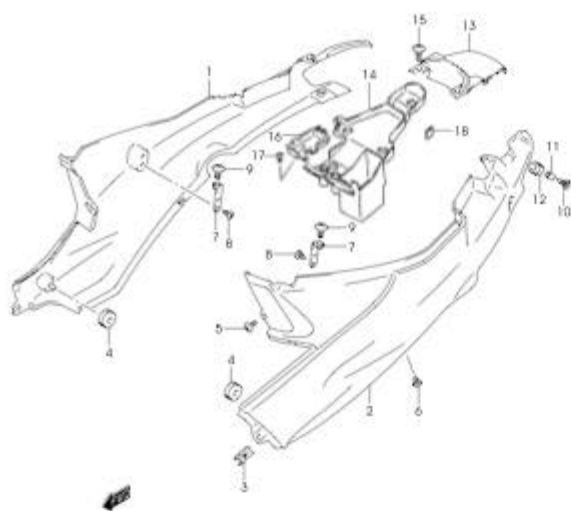


FIG.31 (G-7) FRAME COVER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47111-23F00T	COVER, FRAME RH	1	
2	47211-23F00T	COVER, FRAME LH	1	
3	09146-05020	NUT, FRONT	2	
4	00020M06018	CUSHION, FRONT SIDE	2	
5	02142-15165	SCREW, FRONT	1	
6	03241-15125	SCREW, CENTER LOWER	2	
7	47145-23F00T	BRACKET, SIDE	2	
8	03541-15125	SCREW	4	
9	02142W06126	SCREW BRACKET	2	
10	03241-05205	SCREW, REAR LOWER	2	
11	0918M9C566	SPACER	2	
12	03050-09015	CUSHION	2	
13	47311-23F01	COVER, FRAME CENTRE	1	
14	47341-23F00	COVER, UPPER	1	
15	02142-09165	SCREW, CENTER COVER	2	
16	47431-23F00	HOLDER, TOOL	1	
17	03041-05125	SCREW, HOLDER TOOL	1	
18	47165-23F01T	CUSHION CENTRE COVER	2	

FIG. 32

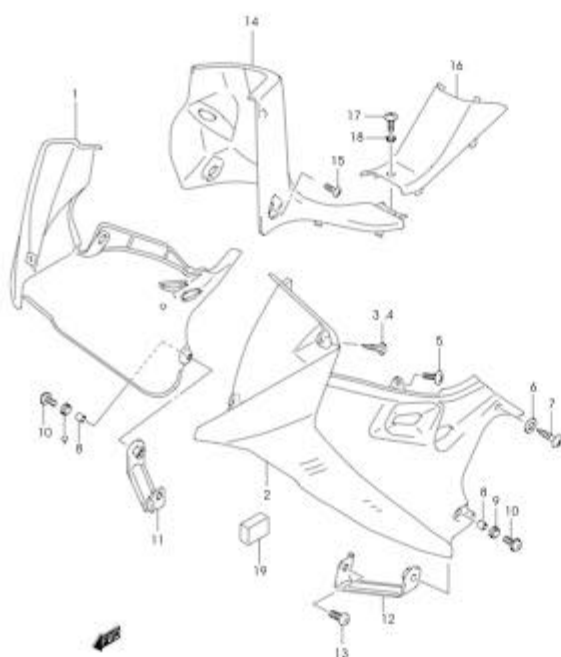


FIG.32 (G-8) LEG SHIELD

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	48111-23F00	SHIELD, LEG RH	1	
2	48121-23F00	SHIELD, LEG LH	1	
3	03541-04123	SCREW, UPPER	4	
4	48177-23F00	SCREW, LOWER	2	
5	02142-16153	SCREW, CENTER	2	
6	09150-05003	WASHER, REAR	2	
7	03241-05167	SCREW, REAR	2	
8	09180-06005A	SPACER, LOWER	2	
9	03320-05002	CUSHION	2	
10	48177-23F00	SCREW, LOWER	2	
11	48140-23F00T	BRACE, RH	1	
12	48150-23F00T	BRACE, LH	1	
13	02142-06153	SCREW, BRACE	2	
14	48131-23F00	SHIELD, LEG CENTER	1	
15	48176-23F00	SCREW, UPPER	2	
16	48141-23F00	SHIELD, LEG REAR	1	
17	02142-16153	SCREW	1	
18	09150-05003	WASHER	1	
19	44512-36800	CUSHION	8	

FIG. 33

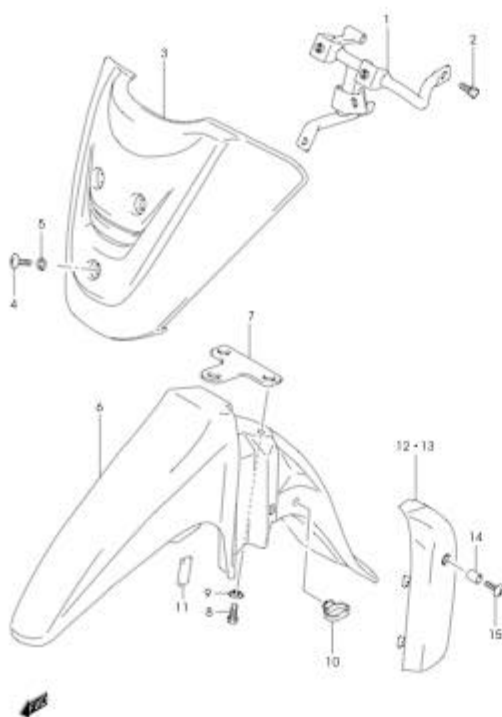


FIG.33 (G-9) FRONT FENDER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61860-23F01T	BRACE, HEAD COVER	1	
2	01570-06123	BOLT	2	
3	51871-23F00T	COVER, FRAME HEAD	1	
4	02142-05167	SCREW	3	
5	09169-09025	WASHER	3	
6	53111-23F01	FENDER, FRONT	1	
7	53124M05400	REINFORCEMENT, FRONT FENDER	1	
8	01500-06163	BOLT	3	
9	09169-09060	WASHER	3	
10	58621-47E00T	GUIDE, CABLE	1	
11	53168M01C00T	CUSHION, FRONT FENDER	6	
12	51881-23F00	COVER, FORK SIDE RH	1	
13	51882-23F00	COVER, FORK SIDE LH	1	
14	09168M0636	SPACER	2	
15	02142-06167	SCREW	2	

FIG. 34

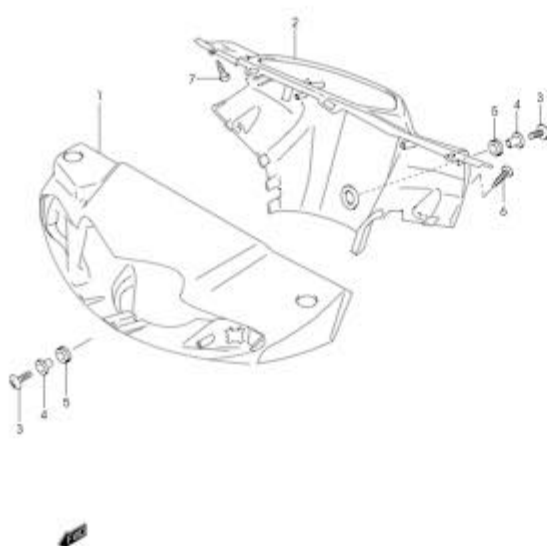


FIG.34 (H-2) HANDLE COVER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	56311-23F21	COVER, HANDLE FRONT	1	
2	56321-23F40	COVER, HANDLE REAR	1	
3	02142-06163	SCREW, FRONT/REAR	1	
4	03189-56059	WASHER	2	
5	09320M96061	CUSHION	1	
6	03541-04163	SCREW, REAR SIDE	2	
7	03511-05163	SCREW, REAR UPPER	2	

FIG. 35

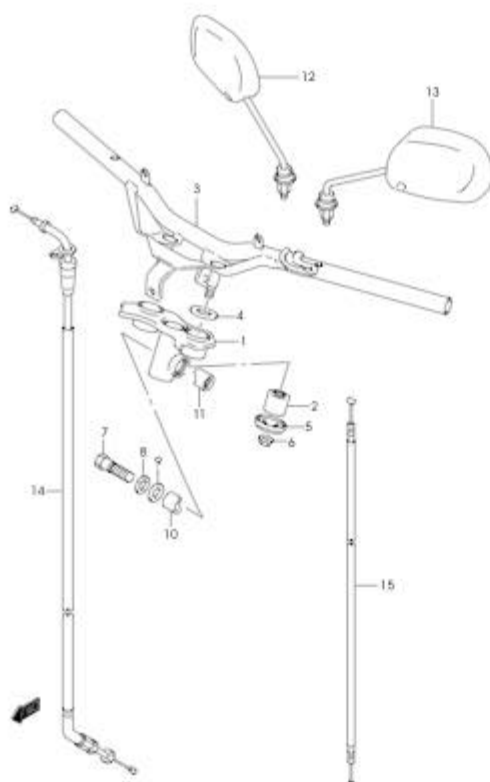


FIG.35 (H-3) HANDLEBAR

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61310-03F10	BRACKET, FRONT FORK UPPER	1	
2	09519-10043	BUSH	2	
3	50110-03F20	HANDLEBAR	1	
4	50243-03F20	WASHER, HANDLEBAR UPPER	2	
5	50242-03F10	CUSHION, HANDLEBAR LOWER	2	
6	08519-01086	NUT	2	
7	09100-12061	BOLT	1	
8	08321-01123	LOCK WASHER	1	
9	08322-01123	WASHER	1	
10	51356-35420	STOPPER, RH	1	
11	51356-35410	STOPPER, LH	1	
12	50500M23F10	MIRROR ASSY, REAR VIEW, RH	1	
13	50500M23F10	MIRROR ASSY, REAR VIEW, LH	1	
14	58300M23F00	CABLE ASSY, THROTTLE	1	
15	58410M23F00	CABLE, STARTER	1	

FIG. 36

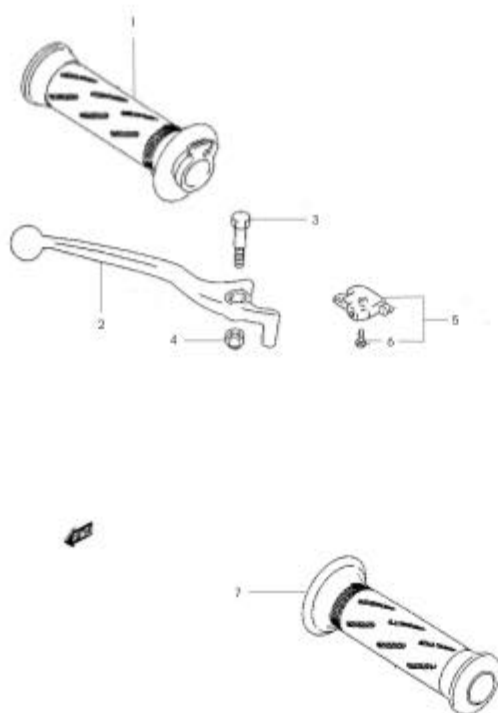


FIG.36 (H-4) HANDLE LEVER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	57119-09G00	GRIP, THROTTLE	1	
2	57421M21D10	LEVER,BRAKE	1	
3	57431-21D00	BOLT	1	
4	08319-21003	NUT	1	
5	57460-17C00	SWITCH ASSY, STOP	1	
6	09668-34200	SCREW	1	
7	57211-09G00	GRIP, LH	1	

FIG. 37

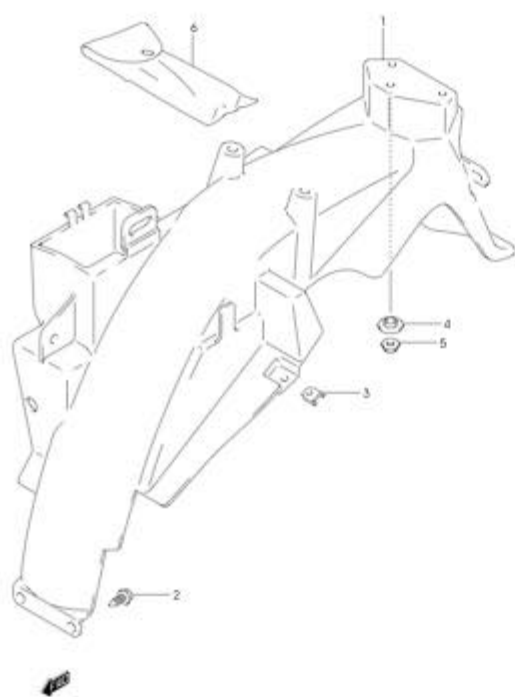


FIG.37 (H-5) REAR FENDER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	63111-23F01	FENDER, REAR	1	
2	09116-06901T	BOLT (8X16)	7	
3	09140-05004	NUT	2	
4	09169-05071	WASHER	3	
5	08516-10065	NUT	5	
6	09900M2F00A	TOOL ASSY	1	

FIG. 38

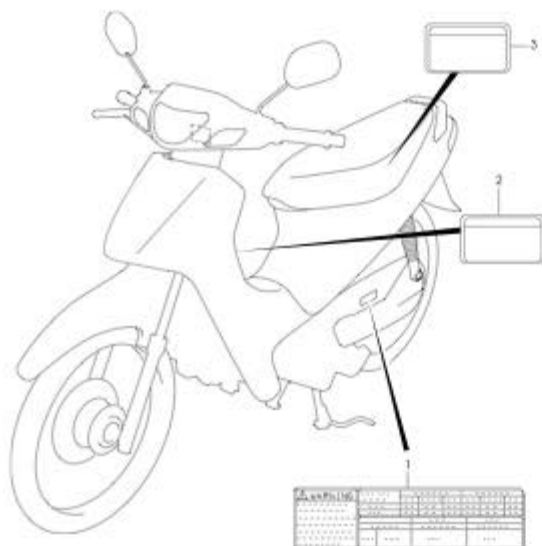


FIG.38 (H-6) LABEL

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	68332M10C99A	LABEL TIRE INFORMATION	1	
2	68341M13F10	LABEL GEAR SHIFT DIRECTION		
3	33650M23F00	LABEL BATTERY CAUTION		

FIG. 39

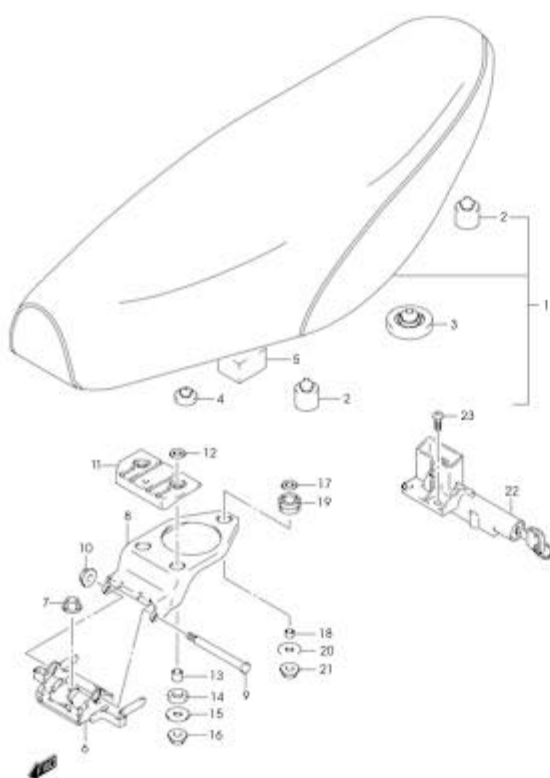


FIG.39 (I-2) SEAT

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	45100-23F30T	SEAT ASSY	1	
2	45149-35400	CUSHION	2	
3	09321-14025	CUSHION	2	
4	09329-10901	CUSHION	2	
5	45255-15520	CUSHION	1	
6	45281-23F30	HOLDER, SEAT	1	
7	08310-00063	NUT	3	
8	45285-23F00T	BRACKET, SEAT HINGE	1	
9	09111-09001	BOLT (8X71.5)	1	
10	08510-00065	NUT	1	
11	45287-23F00T	CUSHION, HINGE UPPER	1	
12	09160-09129	WASHER, UPPER	2	
13	09180-06317	SPACER	2	
14	45286-23F30	CUSHION, HINGE LOWER	2	
15	09160-09012	WASHER, LOWER	2	
16	08316-10063	NUT	2	
17	09160-09129	WASHER, UPPER	1	
18	09180-06317	SPACER	1	
19	45286-23F00T	CUSHION, HINGE REAR	1	
20	09160-09012	WASHER, LOWER	1	
21	08316-10063	NUT	1	
22	45700-21001	LOCK SET, SEAT	1	
23	02142-09163	SCREW	2	

FIG. 40

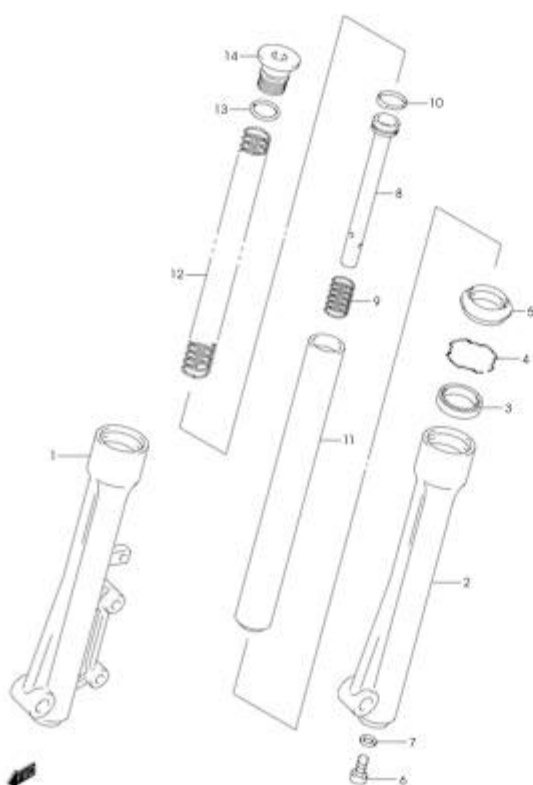


FIG.40 (I-3) FRONT FORK DAMPER (DISC)

REFNO	PART NO.	DESCRIPTION	QTY	REMARKS
	51103M23F50	DAMPER ASSY, FRONT FORK RH	1	
1	51104M23F50	DAMPER ASSY, FRONT FORK LH	1	
	51130M23F50	TUBE, OUTER RH	1	
2	51140M23F50	TUBE, OUTER LH	1	
3	51153M23F00	SEAL OIL	2	
4	51159M23F00	RING, SNAP	2	
5	51173M23F00	SEAL, DUST	2	
6	51147M18510	BOLT	2	
7	51148M13110	PACKING	2	
8	51146M31C00	CYLINDER	2	
9	51177M55400	SPRING	2	
10	51199C03F40	RING, PISTON	2	
11	51110M23F00	TUBE, INNER	2	
12	51171M23F00	SPRING, FRONT	2	
13	51189M37900	O RING	2	
14	51361M23F50	CAP	2	

FIG. 41

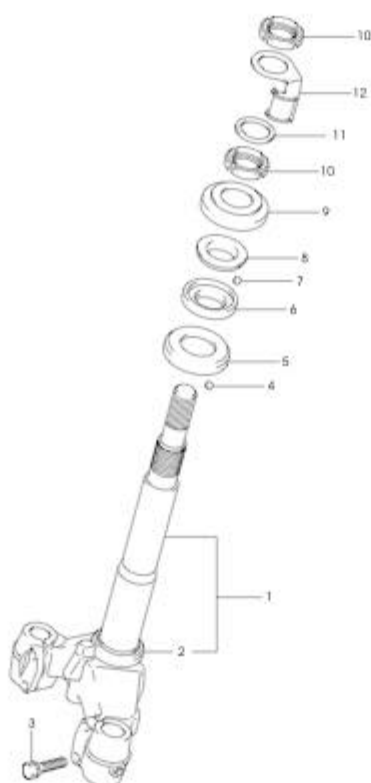


FIG.41 (I-4) FRONT FORK BRACKET

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51410M23F50	BRACKET, FRONT FORK UNDER	1	
2	51622-35400	RACE, OUTER LOWER	1	
3	01570-08302	BOLT	2	
4	05111-05004	BALL, LOWER	27	
5	51612-35400	RACE, INNER LOWER	1	
6	51611-20002	RACE, INNER UPPER	1	
7	05111-05004	BALL, UPPER	22	
8	51621-25000	RACE, OUTER UPPER	1	
9	51643M06001	SEAL, DUST UPPER	1	
10	51631-05000	NUT, STEERING STEM	2	
11	09166-24001	WASHER	1	
12	59251M33000	CLAMP, BRAKE HOSE	1	

FIG. 42

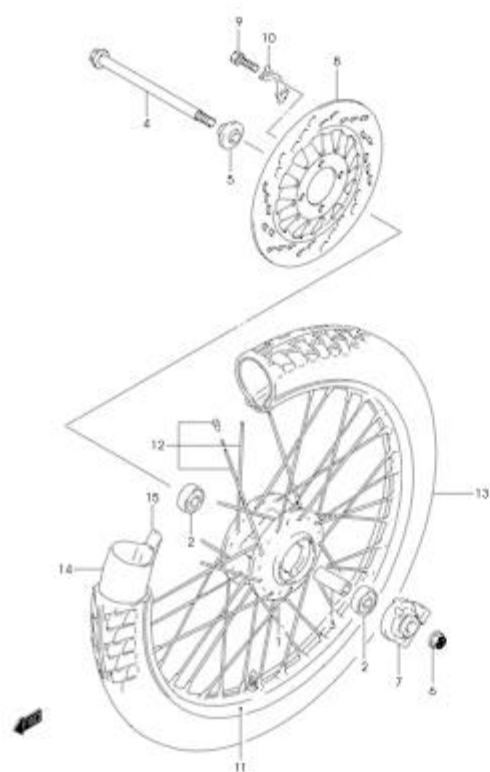


FIG.42 (I-5) FRONT WHEEL

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	54111M46100A	HUB, FRONT WHEEL	1	
2	08123M63007	BEARING	2	
3	03180M10140	SPACER, FRONT HUB (10.2X16X31)	1	
4	54711-04201	AXLE, FRONT	1	
5	54750-46100	SPACER, FRONT AXLE RH	1	
6	09319-51108	NUT	1	
7	54955-21D00	BOX ASSY, SPEEDOMETER GEAR	1	
8	56211-47E00	DISC, FRONT BRAKE (GOLD)	1	
9	03100-26034	BOLT (8X30)	4	
10	09158M66019	WASHER	2	
11	56319M61021	RM, FRONT WHEEL (17X1.20)	1	
12	53320M46100	SPOK ASSY, FRONT WHEEL	1	
13	55110M09401	TIRE, FRONT (2.25-17-4P/L)	1	
14	55200M01011	TUBE ASSY, WHEEL INNER	1	
15	55261M01010	PROTECTOR, WHEEL INNER	1	

FIG. 43

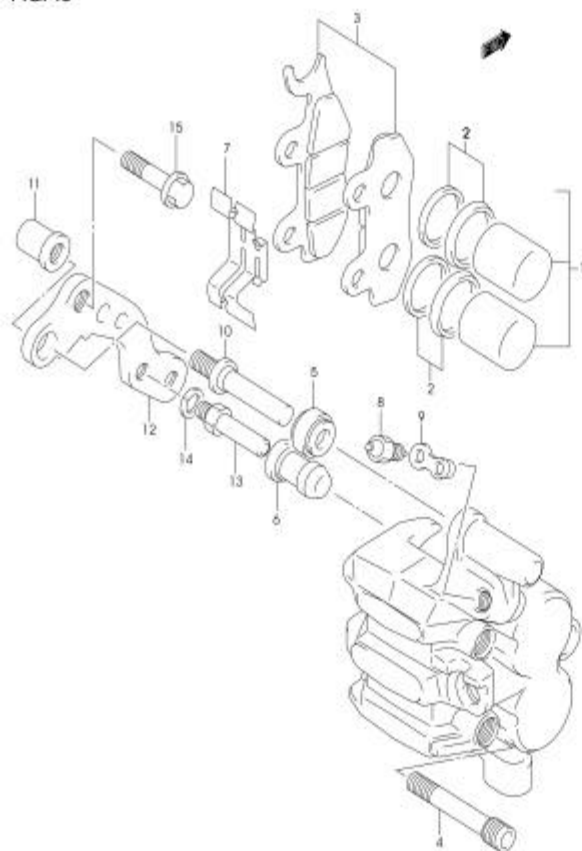


FIG.43 (I-6) FRONT CALIPER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	59100-47E02T	CALIPER ASSY, FRONT	1	
1	59100-31810	PISTON SET	1	
2	59300-13620	SEAL SET, PISTON	2	
3	59100-21650	PAD SET	1	
4	59345-49500	PIN	2	
5	59300-14500	BOOT	1	
6	59366-13A00	BOOT	1	
7	59115-31D10	SPRING	1	
8	59121-01A00	BLEEDER	1	
9	59122-01A00	CAP, BLEEDER	1	
10	59367-00520	PIN	1	
11	59369-00520	NUT	1	
12	59151-47E00	BRACKET	1	
13	59362-13A00	BOLT	1	
14	59314-13A00	WASHER	1	
15	09103-09107	BOLT (8X33)	2	

FIG. 44

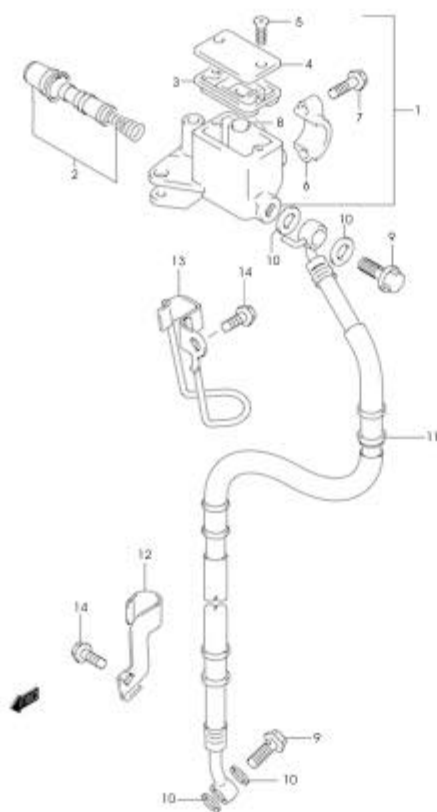


FIG.44 (I-7) FRONT MASTER CYLINDER

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59600-21011T	CYLINDER ASSY. FRONT MASTER	1	
2	59600-21810	PISTON & CUP SET	1	
3	59607-44B00	DIAPHRAGM	1	
4	59603-24A01	CAP	1	
5	59609-40500	SCREW	2	
6	59671-36500	HOLDER	1	
7	59675-19C00	BOLT	2	
8	59748-14800	SEPARATOR	1	
9	00380-10042	BOLT (10X1.25X22)	2	
10	09168-10033	WASHER (19X15X1.5)	4	
11	59480-23F30T	HOSE, FRONT BRAKE	1	
12	55245-23F00	CLAMP, HOSE LOWER	1	
13	55285-23F00	CLAMP, HOSE UPPER	1	
14	01550-06100	BOLT, LOWER HOSE	2	

FIG. 45

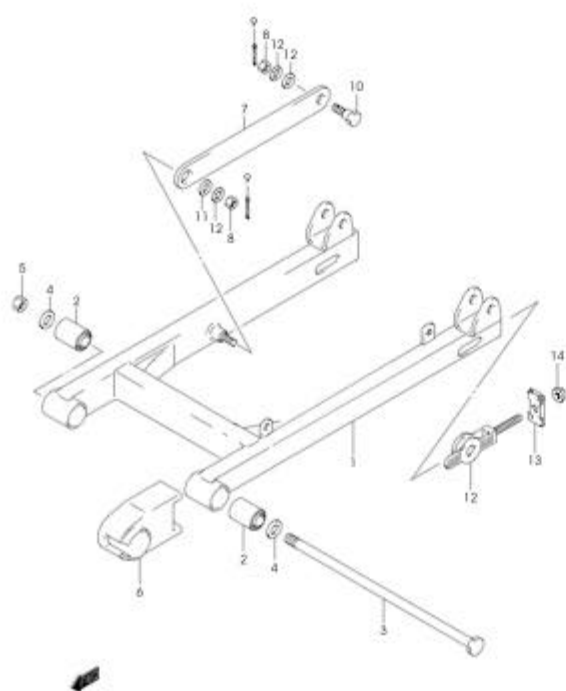


FIG.45 (I-8) REAR SWINGING ARM

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61100M23F00	SWINGING ARM, REAR	1	
2	09519-10009	BUSHING (10X23X35)	4	
3	61211-31C10	SHAFT, REAR SWINGING ARM	1	
4	02160-10506	WASHER	2	
5	61219-23F00T	NUT	1	
6	61273M31C10	BUFFER, CHAIN TOUCH DEFENSE	1	
7	64011M31C10	TORQUE LINK, REAR	1	
8	02140-08006	NUT	2	
9	04111-20208	COTTER PIN	2	
10	09111-09013	BOLT (8X26.5)	1	
11	08322-01065	WASHER	2	
12	61410-23F00T	ADJUSTER, CHAIN	2	
13	61400-31C20	GUIDE, ADJUSTER	2	
14	08319-01086	NUT	2	

FIG. 46

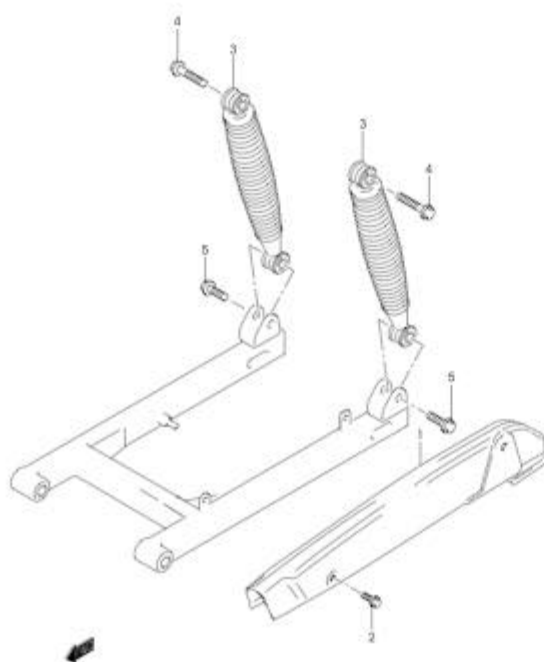


FIG.46 (I-9) CHAIN CASE

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61310M23F00	CASE, CHAIN UPPER	1	
2	01550M06105	BOLT	2	
3	02100M23F20	ABSORBER ASSY, REAR SHOCK	2	
4	09102-10291	BOLT, UPPER (10X41.5)	2	
5	61360-23F307	BOLT, LOWER (10X32)	2	

FIG. 47

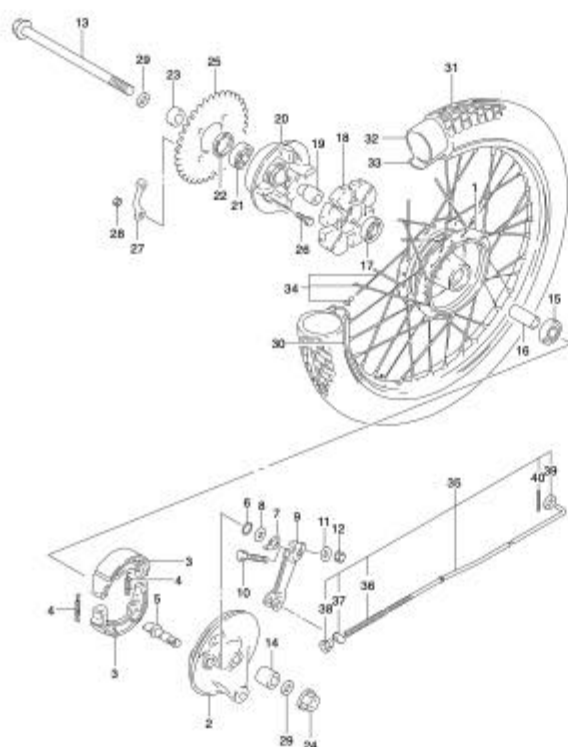


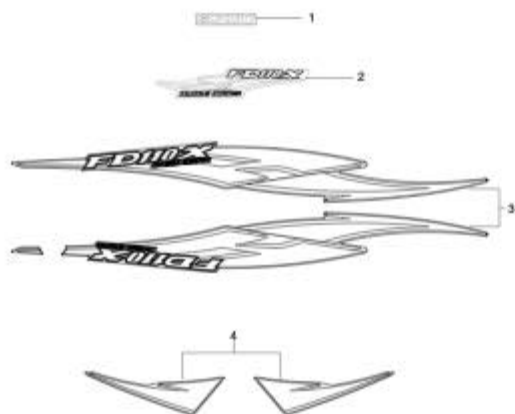
FIG. 47 (I-10) REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	64110M3501	HUB COMP. REAR WHEEL	1	
2	64210M21000A	PANEL, REAR BRAKE ANCHOR	1	
3	54410M3000	SHOE, BRAKE	2	
4	03443M07025	SPRING	2	
5	64441-21000	SHAFT, BRAKE CAM	1	
6	03290-14000	O-RING	1	
7	54402-35400	PLATE, BRAKE LINING	1	
8	03160-14054	WASHER	1	
9	64451-43020	LEVER, BRAKE CAM	1	
10	09100-09078	BOLT (HX33)	1	
11	08522-01065	WASHER	1	
12	03210-00053	NUT	1	
13	64711-31020	AXLE, REAR	1	
14	64731M31020	SPACER, REAR AXLE, RH	1	
15	08145M65017	BEARING, RH	1	
16	09180M12145	SPACER, BEARING (12.5X19X58)	1	
17	08145M65017	BEARING, LH	1	
18	64621M33000A	ABSORBER, REAR HUB SHOCK	1	
19	64733M45000	RETAINER, REAR SPROCKET DRUM	1	
20	64611M01001	DRUM, SPROCKET MOUNTING	1	
21	08113M62037	BEARING	1	
22	03285-25003	SEAL, OIL (25X40X6)	1	
23	64721M35000	SPACER, REAR AXLE, LH	1	
24	08519-31128	NUT	1	
25	64511M35441	SPROCKET, REAR (NT-35)	1	
26	03105-03011	BOLT, REAR SPROCKET	4	
27	09169M08011	LOCK WASHER	2	
28	08310-00085	NUT	4	
29	09160-12061	WASHER	2	
30	55311M46100	WHEEL RIM (1.40X17)	1	
31	5510M30000	TIRE, REAR (2.35-17-6PR/NG2)	1	
32	55200M09401	TUBE ASSY, INNER	1	
33	55261M01010	PROTECTOR, INNER TUBE	1	
34	65200M08000	SPOKE SET, REAR WHEEL	1	
35	43300-30000	ROD ASSY, REAR BRAKE	1	
36	03440-09004	SPRING	1	
37	03209-11002	PIN	1	
38	09150-09051	NUT	1	
39	08522-01053	WASHER	1	
40	64111-20238	PIN, COTTER	1	

FIG. 48

FIG.48 (J-2) TAPE SET

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	0610M23F00A	EMBLEM, 'SUZUKI' COVER FRAME	1	
2	0610M23F00A	HEAD	1	
3	0610M23F00A	TAPE, COVER FRAME HEAD	1	
4	0610M23F00A	TAPE SET, FRAME COVER	1	
	0615M23F00A	TAPE SET, LED SHIELD	1	





PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	
10000		12611-30A02	8 - 3	13461-23F00	9 - 6	21251-23F00	13 - 11	25652M16500	15 - 29	34111M23F00	21 - 2	
		12632-30A01	8 - 6	13464-23F00	9 - 34	21411-23F10	13 - 12	25671-31C00	15 - 24	34112M23F00	21 - 3	
		12632-02A00	8 - 9	13501-23F00	9 - 3	21441-23F00	13 - 13	26211-23F00	16 - 1	34113M23F00	21 - 4	
		12633-30A01	8 - 7	13502-23F00	9 - 2	21451-21D40	13 - 14	26221M30A00	16 - 2	34120M23F10	21 - 5	
		12634-02A00	8 - 8	13507-23F00	9 - 1	21461-23F01	13 - 15	26231-08A10	16 - 5	34149M16500	21 - 11	
11110-23F30	1 - 1	12637-13B10	8 - 10	13533-05A15	9 - 8	21465-23F10	13 - 16	26232-08A01	16 - 4	34173M23F00	21 - 6	
11115-48B05	1 - 2	12640-23F00T	7 - 8	13573-23F00	9 - 4	21481-21D10	13 - 17	26233-08A00	16 - 5	34183M14F00	21 - 12	
11121M50D01	1 - 17	12642-48D01	7 - 9	13601-04148	9 - 39	21482-23F00	13 - 18	26241-23F00	16 - 6	34385M23F00	21 - 14	
11134-23F50	1 - 15	12643-27A00	7 - 10	13663-23F00	9 - 27	21501-23F00	13 - 23	26310M08G00	16 - 13	34810M31C00A	29 - 4	
11141-23F50	1 - 4	12661-09D00	7 - 11	13663-23F20	9 - 26	21631-21D02	13 - 5	26352-08D10	16 - 14	34825-02100	29 - 5	
11144-23F00	1 - 16	12671-30A00	7 - 12	13671-19F00	9 - 28	21652-23F00	13 - 6	27511M25A00	14 - 22	34910M30G10	21 - 17	
11176-23F00	1 - 12	12611-23F00	7 - 13	13672-23F70	9 - 40	23121-23F00	13 - 27	27531-23F00	14 - 23	34936-23F00	21 - 18	
11177-23F00	1 - 13	12612-23F00	7 - 14	13681-04D10	9 - 33	23221-23F00	13 - 28	27608M25B10	14 - 26	34954M23F00	21 - 19	
11186-30D00	3 - 17	12650-06B00	7 - 15	13684-23F00	9 - 18	23222-21D10	13 - 29	27620-20G10	14 - 29	35100-23FA0	22 - 1	
11211-23F20-0F0	2 - 1	12651-27A00	7 - 16	13700-23F00T	10 - 1	23223-23F00	13 - 30			35110-23FA0	22 - 6	
11241-23F10	2 - 6	12692-27A00	7 - 17	13740-23F00	10 - 2	23230-66D01	13 - 33			35171-23FA0	22 - 9	
11300-23F00	3 - 1	12693-81A00	7 - 18	13761-23F00	10 - 3	23234-23F00	13 - 34			35652-23F00	23 - 3	
11340-23F10	4 - 1	13115-23F10	1 - 23	13831-06F00	10 - 9	23250-35A02	13 - 35			35672-23F00	23 - 4	
11351-23F70	4 - 12	13125-23F10	1 - 24	13858-23F00	3 - 7	24120-23F10	14 - 1	30000		35710-23F10	23 - 1	
11361-23F01	4 - 23	13200-23F30	9 - 1	13859-41B10	10 - 11	24130-23F10	14 - 9				35712-23F00	23 - 2
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12140-30D10	5 - 12	13268-47D70	9 - 44	14411-23FA0	11 - 11	24741-20A10	14 - 18	31170M43A00	17 - 8	37150-30D01	24 - 5	
12151-05D01	5 - 13	13271-23F00	9 - 35	16321-23F00	5 - 9	24741-20A10	17 - 20	31280M31C00	17 - 7	37146-03A00	24 - 13-1	
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12220-23F00	5 - 5	13291-29G00	9 - 45	16512-47E00	12 - 11	25310-23F21	15 - 5	32101M30D51	18 - 1	37150M31C00	24 - 6	
12261-23F00	5 - 6	13295-29G00	9 - 46	16525-30A00	12 - 9	25312-23F00	15 - 7	32102M30D51	18 - 2	37200-23F00	25 - 1	
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12612-23F00	6 - 2	13374-85D00	9 - 37	16950-23F00	2 - 4	25350-23F00	15 - 16	32950-47E00	20 - 1	37720M30D00	15 - 32	
12620-23F00	6 - 11	13382-23F00	9 - 7	20000		25355-09A20	15 - 17	32900M30D51	20 - 3	37740-26F00	24 - 9	
12630-26B02	6 - 13	13383-23F70	9 - 12			25361-23F00	14 - 25	32980-28F00	20 - 4	38050-21D00T	24 - 11	
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PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.
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42211M30001	27 - 2	48121-23F00	32 - 2	53145M31C00T	33 - 11	59345-14500	43 - 4	58150M23P98A	48 - 1	01550-06163	24 - 6
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45255-15500	39 - 5	51351M23F50	40 - 14	58410M23F00	35 - 15	64210M21000A	47 - 2	01547-06203	1 - 25	02142-05103	25 - 9
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47111-23F00T	31 - 1	51631-05000	41 - 10	59151-47E50	43 - 12	64721M35400	47 - 23		4 - 5		34 - 3
47145-23F00T	31 - 7	51643M05001	41 - 9	59211-47E50	42 - 8	64731M31C20	47 - 14		4 - 17		39 - 23
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47341-23FA0	31 - 14	51892-23F00	33 - 13	59300-13820	43 - 2	68131M23P99A	48 - 3	01547-06803	4 - 15	02142-15163	31 - 5



PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.	PART NO.	FIG. NO. REF. NO.
02142-16123	32 - 5	06310-00063	47 - 28	09116-06144	29 - 11		3 - 22	09209-05011	15 - 33	09321-14056	39 - 3
02142-16153	32 - 17	06316-00063	23 - 13	09116-06011	37 - 2		8 - 5	09209-11002	47 - 37	09329-10051	39 - 4
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03211-04163	23 - 8	06316-10063	11 - 3	09136-05014	11 - 10	09168-08021	1 - 7	09247-10008	3 - 19	09352-50823-340	30 - 5
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03241-05153	31 - 16		39 - 16	09140-12044	14 - 30			09259-26012	4 - 21	09355-50105-480	30 - 9
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03541-04123	32 - 3	06319-31088	35 - 6	09148-05004	37 - 3			09261-10003	6 - 6	09381-10054	1 - 3
03541-04163	34 - 6	06319-31088	45 - 14	09150-06001	47 - 38	09168-06060	33 - 9	09261-15008	7 - 2	09381-14001	5 - 14
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	47 - 40	06319-31128	47 - 24	09159-10087	27 - 10		39 - 18	09263-13002	14 - 15	09401-11151	3 - 10
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