



Way of Life!

# SUZUKI PARTS CATALOGUE

GSX250FRLMM3

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**GSXER SF 250**

## PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GSX250FRLM3, GSX250FRLM3.

## INSTRUCTIONS FOR QUOTING THE CATALOGUE

### 1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

### 2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows

|                  |                                     |     |                   |
|------------------|-------------------------------------|-----|-------------------|
| AR               | : As required                       | NT  | : Number of teeth |
| ASSY             | : Assembly                          | OPT | : Optional        |
| E. NO.           | : Engine number                     | OS  | : Over size       |
| F. NO.           | : Frame number                      | STD | : Standard        |
| D                | : Diameter of material              | T   | : Thickness       |
| ID               | : Inside diameter                   | US  | : Under size      |
| OD               | : Outside diameter                  | W   | : Width           |
| L                | : Length                            |     |                   |
| LH               | : Left hand side                    |     |                   |
| RH               | : Right hand side                   |     |                   |
| —100045          | : Up to F. NO. A100-100045          |     |                   |
| 100046—          | : From F. NO. A100-100046           |     |                   |
| 12 x 34 x 5.5    | : Figures in the description column |     |                   |
|                  | : show the dimensions of parts      |     |                   |
| ID OD T(or W, L) |                                     |     |                   |

—12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

—12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

### 3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

### 4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

### 5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

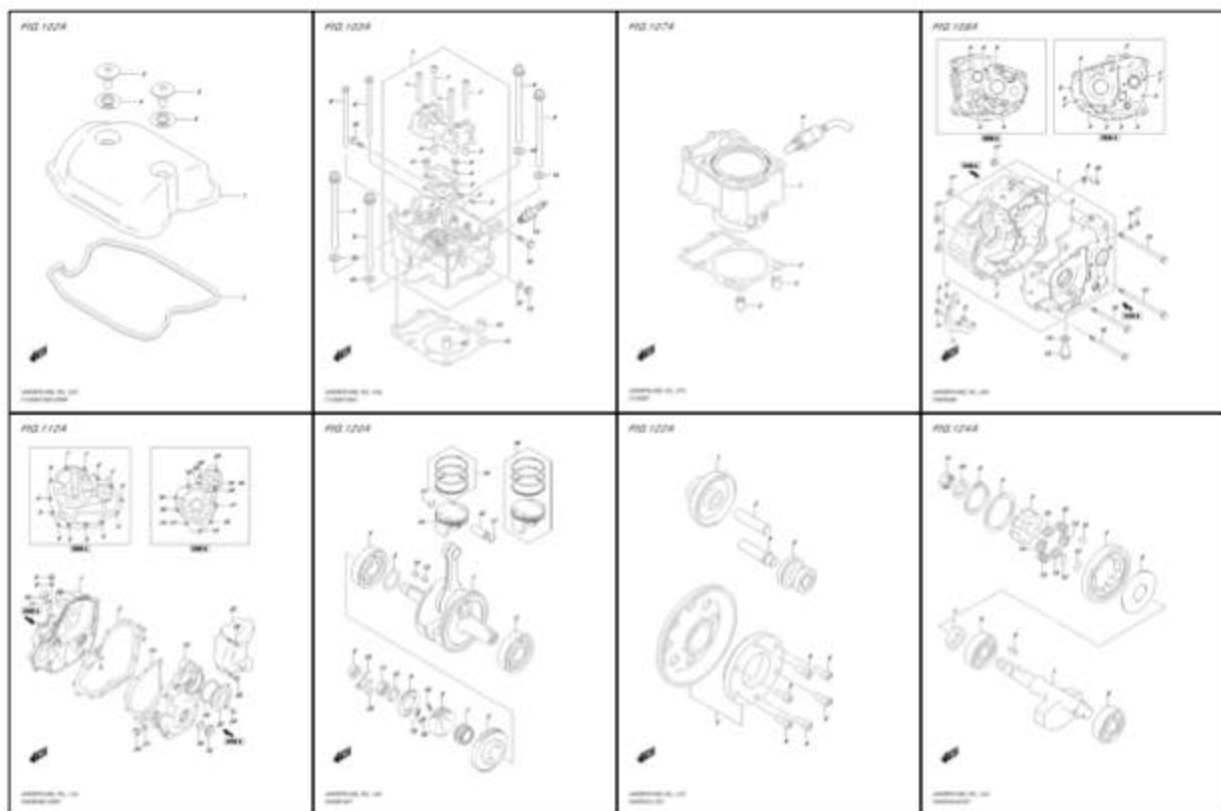
5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

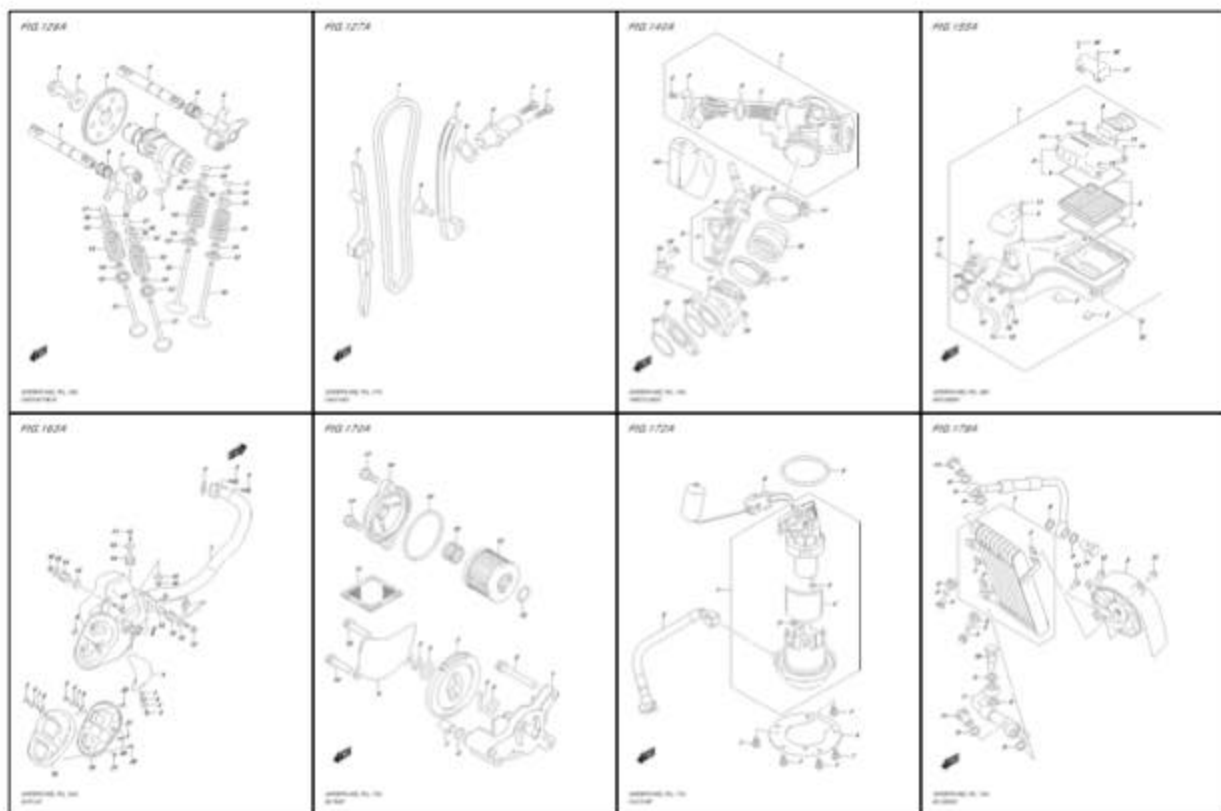
### 6. SPECIFICATION CODE

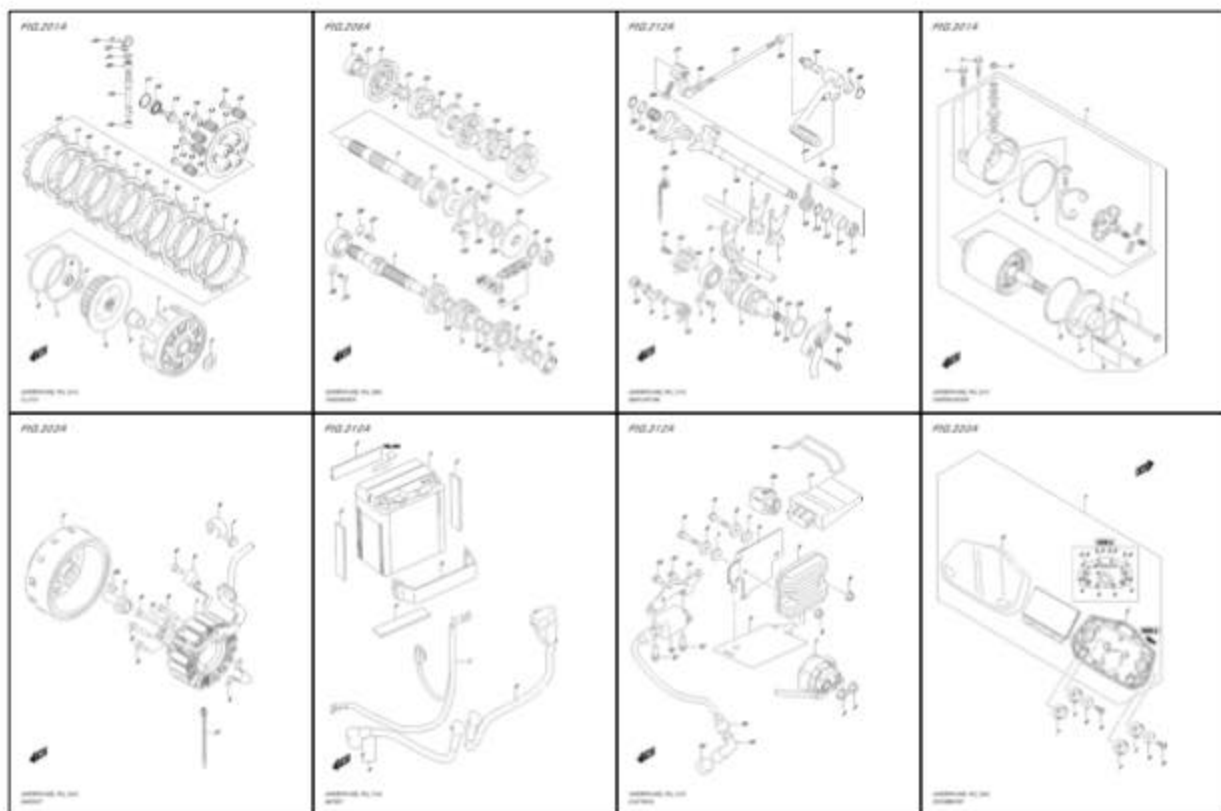
This catalogue contains the parts for the model designed for the following spec. : spec. code : P06.

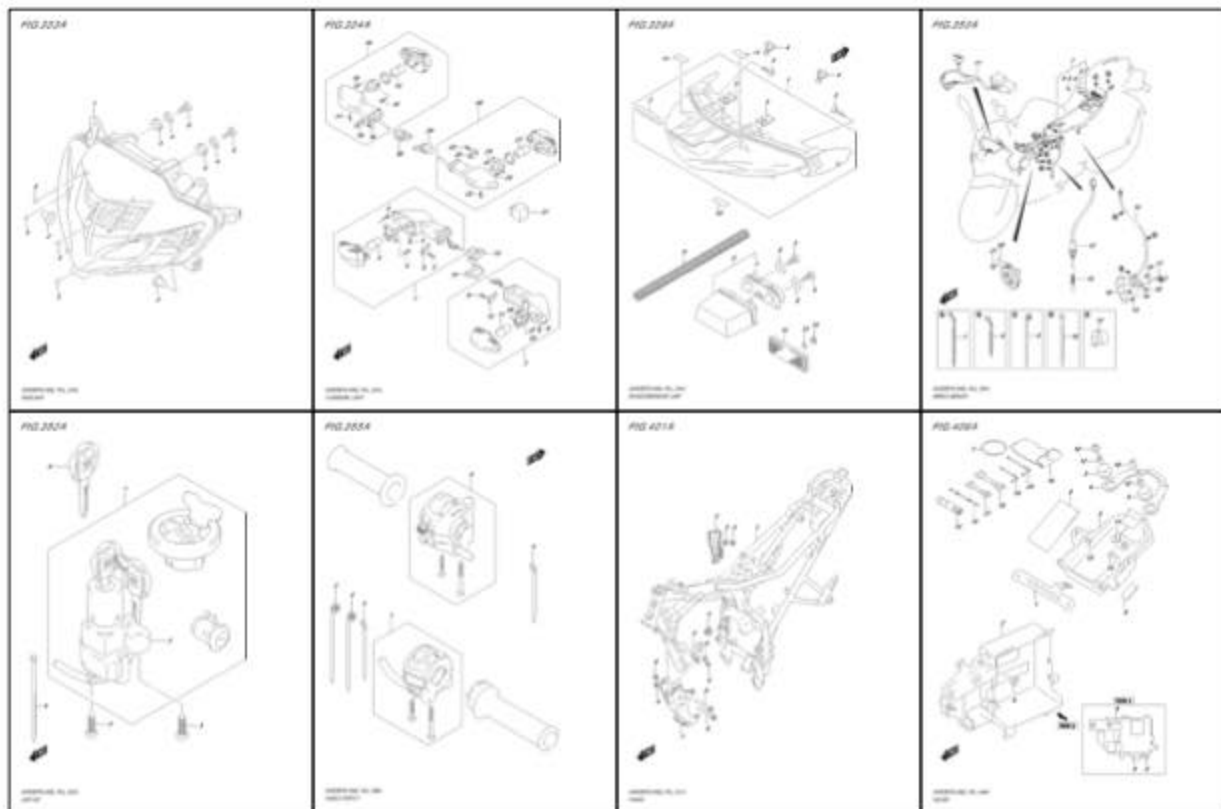
### 7. SERIAL FRAME NUMBER

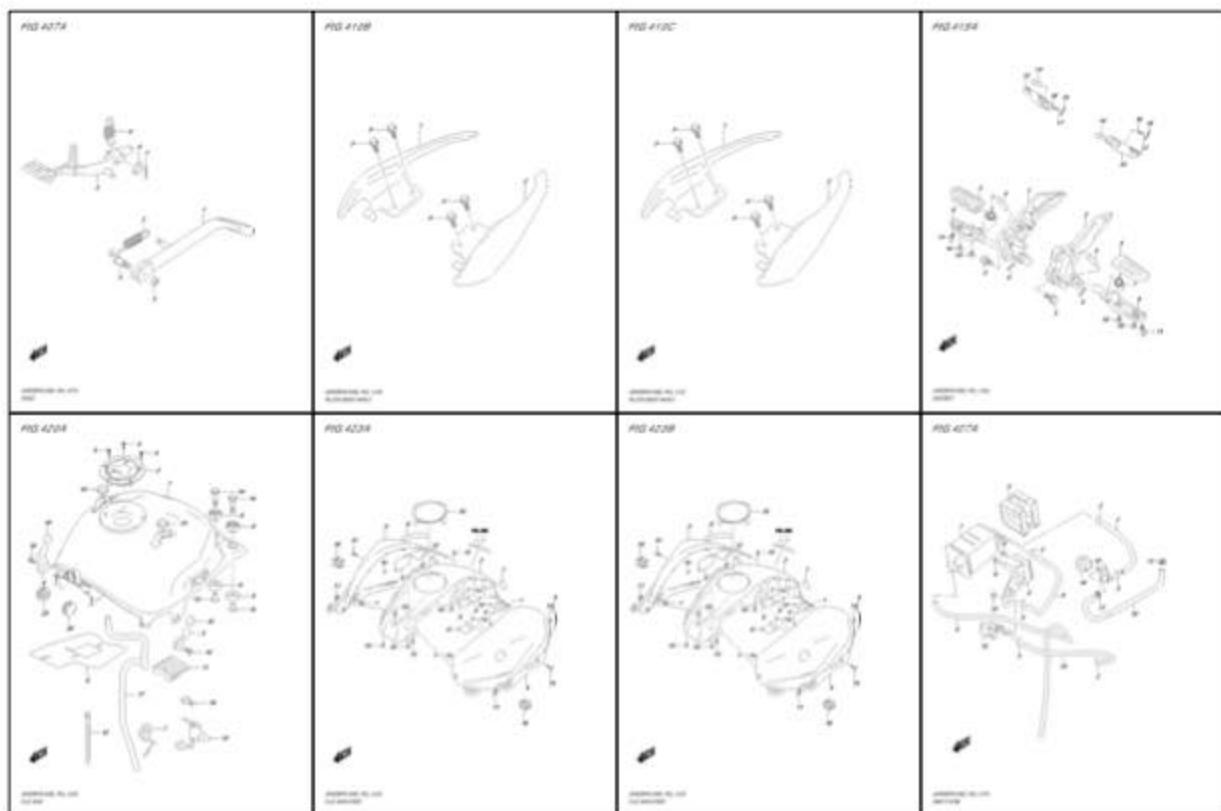
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GSX250FRLM3 :

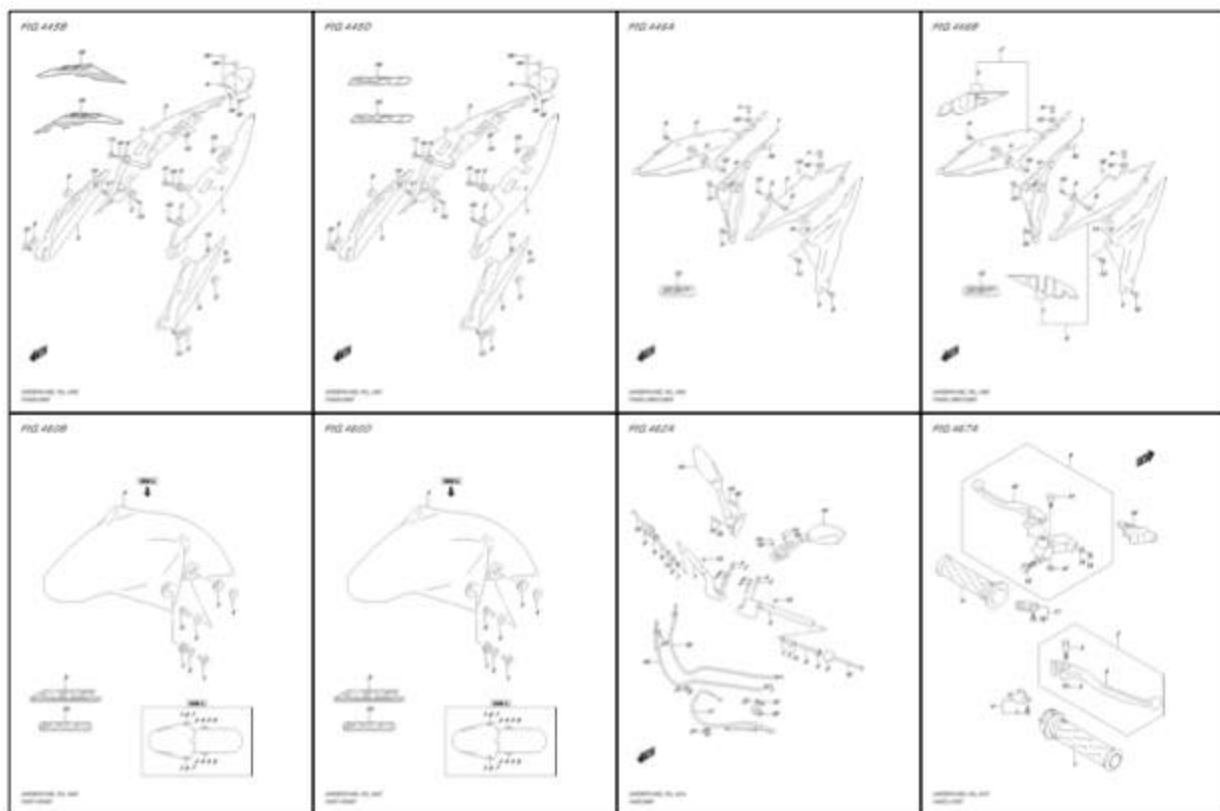


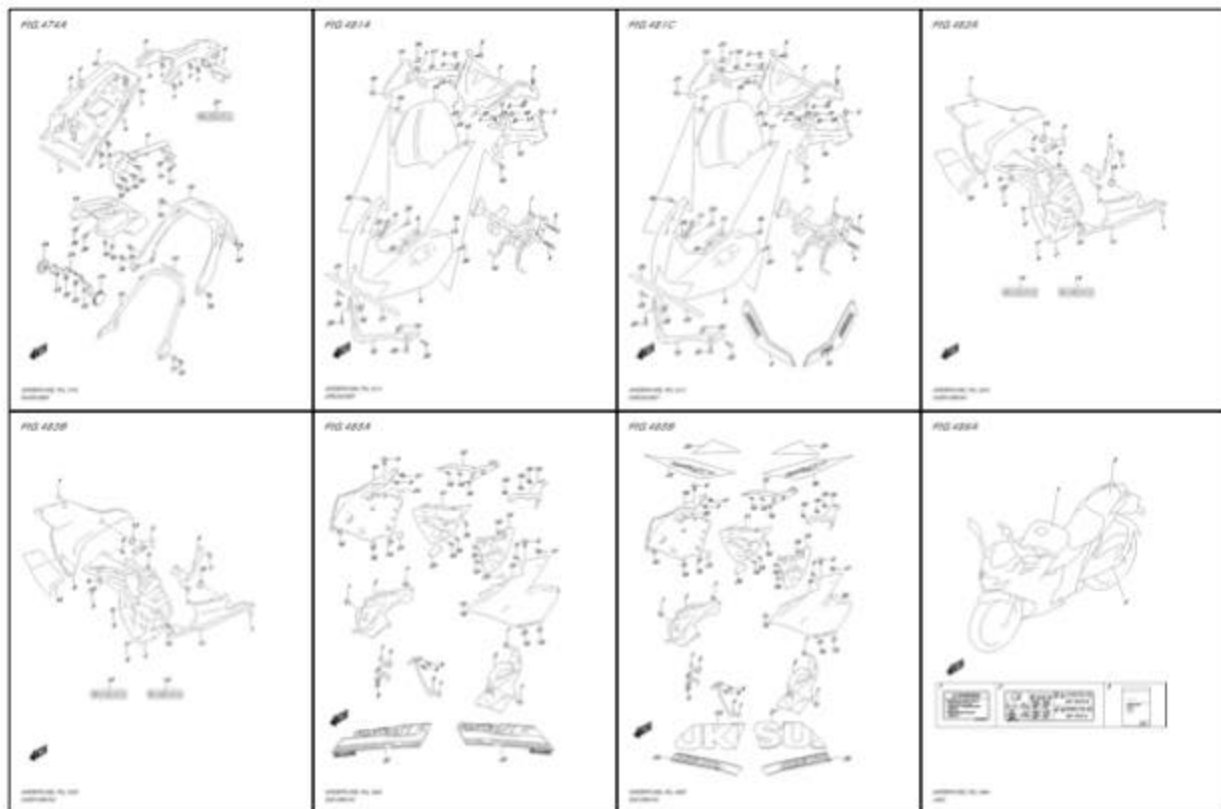












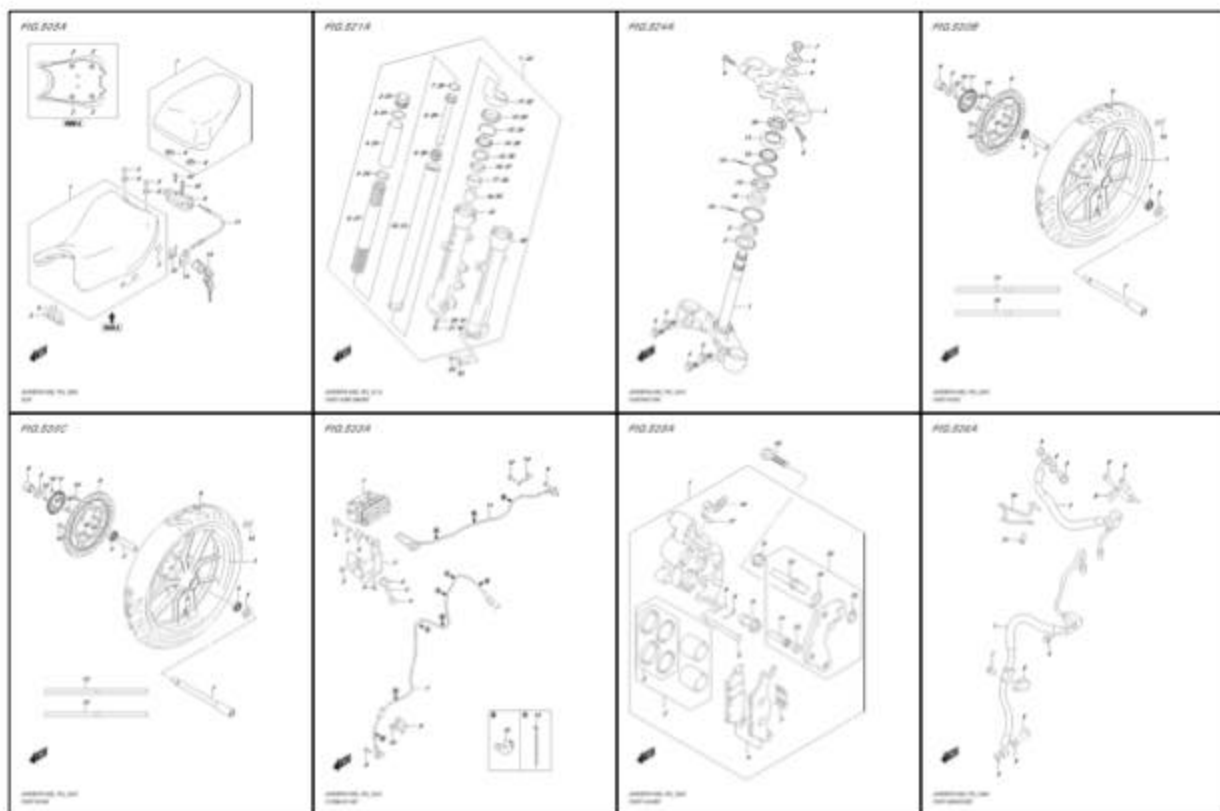
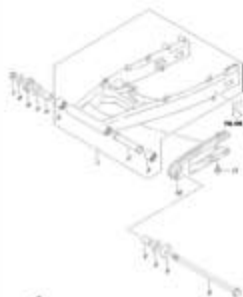


FIG. 237A



CONDENSING FL. 25%  
CONDENSING FL. 25%

FIG. 243B



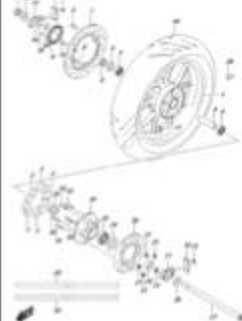
CONDENSING FL. 25%  
CONDENSING FL. 25%

FIG. 245A



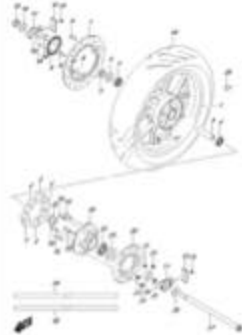
CONDENSING FL. 25%  
CONDENSING FL. 25%

FIG. 250B



CONDENSING FL. 25%  
CONDENSING FL. 25%

FIG. 251C



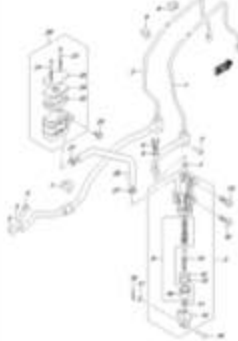
CONDENSING FL. 25%  
CONDENSING FL. 25%

FIG. 255A



CONDENSING FL. 25%  
CONDENSING FL. 25%

FIG. 255B



CONDENSING FL. 25%  
CONDENSING FL. 25%

FIG.102A

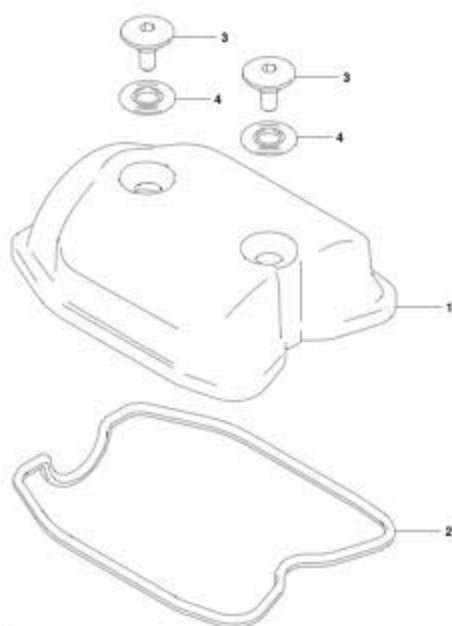


FIG.102A (1-B-2) CYLINDER HEAD COVER

| REF NO. | PART NO.        | DESCRIPTION                           | QTY | REMARKS           |
|---------|-----------------|---------------------------------------|-----|-------------------|
| 1       | 11171-41K00-000 | COVER,CYLINDER HEAD                   | 1   |                   |
| 2       | 11173-41K00-000 | GASKET,CYL HEAD COVER                 | 1   |                   |
| 3       | 09106-07027-000 | BOLT (L6.5)                           | 2   |                   |
| 4-1     | 11191-27E00-000 | WASHER,CYL HEAD COVER (10.6X25.5X1.6) | 2   | UCHIYAMA          |
| 4-2     | 11191-27E70-000 | WASHER (10.6X25.5X1.6)                | 2   | NOK               |
| 4-3     | 11191-27EB0-000 | WASHER (10.6X25.5X1.6)                | 2   | ROOP POLYMERS LTD |

FIG.103A

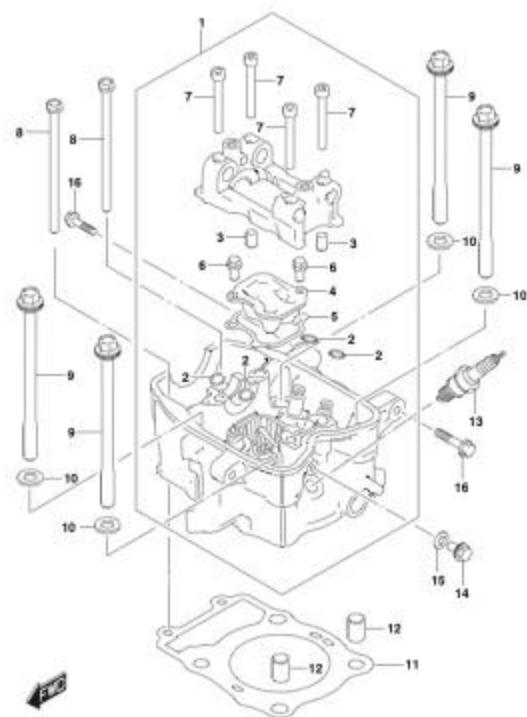


FIG.103A (1-B-3) CYLINDER HEAD

| REF. NO. | PART NO.        | DESCRIPTION           | QTY | REMARKS |
|----------|-----------------|-----------------------|-----|---------|
| 1        | 11100-41K00-000 | HEAD ASSY,CYLINDER    | 1   |         |
| 2        | 09381-10004-000 | RING SNAP (10X85)     | 4   |         |
| 3        | 09206-06006-000 | PIN (5.3X8X12)        | 2   |         |
| 4        | 11181-41K00-000 | LID,OIL JACKET        | 1   |         |
| 5        | 11182-41K00-000 | GASKET,OIL JACKET LID | 1   |         |
| 6        | 01547-0612A-000 | BOLT                  | 2   |         |
| 7        | 07130-0650A-000 | BOLT                  | 4   |         |
| 8        | 09103-06545-000 | BOLT (EX115)          | 2   |         |
| 9        | 09103-10470-000 | BOLT (10X145)         | 4   |         |
| 10       | 09160-10164-000 | WASHER (10.5X19X2)    | 4   |         |
| 11       | 11141-41K00-000 | GASKET,CYLINDER HEAD  | 1   |         |
| 12       | 04211-13189-000 | PIN (10.4X13X18)      | 2   |         |
| 13       | 09482-00646-000 | PLUG,SPARK (MRME-9)   | 1   |         |
| 14       | 01550-0612A-000 | BOLT                  | 1   |         |
| 15       | 09168-06018-000 | GASKET (8.2X13X1.2)   | 1   |         |
| 16       | 01550-0820B-000 | BOLT                  | 2   |         |

FIG.107A

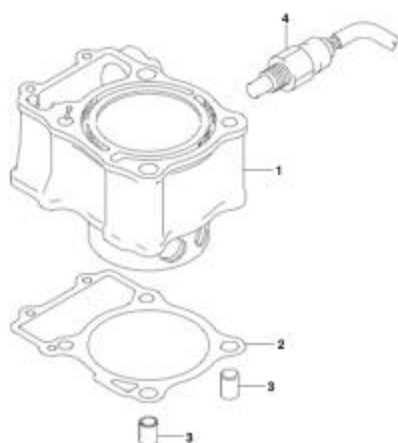
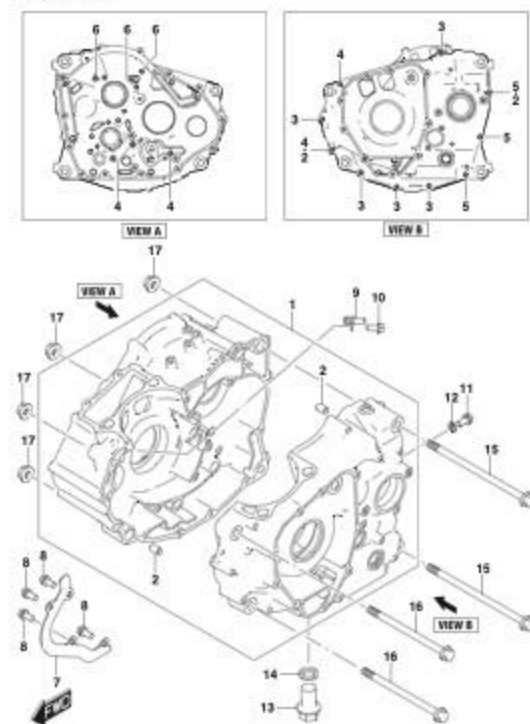


FIG.107A (1-B-4) CYLINDER

| REF NO. | PART NO.        | DESCRIPTION        | QTY | REMARKS |
|---------|-----------------|--------------------|-----|---------|
| 1       | 11210-41K00-0F0 | CYLINDER           | 1   |         |
| 2       | 11241-41K00-000 | GASKET,CYLINDER    | 1   |         |
| 3       | 04211-13189-000 | PIN (10.4X13X10)   | 2   |         |
| 4       | 13640-41K00-000 | SENSOR,ENGINE TEMP | 1   |         |



FIG.108A



GSX250FLIM3\_P08\_108A  
CRANKCASE

FIG.108A (1-B-5) CRANKCASE

| REF NO. | PART NO.        | DESCRIPTION               | QTY | REMARKS   |
|---------|-----------------|---------------------------|-----|-----------|
| 1       | 11300-41881-000 | CRANKCASE SET             | 1   |           |
| 2       | 04211-09149-000 | PIN (8.5X18X2.3)          | 2   |           |
| 3       | 01547-0645A-000 | BOLT                      | 5   |           |
| 4       | 01547-0655A-000 | BOLT                      | 4   |           |
| 5       | 01547-0685A-000 | BOLT                      | 3   |           |
| 6       | 01547-0680A-000 | BOLT                      | 3   |           |
| 7       | 11323-41K00-000 | SEPARATOR, CRANKCASE OIL  | 1   |           |
| 8       | 01547-0612A-000 | BOLT                      | 4   |           |
| 9       | 11390-41K00-000 | JET, PISTON COOLING       | 1   |           |
| 10      | 01547-0612A-000 | BOLT                      | 1   |           |
| 11      | 01547-0612A-000 | BOLT                      | 1   |           |
| 12      | 09168-06004-000 | GASKET (8.2X11X1.2)       | 1   |           |
| 13      | 09247-12106-000 | PLUG (12X20)              | 1   | OIL DRAIN |
| 14      | 09168-12L02-000 | GASKET (12.27X16.97X3.56) | 1   | OIL DRAIN |
| 15      | 09103-10077-000 | BOLT (10X140)             | 2   |           |
| 16      | 09103-10709-000 | BOLT (10X95)              | 2   |           |
| 17      | 08319-3110B-000 | NUT                       | 4   |           |

GSX250FLIM3\_P08

FIG.112A

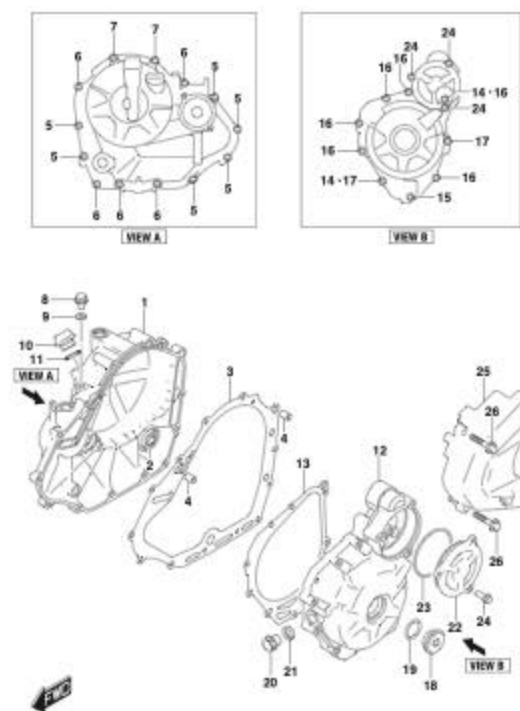
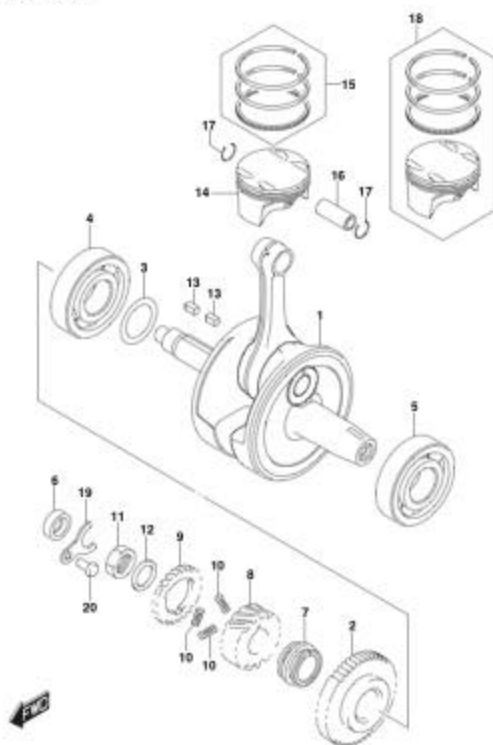


FIG.112A (1-B-6) CRANKCASE COVER

| REF. NO. | PART NO.        | DESCRIPTION               | QTY | REMARKS |
|----------|-----------------|---------------------------|-----|---------|
| 1        | 11340-41K00-000 | COVER,CLUTCH              | 1   |         |
| 2        | 11971-45010-000 | LENS,OIL LEVEL CHECK      | 1   |         |
| 3        | 11482-41K00-000 | GASKET,CLUTCH COVER       | 1   |         |
| 4        | 04211-09149-000 | PIN (8.5X18X2.3)          | 2   |         |
| 5        | 01547-0625A-000 | BOLT                      | 6   |         |
| 6        | 01547-0635A-000 | BOLT                      | 5   |         |
| 7        | 01547-0645A-000 | BOLT                      | 2   |         |
| 8        | 01550-0812B-000 | BOLT                      | 1   |         |
| 9        | 09168-08015-000 | GASKET (8.2X14X1.6)       | 1   |         |
| 10       | 11971-30H00-000 | PLUG,OIL FILLER           | 1   |         |
| 11       | 09280-17003-000 | O-RING (D:3.1, ID:16.8)   | 1   |         |
| 12       | 11351-41K00-000 | COVER,MAGNETO             | 1   |         |
| 13       | 11483-41K00-000 | GASKET,MAGNETO COVER      | 1   |         |
| 14       | 04211-09149-000 | PIN (8.5X18X2.3)          | 2   |         |
| 15       | 01547-0625A-000 | BOLT                      | 1   |         |
| 16       | 01547-0635A-000 | BOLT                      | 6   |         |
| 17       | 01547-0645A-000 | BOLT                      | 2   |         |
| 18       | 09259-26035-000 | PLUG                      | 1   |         |
| 19       | 09280-22006-000 | O-RING (D:3.1, ID:22.7)   | 1   |         |
| 20       | 09247-14054-000 | PLUG (14X12)              | 1   |         |
| 21       | 09168-14002-000 | GASKET (13.8X18.8X4.8)    | 1   |         |
| 22       | 11352-41K00-000 | COVER,STARTER IDLE GEAR   | 1   |         |
| 23       | 11353-41K00-000 | O-RING,STARTER GEAR COVER | 1   |         |
| 24       | 01547-0616A-000 | BOLT                      | 3   |         |
| 25       | 11360-41K00-000 | COVER,ENG SPROCKET        | 1   |         |
| 26       | 01547-0625A-000 | BOLT                      | 2   |         |

FIG.120A



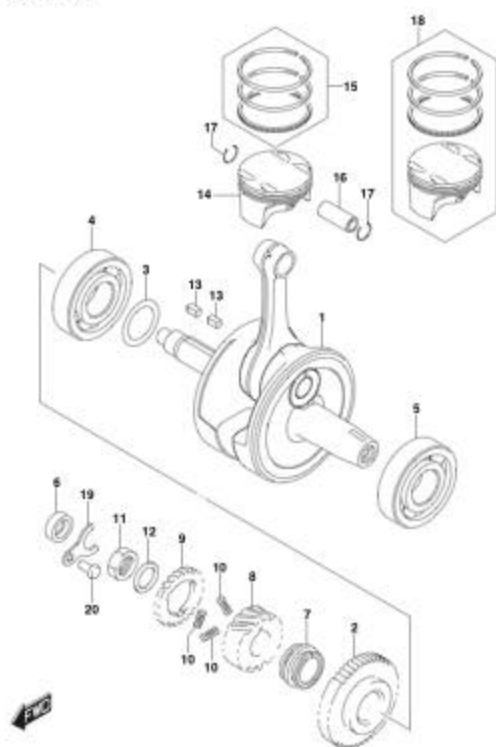
GSX250FRLM3\_P08\_120A  
CRANKSHAFT

FIG.120A (1-B-7) CRANKSHAFT

| REF NO. | PART NO.        | DESCRIPTION                          | QTY | REMARKS |
|---------|-----------------|--------------------------------------|-----|---------|
| 1       | 12200-41K00-000 | CRANKSHAFT ASSY                      | 1   |         |
| 2       | 12651-41K00-000 | GEAR,CRANK BALANCER DRIVE (NT: 40)   | 1   |         |
| 3-1     | 09181-26187-000 | SHIM (T:0.5)                         | 1   |         |
| 3-2     | 09181-26021-000 | SHIM (T:0.65)                        | 1   |         |
| 3-3     | 09181-26188-000 | SHIM (T:0.7)                         | 1   |         |
| 3-4     | 09181-26189-000 | SHIM (T:0.75)                        | 1   |         |
| 3-5     | 09181-26190-000 | SHIM (T:0.8)                         | 1   |         |
| 3-6     | 09181-26191-000 | SHIM (T:0.85)                        | 1   |         |
| 3-7     | 09181-26192-000 | SHIM (T:0.90)                        | 1   |         |
| 3-8     | 09181-26193-000 | SHIM (T:0.95)                        | 1   |         |
| 3-9     | 09181-26194-000 | SHIM (T:1.00)                        | 1   |         |
| 3-10    | 09181-26197-000 | SHIM (T:1.05)                        | 1   |         |
| 3-11    | 09181-26200-000 | SHIM (T:1.10)                        | 1   |         |
| 3-12    | 09181-26202-000 | SHIM (T:1.15)                        | 1   |         |
| 3-13    | 09181-26204-000 | SHIM (T:1.20)                        | 1   |         |
| 3-14    | 09181-26207-000 | SHIM (T:1.25)                        | 1   |         |
| 3-15    | 09181-26209-000 | SHIM (T:1.30)                        | 1   |         |
| 4       | 09262-26060-000 | BEARING (26X68X16)                   | 1   |         |
| 5       | 09262-26061-000 | BEARING (26X68X16)                   | 1   |         |
| 6       | 09262-12013-000 | SEAL OIL (12X21X7)                   | 1   |         |
| 7       | 12731-41K00-000 | SPROCKET,CAM CHAIN DRIVE (NT:1 7)    | 1   |         |
| 8       | 21111-41KA0-000 | GEAR,PRIMARY DRIVE (NT:23)           | 1   |         |
| 9       | 21112-41KA0-000 | GEAR,PRIMARY DRIVE SCISSORS (N 1:23) | 1   |         |
| 10      | 21114-41K00-000 | SPRING,PRI DRIVE GEAR                | 3   |         |
| 11      | 09140-18004-000 | NUT (M18)                            | 1   |         |
| 12      | 09160-18044-000 | WASHER (18X32X2)                     | 1   |         |
| 13      | 09421-05011-000 | KEY                                  | 2   |         |
| 14      | 12111-41K10-0F0 | PISTON                               | 1   |         |
| 15      | 12140-41K00-000 | RING SET,PISTON                      | 1   |         |
| 16      | 12151-41K00-000 | PIN,PISTON                           | 1   |         |
| 17      | 09381-17005-000 | CIRCLIP (OD:19.8)                    | 2   |         |
| 18      | 12100-41K10-050 | PISTON SET (OS:0.5)                  | 1   |         |

GSX250FRLM3\_P08

FIG.120A



GSX250FLIM3\_P08\_120A  
CRANKSHAFT

FIG.120A (1-B-8) CRANKSHAFT

| REF NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|---------|-----------------|--------------------------------|-----|---------|
| 19      | 12541-41K10-000 | RETAINER,CRANKSHAFT OIL SEAL,R | 1   |         |
| 20      | 01547-0612A-000 | BOLT                           | 1   |         |

GSX250FLIM3\_P08

FIG.122A

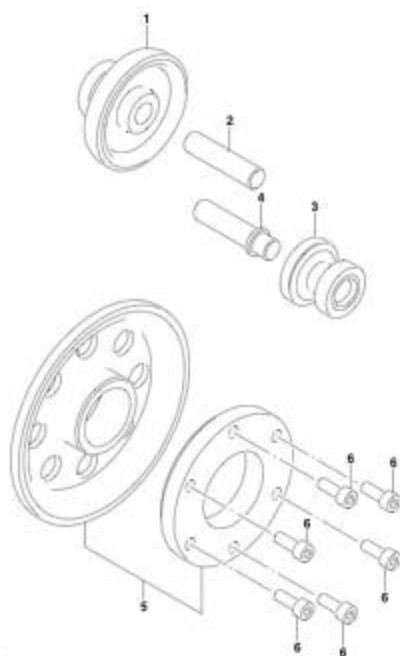


FIG.122A (1-B-9) STARTER CLUTCH

| REF. NO. | PART NO.        | DESCRIPTION                       | QTY | REMARKS |
|----------|-----------------|-----------------------------------|-----|---------|
| 1        | 12611-41K00-000 | GEAR,STARTER IDLE NO.1 (NT:13/85) | 1   |         |
| 2        | 09202-12003-000 | PIN (12X50.5)                     | 1   |         |
| 3        | 12612-41K00-000 | GEAR,STARTER IDLE NO.2 (NT:12/96) | 1   |         |
| 4        | 12616-41K00-000 | SHAFT,STARTER IDLE GEAR NO.2      | 1   |         |
| 5        | 12600-41870-000 | CLUTCH SET,STARTER (NT:61)        | 1   |         |
| 6        | 07130-0616A-000 | BOLT (EX16)                       | 6   |         |

FIG.124A

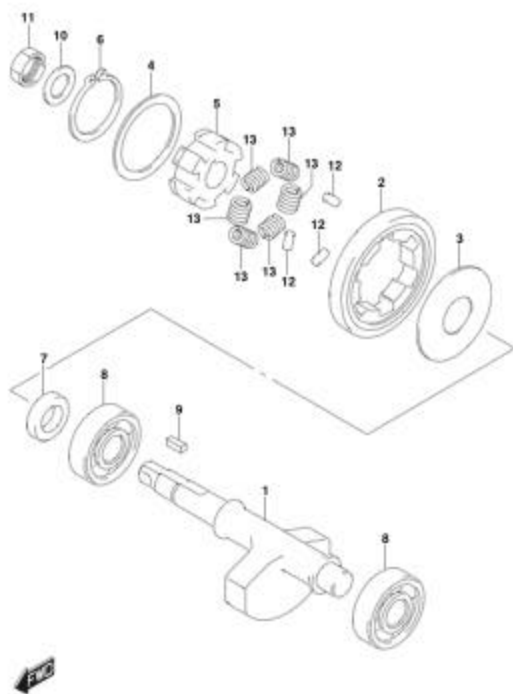


FIG.124A (1-B-10) CRANK BALANCER

| REF NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|---------|-----------------|--------------------------------|-----|---------|
| 1       | 12651-41K00-000 | BALANCER,CRANK                 | 1   |         |
| 2       | 12666-41K00-000 | GEAR,CRK BAL DRIVEN (NT-44)    | 1   |         |
| 3       | 12662-41K00-000 | WASHER,CRK BAL DRIVEN GR NO.1  | 1   |         |
| 4       | 12662-41K10-000 | WASHER,CRK BAL DRIVEN GR NO.2  | 1   |         |
| 5       | 12669-41K00-000 | RACE,CRK BAL DRIVEN GEAR INNER | 1   |         |
| 6       | 08331-31409-000 | CIRCLIP                        | 1   |         |
| 7       | 12668-34J00-000 | SPACER,DRIVEN GEAR (NT-19)     | 1   |         |
| 8       | 09262-15060-000 | BEARING (15X42X13)             | 2   |         |
| 9       | 09421-05011-000 | KEY                            | 1   |         |
| 10      | 08211-14242-000 | WASHER (NT-24)                 | 1   |         |
| 11      | 09140-14022-000 | NUT (NT-24)                    | 1   |         |
| 12      | 09202-04017-000 | PIN (4.5X9.5)                  | 3   |         |
| 13      | 12663-41K00-000 | SPRING,CRANK BAL DRIVEN GEAR   | 6   |         |

FIG.126A

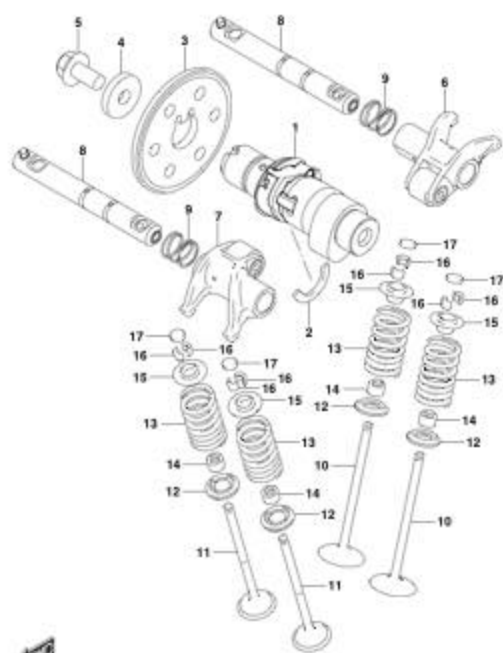


FIG.126A (1-B-11) CAMSHAFT/VALVE

| REF. NO. | PART NO.        | DESCRIPTION                | QTY | REMARKS |
|----------|-----------------|----------------------------|-----|---------|
| 1        | 12710-41K00-000 | CAMSHAFT ASSY              | 1   |         |
| 2        | 09390-22002-000 | C-RING                     | 1   |         |
| 3        | 12741-41K00-000 | SPROCKET, CAMSHAFT (NT.34) | 1   |         |
| 4        | 09160-08176-000 | WASHER (8X23X4)            | 1   |         |
| 5        | 12742-41K00-000 | BOLT, SPROCKET             | 1   |         |
| 6        | 12841-41K00-000 | ARM, VALVE ROCKER INTAKE   | 1   |         |
| 7        | 12851-41K00-000 | ARM, VALVE ROCKER EXHAUST  | 1   |         |
| 8        | 12860-41K00-000 | SHAFT, VALVE ROCKER ARM    | 2   |         |
| 9        | 12867-41K00-000 | SPRING, VALVE ROCKER ARM   | 2   |         |
| 10       | 12911-41K00-000 | VALVE, INTAKE              | 2   |         |
| 11       | 12912-41K00-000 | VALVE, EXHAUST             | 2   |         |
| 12       | 12933-09G00-000 | SEAT, VALVE SPRING         | 4   |         |
| 13       | 12921-41K00-000 | SPRING, VALVE              | 4   |         |
| 14       | 09289-05019-000 | SEAL, OIL (4X10X8)         | 4   |         |
| 15       | 12931-41K00-000 | RETAINER, VALVE SPRING     | 4   |         |
| 16       | 12932-09G10-000 | COTTER VALVE (NT.23)       | 8   |         |
| 17-1     | 12892-35G00-150 | SHIM, TAPPET (T:1.52)      | 4   |         |
| 17-2     | 12892-35G00-152 | SHIM, TAPPET (T:1.52)      | 4   |         |
| 17-3     | 12892-35G00-155 | SHIM, TAPPET (T:1.55)      | 4   |         |
| 17-4     | 12892-35G00-158 | SHIM, TAPPET (T:1.58)      | 4   |         |
| 17-5     | 12892-35G00-160 | SHIM, TAPPET (T:1.60)      | 4   |         |
| 17-6     | 12892-35G00-162 | SHIM, TAPPET (T:1.62)      | 4   |         |
| 17-7     | 12892-35G00-165 | SHIM, TAPPET (T:1.65)      | 4   |         |
| 17-8     | 12892-35G00-168 | SHIM, TAPPET (T:1.68)      | 4   |         |
| 17-9     | 12892-35G00-170 | SHIM, TAPPET (T:1.70)      | 4   |         |
| 17-10    | 12892-35G00-172 | SHIM, TAPPET (T:1.72)      | 4   |         |
| 17-11    | 12892-35G00-175 | SHIM, TAPPET (T:1.75)      | 4   |         |
| 17-12    | 12892-35G00-178 | SHIM, TAPPET (T:1.78)      | 4   |         |
| 17-13    | 12892-35G00-180 | SHIM, TAPPET (T:1.80)      | 4   |         |
| 17-14    | 12892-35G00-182 | SHIM, TAPPET (T:1.82)      | 4   |         |
| 17-15    | 12892-35G00-185 | SHIM, TAPPET (T:1.85)      | 4   |         |
| 17-16    | 12892-35G00-188 | SHIM, TAPPET (T:1.88)      | 4   |         |
| 17-17    | 12892-35G00-190 | SHIM, TAPPET (T:1.90)      | 4   |         |
| 17-18    | 12892-35G00-192 | SHIM, TAPPET (T:1.92)      | 4   |         |
| 17-19    | 12892-35G00-195 | SHIM, TAPPET (T:1.95)      | 4   |         |

FIG.126A

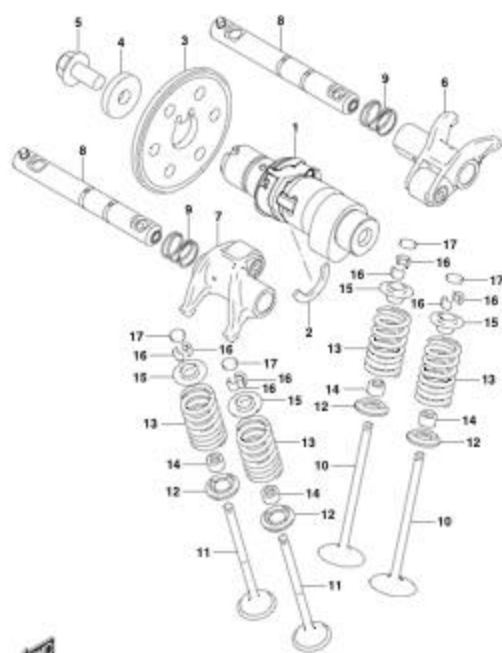


FIG.126A (1-B-12) CAMSHAFT/VALVE

| REF. NO. | PART NO.        | DESCRIPTION          | QTY | REMARKS |
|----------|-----------------|----------------------|-----|---------|
| 17-20    | 12892-35G00-198 | SHIM,TAPPET (T:1.88) | 4   |         |
| 17-21    | 12892-35G00-200 | SHIM,TAPPET (T:2.00) | 4   |         |
| 17-22    | 12892-35G00-202 | SHIM,TAPPET (T:2.02) | 4   |         |
| 17-23    | 12892-35G00-205 | SHIM,TAPPET (T:2.05) | 4   |         |
| 17-24    | 12892-35G00-208 | SHIM,TAPPET (T:2.08) | 4   |         |
| 17-25    | 12892-35G00-210 | SHIM,TAPPET (T:2.10) | 4   |         |
| 17-26    | 12892-35G00-212 | SHIM,TAPPET (T:2.12) | 4   |         |
| 17-27    | 12892-35G00-215 | SHIM,TAPPET (T:2.15) | 4   |         |
| 17-28    | 12892-35G00-218 | SHIM,TAPPET (T:2.18) | 4   |         |
| 17-29    | 12892-35G00-220 | SHIM,TAPPET (T:2.20) | 4   |         |
| 17-30    | 12892-35G00-222 | SHIM,TAPPET (T:2.22) | 4   |         |
| 17-31    | 12892-35G00-225 | SHIM,TAPPET (T:2.25) | 4   |         |
| 17-32    | 12892-35G00-228 | SHIM,TAPPET (T:2.28) | 4   |         |
| 17-33    | 12892-41C00-230 | SHIM,TAPPET (T:2.30) | 4   |         |
| 17-34    | 12892-41C00-232 | SHIM,TAPPET (T:2.32) | 4   |         |
| 17-35    | 12892-41C00-235 | SHIM,TAPPET (T:2.35) | 4   |         |
| 17-36    | 12892-41C00-238 | SHIM,TAPPET (T:2.38) | 4   |         |
| 17-37    | 12892-41C00-240 | SHIM,TAPPET (T:2.40) | 4   |         |
| 17-38    | 12892-41C00-242 | SHIM,TAPPET (T:2.42) | 4   |         |
| 17-39    | 12892-41C00-245 | SHIM,TAPPET (T:2.45) | 4   |         |
| 17-40    | 12892-41C00-248 | SHIM,TAPPET (T:2.48) | 4   |         |
| 17-41    | 12892-41C00-250 | SHIM,TAPPET (T:2.50) | 4   |         |
| 17-42    | 12892-41C00-252 | SHIM,TAPPET (T:2.52) | 4   |         |
| 17-43    | 12892-41C00-255 | SHIM,TAPPET (T:2.55) | 4   |         |
| 17-44    | 12892-41C00-258 | SHIM,TAPPET (T:2.58) | 4   |         |
| 17-45    | 12892-41C00-260 | SHIM,TAPPET (T:2.60) | 4   |         |
| 17-46    | 12892-41C00-262 | SHIM,TAPPET (T:2.62) | 4   |         |
| 17-47    | 12892-41C00-265 | SHIM,TAPPET (T:2.65) | 4   |         |
| 17-48    | 12892-41C00-268 | SHIM,TAPPET (T:2.68) | 4   |         |
| 17-49    | 12892-41C00-270 | SHIM,TAPPET (T:2.70) | 4   |         |
| 17-50    | 12892-41C00-272 | SHIM,TAPPET (T:2.72) | 4   |         |
| 17-51    | 12892-41C00-275 | SHIM,TAPPET (T:2.75) | 4   |         |
| 17-52    | 12892-41C00-278 | SHIM,TAPPET (T:2.78) | 4   |         |
| 17-53    | 12892-41C00-280 | SHIM,TAPPET (T:2.80) | 4   |         |
| 17-54    | 12892-41C00-282 | SHIM,TAPPET (T:2.82) | 4   |         |

FIG.126A

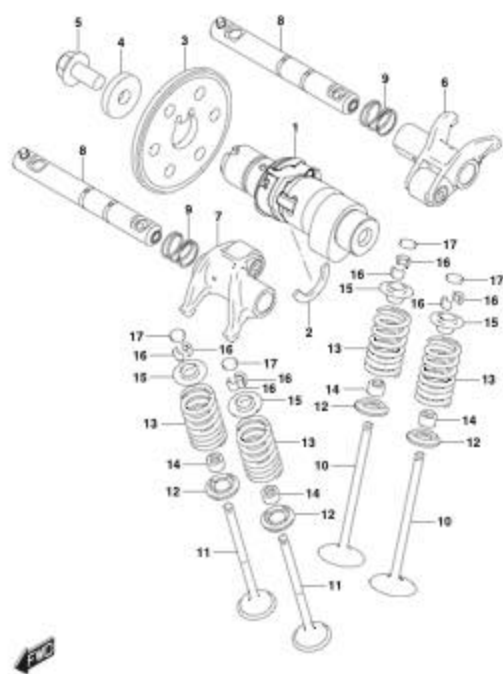


FIG.126A (1-B-13) CAMSHAFT/VALVE

| REF. NO. | PART NO.        | DESCRIPTION                  | QTY | REMARKS             |
|----------|-----------------|------------------------------|-----|---------------------|
| 17-55    | 12892-41C00-285 | SHIM,TAPPET (T.2.85)         | 4   |                     |
| 17-56    | 12892-41C00-288 | SHIM,TAPPET (T.2.88)         | 4   |                     |
| 17-57    | 12892-41C00-290 | SHIM,TAPPET (T.2.90)         | 4   |                     |
| 17-58    | 12892-41C00-292 | SHIM,TAPPET (T.2.92)         | 4   |                     |
| 17-59    | 12892-41C00-295 | SHIM,TAPPET (T.2.95)         | 4   |                     |
| 17-60    | 12892-41C00-298 | SHIM,TAPPET (T.2.98)         | 4   |                     |
| 17-61    | 12892-41C00-300 | SHIM,TAPPET (T.3.00)         | 4   |                     |
| 18       | 12800-35820-000 | SHIM SET,TAPPET (SPCS. EACH) | 1   | OPT,NOT ILLUSTRATED |
| 19       | 99000-89471-000 | CASE,TAPPET SHIM             | 1   | OPT,NOT ILLUSTRATED |

FIG.127A

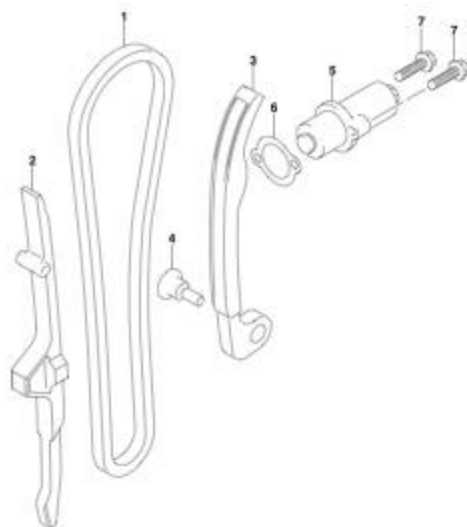
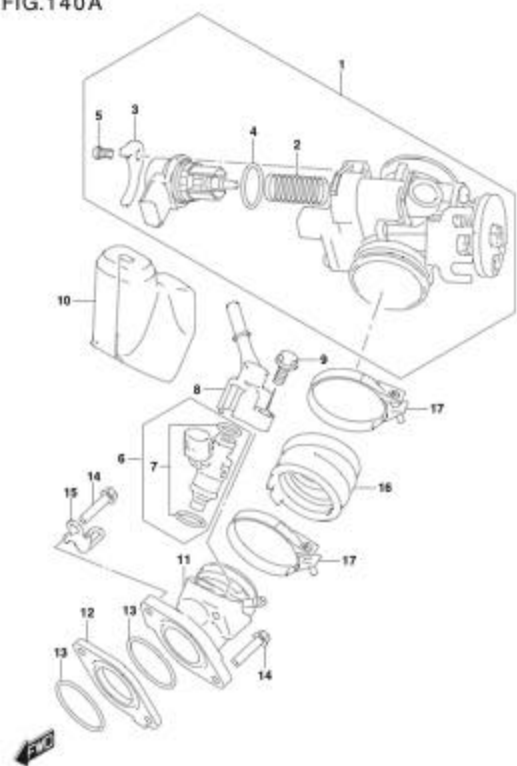


FIG.127A (1-B-14) CAM CHAIN

| REF NO. | PART NO.        | DESCRIPTION               | QTY | REMARKS |
|---------|-----------------|---------------------------|-----|---------|
| 1       | 12760-41K00-000 | CHAIN,CAMSHAFT DRIVE      | 1   |         |
| 2       | 12771-41K00-000 | GUIDE,CAM CHAIN           | 1   |         |
| 3       | 12811-41K00-000 | TENSIONER,CAM CHAIN       | 1   |         |
| 4-1     | 12812-41K00-000 | BOLT,CAM CHAIN TENSIONER  | 1   |         |
| 4-2     | 12812-35C00-000 | BOLT,CAM CHAIN TENSIONER  | 1   |         |
| 5       | 12830-41K00-000 | ADJUSTER ASSY,TENSIONER   | 1   |         |
| 6       | 12837-24A30-000 | GASKET,TENSIONER ADJUSTER | 1   |         |
| 7       | 01547-0625B-000 | BOLT                      | 2   |         |



FIG.140A



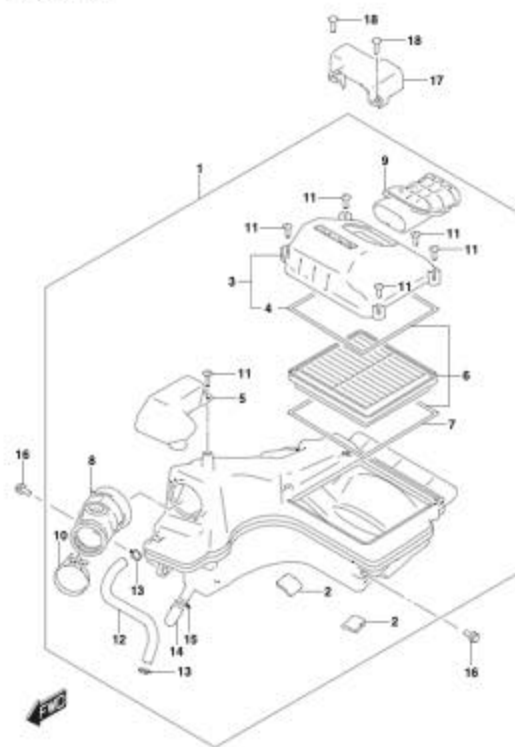
GSX250FRUM3\_P08\_140A  
THROTTLE BODY

FIG.140A (1-B-15) THROTTLE BODY

| REF. NO. | PART NO.        | DESCRIPTION            | QTY | REMARKS |
|----------|-----------------|------------------------|-----|---------|
| 1        | 13400-41K00-000 | BODY ASSY, THROTTLE    | 1   |         |
| 2        | 13417-09JAO-000 | SPRING                 | 1   |         |
| 3        | 13421-42J00-000 | PLATE                  | 1   |         |
| 4        | 13438-09JAO-000 | O-RING                 | 1   |         |
| 5        | 13602-06126-000 | SCREW                  | 1   |         |
| 6        | 15710-41K00-000 | INJECTOR ASSY FUEL     | 1   |         |
| 7        | 15720-41810-000 | O-RING & GROMMET SET   | 1   |         |
| 8        | 15830-41K00-000 | JOINT, FUEL HOSE       | 1   |         |
| 9        | 01547-0620A-000 | BOLT                   | 1   |         |
| 10       | 15719-41K00-000 | COVER, FUEL INJECTOR   | 1   |         |
| 11       | 13110-41K00-000 | PIPE, INTAKE NO.1      | 1   |         |
| 12       | 13128-41K00-000 | INSULATOR, INTAKE PIPE | 1   |         |
| 13       | 06280-40021-000 | O-RING (D:24, I:39.7)  | 2   |         |
| 14       | 01547-0625A-000 | BOLT                   | 2   |         |
| 15       | 18570-41K00-000 | GUIDE LEAD WIRE        | 1   |         |
| 16       | 13121-41K00-000 | PIPE, INTAKE NO.2      | 1   |         |
| 17       | 13170-41K00-000 | CLAMP, INTAKE PIPE     | 2   |         |

GSX250FRUM3\_P08

FIG.155A



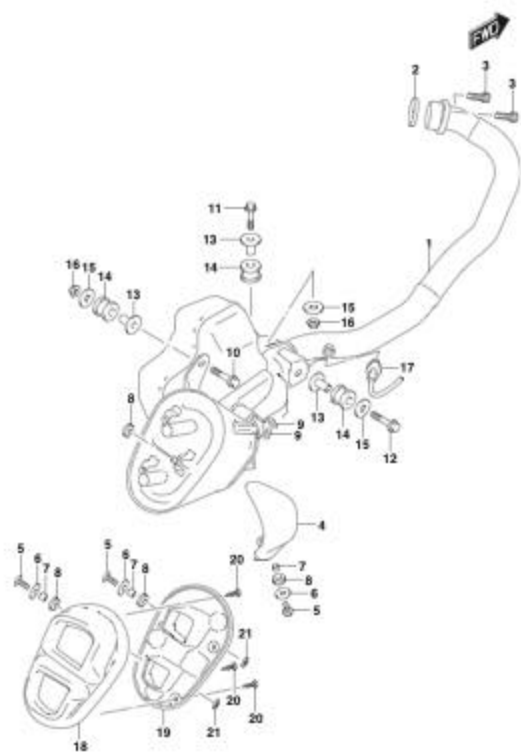
GSX250FLUMB\_P08\_155A  
AIR CLEANER

FIG.155A (1-B-16) AIR CLEANER

| REF NO. | PART NO.        | DESCRIPTION            | QTY | REMARKS |
|---------|-----------------|------------------------|-----|---------|
| 1       | 13700-41K00-000 | CLEANER ASSY AIR       | 1   |         |
| 2       | 13725-41K00-000 | CUSHION CASE           | 2   |         |
| 3       | 13740-41K00-000 | CAP AIR CLEANER        | 1   |         |
| 4       | 13746-41K00-000 | GASKET                 | 1   |         |
| 5       | 13761-41K00-000 | RESONATOR              | 1   |         |
| 6       | 13700-41B10-000 | AIR FILTER KIT         | 1   |         |
| 7       | 13746-41K00-000 | GASKET                 | 1   |         |
| 8       | 13881-41K00-000 | TUBE OUTLET            | 1   |         |
| 9       | 13891-41K00-000 | TUBE INLET             | 1   |         |
| 10      | 13826-41K00-000 | CLAMP                  | 1   |         |
| 11      | 03541-0520A-000 | SCREW                  | 6   |         |
| 12      | 13853-41K00-000 | TUBE BREATHER          | 1   |         |
| 13      | 09401-12416-000 | CLIP                   | 2   |         |
| 14      | 13859-41B10-000 | PLUG                   | 1   |         |
| 15      | 09401-14101-000 | CLIP (D:14.5)          | 1   |         |
| 16      | 01580-0616A-000 | BOLT                   | 2   |         |
| 17      | 13842-41K00-000 | COVER AIR CLRNR INTAKE | 1   |         |
| 18      | 03541-0520A-000 | SCREW                  | 2   |         |

GSX250FLUMB3\_P08

FIG.163A



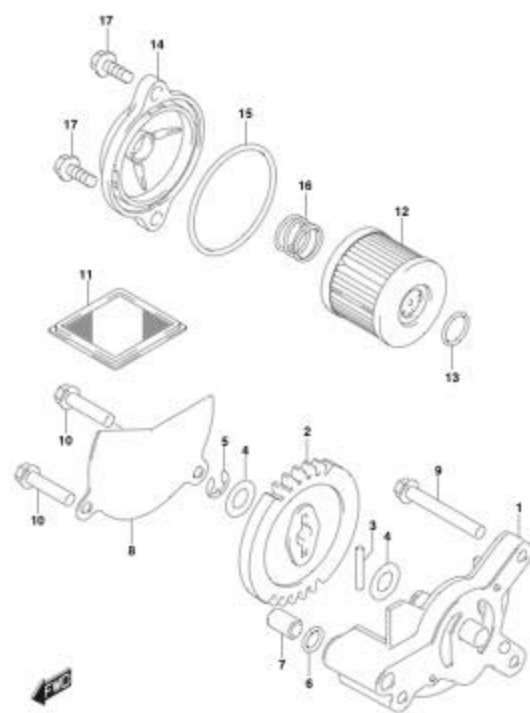
GSX250FLM3\_P08\_163A  
MUFFLER

FIG.163A (1-C-2) MUFFLER

| REF. NO. | PART NO.        | DESCRIPTION               | QTY | REMARKS |
|----------|-----------------|---------------------------|-----|---------|
| 1        | 14310-41KD1-000 | BODY MUFFLER              | 1   |         |
| 2        | 14181-14D10-000 | GASKET, EXHAUST PIPE (WA) | 1   |         |
| 3        | 07130-0625A-000 | BOLT                      | 2   |         |
| 4        | 14780-41KD0-000 | COVER, MUFFLER            | 1   |         |
| 5        | 09139-06196-000 | SCREW (1X16)              | 3   |         |
| 6        | 09160-06503-000 | WASHER (8.5X22X1.8)       | 3   |         |
| 7        | 09180-06256-000 | SPACER (8.5X8X5.7)        | 3   |         |
| 8        | 09320-08504-000 | CUSHION (8.4X18X5)        | 4   |         |
| 9        | 14795-10FA0-000 | GROMMET                   | 2   |         |
| 10       | 01550-0845B-000 | BOLT                      | 1   |         |
| 11       | 01550-0845B-000 | BOLT                      | 1   |         |
| 12       | 09103-08558-000 | BOLT (BX40)               | 1   |         |
| 13       | 09180-10164-000 | SPACER (10.5X30X25.3)     | 3   |         |
| 14       | 09320-14027-000 | CUSHION (14X30X24)        | 3   |         |
| 15       | 09160-08174-000 | WASHER (8.5X30X1.8)       | 3   |         |
| 16       | 08319-3108A-000 | NUT                       | 2   |         |
| 17       | 18213-41KD1-000 | SENSOR, OXYGEN            | 1   |         |
| 18       | 14791-41KD0-000 | COVER, MUF RR NO.1        | 1   |         |
| 19       | 14792-41KD0-000 | COVER, MUF RR NO.2        | 1   |         |
| 20       | 03241-0412B-000 | SCREW                     | 3   |         |
| 21       | 09148-05083-000 | NUT                       | 2   |         |

GSX250FLM3\_P08

FIG.170A



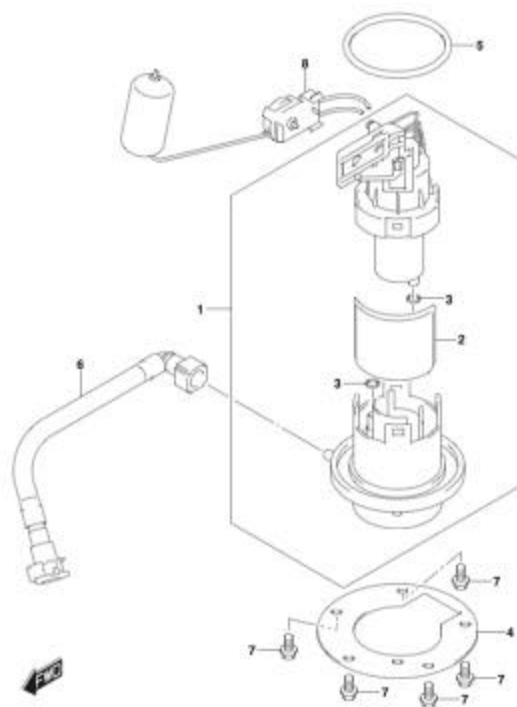
GSX250FLUM3\_P08\_170A  
OIL PUMP

FIG.170A (1-C-3) OIL PUMP

| REF NO. | PART NO.        | DESCRIPTION                       | QTY | REMARKS |
|---------|-----------------|-----------------------------------|-----|---------|
| 1       | 16400-41K00-000 | PUMP ASSY,ENGINE OIL              | 1   |         |
| 2       | 16331-41K11-000 | GEAR,OIL PUMP DRIVEN (NT.35)      | 1   |         |
| 3       | 16421-41K00-000 | PIN,OIL PUMP DRIVEN GEAR (4X28.5) | 1   |         |
| 4       | 09181-10156-000 | SHIM (10X18X0.5)                  | 2   |         |
| 5       | 08331-31109-000 | CIRCLIP                           | 1   |         |
| 6       | 09280-09013-000 | O-RING (D:1.9, D:8.6)             | 1   |         |
| 7       | 04211-09149-000 | PIN (8.5X18X2.3)                  | 1   |         |
| 8       | 16413-41K00-000 | COVER,OIL PUMP                    | 1   |         |
| 9       | 01547-0625A-000 | BOLT                              | 1   |         |
| 10      | 01547-0645A-000 | BOLT                              | 2   |         |
| 11      | 16520-09440-000 | STRAINER,ENGINE OIL               | 1   |         |
| 12      | 16510-33G10-000 | FILTER,ENGINE OIL                 | 1   |         |
| 13      | 09280-13010-000 | O-RING (D:1.9, D:12.5)            | 1   |         |
| 14      | 16512-23J20-000 | CAP,OIL FILTER                    | 1   |         |
| 15      | 09280-54001-000 | O-RING (D:2.4, D:52.6)            | 1   |         |
| 16      | 16519-09J10-000 | SPRING,OIL FILTER                 | 1   |         |
| 17      | 01547-0620A-000 | BOLT                              | 2   |         |

GSX250FLUM3\_P08

FIG.172A



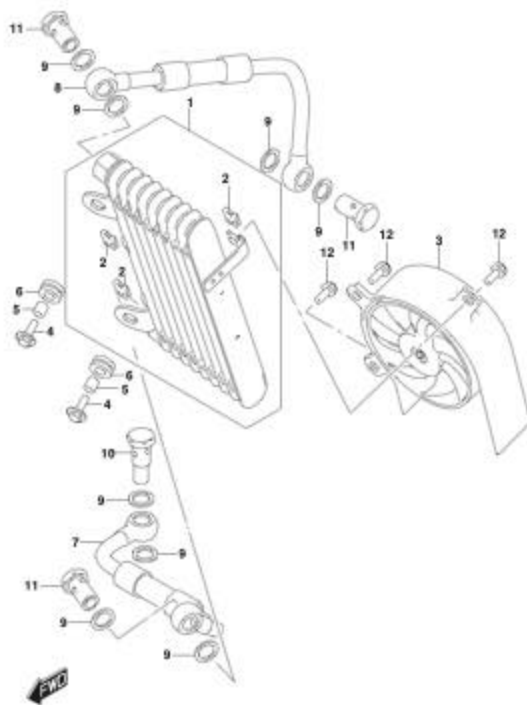
GSX250FLUMB\_P08\_172A  
FUEL PUMP

FIG.172A (1-C-4) FUEL PUMP

| REF NO. | PART NO.        | DESCRIPTION                  | QTY | REMARKS |
|---------|-----------------|------------------------------|-----|---------|
| 1       | 15100-41K00-000 | PUMP ASSY FUEL               | 1   |         |
| 2       | 15420-34JB0-000 | FILTER                       | 1   |         |
| 3       | 15424-09JB0-000 | O-RING                       | 2   |         |
| 4       | 15121-34JB1-000 | PLATE FUEL PUMP              | 1   |         |
| 5       | 15201-34JB0-000 | O-RING FUEL PUMP             | 1   |         |
| 6       | 15810-41K00-000 | HOSE FUEL                    | 1   |         |
| 7       | 01547-0612A-000 | BOLT                         | 5   |         |
| 8       | 34810-34J10-000 | GAUGE ASSY FUEL LEVEL SENDER | 1   |         |

GSX250FLUMB3\_P08

FIG.178A



GSX250FLUMB\_P08\_178A  
OIL COOLER

FIG.178A (1-C-5) OIL COOLER

| REF NO. | PART NO.        | DESCRIPTION            | QTY | REMARKS |
|---------|-----------------|------------------------|-----|---------|
| 1       | 16900-41K00-000 | COOLER ASSY,OIL        | 1   |         |
| 2       | 17902-41K00-000 | NUT                    | 3   |         |
| 3       | 16900-41K00-000 | FAN ASSY,OIL COOLER    | 1   |         |
| 4       | 09116-06111-000 | BOLT (RX20)            | 2   |         |
| 5       | 09180-06310-000 | SPACER (8.5X10X10)     | 2   |         |
| 6       | 09320-10015-000 | CUSHION (10X20X15)     | 2   |         |
| 7       | 16460-41K00-000 | HOSE,OIL COOLER INLET  | 1   |         |
| 8       | 16470-41K00-000 | HOSE,OIL COOLER OUTLET | 1   |         |
| 9       | 09168-16002-000 | GASKET (16X22X2)       | 8   |         |
| 10      | 09360-14016-000 | BOLT                   | 1   |         |
| 11      | 09360-16002-000 | UNION (16X32)          | 3   |         |
| 12      | 01550-0612A-000 | BOLT                   | 3   |         |

GSX250FLUMB3\_P08

FIG.201A

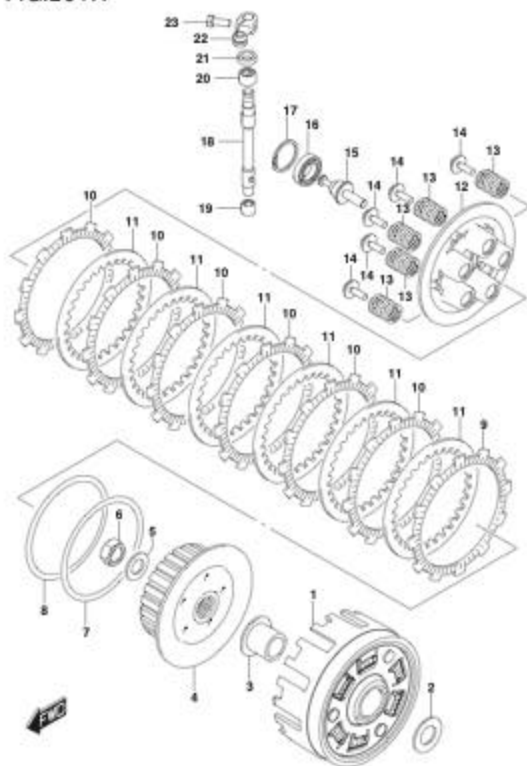


FIG.201A (1-C-6) CLUTCH

| REF. NO. | PART NO.        | DESCRIPTION                          | QTY | REMARKS |
|----------|-----------------|--------------------------------------|-----|---------|
| 1        | 21200-41KA0-000 | GEAR ASSY PRIMARY DRIVEN (NT.7<br>1) | 1   |         |
| 2        | 08211-20363-000 | WASHER                               | 1   |         |
| 3        | 21251-41K10-000 | SPACER, PRIMARY DRIVEN GEAR          | 1   |         |
| 4        | 21411-41K00-000 | HUB, CLUTCH SLEEVE                   | 1   |         |
| 5        | 08211-16283-000 | WASHER                               | 1   |         |
| 6        | 09140-16038-000 | NUT                                  | 1   |         |
| 7        | 21471-41K00-000 | SEAT, WAVE WASHER                    | 1   |         |
| 8        | 21472-41K00-000 | WASHER, CLUTCH PLATE WAVE            | 1   |         |
| 9        | 21442-41K00-000 | PLATE, CLUTCH DRIVE NO.2 (T.3.0<br>) | 1   |         |
| 10       | 21441-41K00-000 | PLATE, CLUTCH DRIVE NO.1 (T.3.0<br>) | 6   |         |
| 11       | 21451-41K00-000 | PLATE, CLUTCH DRIVEN (T.1.6)         | 6   |         |
| 12       | 21462-41K00-000 | DISC, CLUTCH PRESSURE                | 1   |         |
| 13       | 21461-41K00-000 | SPRING, CLUTCH                       | 5   |         |
| 14       | 21482-41K00-000 | BOLT, CLUTCH SPRING                  | 5   |         |
| 15       | 23121-41K00-000 | PIECE, CLUTCH PULL                   | 1   |         |
| 16       | 08110-69030-000 | BEARING                              | 1   |         |
| 17       | 08331-41309-000 | CIRCLIP                              | 1   |         |
| 18       | 23122-41K00-000 | CAMSHAFT, CLUTCH RELEASE             | 1   |         |
| 19       | 09263-09002-000 | BEARING (6X13X10)                    | 1   |         |
| 20       | 09263-12030-000 | BEARING (12X16X10)                   | 1   |         |
| 21       | 09285-11001-000 | SEAL (11X17X5)                       | 1   |         |
| 22       | 23271-41K00-000 | ARM, CLUTCH RELEASE                  | 1   |         |
| 23       | 01500-0616B-000 | BOLT                                 | 1   |         |

FIG.206A

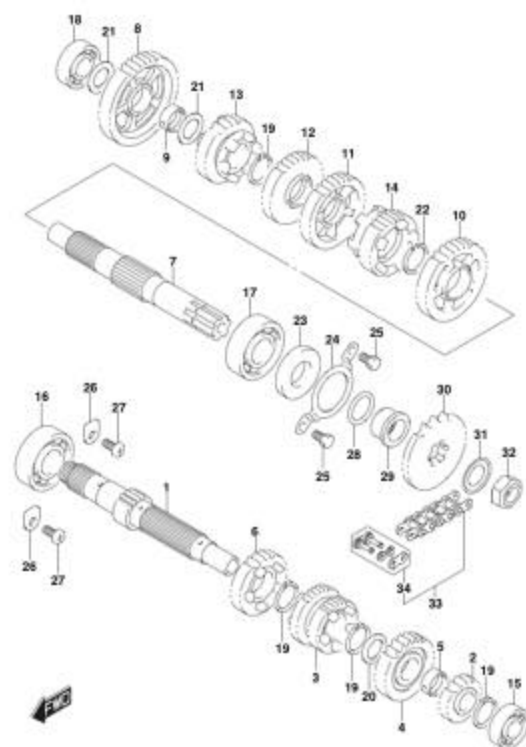


FIG.206A (1-C-7) TRANSMISSION

| REF. NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS |
|----------|-----------------|-------------------------------|-----|---------|
| 1        | 24121-41KA0-000 | SHAFT,COUNTER (NT.12)         | 1   |         |
| 2        | 24221-41KA0-000 | GEAR,2ND DRIVE (NT.16)        | 1   |         |
| 3        | 24231-41KA0-000 | GEAR,3RD & 4TH DRIVE (NT.18)  | 1   |         |
| 4        | 24251-41KA0-000 | GEAR,5TH DRIVE (NT.22)        | 1   |         |
| 5        | 24252-41KA0-000 | BUSH,5TH DRIVE GEAR           | 1   |         |
| 6        | 24251-41KA0-000 | GEAR,6TH DRIVE (NT.23)        | 1   |         |
| 7        | 24130-41KA0-000 | SHAFT,DRIVE                   | 1   |         |
| 8        | 24311-41KA0-000 | GEAR,1ST DRIVEN (NT.30)       | 1   |         |
| 9        | 09263-17060-000 | BEARING (22X23X16.8)          | 1   |         |
| 10       | 24321-41KA0-000 | GEAR,2ND DRIVEN (NT.27)       | 1   |         |
| 11       | 24331-41KA0-000 | GEAR,3RD DRIVEN (NT.25)       | 1   |         |
| 12       | 24341-41KA0-000 | GEAR,4TH DRIVEN (NT.20)       | 1   |         |
| 13       | 24361-41KA0-000 | GEAR,6TH DRIVEN (NT.19)       | 1   |         |
| 14       | 24351-41KA0-000 | GEAR,5TH DRIVEN (NT.21)       | 1   |         |
| 15       | 09262-17055-000 | BEARING (17X14X12)            | 1   |         |
| 16       | 08112-63040-000 | BEARING                       | 1   |         |
| 17       | 09262-25189-000 | BEARING (25X52X15)            | 1   |         |
| 18       | 08110-62030-000 | BEARING                       | 1   |         |
| 19       | 09380-22016-000 | CIRCLIP                       | 4   |         |
| 20       | 09160-22088-000 | WASHER (22X30X1)              | 1   |         |
| 21       | 09160-17063-000 | WASHER (17X26X1)              | 2   |         |
| 22       | 09380-25016-000 | CIRCLIP                       | 1   |         |
| 23       | 09283-34016-000 | SEAL OIL (34X46X8)            | 1   |         |
| 24       | 24751-41K00-000 | RETAINER,DRIVE SHAFT OIL SEAL | 1   |         |
| 25       | 01500-0610A-000 | BOLT                          | 2   |         |
| 26       | 24741-20A10-000 | RETAINER,SHIFT CAM,R BEARING  | 2   |         |
| 27       | 02112-0612A-000 | SCREW                         | 2   |         |
| 28       | 09280-24008-000 | O-RING (D:2.5, D:23.6)        | 1   |         |
| 29       | 27531-41K00-000 | SPACER,ENGINE SPROCKET        | 1   |         |
| 30       | 27511-41K00-000 | SPROCKET,ENGINE (NT.13)       | 1   |         |
| 31       | 09167-25019-000 | WASHER (25.1X41.6X1.0)        | 1   |         |
| 32       | 09140-20022-000 | NUT                           | 1   |         |
| 33       | 27610-41K00-108 | CHAIN ASSY,DRIVE              | 1   |         |
| 34       | 27620-41K00-000 | JOINT SET,CHAIN               | 1   |         |

FIG.212A

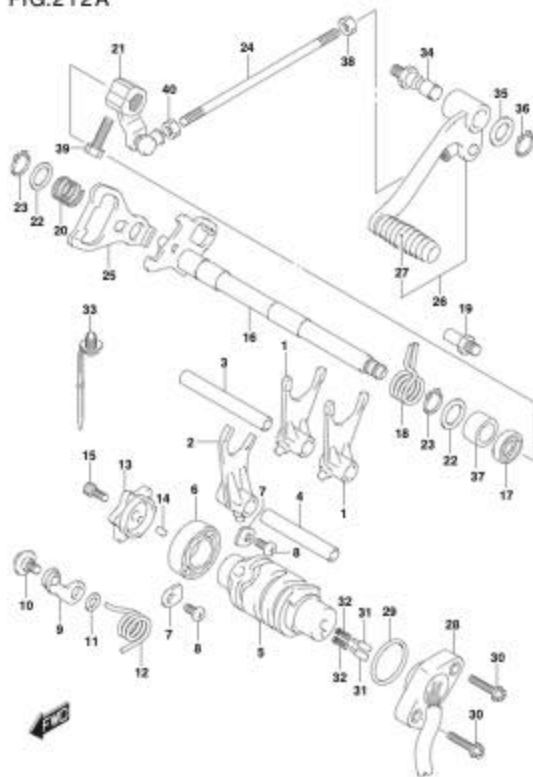
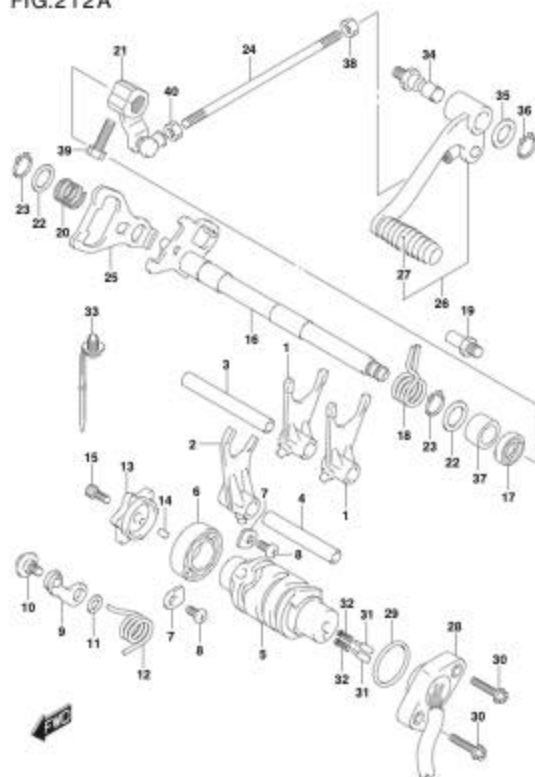


FIG.212A (1-C-8) GEAR SHIFTING

| REF. NO. | PART NO.        | DESCRIPTION                     | QTY | REMARKS |
|----------|-----------------|---------------------------------|-----|---------|
| 1        | 25211-14D10-000 | FORK, GEAR SHIFT NO.1           | 2   |         |
| 2        | 25231-14D10-000 | FORK, GEAR SHIFT NO.3           | 1   |         |
| 3        | 25411-48H00-000 | SHAFT, GEAR SHIFT FORK NO.1     | 1   |         |
| 4        | 25421-14D10-000 | SHAFT, GEAR SHIFT FORK NO.2     | 1   |         |
| 5        | 25311-41K00-000 | CAM, GEAR SHIFT                 | 1   |         |
| 6        | 08110-8905A-000 | BEARING                         | 1   |         |
| 7        | 24741-20A10-000 | RETAINER, SHIFT CAM, R BEARING  | 2   |         |
| 8        | 02112-0612A-000 | SCREW                           | 2   |         |
| 9        | 25350-34J20-000 | STOPPER, GEAR SHIFT CAM         | 1   |         |
| 10       | 25357-34J00-000 | BOLT (EX14.3)                   | 1   |         |
| 11       | 08211-06121-000 | WASHER                          | 1   |         |
| 12       | 25355-34J10-000 | SPRING, GEAR SHIFT CAM STOPPER  | 1   |         |
| 13       | 25381-34J00-000 | PLATE, GEAR SHIFT CAM           | 1   |         |
| 14       | 04221-04089-000 | PIN (4X13.8)                    | 1   |         |
| 15       | 07130-0616A-000 | BOLT (EX16)                     | 1   |         |
| 16       | 25510-41K00-000 | SHAFT, GEAR SHIFT               | 1   |         |
| 17       | 09283-14011-000 | SEAL OIL (14X22X6)              | 1   |         |
| 18       | 25518-34J00-000 | SPRING, SHIFT SHAFT RETURN      | 1   |         |
| 19       | 25671-28G00-000 | STOPPER, GEAR SHIFT ARM         | 1   |         |
| 20       | 25515-34J00-000 | SPRING, GEAR SHIFT PLATE RETURN | 1   |         |
| 21       | 25520-41K11-000 | ARM, GEAR SHIFT LINK            | 1   |         |
| 22       | 09181-14167-000 | SHIM (14X22X1.5)                | 2   |         |
| 23       | 08331-31149-000 | CIRCLIP                         | 2   |         |
| 24       | 25525-41K00-000 | ROD, GEAR SHIFT LINK            | 1   |         |
| 25       | 25512-28G10-000 | PLATE, GEAR SHIFT CAM DRIVE     | 1   |         |
| 26       | 25600-41K10-000 | LEVER ASSY, GEAR SHIFT          | 1   |         |
| 27       | 25652-05J00-000 | RUBBER, GEAR SHIFT LEVER        | 1   |         |
| 28       | 37720-41K01-000 | BASE ASSY, GEAR SHIFT TERM      | 1   |         |
| 29       | 09280-26005-000 | O-RING (D:2.4, ID:26.2)         | 1   |         |
| 30       | 07120-0520A-000 | BOLT                            | 2   |         |
| 31       | 09209-05011-000 | PIN (EX15.5)                    | 2   |         |
| 32       | 09440-04010-000 | SPRING                          | 2   |         |
| 33       | 09407-15L01-000 | CLAMP (L:175)                   | 1   |         |
| 34       | 25617-03F20-000 | SHAFT, GEAR SHIFT LEVER         | 1   |         |
| 35       | 09160-12011-000 | WASHER (12.5X20X1.0)            | 1   |         |

FIG.212A



GSX250FRLM3\_P08\_212A  
GEAR SHIFTING

FIG.212A (1-C-9) GEAR SHIFTING

| REF NO. | PART NO.        | DESCRIPTION        | QTY | REMARKS |
|---------|-----------------|--------------------|-----|---------|
| 36      | 08331-3112A-000 | CIRCLIP            | 1   |         |
| 37      | 09263-14036-000 | BEARING (14X20X12) | 1   |         |
| 38      | 09140-06025-000 | NUT                | 1   |         |
| 39      | 01500-0620B-000 | BOLT               | 1   |         |
| 40      | 08310-0006A-000 | NUT                | 1   |         |

GSX250FRLM3\_P08

FIG.301A

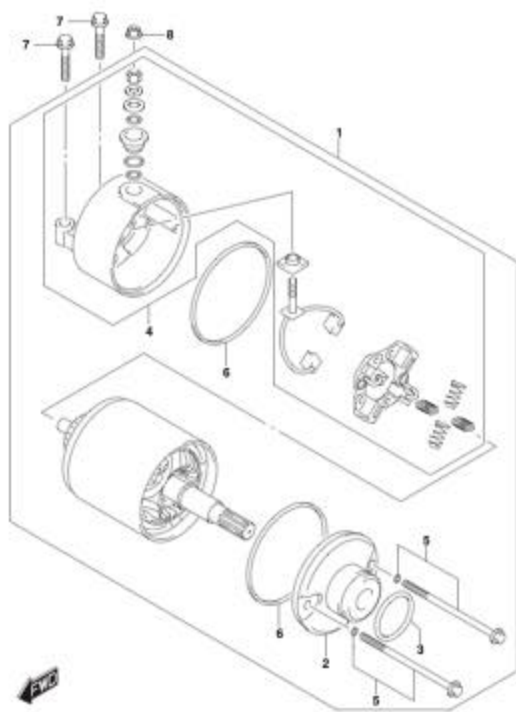
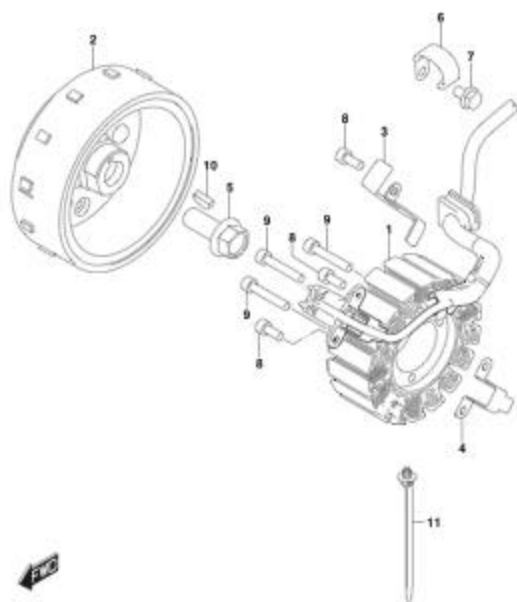


FIG.301A (1-C-10) STARTING MOTOR

| REF NO. | PART NO.        | DESCRIPTION         | QTY | REMARKS |
|---------|-----------------|---------------------|-----|---------|
| 1       | 31100-41K00-000 | MOTOR ASSY STARTING | 1   |         |
| 2       | 31150-41K00-000 | FRONT BRACKET       | 1   |         |
| 3       | 31156-41K00-000 | O-RING              | 1   |         |
| 4       | 31175-41K00-000 | REAR BRACKET        | 1   |         |
| 5       | 31280-41K00-000 | BOLT SET            | 1   |         |
| 6       | 31284-41K00-000 | SEAL SET            | 1   |         |
| 7       | 01547-0625A-000 | BOLT                | 2   |         |
| 8       | 08361-3506A-000 | NUT                 | 1   |         |

FIG.303A



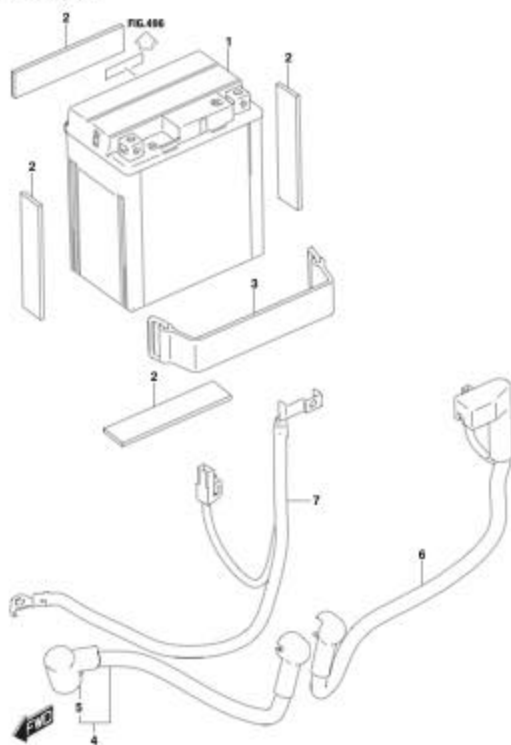
GSX250FRLM3\_P08\_303A  
MAGNETO

FIG.303A (1-C-11) MAGNETO

| REF NO. | PART NO.        | DESCRIPTION         | QTY | REMARKS |
|---------|-----------------|---------------------|-----|---------|
| 1       | 32101-41K00-000 | STATOR ASSY,MAGNETO | 1   |         |
| 2       | 32102-41K00-000 | ROTOR ASSY,MAGNETO  | 1   |         |
| 3       | 32371-41K00-000 | CLAMP,MAGNETO LEAD  | 1   |         |
| 4       | 32371-41K10-000 | CLAMP,SENSOR LEAD   | 1   |         |
| 5       | 32491-41K00-000 | BOLT,MAGNETO ROTOR  | 1   |         |
| 6       | 09404-06436-000 | CLAMP (L:85)        | 1   |         |
| 7       | 01550-0610A-000 | BOLT                | 1   |         |
| 8       | 07130-0512B-000 | BOLT                | 3   |         |
| 9       | 07130-0530B-000 | BOLT                | 3   |         |
| 10      | 09420-04006-000 | KEY (B4,D:15,H:5)   | 1   |         |
| 11      | 09407-15L01-000 | CLAMP (L:175)       | 1   |         |

GSX250FRLM3\_P08

FIG.310A



GSX250FLUMB\_P08\_310A  
BATTERY

FIG.310A (1-C-12) BATTERY

| REF NO. | PART NO.        | DESCRIPTION                     | QTY | REMARKS |
|---------|-----------------|---------------------------------|-----|---------|
| 1       | 33620-41K10-000 | BATTERY ASSY (YTZ7.12V/6.3AH)   | 1   |         |
| 2       | 33652-29100-000 | PROTECTOR, BATTERY (175X95X3.0) | 4   |         |
| 3       | 09462-00007-000 | BAND                            | 1   |         |
| 4       | 33810-41K00-000 | WIRE, STARTER MOTOR LEAD        | 1   |         |
| 5       | 33624-41K00-000 | .CAP, STARTER LEAD              | 1   |         |
| 6       | 33820-41K00-000 | WIRE, BATTERY PLUS LEAD         | 1   |         |
| 7       | 33860-41K00-000 | WIRE, BATTERY MINUS LEAD        | 1   |         |

GSX250FLUMB\_P08

FIG.312A

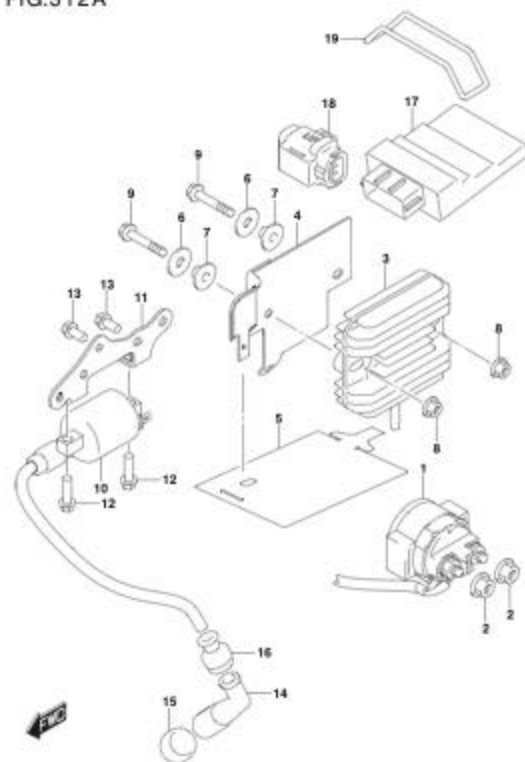


FIG.312A (1-C-13) ELECTRICAL

| REF NO. | PART NO.        | DESCRIPTION                | QTY | REMARKS |
|---------|-----------------|----------------------------|-----|---------|
| 1       | 31900-34J02-000 | RELAY ASSY, STARTING MOTOR | 1   |         |
| 2       | 08361-3506A-000 | NUT                        | 2   |         |
| 3       | 32800-20K30-000 | RECTIFIER ASSY             | 1   |         |
| 4       | 32832-41K00-000 | PLATE RECTIFIER            | 1   |         |
| 5       | 32852-41K00-000 | PROTECTOR RECTIFIER        | 1   |         |
| 6       | 09160-06060-000 | WASHER (6.5X20X1.2)        | 2   |         |
| 7       | 09180-06380-000 | SPACER (6.2X8-4X6.3)       | 2   |         |
| 8       | 08316-1006B-000 | NUT                        | 2   |         |
| 9       | 01547-0630B-000 | BOLT                       | 2   |         |
| 10      | 33410-41K00-000 | COIL ASSY, IGNITION        | 1   |         |
| 11      | 33414-41K00-000 | BRACKET, IGNITION COIL     | 1   |         |
| 12      | 01547-0620A-000 | BOLT                       | 2   |         |
| 13      | 01547-0612A-000 | BOLT                       | 2   |         |
| 14      | 33510-41K00-000 | CAP ASSY, SPARK PLUG       | 1   |         |
| 15      | 33541-08K00-000 | SEAL, SPARK PLUG           | 1   |         |
| 16      | 33542-30H00-000 | SEAL, HIGH TENSION CORD    | 1   |         |
| 17      | 32920-41K30-000 | CONTROL UNIT, FI           | 1   |         |
| 18      | 33960-27G00-000 | SENSOR ASSY, FUEL CUT      | 1   |         |
| 19      | 09280-63003-000 | O-RING (D:3.5, ID:52.6)    | 1   |         |

FIG.330A

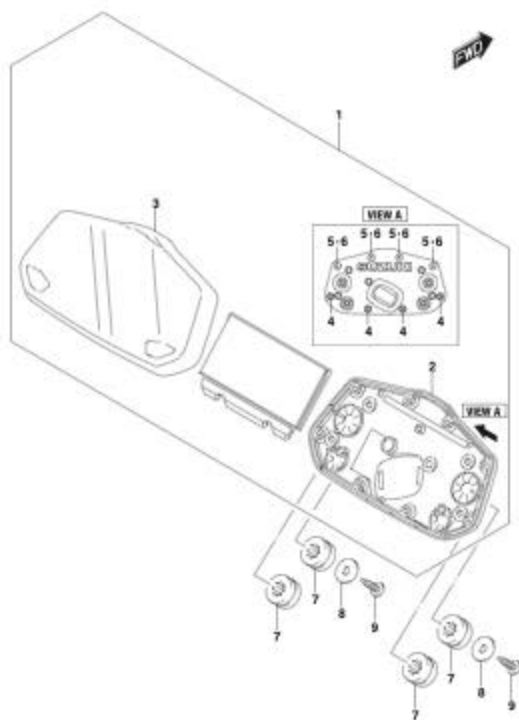


FIG.330A (1-C-14) SPEEDOMETER

| REF NO. | PART NO.        | DESCRIPTION          | QTY | REMARKS |
|---------|-----------------|----------------------|-----|---------|
| 1       | 34100-41KA1-000 | SPEEDOMETER ASSY     | 1   |         |
| 2       | 34150-41KA0-000 | CASE UPPER           | 1   |         |
| 3       | 34111-41K01-000 | CASE LOWER           | 1   |         |
| 4       | 34183-10C00-000 | SCREW                | 4   |         |
| 5       | 34183-41K00-000 | SCREW                | 4   |         |
| 6       | 34184-41K00-000 | PACKING              | 4   |         |
| 7       | 34189-34J00-000 | CUSHION, SPEEDOMETER | 4   |         |
| 8       | 09160-05037-000 | WASHER (5.5X16X1.2)  | 2   |         |
| 9       | 03541-0516A-000 | SCREW                | 2   |         |

FIG.333A

FIG.333A (1-C-15) HEADLAMP

| REF NO. | PART NO.        | DESCRIPTION              | QTY | REMARKS |
|---------|-----------------|--------------------------|-----|---------|
| 1       | 35100-41K01-000 | HEADLAMP ASSY            | 1   |         |
| 2       | 51831-30H10-000 | CUSHION, METER BRACE     | 2   |         |
| 3       | 44294-43H11-000 | CUSHION, FUEL TANK COVER | 4   |         |
| 4       | 09160-05501-000 | WASHER (5.5X20X1.2)      | 2   |         |
| 5       | 09320-08016-000 | CUSHION (18X26X7)        | 2   |         |
| 6       | 03541-0516A-000 | SCREW                    | 2   |         |

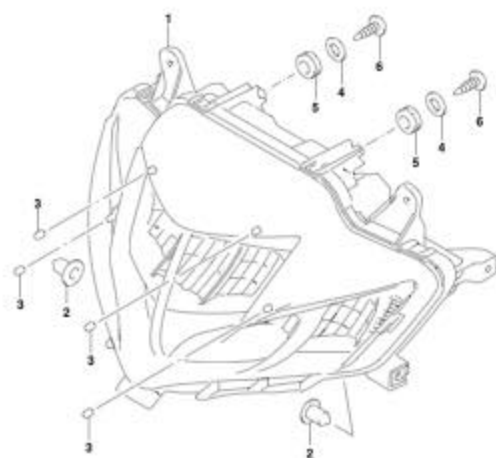


FIG.334A

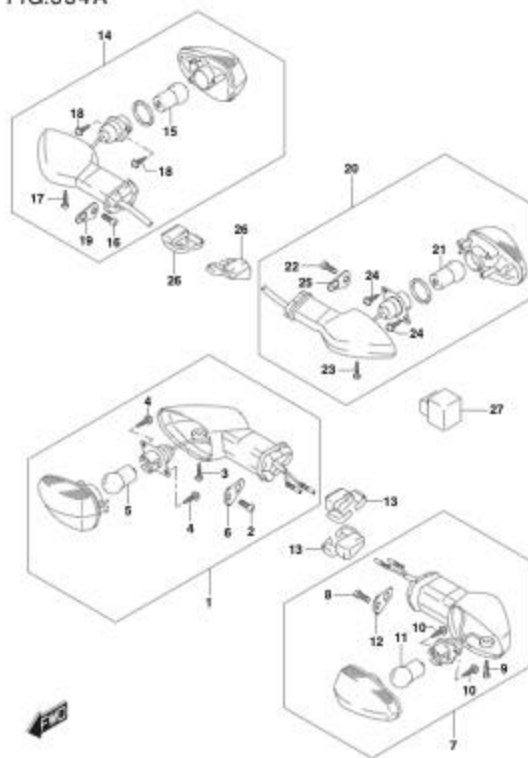
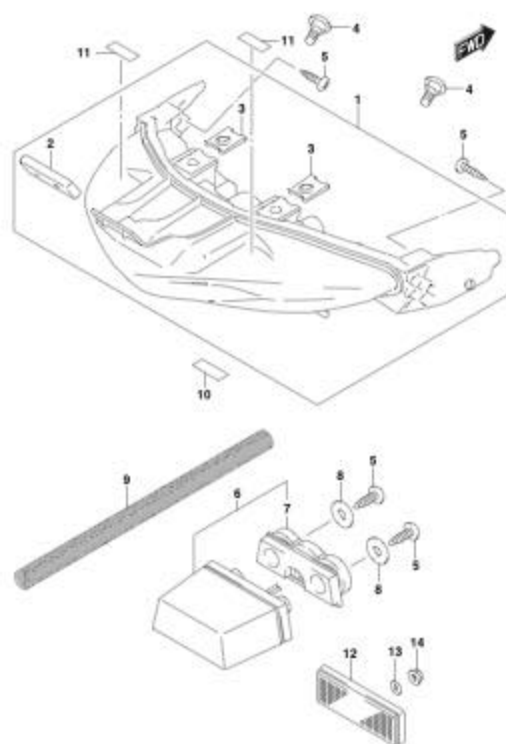


FIG.334A (1-C-16) TURN SIGNAL LAMP

| REF NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS |
|---------|-----------------|-------------------------------|-----|---------|
| 1       | 35601-20L80-000 | LAMP ASSY,FRONT TURN SIGNAL,R | 1   |         |
| 2       | 35623-34J00-000 | SCREW                         | 1   |         |
| 3       | 35623-34J30-000 | SCREW                         | 1   |         |
| 4       | 35623-34J40-000 | SCREW                         | 2   |         |
| 5       | 35222-34J80-000 | BULB (12V10W,AMBER)           | 1   |         |
| 6       | 35616-34J00-000 | PLATE                         | 1   |         |
| 7       | 35602-20L80-000 | LAMP ASSY,FRONT TURN SIGNAL,L | 1   |         |
| 8       | 35623-34J00-000 | SCREW                         | 1   |         |
| 9       | 35623-34J30-000 | SCREW                         | 1   |         |
| 10      | 35623-34J40-000 | SCREW                         | 2   |         |
| 11      | 35222-34J80-000 | BULB (12V10W,AMBER)           | 1   |         |
| 12      | 35616-34J00-000 | PLATE                         | 1   |         |
| 13      | 35629-34J30-000 | PLATE,FRONT TURN SIGNAL       | 2   |         |
| 14      | 35603-20L80-000 | LAMP ASSY,REAR TURN SIGNAL,R  | 1   |         |
| 15      | 35222-34J80-000 | BULB (12V10W,AMBER)           | 1   |         |
| 16      | 35623-34J00-000 | SCREW                         | 1   |         |
| 17      | 35623-34J30-000 | SCREW                         | 1   |         |
| 18      | 35623-34J40-000 | SCREW                         | 2   |         |
| 19      | 35616-34J00-000 | PLATE                         | 1   |         |
| 20      | 35604-20L80-000 | LAMP ASSY,REAR TURN SIGNAL,L  | 1   |         |
| 21      | 35222-34J80-000 | BULB (12V10W,AMBER)           | 1   |         |
| 22      | 35623-34J00-000 | SCREW                         | 1   |         |
| 23      | 35623-34J30-000 | SCREW                         | 1   |         |
| 24      | 35623-34J40-000 | SCREW                         | 2   |         |
| 25      | 35616-34J00-000 | PLATE                         | 1   |         |
| 26      | 35629-34J30-000 | PLATE,FRONT TURN SIGNAL       | 2   |         |
| 27      | 38610-27K00-000 | RELAY ASSY,TURN SIGNAL        | 1   |         |

FIG.339A



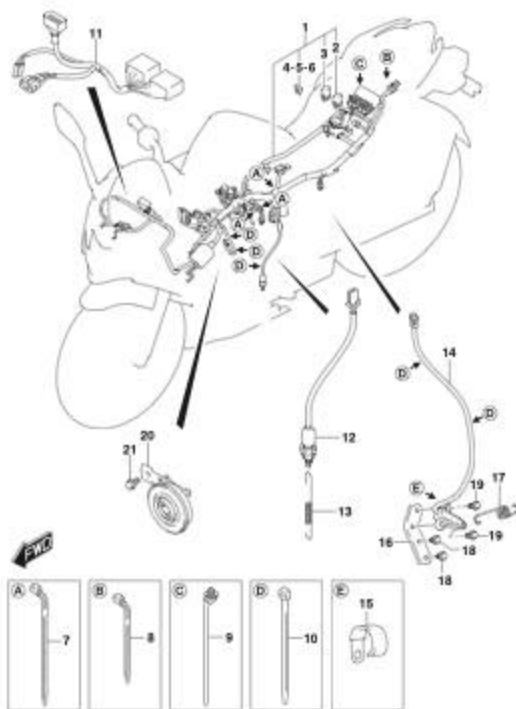
GSX250FLM06\_P08\_338A  
REAR COMBINATION LAMP

FIG.339A (1-D-2) REAR COMBINATION LAMP

| REF NO. | PART NO.        | DESCRIPTION         | QTY | REMARKS |
|---------|-----------------|---------------------|-----|---------|
| 1       | 35710-41K00-000 | LAMP ASSY,REAR COMB | 1   |         |
| 2       | 35716-34J00-000 | RUBBER              | 1   |         |
| 3       | 94484-24F00-000 | NUT,COWL            | 1   |         |
| 4       | 09139-06219-000 | BOLT (RX13)         | 2   |         |
| 5       | 03541-0512A-000 | SCREW               | 4   |         |
| 6       | 35910-23K00-000 | LAMP ASSY,LICENSE   | 1   |         |
| 7       | 35913-23K00-000 | RUBBER              | 1   |         |
| 8       | 09160-05050-000 | WASHER (5.5X18X1)   | 2   |         |
| 9       | 35693-41K00-000 | PROTECTOR,TUBE      | 1   |         |
| 10      | 48178-31C00-000 | CUSHION (15X30X3)   | 1   |         |
| 11      | 94433-05J00-000 | CUSHION (10X15X1)   | 2   |         |
| 12      | 35970-28C00-000 | REFLECTOR ASSY,RR   | 1   |         |
| 13      | 09160-05050-000 | WASHER (5.5X18X1)   | 1   |         |
| 14      | 08319-2105A-000 | NUT                 | 1   |         |

GSX250FLM03\_P08

FIG.350A



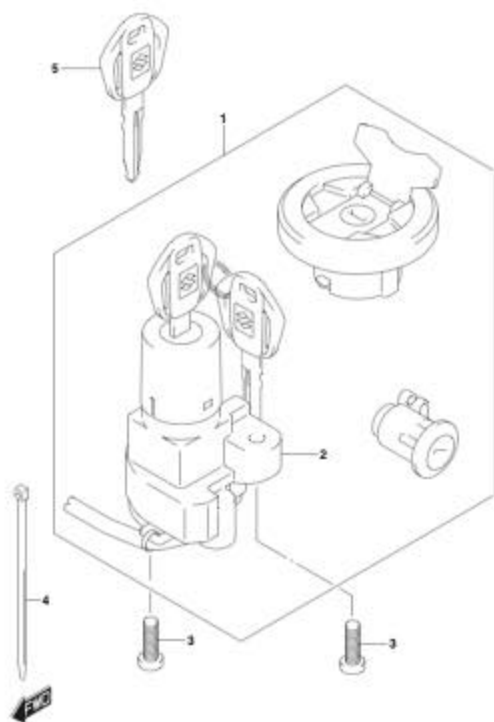
GSX250FLM06\_P08\_350A  
WIRING HARNESS

FIG.350A (1-D-3) WIRING HARNESS

| REF NO. | PART NO.        | DESCRIPTION                | QTY | REMARKS     |
|---------|-----------------|----------------------------|-----|-------------|
| 1       | 36610-41K00-000 | HARNESS, WIRING NO.1       | 1   |             |
| 2       | 38860-76F01-000 | RELAY ASSY                 | 1   | STARTER SUB |
| 3       | 38860-76F01-000 | RELAY ASSY                 | 1   | FAN MOTOR   |
| 4       | 09481-10501-000 | FUSE (10A)                 | 3   |             |
| 5       | 09481-15501-000 | FUSE (15A)                 | 2   |             |
| 6       | 09481-20501-000 | FUSE (20A)                 | 1   |             |
| 7       | 36990-70F20-000 | CLAMP, COMB SW WIRE (L165) | 3   |             |
| 8       | 09407-11L01-000 | CLAMP (L.95)               | 1   |             |
| 9       | 09407-15L01-000 | CLAMP (L.175)              | 1   |             |
| 10      | 09407-14407-000 | CLAMP (L.145)              | 5   |             |
| 11      | 36620-41K00-000 | HARNESS, WIRING NO.2       | 1   |             |
| 12      | 37740-34J20-000 | SWITCH ASSY, STOP LAMP     | 1   |             |
| 13      | 43232-34J00-000 | SPRING, STOP LAMP SWITCH   | 1   |             |
| 14      | 37840-48K00-000 | SWITCH ASSY, SIDE STAND    | 1   |             |
| 15      | 09404-06429-000 | CLAMP (L.45)               | 1   |             |
| 16      | 42360-41K00-000 | PLATE, SIDE STAND SWITCH   | 1   |             |
| 17      | 09443-19012-000 | SPRING                     | 1   |             |
| 18      | 01550-0612B-000 | BOLT                       | 2   |             |
| 19      | 01550-0620A-000 | BOLT (TX20)                | 2   |             |
| 20      | 38500-41K01-000 | HORN ASSY                  | 1   |             |
| 21      | 01550-0610B-000 | BOLT                       | 1   |             |

GSX250FLM03\_P08

FIG.352A



GSX250FRUM3\_P08\_352A  
LOCK SET

FIG.352A (1-D-4) LOCK SET

| REF. NO. | PART NO.        | DESCRIPTION        | QTY | REMARKS |
|----------|-----------------|--------------------|-----|---------|
| 1        | 37102-20810-000 | LOCK SET           | 1   |         |
| 2        | 37100-20L60-000 | LOCK ASSY STEERING | 1   |         |
| 3        | 37152-30H00-000 | BOLT STEERING LOCK | 2   |         |
| 4        | 09407-14407-000 | CLAMP (L-145)      | 1   |         |
| 5        | 37146-41K00-000 | KEY, BLANK         | 1   | OPT     |

GSX250FRUM3\_P08

FIG.355A

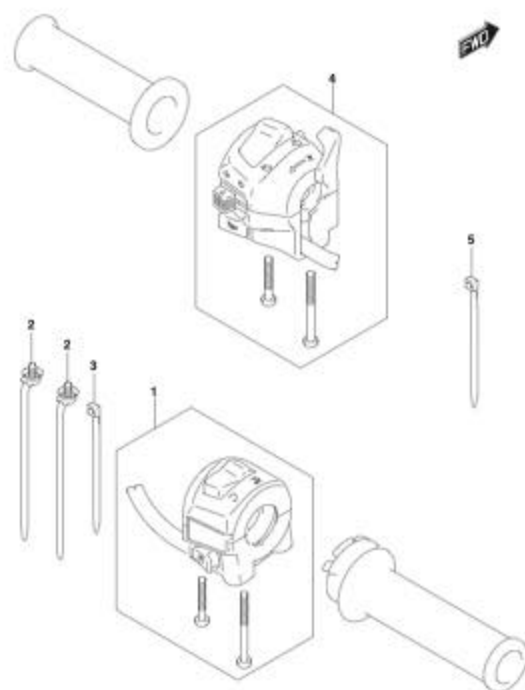


FIG.355A (1-D-5) HANDLE SWITCH

| REF NO. | PART NO.        | DESCRIPTION          | QTY | REMARKS |
|---------|-----------------|----------------------|-----|---------|
| 1       | 37200-34JD0-000 | SWITCH ASSY HANDLE,R | 1   |         |
| 2       | 09407-15L01-000 | CLAMP (L170)         | 2   |         |
| 3       | 09407-14407-000 | CLAMP (L145)         | 1   |         |
| 4       | 37400-34JD0-000 | SWITCH ASSY HANDLE,L | 1   |         |
| 5       | 09407-14407-000 | CLAMP (L145)         | 1   |         |

FIG.401A

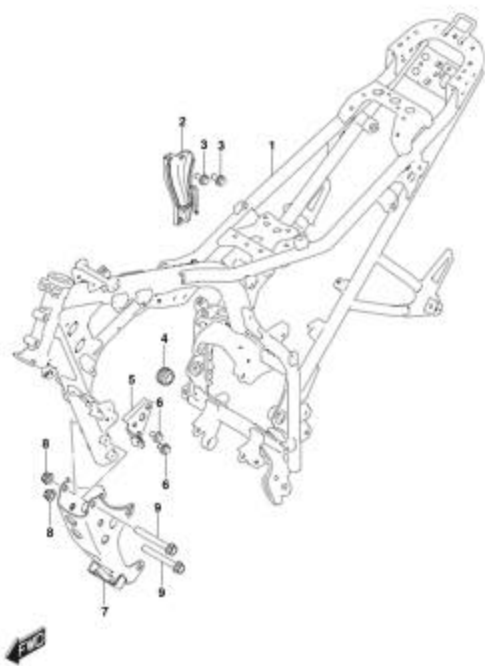
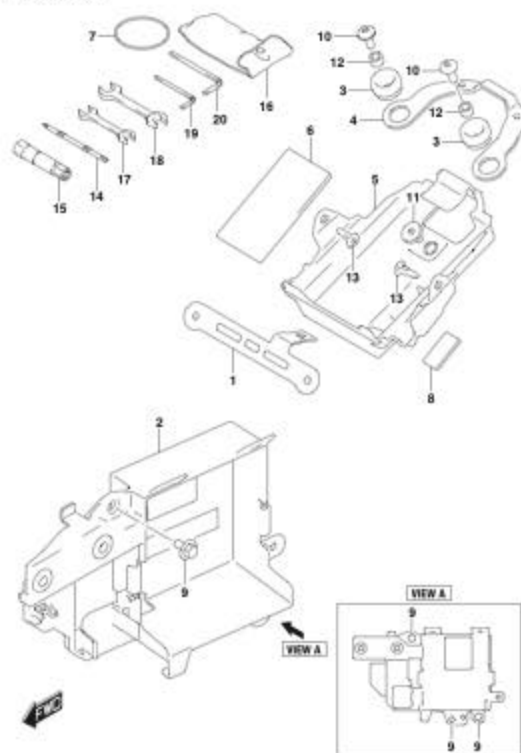


FIG.401A (1-D-6) FRAME

| REF NO. | PART NO.        | DESCRIPTION            | QTY | REMARKS |
|---------|-----------------|------------------------|-----|---------|
| 1       | 41100-41K00-000 | FRAME                  | 1   |         |
| 2       | 41980-41K00-000 | PLATE.ENG MTG UPPER    | 1   |         |
| 3       | 01550-0816A-000 | BOLT (RX16)            | 2   |         |
| 4       | 43585-27K00-000 | CAP FRAME BRIDGE LOWER | 1   |         |
| 5       | 41984-41K00-000 | PLATE.ENG MTG FRONT    | 1   |         |
| 6       | 01550-0812B-000 | BOLT                   | 2   |         |
| 7       | 41990-41K00-000 | BRACKET.ENG MTG LOWER  | 1   |         |
| 8       | 08319-3110B-000 | NUT                    | 2   |         |
| 9       | 41933-34J00-000 | BOLT.ENG MTG LOWER     | 2   |         |

FIG.406A



GSX250FLM3D\_P08\_406A  
HOLDER

FIG.406A (1-D-7) HOLDER

| REF. NO. | PART NO.        | DESCRIPTION          | QTY | REMARKS  |
|----------|-----------------|----------------------|-----|----------|
| 1        | 38741-41K10-000 | BRACKET,RELAY        | 1   |          |
| 2        | 41542-41K00-000 | HOLDER,BATTERY       | 1   |          |
| 3        | 47312-37H10-000 | CUSHION (10X24X13)   | 2   |          |
| 4        | 47415-41K00-000 | BRACKET,REAR COMB    | 1   |          |
| 5        | 47431-41K00-000 | HOLDER,TOOL          | 1   |          |
| 6        | 47432-41K00-000 | CUSHION (80X138X5)   | 1   |          |
| 7        | 47435-41K00-000 | BAND,TOOL            | 1   |          |
| 8        | 48178-31C00-000 | CUSHION (15X30X3)    | 1   |          |
| 9        | 09111-06063-000 | BOLT (EX12)          | 3   |          |
| 10       | 09139-06139-000 | SCREW (EX16)         | 2   |          |
| 11       | 09139-06219-000 | BOLT (EX13)          | 1   |          |
| 12       | 09180-06283-000 | SPACER (8.5X10X7)    | 2   |          |
| 13-1     | 09409-06L07-000 | CLIP                 | 2   | HARYANA  |
| 13-2     | 09409-06346-000 | CLIP                 | 2   | ARAYMOND |
| 14       | 96412-33G50-000 | DRIVER (+,-)         | 1   |          |
| 15       | 96414-33G50-000 | SPANNER,BOX (16)     | 1   |          |
| 16       | 96511-41K00-000 | BAG,TOOL             | 1   |          |
| 17       | 96513-23J00-000 | SPANNER,OPEN (10X12) | 1   |          |
| 18       | 96513-23J10-000 | SPANNER,OPEN (14X17) | 1   |          |
| 19       | 96514-23J00-000 | SPANNER,HEXAGON (4)  | 1   |          |
| 20       | 96514-23J10-000 | SPANNER,HEXAGON (5)  | 1   |          |

GSX250FLM3D\_P08

FIG.407A

FIG.407A (1-D-8) STAND

| REF. NO. | PART NO.        | DESCRIPTION             | QTY | REMARKS |
|----------|-----------------|-------------------------|-----|---------|
| 1        | 42310-27K20-000 | STAND,PROP              | 1   |         |
| 2        | 09443-14069-000 | SPRING                  | 1   |         |
| 3        | 42341-27K00-000 | BOLT,PROP STAND (10X33) | 1   |         |
| 4        | 08319-2110B-000 | NUT                     | 1   |         |
| 5        | 43110-34J20-000 | PEDAL,BRAKE             | 1   |         |
| 6        | 09160-15002-000 | WASHER (15.5X26X2.3)    | 1   |         |
| 7        | 04111-3025A-000 | PIN                     | 1   |         |
| 8        | 43211-23J00-000 | SPRING,BRAKE PEDAL      | 1   |         |

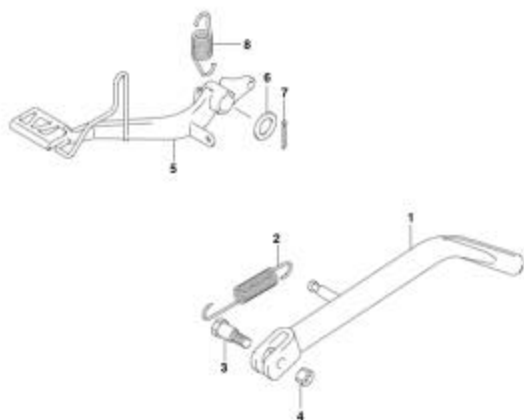


FIG.410B

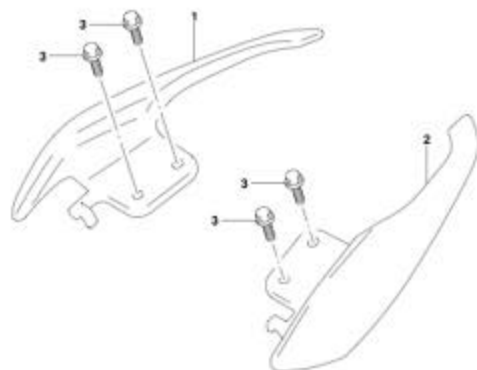


FIG.410B (1-D-9) PILLION RIDER HANDLE (GSX250FRLM)

| REF NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS        |
|---------|-----------------|--------------------------------|-----|----------------|
| 1-1     | 46211-41K00-YKV | HANDLE,PILLION RIDER,R (BLACK) | 1   | BODY COLOR:YKV |
| 1-2     | 46211-41K00-YUA | HANDLE,PILLION RIDER,R (BLUE)  | 1   | BODY COLOR:YUA |
| 2-1     | 46231-41K00-YKV | HANDLE,PILLION RIDER,L (BLACK) | 1   | BODY COLOR:YKV |
| 2-2     | 46231-41K00-YUA | HANDLE,PILLION RIDER,L (BLUE)  | 1   | BODY COLOR:YUA |
| 3       | 01550-0825A-000 | BOLT                           | 4   |                |



FIG.410C

FIG.410C (1-D-10) PILLION RIDER HANDLE (GSX250FRLN)

| REF NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS        |
|---------|-----------------|-------------------------------|-----|----------------|
| 1       | 46211-41K00-YSF | HANDLE,PILLION RIDER,R.(BLUE) | 1   | BODY COLOR:BPD |
| 2       | 46231-41K00-YSF | HANDLE,PILLION RIDER,L.(BLUE) | 1   | BODY COLOR:BPD |
| 3       | 01550-0625A-000 | BOLT                          | 4   |                |

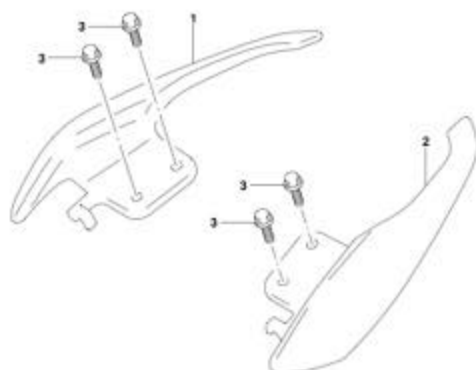


FIG.415A

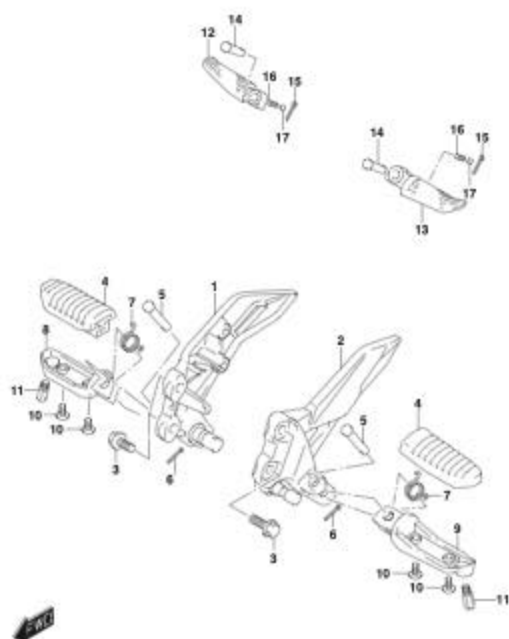
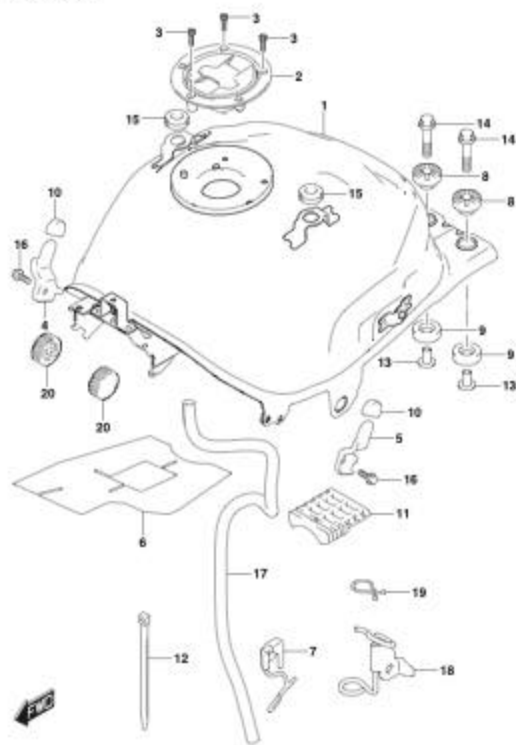


FIG.415A (1-D-11) FOOTREST

| REF NO. | PART NO.        | DESCRIPTION            | QTY | REMARKS |
|---------|-----------------|------------------------|-----|---------|
| 1       | 43510-34J00-000 | BRACKET,FR FOOTREST,R  | 1   |         |
| 2       | 43521-34J10-000 | BRACKET,FR FOOTREST,L  | 1   |         |
| 3       | 01550-0825A-000 | BOLT                   | 4   |         |
| 4       | 43550-44G30-000 | RUBBER,FOOTREST        | 2   |         |
| 5       | 43529-34J00-000 | PIN,FRONT FOOTREST     | 2   |         |
| 6       | 04111-2515A-000 | PIN                    | 2   |         |
| 7       | 09448-16033-000 | SPRING                 | 2   |         |
| 8       | 43511-44G10-000 | BAR,FR FOOTREST,R      | 1   |         |
| 9       | 43521-44G10-000 | BAR,FR FOOTREST,L      | 1   |         |
| 10      | 02142-0512A-000 | SCREW                  | 4   |         |
| 11      | 43576-48B02-000 | BOLT,BANK SENSOR       | 2   |         |
| 12      | 43611-37H70-000 | BAR,PILLION FOOTREST,R | 1   |         |
| 13      | 43621-37H70-000 | BAR,PILLION FOOTREST,L | 1   |         |
| 14      | 43529-34J10-000 | PIN,PILLION FOOTREST   | 2   |         |
| 15      | 04111-2515A-000 | PIN                    | 2   |         |
| 16      | 09440-05003-000 | SPRING                 | 2   |         |
| 17      | 06111-07004-000 | BALL                   | 2   |         |

FIG.420A



GSX250FLM3\_P08\_420A  
FUEL TANK

FIG.420A (1-D-12) FUEL TANK

| REF. NO. | PART NO.        | DESCRIPTION                 | QTY | REMARKS |
|----------|-----------------|-----------------------------|-----|---------|
| 1        | 44100-20L00-000 | TANK ASSY FUEL              | 1   |         |
| 2        | 44200-41KA0-000 | CAP ASSY FUEL TANK FILLER   | 1   |         |
| 3        | 09106-05017-000 | BOLT (5X20)                 | 3   |         |
| 4        | 44176-41K00-000 | BRACKET FUEL TANK COVER R   | 1   |         |
| 5        | 44177-41K00-000 | BRACKET FUEL TANK COVER L   | 1   |         |
| 6        | 44271-41K00-000 | SHIELD FUEL TANK HEAT       | 1   |         |
| 7        | 44480-41K20-000 | GUIDE DRAIN HOSE NO.2       | 1   |         |
| 8        | 44541-44J00-000 | CUSHION FUEL TANK UPR       | 2   |         |
| 9        | 44542-44J00-000 | CUSHION FUEL TANK LWR       | 2   |         |
| 10       | 56314-27K00-000 | CUSHION HANDLE COVER        | 2   |         |
| 11       | 44541-34J20-000 | CUSHION FUEL TANK CTR       | 1   |         |
| 12       | 44549-34J00-000 | CLAMP FUEL TANK CUSHION CTR | 1   |         |
| 13       | 44544-27K00-000 | SPACER FUEL TANK CUSHION    | 2   |         |
| 14       | 01550-0635A-000 | BOLT                        | 2   |         |
| 15       | 47162-30H00-000 | CUSHION (8X26X7)            | 2   |         |
| 16       | 01550-0612A-000 | BOLT                        | 2   |         |
| 17       | 44423-41K00-000 | HOSE FUEL TANK DRAIN        | 1   |         |
| 18       | 44480-41K00-000 | GUIDE DRAIN HOSE            | 1   |         |
| 19       | 09408-00343-000 | CLAMP                       | 1   |         |
| 20       | 44512-44J00-000 | CUSHION FUEL TANK FRONT     | 2   |         |

GSX250FLM3\_P08

FIG.423A

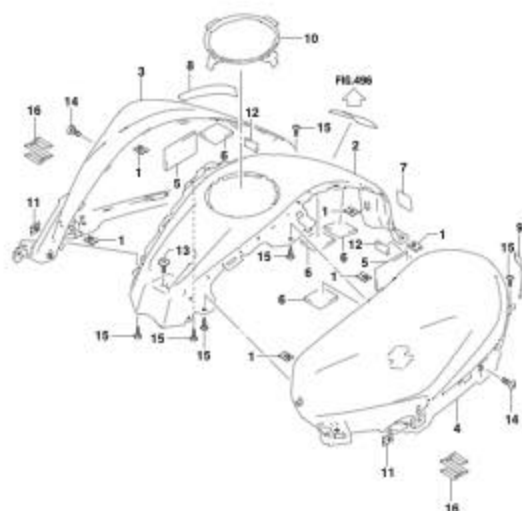


FIG.423A (1-D-13) FUEL TANK COVER (GSX250FRLM)

| REF. NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS        |
|----------|-----------------|-------------------------------|-----|----------------|
| 1        | 09148-05L04-000 | NUT (M5)                      | 6   |                |
| 2-1      | 44171-41K00-YKV | COVER, FUEL TANK CTR (BLACK)  | 1   | BODY COLOR:YKV |
| 2-2      | 44171-41K00-YMC | COVER, FUEL TANK CTR (SILVER) | 1   | BODY COLOR:YUA |
| 3-1      | 44181-41K00-YKV | COVER, FUEL TANK R (BLACK)    | 1   | BODY COLOR:YKV |
| 3-2      | 44181-41K00-YUA | COVER, FUEL TANK R (BLUE)     | 1   | BODY COLOR:YUA |
| 4-1      | 44191-41K00-YKV | COVER, FUEL TANK L (BLACK)    | 1   | BODY COLOR:YKV |
| 4-2      | 44191-41K00-YUA | COVER, FUEL TANK L (BLUE)     | 1   | BODY COLOR:YUA |
| 5        | 44271-34J01-000 | CUSHION, FUEL TANK COVER      | 2   |                |
| 6        | 44282-34J01-000 | CUSHION, TANK COVER CTR       | 4   |                |
| 7        | 44283-41K00-000 | PROTECTOR, TANK COVER CTR     | 1   |                |
| 8        | 44284-41K00-000 | PROTECTOR, TANK COV NO.1, R   | 1   |                |
| 9        | 44285-41K00-000 | PROTECTOR, TANK COV NO.1, L   | 1   |                |
| 10       | 44295-41K00-000 | RUBBER, FUEL TANK COVER       | 1   |                |
| 11       | 47349-34J01-000 | NUT (M5)                      | 2   |                |
| 12       | 48178-31C00-000 | CUSHION (15X30X3)             | 2   |                |
| 13       | 09139-05096-000 | BOLT (5X13)                   | 1   |                |
| 14       | 02142-0608A-000 | SCREW                         | 2   |                |
| 15       | 03541-0512A-000 | SCREW                         | 6   |                |
| 16       | 68311-27K00-000 | EMBLEM, S                     | 2   |                |

FIG.423B

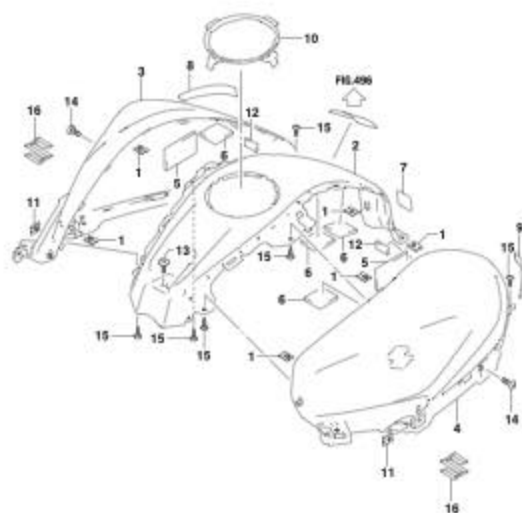


FIG.423B (1-D-14) FUEL TANK COVER (GSX250FRLN)

| REF. NO. | PART NO.        | DESCRIPTION                | QTY | REMARKS |
|----------|-----------------|----------------------------|-----|---------|
| 1        | 09148-05L04-000 | NUT (M5)                   | 6   |         |
| 2        | 44171-41K00-YSF | COVER,FUEL TANK CTR (BLUE) | 1   |         |
| 3        | 44181-41K00-YSF | COVER,FUEL TANK,R (BLUE)   | 1   |         |
| 4        | 44191-41K00-YSF | COVER,FUEL TANK,L (BLUE)   | 1   |         |
| 5        | 44271-34J01-000 | CUSHION,FUEL TANK COVER    | 2   |         |
| 6        | 44282-34J01-000 | CUSHION,TANK COVER CTR     | 4   |         |
| 7        | 44283-41K00-000 | PROTECTOR,TANK COVER CTR   | 1   |         |
| 8        | 44284-41K00-000 | PROTECTOR,TANK COV NO.1,R  | 1   |         |
| 9        | 44285-41K00-000 | PROTECTOR,TANK COV NO.1,L  | 1   |         |
| 10       | 44295-41K00-000 | RUBBER,FUEL TANK COVER     | 1   |         |
| 11       | 47349-34J01-000 | NUT (M5)                   | 2   |         |
| 12       | 48178-31C00-000 | CUSHION (15X30X3)          | 2   |         |
| 13       | 09139-05096-000 | BOLT (5X13)                | 1   |         |
| 14       | 02142-0608A-000 | SCREW                      | 2   |         |
| 15       | 03541-0512A-000 | SCREW                      | 6   |         |
| 16       | 68311-27K00-000 | EMBLEM,S                   | 2   |         |

FIG.427A

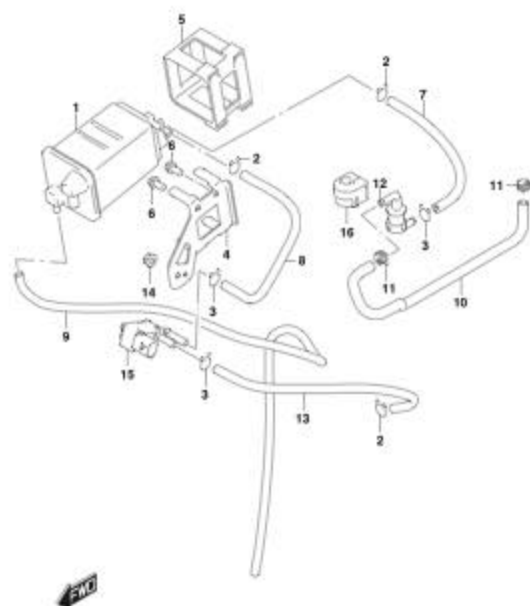
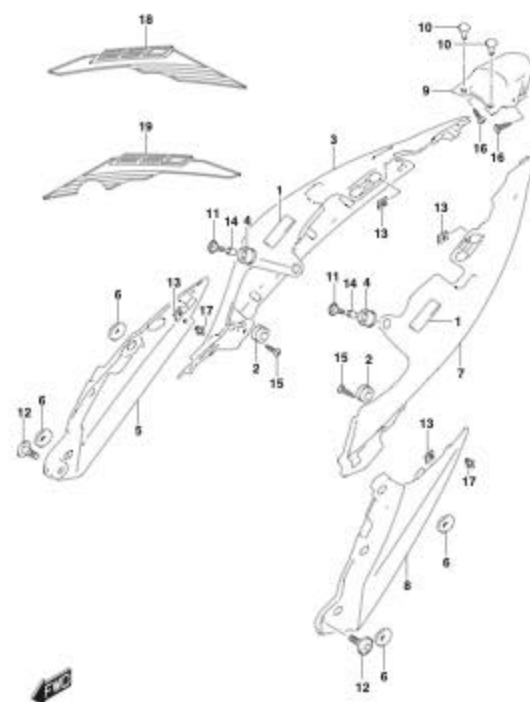


FIG.427A (1-D-15) EVAP SYSTEM

| REF NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|---------|-----------------|--------------------------------|-----|---------|
| 1       | 18560-27KA0-000 | CANISTER ASSY, EVAP            | 1   |         |
| 2       | 09401-08004-000 | CLIP                           | 3   |         |
| 3       | 09401-09406-000 | CLIP                           | 3   |         |
| 4       | 18571-41K00-000 | BRACKET, CANISTER              | 1   |         |
| 5       | 18572-28J00-000 | CUSHION, CANISTER              | 1   |         |
| 6       | 01547-0612A-000 | BOLT                           | 2   |         |
| 7       | 18561-41K00-000 | HOSE, CANISTER SURGE           | 1   |         |
| 8       | 18562-41K00-000 | HOSE, CANISTER PURGE NO.1      | 1   |         |
| 9       | 18568-41K00-000 | HOSE, CANISTER DRAIN           | 1   |         |
| 10      | 44434-20L00-000 | HOSE, TANK & BRTHR VALVE       | 1   |         |
| 11      | 09401-11009-000 | CLIP                           | 2   |         |
| 12      | 44240-13H00-000 | VALVE, FUEL TANK BREATHER      | 1   |         |
| 13      | 18563-41K00-000 | HOSE, CANISTER PURGE NO.2      | 1   |         |
| 14      | 08316-1006A-000 | NUT (EX12)                     | 1   |         |
| 15      | 18117-73M00-000 | VALVE, CANISTER PURGE          | 1   |         |
| 16      | 44894-34J00-000 | CUSHION, FUEL TANK BRTHR VALVE | 1   |         |

FIG.445B



GSX250FRLM3\_P08\_445B  
FRAMECOVER

FIG.445B (1-D-16) FRAME COVER (GSX250FRLM)

| REF. NO. | PART NO.        | DESCRIPTION                                     | QTY | REMARKS        |
|----------|-----------------|-------------------------------------------------|-----|----------------|
| 1        | 47112-41K00-000 | CUSHION,FRAME COVER                             | 2   |                |
| 2        | 47162-30H00-000 | CUSHION (8X26X7)                                | 2   |                |
| 3-1      | 47311-41K00-YKV | COVER,FRAME RR UPR,R (BLACK)                    | 1   | BODY COLOR:YKV |
| 3-2      | 47311-41K00-YUA | COVER,FRAME RR UPR,R (BLUE)                     | 1   | BODY COLOR:YUA |
| 4        | 47312-37H10-000 | CUSHION (10X24X13)                              | 2   |                |
| 5        | 47312-41K00-000 | COVER,FRAME RR LWR,R                            | 1   |                |
| 6        | 47315-41K00-000 | CUSHION (8-14X26-32X7)                          | 4   |                |
| 7-1      | 47321-41K00-YKV | COVER,FRAME RR UPR,L (BLACK)                    | 1   | BODY COLOR:YKV |
| 7-2      | 47321-41K00-YUA | COVER,FRAME RR UPR,L (BLUE)                     | 1   | BODY COLOR:YUA |
| 8        | 47322-41K00-000 | COVER,FRAME RR LWR,L                            | 1   |                |
| 9        | 47411-41K00-000 | COVER,FRAME CTR                                 | 1   |                |
| 10       | 09139-05073-000 | BOLT (5X16)                                     | 2   |                |
| 11       | 09139-06139-000 | SCREW (6X16)                                    | 2   |                |
| 12       | 09139-06219-000 | BOLT (6X13)                                     | 2   |                |
| 13       | 09148-05060-000 | NUT (M6)                                        | 4   |                |
| 14       | 09180-06283-000 | SPACER (8.5X10X7)                               | 2   |                |
| 15       | 03541-0512A-000 | SCREW                                           | 2   |                |
| 16       | 03541-0516A-000 | SCREW                                           | 2   |                |
| 17       | 09409-06L07-000 | CLIP                                            | 2   |                |
| 18-1     | 68133-41K00-CKL | TAPE,FRAME COVER RR UPR,R (GOL<br>D,GRAY,BLACK) | 1   | BODY COLOR:YKV |
| 18-2     | 68133-41K00-CKF | TAPE,FRAME COVER RR UPR,R (GRA<br>Y,GOLD,BLUE)  | 1   | BODY COLOR:YUA |
| 19-1     | 68143-41K00-CKL | TAPE,FRAME COVER RR UPR,L (GOL<br>D,GRAY,BLACK) | 1   | BODY COLOR:YKV |
| 19-2     | 68143-41K00-CKF | TAPE,FRAME COVER RR UPR,L (GRA<br>Y,GOLD,BLUE)  | 1   | BODY COLOR:YUA |

GSX250FRLM3\_P08

FIG.445D

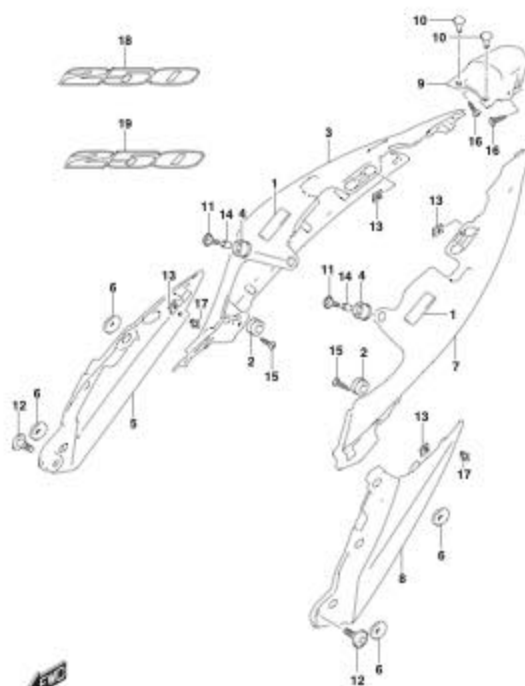


FIG.445D (1-E-2) FRAME COVER (GSX250FRLN)

| REF. NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|----------|-----------------|--------------------------------|-----|---------|
| 1        | 47112-41K00-000 | CUSHION,FRAME COVER            | 2   |         |
| 2        | 47162-30H00-000 | CUSHION (8X26X7)               | 2   |         |
| 3        | 47311-41K00-YD8 | COVER,FRAME RR UPR,R (SILVER)  | 1   |         |
| 4        | 47312-37H10-000 | CUSHION (19X24X13)             | 2   |         |
| 5        | 47312-41K00-000 | COVER,FRAME RR LWR,R           | 1   |         |
| 6        | 47315-41K00-000 | CUSHION (8-14X26-32X7)         | 4   |         |
| 7        | 47321-41K00-YD8 | COVER,FRAME RR UPR,L (SILVER)  | 1   |         |
| 8        | 47322-41K00-000 | COVER,FRAME RR LWR,L           | 1   |         |
| 9        | 47411-41K00-000 | COVER,FRAME CTR                | 1   |         |
| 10       | 09139-05073-000 | BOLT (5X16)                    | 2   |         |
| 11       | 09139-06139-000 | SCREW (5X16)                   | 2   |         |
| 12       | 09139-06219-000 | BOLT (5X13)                    | 2   |         |
| 13       | 09148-05060-000 | NUT (M5)                       | 4   |         |
| 14       | 09180-06283-000 | SPACER (8.5X10X7)              | 2   |         |
| 15       | 03541-0512A-000 | SCREW                          | 2   |         |
| 16       | 03541-0516A-000 | SCREW                          | 2   |         |
| 17       | 09409-06L07-000 | CLIP                           | 2   |         |
| 18       | 68133-42K20-CNT | EMBLEM "250" R (ORANGE,SILVER) | 1   |         |
| 19       | 68143-42K20-CNT | EMBLEM "250" L (ORANGE,SILVER) | 1   |         |

FIG.446A

FIG.446A (1-E-3) FRAME LOWER COVER (GSX250FRLM)

| REF NO. | PART NO.        | DESCRIPTION                 | QTY | REMARKS |
|---------|-----------------|-----------------------------|-----|---------|
| 1       | 47111-41K01-YKV | COVER,FRAME,R (BLACK)       | 1   |         |
| 2       | 47121-41K00-YKV | COVER,FRAME FRONT,R (BLACK) | 1   |         |
| 3       | 47312-37H10-000 | CUSHION (10X24X13)          | 2   |         |
| 4       | 47211-41K00-YKV | COVER,FRAME,L (BLACK)       | 1   |         |
| 5       | 47221-41K00-YKV | COVER,FRAME FRONT,L (BLACK) | 1   |         |
| 6       | 09139-05096-000 | BOLT (EX13)                 | 2   |         |
| 7       | 47123-41K00-000 | SCREW (EX20)                | 2   |         |
| 8       | 09139-06230-000 | SCREW (EX13)                | 2   |         |
| 9       | 09148-05060-000 | NUT (M5)                    | 2   |         |
| 10      | 09320-09016-000 | CUSHION (9X10X5)            | 2   |         |
| 11      | 09409-08L07-000 | CLIP                        | 2   |         |
| 12      | 03541-0512A-000 | SCREW                       | 2   |         |
| 13      | 68136-36J10-000 | EMBLEM,FRAME COVER          | 1   |         |
| 14      | 47113-41K00-000 | CUSHION,FRAME COVER FR NO.1 | 2   |         |

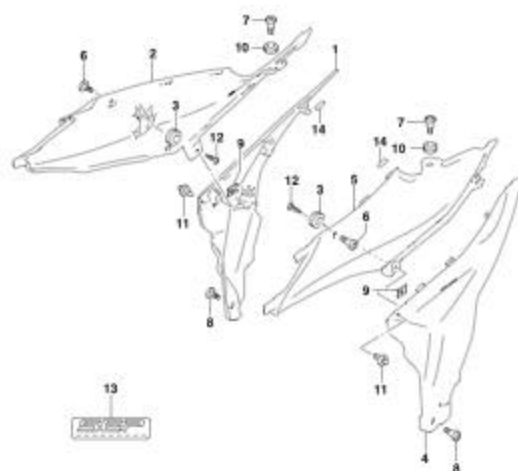


FIG.446B

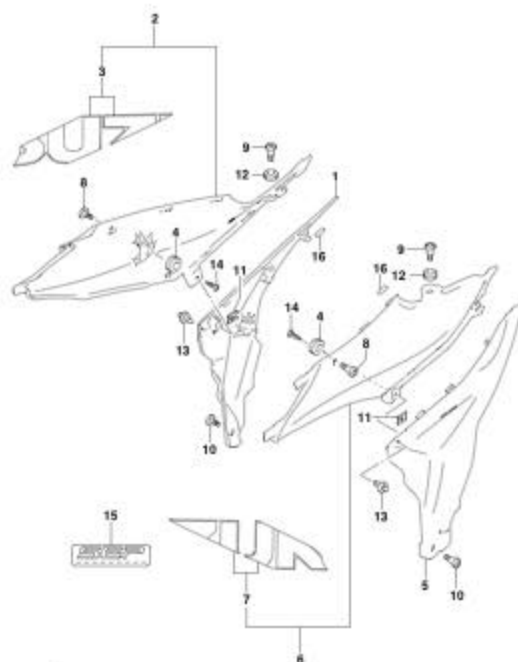


FIG.446B (1-E-4) FRAME LOWER COVER (GSX250FRLN)

| REF NO. | PART NO.        | DESCRIPTION                            | QTY | REMARKS |
|---------|-----------------|----------------------------------------|-----|---------|
| 1       | 47111-41K01-YVB | COVER,FRAME,R (BLACK)                  | 1   |         |
| 2       | 47120-41K20-YD8 | COVER,FRAME FRONT,R (SILVER)           | 1   |         |
| 3       | 68131-42K20-BPD | TAPE,FRAME COVER FRONT,R (SILVER,BLUE) | 1   |         |
| 4       | 47312-37H10-000 | CUSHION (10X24X13)                     | 2   |         |
| 5       | 47211-41K00-YVB | COVER,FRAME,L (BLACK)                  | 1   |         |
| 6       | 47220-41K20-YD8 | COVER,FRAME FRONT,L (SILVER)           | 1   |         |
| 7       | 68141-42K20-BPD | TAPE,FRAME COVER FRONT,L (SILVER,BLUE) | 1   |         |
| 8       | 09139-05096-000 | BOLT (5X13)                            | 2   |         |
| 9       | 47123-41K00-000 | SCREW (6X20)                           | 2   |         |
| 10      | 09139-06230-000 | SCREW (5X13)                           | 2   |         |
| 11      | 09148-05060-000 | NUT (M5)                               | 2   |         |
| 12      | 09320-09016-000 | CUSHION (8X16X5)                       | 2   |         |
| 13      | 09409-06L07-000 | CLIP                                   | 2   |         |
| 14      | 03541-0512A-000 | SCREW                                  | 2   |         |
| 15      | 68136-39J10-000 | EMBLEM,FRAME COVER                     | 1   |         |
| 16      | 47113-41K00-000 | CUSHION,FRAME COVER FR NO.1            | 2   |         |

FIG.460B

FIG.460B (1-E-5) FRONT FENDER (GSX250FRLM)

| REF NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS        |
|---------|-----------------|-------------------------------|-----|----------------|
| 1       | 47123-41K00-000 | SCREW (EX20)                  | 2   |                |
| 2       | 47161-23J00-000 | CUSHION (15X22X7)             | 2   |                |
| 3-1     | 53111-41K00-YKV | FENDER,FRONT (BLACK)          | 1   | BODY COLOR:YKV |
| 3-2     | 53111-41K00-YUA | FENDER,FRONT (BLUE)           | 1   | BODY COLOR:YUA |
| 4       | 53275-34J00-000 | SPACER,F/R FENDER             | 2   |                |
| 5       | 09160-06060-000 | WASHER (6.5X20X1.2)           | 2   |                |
| 6       | 09160-09015-000 | WASHER (8X16X1.0)             | 2   |                |
| 7       | 09320-09016-000 | CUSHION (8X16X8.5)            | 2   |                |
| 8       | 01550-0620A-000 | BOLT (EX20)                   | 2   |                |
| 9       | 68155-34J00-J7A | EMBLEM,ABS (GRAY,BLACK)       | 1   |                |
| 10-1    | 68171-34J10-BV2 | EMBLEM,ABS (SILVER,BLACK)     | 1   | BODY COLOR:YKV |
| 10-2    | 68171-34J10-CKG | EMBLEM,"SUZUKI" (SILVER,BLUE) | 1   | BODY COLOR:YUA |

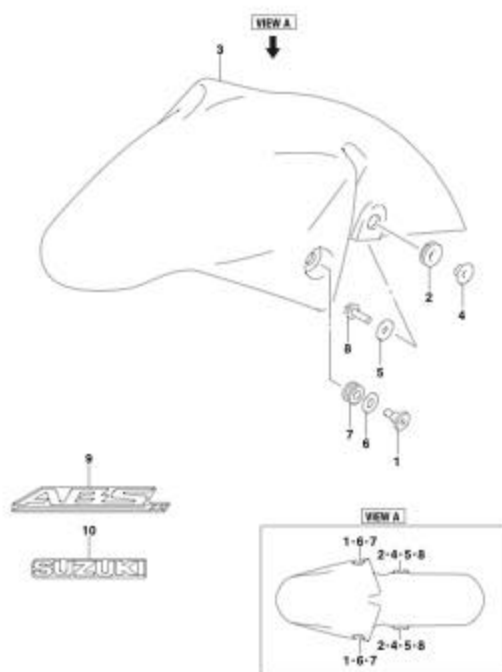


FIG.460D

FIG.460D (1-E-6) FRONT FENDER (GSX250FRLN)

| REF NO. | PART NO.        | DESCRIPTION             | QTY | REMARKS |
|---------|-----------------|-------------------------|-----|---------|
| 1       | 47123-41K00-000 | SCREW (BX20)            | 2   |         |
| 2       | 47161-23J00-000 | CUSHION (15X22X7)       | 2   |         |
| 3       | 53111-41K00-YVB | FENDER,FRONT (BLACK)    | 1   |         |
| 4       | 53275-34J00-000 | SPACER,FR FENDER        | 2   |         |
| 5       | 09160-09000-000 | WASHER (6.5X20X1.2)     | 2   |         |
| 6       | 09160-09015-000 | WASHER (BX15X1.0)       | 2   |         |
| 7       | 09320-09016-000 | CUSHION (BX18X8.5)      | 2   |         |
| 8       | 01550-0620A-000 | BOLT (BX20)             | 2   |         |
| 9       | 68155-34J00-J7A | EMBLEM,ABS (GRAY/BLACK) | 1   |         |
| 10      | 68171-34J10-YWV | EMBLEM,SUZUKI (WHITE)   | 1   |         |

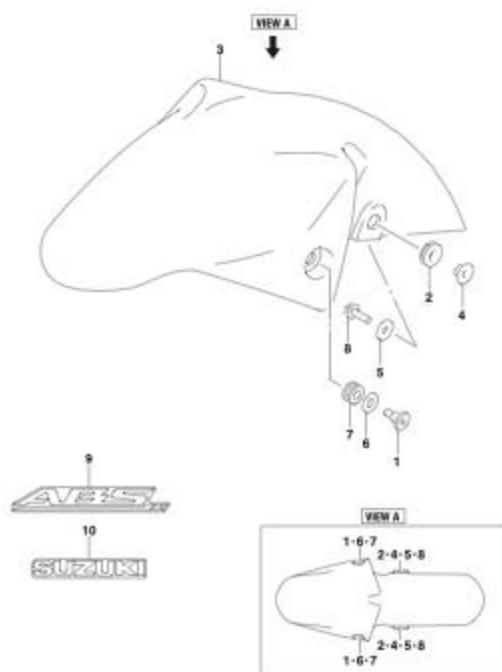


FIG.462A

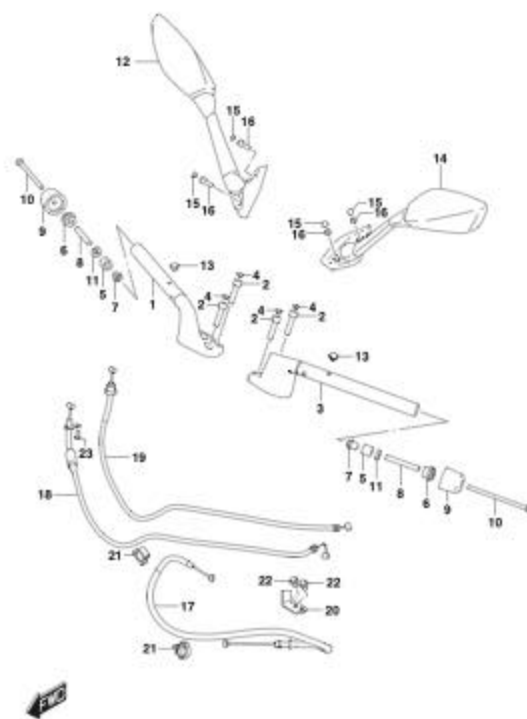


FIG.462A (1-E-7) HANDLEBAR

| REF NO. | PART NO.        | DESCRIPTION                  | QTY | REMARKS |
|---------|-----------------|------------------------------|-----|---------|
| 1       | 56110-41K00-291 | HANDLEBAR, R (BLACK)         | 1   |         |
| 2       | 56123-41K00-000 | BOLT, HANDLEBAR              | 4   |         |
| 3       | 56150-41K00-291 | HANDLEBAR, L (BLACK)         | 1   |         |
| 4       | 56246-41K00-000 | CAP, HANDLEBAR BOLT          | 4   |         |
| 5       | 56272-10G01-000 | EXPANDER, HANDLE BALANCER    | 2   |         |
| 6       | 56272-28F10-000 | EXPANDER, HOL BALANCER OUTER | 2   |         |
| 7       | 56273-10G10-000 | NUT, HANDLE BALANCER         | 2   |         |
| 8       | 56276-41K00-000 | SPACER, EXPANDER             | 2   |         |
| 9       | 56278-28G10-000 | BALANCER, HANDLEBAR          | 2   |         |
| 10      | 09127-06016-000 | SCREW (EX110)                | 2   |         |
| 11      | 09160-06131-000 | WASHER (6.5X16X4)            | 2   |         |
| 12      | 56500-41K11-000 | MIRROR ASSY, REAR VIEW, R    | 1   |         |
| 13      | 56524-41K01-000 | CAP                          | 2   |         |
| 14      | 56500-41K11-000 | MIRROR ASSY, REAR VIEW, L    | 1   |         |
| 15      | 09250-05009-000 | CAP (OD:10)                  | 4   |         |
| 16      | 07130-0616B-000 | BOLT                         | 4   |         |
| 17      | 58200-41K30-000 | CABLE ASSY, CLUTCH           | 1   |         |
| 18      | 58300-41K20-000 | CABLE ASSY, THROTTLE NO.1    | 1   |         |
| 19      | 58300-41K30-000 | CABLE ASSY, THROTTLE NO.2    | 1   |         |
| 20      | 58634-41K10-000 | STOPPER, CLUTCH CABLE        | 1   |         |
| 21      | 09403-18409-000 | CLAMP                        | 2   |         |
| 22      | 01550-0612A-000 | BOLT                         | 2   |         |
| 23      | 02112-0510B-000 | SCREW                        | 1   |         |

FIG.467A

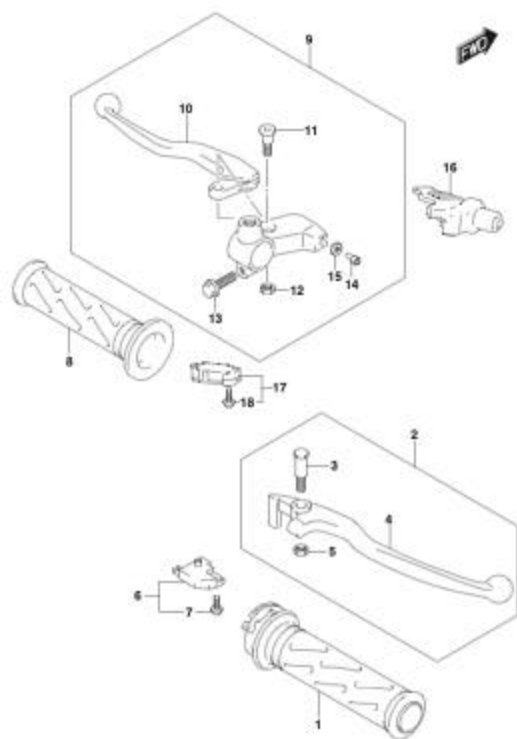


FIG.467A (1-E-8) HANDLE LEVER

| REF NO. | PART NO.        | DESCRIPTION             | QTY | REMARKS |
|---------|-----------------|-------------------------|-----|---------|
| 1       | 57110-30H11-000 | GRIP,THROTTLE           | 1   |         |
| 2       | 57300-41K00-000 | LEVER ASSY,BRAKE        | 1   |         |
| 3       | 57431-30H20-000 | BOLT,BRAKE LEVER PIVOT  | 1   |         |
| 4       | 57421-41K00-000 | LEVER,BRAKE             | 1   |         |
| 5       | 57433-30H10-000 | NUT,BRAKE LEVER PIVOT   | 1   |         |
| 6       | 57460-30H00-000 | SWITCH ASSY,FR BRAKE    | 1   |         |
| 7       | 57465-30H00-000 | SCREW                   | 1   |         |
| 8       | 57211-22012-000 | GRIP,L                  | 1   |         |
| 9       | 57500-41K00-000 | LEVER ASSY,CLUTCH       | 1   |         |
| 10      | 57621-41K00-000 | LEVER,CLUTCH            | 1   |         |
| 11      | 57431-41K00-000 | BOLT,CLUTCH LEVER PIVOT | 1   |         |
| 12      | 08319-2106A-000 | NUT                     | 1   |         |
| 13      | 01547-0620B-000 | BOLT                    | 1   |         |
| 14      | 57441-41K00-000 | ADJUSTER,CLUTCH CABLE   | 1   |         |
| 15      | 57442-41K00-000 | NUT,LOCK                | 1   |         |
| 16      | 57661-41K00-000 | COVER,CLUTCH LEVER      | 1   |         |
| 17      | 37560-41K00-000 | SWITCH ASSY,CLUTCH      | 1   |         |
| 18      | 37562-41K00-000 | SCREW,CLUTCH SWITCH     | 1   |         |



FIG.481A

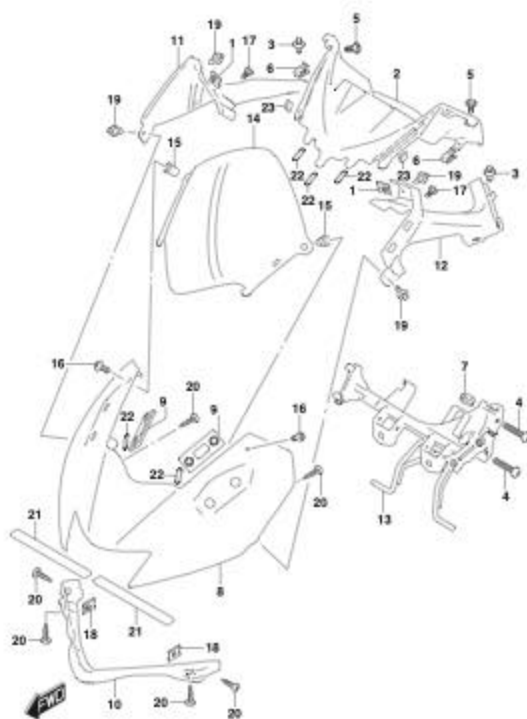


FIG.481A (1-E-10) COWLING BODY (GSX250FRLM)

| REF. NO. | PART NO.        | DESCRIPTION           | QTY | REMARKS         |
|----------|-----------------|-----------------------|-----|-----------------|
| 1        | 47349-34J01-000 | NUT (M5)              | 2   |                 |
| 2        | 94421-41K00-YKV | PANEL, METER (BLACK)  | 1   |                 |
| 3        | 09409-06L07-000 | CLIP                  | 2   |                 |
| 4        | 94621-34J10-000 | BOLT, BRACE COWLING   | 2   |                 |
| 5        | 09139-05096-000 | BOLT (SX13)           | 2   |                 |
| 6        | 09409-08L09-000 | CLIP                  | 2   |                 |
| 7        | 47161-44J00-000 | CUSHION (BX18X8)      | 1   |                 |
| 8-1      | 94411-41K00-YKV | COWLING, BODY (BLACK) | 1   | BODY COLOR: YKV |
| 8-2      | 94411-41K00-YUA | COWLING, BODY (BLUE)  | 1   | BODY COLOR: YUA |
| 9        | 94412-34J00-000 | CUSHION, MIRROR BRKT  | 2   |                 |
| 10       | 94412-41K00-000 | COWLING, BODY, LOWER  | 1   |                 |
| 11       | 94422-41K00-000 | PANEL, SIDE, R        | 1   |                 |
| 12       | 94423-41K00-000 | PANEL, SIDE, L        | 1   |                 |
| 13       | 94510-41K00-000 | BRACE, COWLING        | 1   |                 |
| 14       | 94611-41K00-000 | WINDSCREEN            | 1   |                 |
| 15       | 94618-34J01-000 | NUT, WINDSCREEN       | 2   |                 |
| 16       | 94621-41K00-000 | SCREW, WINDSCREEN     | 2   |                 |
| 17       | 09139-05091-000 | SCREW (SX13)          | 2   |                 |
| 18       | 09148-05060-000 | NUT (M5)              | 2   |                 |
| 19       | 09409-06L07-000 | CLIP                  | 4   |                 |
| 20       | 03541-0516A-000 | SCREW                 | 6   |                 |
| 21       | 63191-34J00-000 | CUSHION, REAR FENDER  | 2   |                 |
| 22       | 68252-34J00-000 | TAPE, WHEEL NO.2      | 5   |                 |
| 23       | 94424-41K00-000 | CUSHION, METER PANEL  | 2   |                 |

FIG.481C

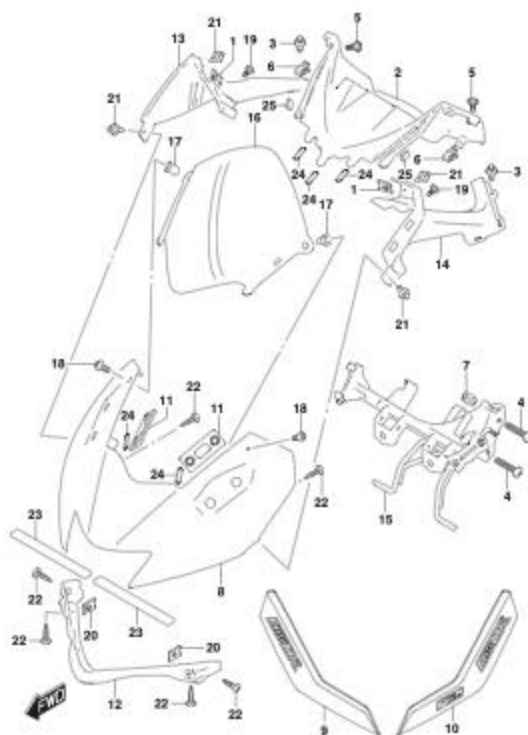


FIG.481C (1E-11) COWLING BODY (GSX250FRLN)

| REF. NO. | PART NO.        | DESCRIPTION                      | QTY | REMARKS |
|----------|-----------------|----------------------------------|-----|---------|
| 1        | 47349-34J01-000 | NUT (M5)                         | 2   |         |
| 2        | 94421-41K00-YKV | PANEL, METER (BLACK)             | 1   |         |
| 3        | 09409-08L07-000 | CLIP                             | 2   |         |
| 4        | 94621-34J10-000 | BOLT, BRACE COWLING              | 2   |         |
| 5        | 09139-05096-000 | BOLT (5X13)                      | 2   |         |
| 6        | 09409-08L09-000 | CLIP                             | 2   |         |
| 7        | 47161-44J00-000 | CUSHION (8X18X8)                 | 1   |         |
| 8        | 94411-41K00-YVB | COWLING, BODY (BLACK)            | 1   |         |
| 9        | 68281-42K70-CNV | TAPE, BODY COWLING, R (BLUE/WHIT | 1   |         |
|          |                 | E, SILVER, BLACK)                |     |         |
| 10       | 68291-42K70-CNU | TAPE, BODY COWLING, L (BLUE/WHIT | 1   |         |
|          |                 | E, SILVER, GRAY, BLACK)          |     |         |
| 11       | 94412-34J00-000 | CUSHION, MIRROR BRKT             | 2   |         |
| 12       | 94412-41K00-000 | COWLING, BODY LOWER              | 1   |         |
| 13       | 94422-41K00-000 | PANEL, SIDE, R                   | 1   |         |
| 14       | 94423-41K00-000 | PANEL, SIDE, L                   | 1   |         |
| 15       | 94510-41K00-000 | BRACE, COWLING                   | 1   |         |
| 16       | 94611-41K00-000 | WINDSCREEN                       | 1   |         |
| 17       | 94618-34J01-000 | NUT, WINDSCREEN                  | 2   |         |
| 18       | 94621-41K00-000 | SCREW, WINDSCREEN                | 2   |         |
| 19       | 09139-05091-000 | SCREW (5X13)                     | 2   |         |
| 20       | 09148-05060-000 | NUT (M5)                         | 2   |         |
| 21       | 09409-08L07-000 | CLIP                             | 4   |         |
| 22       | 03541-0516A-000 | SCREW                            | 6   |         |
| 23       | 63191-34J00-000 | CUSHION, REAR FENDER             | 2   |         |
| 24       | 68252-34J00-000 | TAPE, WHEEL NO.2                 | 5   |         |
| 25       | 94424-41K00-000 | CUSHION, METER PANEL             | 2   |         |

FIG.483A

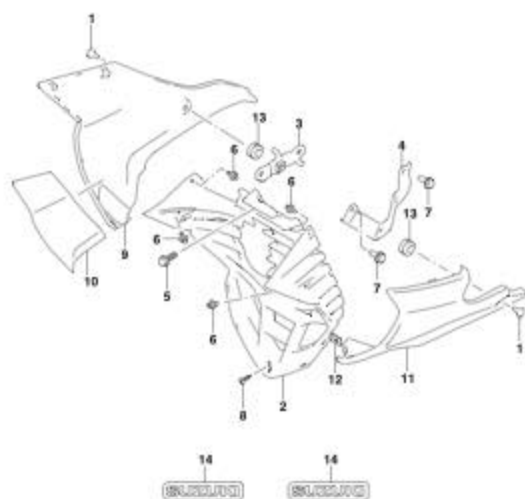


FIG.483A (1-E-12) UNDER COWLING (GSX250FRLM)

| REF. NO. | PART NO.        | DESCRIPTION                 | QTY | REMARKS         |
|----------|-----------------|-----------------------------|-----|-----------------|
| 1        | 47123-41K00-000 | SCREW (BX20)                | 2   |                 |
| 2        | 94491-41K00-000 | COWLING, UNDER CTR          | 1   |                 |
| 3        | 94570-41K00-000 | BRACKET, UNDER COWL, R      | 1   |                 |
| 4        | 94580-41K00-000 | BRACKET, UNDER COWL, L      | 1   |                 |
| 5        | 09111-09086-000 | BOLT (BX13.5)               | 1   |                 |
| 6        | 09409-06L07-000 | CLIP                        | 4   |                 |
| 7        | 01550-0616A-000 | BOLT                        | 2   |                 |
| 8        | 03541-0516A-000 | SCREW                       | 1   |                 |
| 9-1      | 94471-41K00-YKV | COWLING, UNDER, R (BLACK)   | 1   | BODY COLOR: YKV |
| 9-2      | 94471-41K00-YUA | COWLING, UNDER, R (BLUE)    | 1   | BODY COLOR: YUA |
| 10       | 94472-41K00-000 | SHIELD, UNDER COWL, HEAT    | 1   |                 |
| 11-1     | 94481-41K00-YKV | COWLING, UNDER, L (BLACK)   | 1   | BODY COLOR: YKV |
| 11-2     | 94481-41K00-YUA | COWLING, UNDER, L (BLUE)    | 1   | BODY COLOR: YUA |
| 12       | 09148-05060-000 | NUT (M5)                    | 1   |                 |
| 13       | 09320-09016-000 | CUSHION (BX18X9.5)          | 2   |                 |
| 14-1     | 68181-41K00-AHW | EMBLEM, SUZUKI (GRAY/BLACK) | 2   | BODY COLOR: YKV |
| 14-2     | 68181-41K00-CAU | EMBLEM, SUZUKI (BLUE/GRAY)  | 2   | BODY COLOR: YUA |



FIG.483B

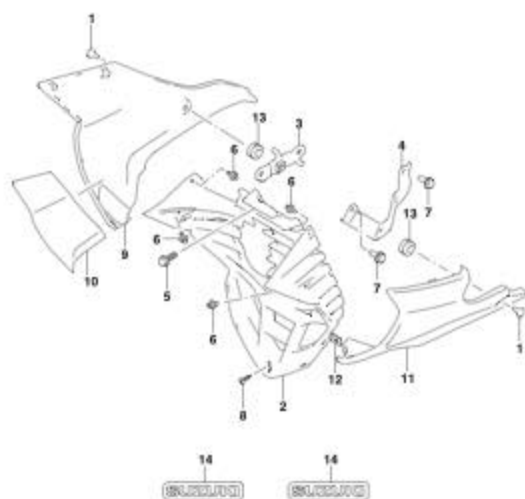


FIG.483B (1-E-13) UNDER COWLING (GSX250FRLN)

| REF NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS |
|---------|-----------------|-------------------------------|-----|---------|
| 1       | 47123-41K00-000 | SCREW (BX20)                  | 2   |         |
| 2       | 94491-41K00-000 | COWLING, UNDER CTR            | 1   |         |
| 3       | 94570-41K00-000 | BRACKET, UNDER COWL, R        | 1   |         |
| 4       | 94580-41K00-000 | BRACKET, UNDER COWL, L        | 1   |         |
| 5       | 09111-09086-000 | BOLT (BX13.5)                 | 1   |         |
| 6       | 09409-06L07-000 | CLIP                          | 4   |         |
| 7       | 01550-0616A-000 | BOLT                          | 2   |         |
| 8       | 03541-0516A-000 | SCREW                         | 1   |         |
| 9       | 94471-41K00-YVB | COWLING, UNDER, R (BLACK)     | 1   |         |
| 10      | 94472-41K00-000 | SHIELD, UNDER COWL, HEAT      | 1   |         |
| 11      | 94481-41K00-YVB | COWLING, UNDER, L (BLACK)     | 1   |         |
| 12      | 09148-05060-000 | NUT (M5)                      | 1   |         |
| 13      | 09320-09016-000 | CUSHION (BX16X9.5)            | 2   |         |
| 14      | 68181-41K00-AGT | EMBLEM "SUZUKI" (BLACK/WHITE) | 2   |         |



FIG.485A

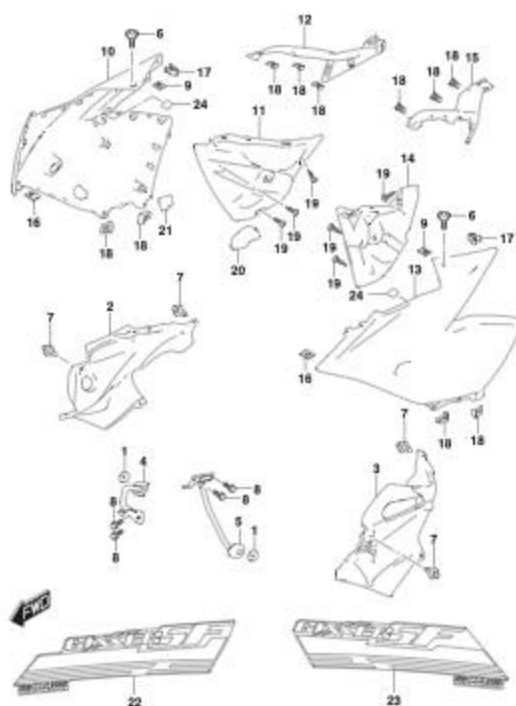
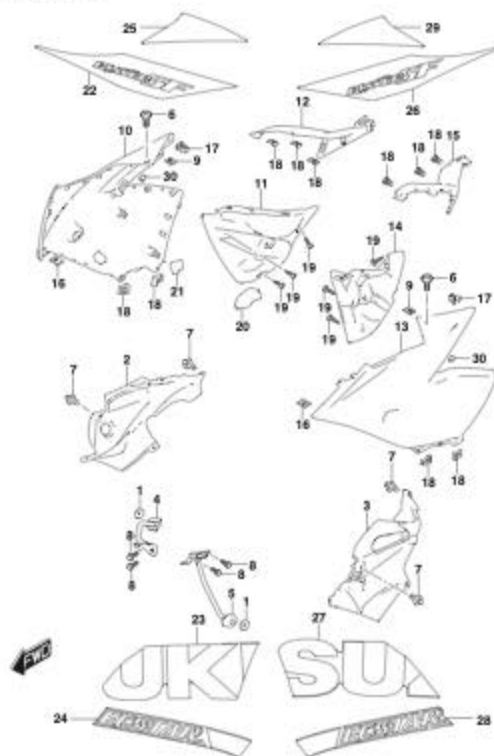


FIG.485A (1-E-14) SIDE COWLING (GSX250FRLM)

| REF NO. | PART NO.        | DESCRIPTION                              | QTY | REMARKS         |
|---------|-----------------|------------------------------------------|-----|-----------------|
| 1       | 47315-41K00-000 | CUSHION (8-14025-32X7)                   | 2   |                 |
| 2       | 94461-41K00-000 | COWLING, SIDE INNER, R                   | 1   |                 |
| 3       | 94462-41K00-000 | COWLING, SIDE INNER, L                   | 1   |                 |
| 4       | 94530-41K00-000 | BRACKET, SIDE COWL, R                    | 1   |                 |
| 5       | 94540-41K00-000 | BRACKET, SIDE COWL, L                    | 1   |                 |
| 6       | 09139-05096-000 | BOLT (5X13)                              | 2   |                 |
| 7       | 09409-06L07-000 | CLIP                                     | 4   |                 |
| 8       | 01550-0616A-000 | BOLT                                     | 4   |                 |
| 9       | 47349-34J01-000 | NUT (M5)                                 | 2   |                 |
| 10-1    | 94431-41K02-YKV | COWLING, SIDE, R (BLACK)                 | 1   | BODY COLOR: YKV |
| 10-2    | 94431-41K02-YUA | COWLING, SIDE, R (BLUE)                  | 1   | BODY COLOR: YUA |
| 11      | 94432-41K00-000 | COVER, SIDE COWL, INNER, R               | 1   |                 |
| 12      | 94433-41K00-000 | COVER, SIDE COWL, L                      | 1   |                 |
| 13-1    | 94441-41K02-YKV | COWLING, SIDE, L (BLACK)                 | 1   | BODY COLOR: YKV |
| 13-2    | 94441-41K02-YUA | COWLING, SIDE, L (BLUE)                  | 1   | BODY COLOR: YUA |
| 14      | 94442-41K00-000 | COVER, SIDE COWL, INNER, L               | 1   |                 |
| 15      | 94443-41K00-000 | COVER, SIDE COWL, L                      | 1   |                 |
| 16      | 09148-05060-000 | NUT (M5)                                 | 2   |                 |
| 17-1    | 09409-06L09-000 | CLIP                                     | 2   | HARYANA         |
| 17-2    | 09409-08014-000 | CLIP                                     | 2   | ARAYMOND        |
| 18      | 09409-08009-000 | CLIP                                     | 10  |                 |
| 19      | 03541-0518A-000 | SCREW                                    | 6   |                 |
| 20      | 94434-41K00-000 | SHIELD, SIDE COVER, HEAT                 | 1   |                 |
| 21      | 94435-41K00-000 | SHIELD, SIDE COWL, HEAT                  | 1   |                 |
| 22-1    | 68183-41K30-CKL | TAPE, COWLING SIDE, R (GOLD, GRAY BLACK) | 1   | BODY COLOR: YKV |
| 22-2    | 68183-41K30-CKF | TAPE, COWLING SIDE, R (GRAY, GOLD BLUE)  | 1   | BODY COLOR: YUA |
| 23-1    | 68193-41K30-CKL | TAPE, COWLING SIDE, L (GOLD, GRAY BLACK) | 1   | BODY COLOR: YKV |
| 23-2    | 68193-41K30-CKF | TAPE, COWLING SIDE, L (GRAY, GOLD BLUE)  | 1   | BODY COLOR: YUA |
| 24      | 94642-10GA0-000 | CUSHION (15X15X2)                        | 2   |                 |

FIG.485B



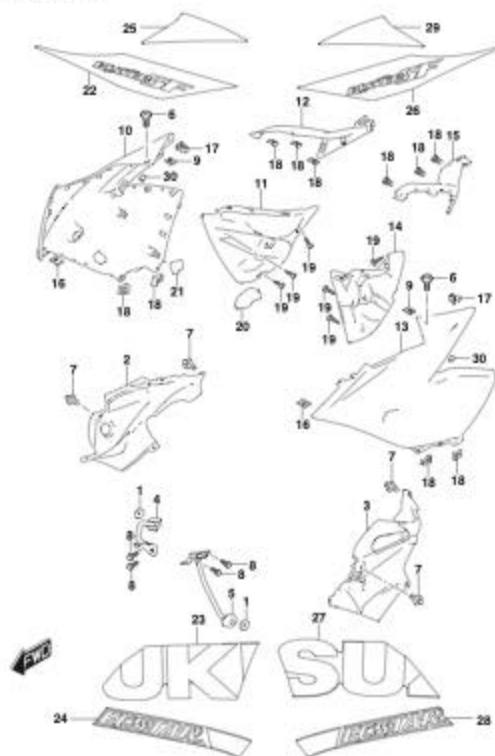
GSX250FRLN\_P08\_485B  
SIDE COWLING

FIG.485B (1-E-15) SIDE COWLING (GSX250FRLN)

| REF NO. | PART NO.        | DESCRIPTION                                      | QTY | REMARKS  |
|---------|-----------------|--------------------------------------------------|-----|----------|
| 1       | 47315-41K00-000 | CUSHION (8-14X26-32X7)                           | 2   |          |
| 2       | 94461-41K00-000 | COWLING, SIDE INNER, R                           | 1   |          |
| 3       | 94462-41K00-000 | COWLING, SIDE INNER, L                           | 1   |          |
| 4       | 94530-41K00-000 | BRACKET, SIDE COWL, R                            | 1   |          |
| 5       | 94540-41K00-000 | BRACKET, SIDE COWL, L                            | 1   |          |
| 6       | 09139-05096-000 | BOLT (5X13)                                      | 2   |          |
| 7       | 09409-06L07-000 | CLIP                                             | 4   |          |
| 8       | 01550-0616A-000 | BOLT                                             | 4   |          |
| 9       | 47349-34J01-000 | NUT (M5)                                         | 2   |          |
| 10      | 94431-41K02-YD8 | COWLING, SIDE, R (SILVER)                        | 1   |          |
| 11      | 94432-41K00-000 | COVER, SIDE COWL, INNER, R                       | 1   |          |
| 12      | 94433-41K00-000 | COVER, SIDE COWL, R                              | 1   |          |
| 13      | 94441-41K02-YD8 | COWLING, SIDE, L (SILVER)                        | 1   |          |
| 14      | 94442-41K00-000 | COVER, SIDE COWL, INNER, L                       | 1   |          |
| 15      | 94443-41K00-000 | COVER, SIDE COWL, L                              | 1   |          |
| 16      | 09148-05060-000 | NUT (M5)                                         | 2   |          |
| 17-1    | 09409-08L09-000 | CLIP                                             | 2   | HARYANA  |
| 17-2    | 09409-08014-000 | CLIP                                             | 2   | ARAYMOND |
| 18      | 09409-08009-000 | CLIP                                             | 10  |          |
| 19      | 03541-0516A-000 | SCREW                                            | 6   |          |
| 20      | 94434-41K00-000 | SHIELD, SIDE COVER, HEAT                         | 1   |          |
| 21      | 94435-41K00-000 | SHIELD, SIDE COWL, HEAT                          | 1   |          |
| 22      | 68282-42K30-B6F | TAPE, GIXXERSF, R (SILVER, GRAY, O RANGE, BLUE)  | 1   |          |
| 23      | 68283-42K30-BPD | TAPE, SIDE COWLING NO.1, R (SILV ER, BLUE)       | 1   |          |
| 24      | 68284-42K30-CNW | TAPE, SIDE COWLING NO.2, R (BLUE ,WHITE, SILVER) | 1   |          |
| 25      | 68285-42K00-YSF | TAPE, SIDE COWLING NO.3, R (BLUE )               | 1   |          |
| 26      | 68292-42K30-B6F | TAPE, GIXXERSF, L (SILVER, GRAY, O RANGE, BLUE)  | 1   |          |
| 27      | 68293-42K30-BPD | TAPE, SIDE COWLING NO.1, L (SILV ER, BLUE)       | 1   |          |
| 28      | 68294-42K30-CNW | TAPE, SIDE COWLING NO.2, L (BLUE )               | 1   |          |

GSX250FRLN\_P08

FIG.485B



GSX250FRLN0\_P08\_485B  
SIDE COWLING

FIG.485B (1-E-16) SIDE COWLING (GSX250FRLN)

| REF. NO. | PART NO.        | DESCRIPTION                      | QTY | REMARKS |
|----------|-----------------|----------------------------------|-----|---------|
|          |                 | WHITE, SILVER                    |     |         |
| 29       | 68295-42K00-Y5F | TAPE, SIDE COWLING NO.3, (BLUE ) | 1   |         |
| 30       | 94642-10GA0-000 | CUSHION (15X15X2)                | 2   |         |

GSX250FRLN03\_P08

FIG.496A

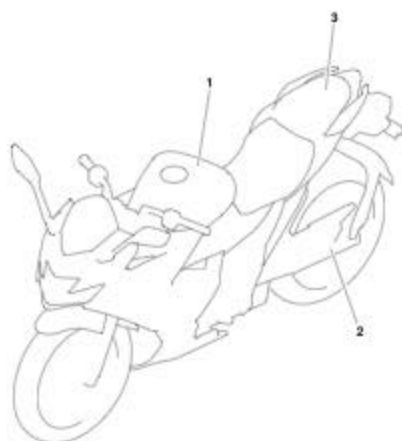


FIG.496A (1-F-2) LABEL

| REF. NO. | PART NO.        | DESCRIPTION            | QTY | REMARKS |
|----------|-----------------|------------------------|-----|---------|
| 1        | 68319-39J00-000 | LABEL GENERAL WARNING  | 1   |         |
| 2        | 68332-41K00-000 | LABEL TIRE INFORMATION | 1   |         |
| 3        | 99011-41K55-00A | MANUAL, OWNERS         | 1   |         |



FIG.505A

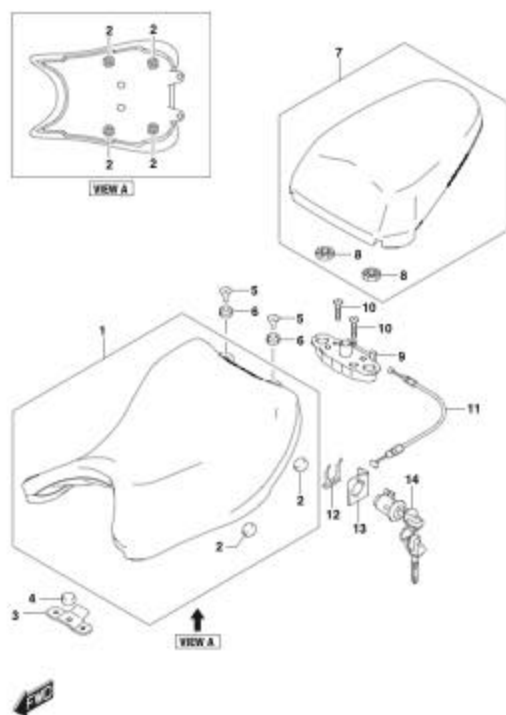
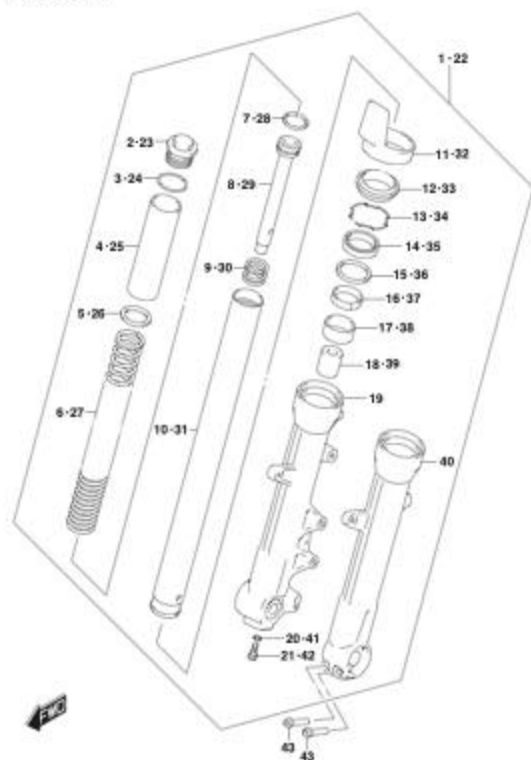


FIG.505A (1-F-3) SEAT

| REF. NO. | PART NO.        | DESCRIPTION               | QTY | REMARKS |
|----------|-----------------|---------------------------|-----|---------|
| 1        | 45100-41K00-QQ4 | SEAT ASSY (BLACK)         | 1   |         |
| 2        | 45148-27K00-000 | CUSHION/SEAT MOUNT        | 4   |         |
| 3        | 45316-41K00-000 | BRACKET,SEAT FRONT        | 1   |         |
| 4        | 45148-27K00-000 | CUSHION,SEAT MOUNT        | 1   |         |
| 5        | 45112-41K00-000 | BOLT                      | 2   |         |
| 6        | 09320-09016-000 | CUSHION (3X18X9.5)        | 2   |         |
| 7        | 45300-41K00-QQ4 | SEAT ASSY,PILLOW (BLACK)  | 1   |         |
| 8        | 45213-28G20-000 | CUSHION,SEAT LOCK STRIKER | 2   |         |
| 9        | 45220-28G21-000 | BRACKET,SEAT SUPPORT      | 1   |         |
| 10       | 02122-0630A-000 | SCREW                     | 2   |         |
| 11       | 45280-41K00-000 | CABLE,SEAT LOCK           | 1   |         |
| 12       | 45288-20G20-000 | GUIDE,SEAT LOCK CABLE     | 1   |         |
| 13       | 45289-11F00-000 | PLATE,SEAT LOCK ASSY      | 1   |         |
| 14       | 95700-09870-000 | LOCK SET,SEAT             | 1   |         |

FIG.521A



GSX250FRLM3\_P08\_521A  
FRONT FORK DAMPER

FIG.521A (1-F-4) FRONT FORK DAMPER

| REF. NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS |
|----------|-----------------|-------------------------------|-----|---------|
| 1        | 51103-41K10-291 | DAMPER ASSY.FR.FORK,R.(BLACK) | 1   |         |
| 2        | 51113-27K00-000 | BOLT                          | 1   |         |
| 3        | 51181-34J00-000 | O-RING                        | 1   |         |
| 4        | 51176-41K10-000 | SPACER,SPRING UPPER           | 1   |         |
| 5        | 51172-34J00-000 | WASHER                        | 1   |         |
| 6        | 51171-41K10-000 | SPRING                        | 1   |         |
| 7        | 51196-34J00-000 | RING,PISTON                   | 1   |         |
| 8        | 51146-41K10-000 | CYLINDER                      | 1   |         |
| 9        | 51177-34J00-000 | SPRING,REBOUND                | 1   |         |
| 10       | 51110-27K00-000 | TUBE,INNER                    | 1   |         |
| 11       | 51201-41K00-000 | COVER,PROTECTION              | 1   |         |
| 12       | 51173-34J00-000 | SEAL,DUST                     | 1   |         |
| 13       | 51156-34J00-000 | RING,SNAP                     | 1   |         |
| 14       | 51153-34J00-000 | SEAL,OIL                      | 1   |         |
| 15       | 51158-34J00-000 | WASHER                        | 1   |         |
| 16       | 51167-34J00-000 | METAL,SLIDE                   | 1   |         |
| 17       | 51121-34J00-000 | BUSH,SLIDE                    | 1   |         |
| 18       | 51195-34J00-000 | PIECE,OIL LOCK                | 1   |         |
| 19       | 51131-41K00-291 | TUBE,OUTER,R.(BLACK)          | 1   |         |
| 20       | 51148-34J00-000 | GASKET LOWER                  | 1   |         |
| 21       | 51147-41K00-000 | BOLT                          | 1   |         |
| 22       | 51104-41K10-291 | DAMPER ASSY.FR.FORK,L.(BLACK) | 1   |         |
| 23       | 51113-27K00-000 | BOLT                          | 1   |         |
| 24       | 51181-34J00-000 | O-RING                        | 1   |         |
| 25       | 51176-41K10-000 | SPACER,SPRING UPPER           | 1   |         |
| 26       | 51172-34J00-000 | WASHER                        | 1   |         |
| 27       | 51171-41K10-000 | SPRING                        | 1   |         |
| 28       | 51196-34J00-000 | RING,PISTON                   | 1   |         |
| 29       | 51146-41K10-000 | CYLINDER                      | 1   |         |
| 30       | 51177-34J00-000 | SPRING,REBOUND                | 1   |         |
| 31       | 51110-27K00-000 | TUBE,INNER                    | 1   |         |
| 32       | 51201-41K00-000 | COVER,PROTECTION              | 1   |         |
| 33       | 51173-34J00-000 | SEAL,DUST                     | 1   |         |
| 34       | 51156-34J00-000 | RING,SNAP                     | 1   |         |
| 35       | 51153-34J00-000 | SEAL,OIL                      | 1   |         |

GSX250FRLM3\_P08

FIG.521A

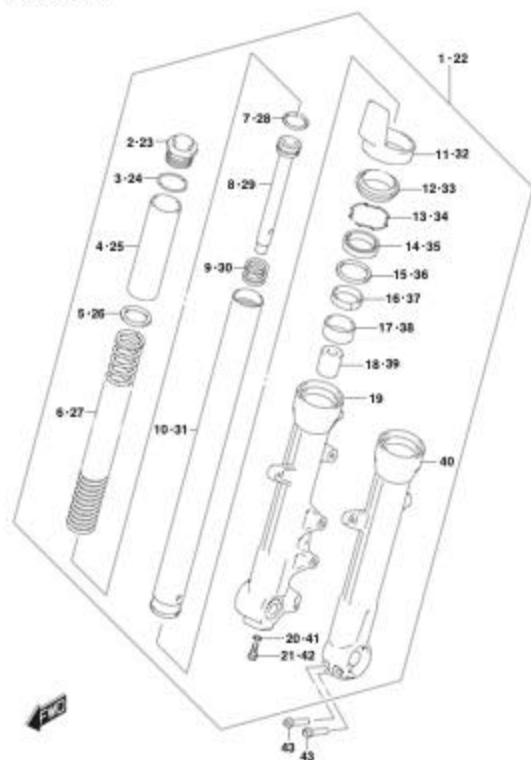
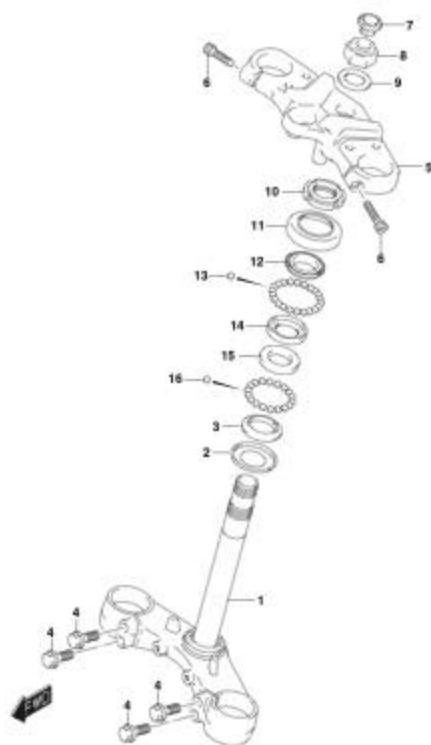


FIG.521A (1-F-5) FRONT FORK DAMPER

| REF NO. | PART NO.        | DESCRIPTION            | QTY | REMARKS |
|---------|-----------------|------------------------|-----|---------|
| 36      | 51158-34J00-000 | WASHER                 | 1   |         |
| 37      | 51167-34J00-000 | METAL SLIDE            | 1   |         |
| 38      | 51121-34J00-000 | BUSH, SLIDE            | 1   |         |
| 39      | 51195-34J00-000 | PIECE, OIL LOCK        | 1   |         |
| 40      | 51141-41K00-291 | TUBE, OUTER L. (BLACK) | 1   |         |
| 41      | 51148-34J00-000 | GASKET LOWER           | 1   |         |
| 42      | 51147-41K00-000 | BOLT                   | 1   |         |
| 43      | 51147-34J00-000 | BOLT                   | 2   |         |

FIG.524A



GSX250FLJMD\_P08\_524A  
STEERING STEM

FIG.524A (1-F-6) STEERING STEM

| REF NO. | PART NO.        | DESCRIPTION                   | QTY | REMARKS |
|---------|-----------------|-------------------------------|-----|---------|
| 1       | 51410-41K00-000 | BRACKET,FR FORK LOWER         | 1   |         |
| 2       | 51644-41K00-000 | SEAL,STEERING LOWER           | 1   |         |
| 3       | 51622-41K00-000 | RACE,STEERING OUTER LOWER     | 1   |         |
| 4       | 51434-41K00-000 | BOLT,FR FORK LOWER BRACKET    | 4   |         |
| 5       | 51311-41K10-291 | BRACKET,FR FORK UPPER (BLACK) | 1   |         |
| 6       | 51328-34J00-000 | BOLT                          | 2   |         |
| 7       | 51344-41K00-000 | CAP,STEERING STEM             | 1   |         |
| 8       | 51353-41K00-000 | NUT,STEERING STEM TOP         | 1   |         |
| 9       | 51356-34J00-000 | WASHER                        | 1   |         |
| 10      | 51631-28000-000 | NUT,STEERING STEM (20X44X10)  | 1   |         |
| 11      | 51643-25001-000 | DUST SEAL,STEERING UPR        | 1   |         |
| 12      | 51621-28000-000 | RACE,STEERING OUTER UPR       | 1   |         |
| 13      | 06111-06004-000 | BALL                          | 22  |         |
| 14      | 51611-20002-000 | RACE,STEERING INNER UPR       | 1   |         |
| 15      | 51611-33002-000 | RACE,STEERING INNER LWR       | 1   |         |
| 16      | 06111-06004-000 | BALL                          | 16  |         |

GSX250FLJMD\_P08



FIG.530C

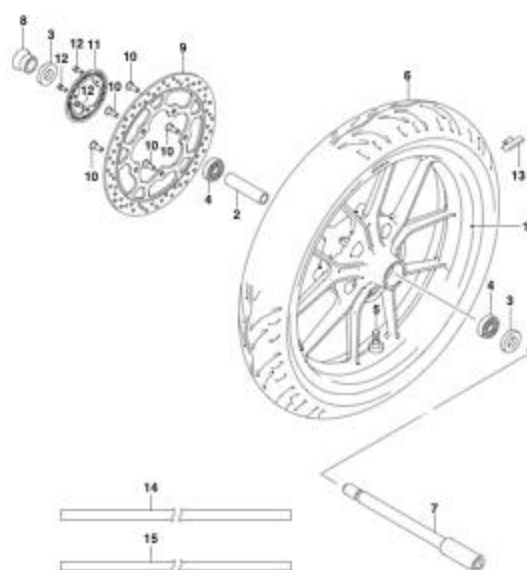
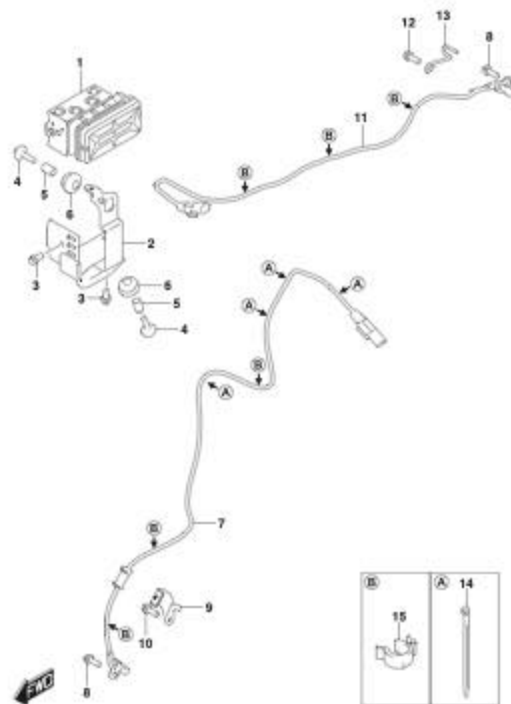


FIG.530C (1-F-8) FRONT WHEEL (GSX250FRLN)

| REF NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|---------|-----------------|--------------------------------|-----|---------|
| 1       | 54111-41K02-QC3 | WHEEL,FRONT (17MCXMT3.9) BLAC  | 1   |         |
| 2       | 54731-41K00-000 | SPACER,FRONT HUB BEARING       | 1   |         |
| 3       | 54841-48H10-000 | SEAL,WHEEL DUST                | 2   |         |
| 4       | 08123-6302B-000 | BEARING                        | 2   |         |
| 5       | 43130-24A70-000 | VALVE ASSY,WHEEL RIM (TR412)   | 1   |         |
| 6       | 55110-41K01-000 | TIRE,FRONT (110/70 R17 MIC 54S | 1   |         |
| 7       | 54711-41K00-000 | AXLE,FRONT                     | 1   |         |
| 8       | 54751-41K00-000 | SPACER,F/R AXLE,R              | 1   |         |
| 9       | 59211-41K00-000 | DISC,FRONT BRAKE               | 1   |         |
| 10      | 59218-34J20-000 | BOLT,FRONT BRAKE DISC          | 5   |         |
| 11      | 54162-41K00-000 | RING,SPEED SENSOR FR (SET)     | 1   |         |
| 12      | 07130-0512A-000 | BOLT                           | 3   |         |
| 13-1    | 55411-41K00-000 | BALANCER,WHEEL NO.1 (10G)      | AR  |         |
| 13-2    | 55412-41K00-000 | BALANCER,WHEEL NO.2 (20G)      | AR  |         |
| 13-3    | 55413-41K00-000 | BALANCER,WHEEL NO.3 (30G)      | AR  |         |
| 14      | 68251-42K20-G7Z | TAPE,WHEEL,R (YELLOW,BLACK)    | 1   |         |
| 15      | 68252-42K20-G7Z | TAPE,WHEEL,L (YELLOW,BLACK)    | 1   |         |

FIG.533A



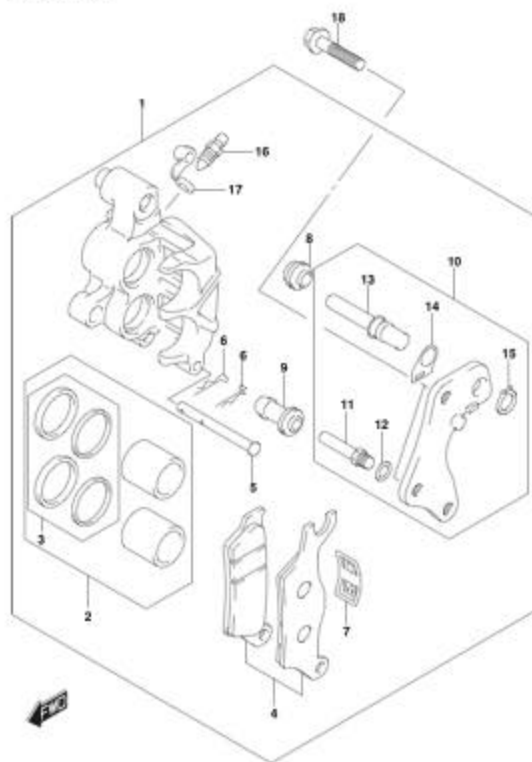
GSX250FRUM3\_P08\_533A  
HYDRAULIC UNIT

FIG.533A (1-F-9) HYDRAULIC UNIT

| REF NO. | PART NO.        | DESCRIPTION                     | QTY | REMARKS |
|---------|-----------------|---------------------------------|-----|---------|
| 1       | 55610-41K00-000 | UNIT ASSY, HYDRAULIC ABS        | 1   |         |
| 2       | 55660-41K00-000 | HOLDER, HYDR UNIT ABS           | 1   |         |
| 3       | 01547-0612B-000 | BOLT                            | 2   |         |
| 4       | 55661-34J00-000 | BOLT                            | 2   |         |
| 5       | 55662-10G00-000 | SPACER, HYDR UNIT MTG (W/6)     | 2   |         |
| 6       | 55663-34J00-000 | RUBBER, HYDR UNIT MTG           | 2   |         |
| 7       | 55710-41K00-000 | SENSOR, FR WHEEL SPEED          | 1   |         |
| 8       | 01547-0616B-000 | BOLT                            | 2   |         |
| 9       | 55731-41K00-000 | CLAMP, FR WHL SPD SENSOR        | 1   |         |
| 10      | 01547-0616B-000 | BOLT                            | 1   |         |
| 11      | 05710-41K00-000 | SENSOR, RR WHEEL SPEED          | 1   |         |
| 12      | 01547-0616B-000 | BOLT                            | 1   |         |
| 13      | 65741-41K00-000 | GUIDE, RR WHL SPEED SENSOR LEAD | 1   |         |
| 14      | 09407-14407-000 | CLAMP (L-145)                   | 4   |         |
| 15      | 55734-27K00-000 | CLAMP, SENSOR                   | 6   |         |

GSX250FRUM3\_P08

FIG.535A



GSX250FRUM3\_P08\_535A  
FRONT CALIPER

FIG.535A (1-F-10) FRONT CALIPER

| REF NO. | PART NO.        | DESCRIPTION       | QTY | REMARKS |
|---------|-----------------|-------------------|-----|---------|
| 1       | 59100-34J40-000 | CALIPER ASSY,FR/R | 1   |         |
| 2       | 59100-34870-000 | PISTON SET        | 1   |         |
| 3       | 59100-34860-000 | .SEAL SET,PISTON  | 1   |         |
| 4       | 59100-34891-000 | PAD SET           | 1   |         |
| 5       | 59141-34J10-000 | PIN               | 1   |         |
| 6       | 59746-34J00-000 | CLIP              | 2   |         |
| 7       | 59315-34J00-000 | SPRING            | 1   |         |
| 8       | 59108-34J00-000 | DUST COVER        | 1   |         |
| 9       | 59109-34J00-000 | INSULATOR         | 1   |         |
| 10      | 59351-34J00-000 | BRACKET           | 1   |         |
| 11      | 59167-34J00-000 | .PIN              | 1   |         |
| 12      | 59188-34J00-000 | .SPACER           | 1   |         |
| 13      | 59382-34J00-000 | .PIN              | 1   |         |
| 14      | 59145-34J00-000 | .STOPPER          | 1   |         |
| 15      | 59665-34J00-000 | .CIRCLIP          | 1   |         |
| 16      | 59121-30H00-000 | SCREW,BLEEDER     | 1   |         |
| 17      | 59122-30H00-000 | CAP,BLEEDER       | 1   |         |
| 18      | 01550-0835A-000 | BOLT (BX35)       | 2   |         |

GSX250FRUM3\_P08

FIG.536A

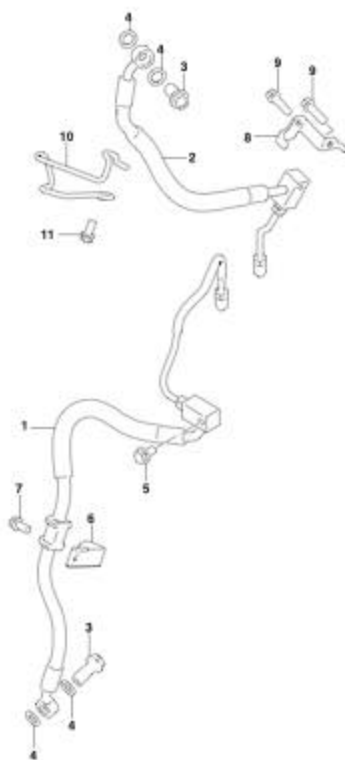


FIG.536A (1-F-11) FRONT BRAKE HOSE

| REF NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|---------|-----------------|--------------------------------|-----|---------|
| 1       | 59400-41K00-000 | HOSE ASSY UNIT TO FR BK CLPR   | 1   |         |
| 2       | 59200-41K10-000 | HOSE ASSY FR BK MASTER TO UNIT | 1   |         |
| 3       | 59492-30H40-000 | BOLT,BRAKE FLUID (M10X1.25)    | 2   |         |
| 4-1     | 59502-30H00-000 | WASHER,BRAKE FLUID             | 4   |         |
| 4-2     | 09161-10009-000 | WASHER (10X15X1.5)             | 4   |         |
| 5       | 01550-0612B-000 | BOLT                           | 1   |         |
| 6       | 59266-34J00-000 | CLAMP,FRONT BRAKE HOSE NO.1    | 1   |         |
| 7       | 01547-0612B-000 | BOLT                           | 1   |         |
| 8       | 59541-41K00-000 | GUIDE,FR BK HOSE               | 1   |         |
| 9       | 01547-0620B-000 | BOLT                           | 2   |         |
| 10      | 59243-42K00-000 | GUIDE,FRONT BRAKE HOSE         | 1   |         |
| 11      | 01547-0612B-000 | BOLT                           | 1   |         |

FIG.537A

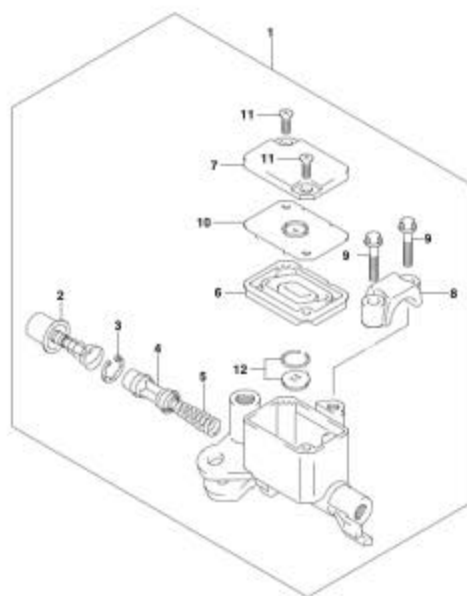


FIG.537A (1-F-12) FRONT MASTER CYLINDER

| REF NO. | PART NO.        | DESCRIPTION                | QTY | REMARKS |
|---------|-----------------|----------------------------|-----|---------|
| 1       | 59600-30H30-000 | CYLINDER ASSY FRONT MASTER | 1   |         |
| 2       | 59870-30H00-000 | PUSH ROD ASSY              | 1   |         |
| 3       | 59665-30H00-000 | CIRCLIP                    | 1   |         |
| 4       | 59610-30H00-000 | PISTON ASSY                | 1   |         |
| 5       | 57318-30H00-000 | SPRING                     | 1   |         |
| 6       | 59667-12K00-000 | DIAPHRAGM                  | 1   |         |
| 7       | 59687-30H20-000 | COVER                      | 1   |         |
| 8       | 59671-30H00-000 | CLAMP                      | 1   |         |
| 9       | 59688-30H00-000 | SCREW                      | 2   |         |
| 10      | 59668-30H00-000 | PLATE,DIAPHRAGM            | 1   |         |
| 11      | 59691-30H00-000 | FLAT SCREW                 | 2   |         |
| 12      | 59669-30H00-000 | CAP                        | 1   |         |

FIG.541A

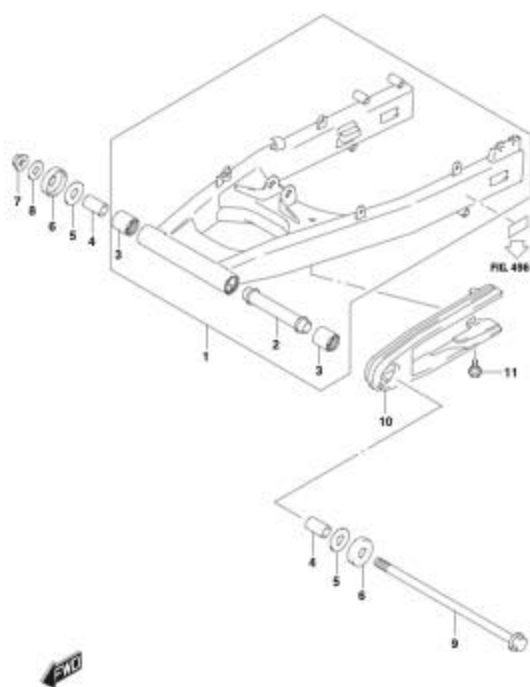


FIG.541A (1-F-13) REAR SWINGARM

| REF NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|---------|-----------------|--------------------------------|-----|---------|
| 1       | 61000-41K10-000 | SWINGARM ASSY,REAR             | 1   |         |
| 2       | 61280-41K00-000 | SPACER,RR SWGARM PIVOT         | 1   |         |
| 3       | 09263-22077-000 | BEARING (22X28X35)             | 2   |         |
| 4       | 61251-41K00-000 | SPACER,RR SWGARM PIVOT BEARING | 2   |         |
| 5       | 09160-14079-000 | WASHER (14X34X1)               | 2   |         |
| 6       | 61262-41K00-000 | COVER,RR SWGARM PIVOT DUST     | 2   |         |
| 7       | 08319-2114A-000 | NUT                            | 1   |         |
| 8       | 09160-14078-000 | WASHER (14.5X28X2.3)           | 1   |         |
| 9       | 61211-30H00-000 | SHAFT,RR SWINGARM PIVOT        | 1   |         |
| 10      | 61273-41K00-000 | BUFFER,CHAIN TOUCH DEFENSE     | 1   |         |
| 11      | 09111-08072-000 | BOLT (6X17.8)                  | 1   |         |

FIG.545A

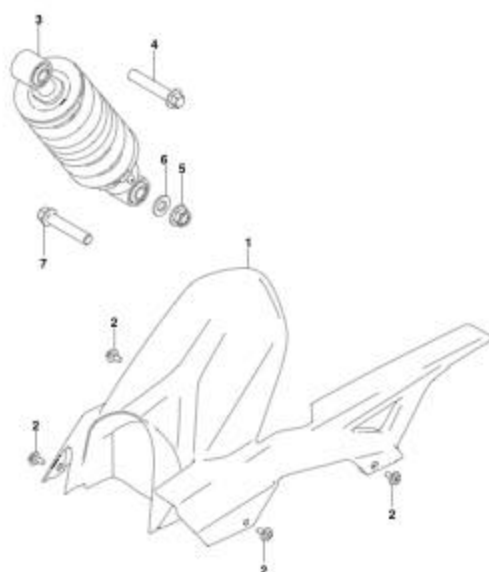
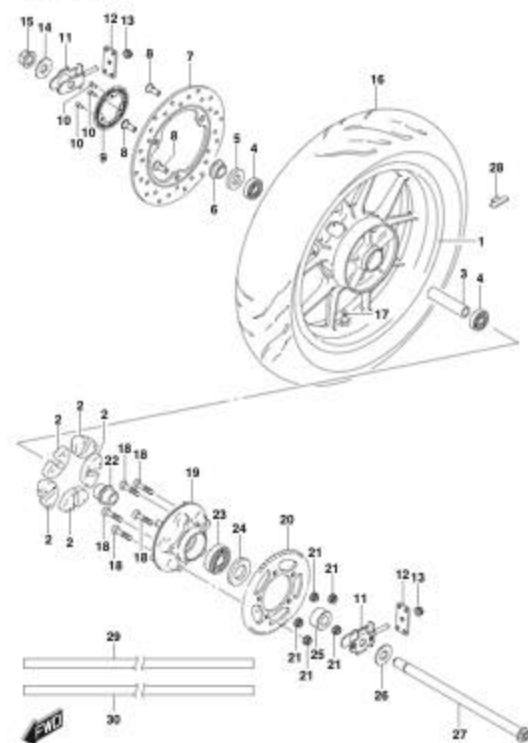


FIG.545A (1-F-14) REAR SHOCK ABSORBER

| REF NO. | PART NO.        | DESCRIPTION                       | QTY | REMARKS |
|---------|-----------------|-----------------------------------|-----|---------|
| 1       | 61311-41K00-000 | CASE CHAIN                        | 1   |         |
| 2       | 09111-06107-000 | BOLT (EX12)                       | 4   |         |
| 3       | 62100-41K00-28W | ABSORBER ASSY, RR SHOCK (WHITE )  | 1   |         |
| 4       | 62658-47H00-000 | BOLT, RR CUSHION LEVER            | 1   |         |
| 5       | 09159-12082-000 | NUT                               | 1   |         |
| 6       | 09160-12131-000 | WASHER (12.3X24X2.3)              | 1   |         |
| 7       | 62668-30B00-000 | BOLT, RR CUSHION LEVER FR (12X6 ) | 1   |         |

FIG.550B



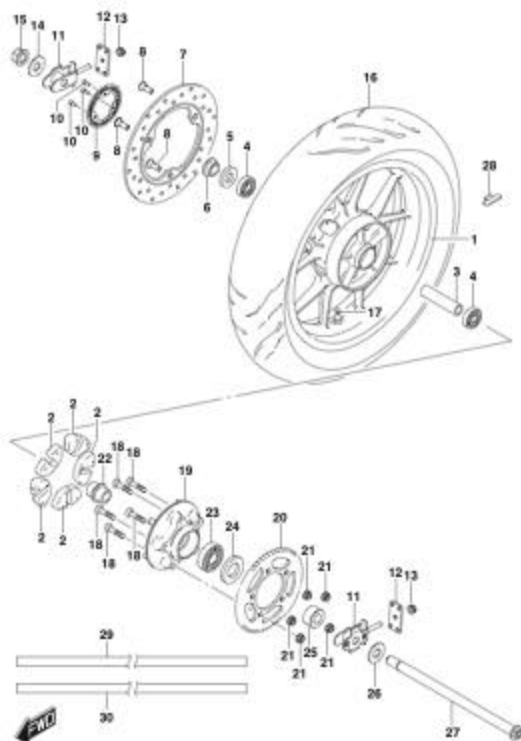
GSX250FRLM3\_P08\_550B  
REARWHEEL

FIG.550B (1-F-15) REAR WHEEL (GSX250FRLM)

| REF. NO. | PART NO.        | DESCRIPTION                      | QTY | REMARKS |
|----------|-----------------|----------------------------------|-----|---------|
| 1        | 64111-41K02-QC3 | WHEEL,REAR (17MCMXMT4.00,BLACK ) | 1   |         |
| 2        | 64651-20L00-000 | ABSORBER,REAR HUB SHOCK          | 5   |         |
| 3        | 64731-41K00-000 | SPACER,REAR WHEEL HUB BEARING    | 1   |         |
| 4        | 08123-6303B-000 | BEARING                          | 2   |         |
| 5        | 64841-41K00-000 | SEAL,REAR HUB BEARING            | 1   |         |
| 6        | 64741-41K00-000 | SPACER,REAR AXLE,R               | 1   |         |
| 7        | 69211-41K00-000 | DISC,REAR BRAKE                  | 1   |         |
| 8        | 59218-34J20-000 | BOLT,FRONT BRAKE DISC            | 3   |         |
| 9        | 54162-41K00-000 | RING,SPEED SENSOR FR (50T)       | 1   |         |
| 10       | 07130-0512A-000 | BOLT                             | 3   |         |
| 11       | 61410-41K00-000 | ADJUSTER,CHAIN                   | 2   |         |
| 12       | 61421-41K00-000 | PLATE,CHAIN ADJUSTER GUIDE       | 2   |         |
| 13       | 08319-3108A-000 | NUT                              | 2   |         |
| 14       | 61445-41K00-000 | WASHER,REAR AXLE,R               | 1   |         |
| 15       | 64721-41K00-000 | NUT,REAR AXLE                    | 1   |         |
| 16       | 65110-41K01-000 | TIRE,REAR (150/60 R17 MC 668)    | 1   |         |
| 17       | 43130-24A70-000 | VALVE ASSY,WHEEL RIM (TRM12)     | 1   |         |
| 18       | 64541-41K00-000 | BOLT,REAR SPROCKET               | 5   |         |
| 19       | 64611-01D10-000 | DRUM,REAR SPROCKET               | 1   |         |
| 20       | 64511-41K00-000 | SPROCKET,REAR (NT-80)            | 1   |         |
| 21       | 08319-3110A-000 | NUT                              | 5   |         |
| 22       | 64733-01D00-000 | RETAINER,RR SPROCKET DRUM        | 1   |         |
| 23       | 08133-6305B-000 | BEARING                          | 1   |         |
| 24       | 64831-41K00-000 | SEAL,REAR SPROCKET DRUM OIL      | 1   |         |
| 25       | 64751-41K00-000 | SPACER,REAR AXLE,L               | 1   |         |
| 26       | 61455-41K00-000 | WASHER,REAR AXLE,L               | 1   |         |
| 27       | 64711-41K00-000 | AXLE,REAR                        | 1   |         |
| 28-1     | 55411-41K00-000 | BALANCER,WHEEL NO.1 (10G)        | AR  |         |
| 28-2     | 55412-41K00-000 | BALANCER,WHEEL NO.2 (20G)        | AR  |         |
| 28-3     | 55413-41K00-000 | BALANCER,WHEEL NO.3 (30G)        | AR  |         |
| 29       | 68251-42K20-B7P | TAPE,WHEEL,R (GOLD,GRAY,BLACK)   | 1   |         |
| 30       | 68252-42K20-B7P | TAPE,WHEEL,L (GOLD,GRAY,BLACK)   | 1   |         |

GSX250FRLM3\_P08

FIG.550C



GSX250FRLM3\_P08\_550C  
REARWHEEL

FIG.550C (1-F-16) REAR WHEEL (GSX250FRLN)

| REF NO. | PART NO.        | DESCRIPTION                      | QTY | REMARKS |
|---------|-----------------|----------------------------------|-----|---------|
| 1       | 64111-41K02-QC3 | WHEEL,REAR (17MICKMT4.00,BLACK ) | 1   |         |
| 2       | 64651-20L00-000 | ABSORBER,REAR HUB SHOCK          | 5   |         |
| 3       | 64731-41K00-000 | SPACER,REAR WHEEL HUB BEARING    | 1   |         |
| 4       | 08123-6303B-000 | BEARING                          | 2   |         |
| 5       | 64841-41K00-000 | SEAL,REAR HUB BEARING            | 1   |         |
| 6       | 64741-41K00-000 | SPACER,REAR AXLE,R               | 1   |         |
| 7       | 69211-41K00-000 | DISC,REAR BRAKE                  | 1   |         |
| 8       | 59218-34J20-000 | BOLT,FRONT BRAKE DISC            | 3   |         |
| 9       | 54162-41K00-000 | RING,SPEED SENSOR FR (50T)       | 1   |         |
| 10      | 07130-0512A-000 | BOLT                             | 3   |         |
| 11      | 61410-41K00-000 | ADJUSTER,CHAIN                   | 2   |         |
| 12      | 61421-41K00-000 | PLATE,CHAIN ADJUSTER GUIDE       | 2   |         |
| 13      | 08319-3108A-000 | NUT                              | 2   |         |
| 14      | 61445-41K00-000 | WASHER,REAR AXLE,R               | 1   |         |
| 15      | 64721-41K00-000 | NUT,REAR AXLE                    | 1   |         |
| 16      | 65110-41K01-000 | TIRE,REAR (150/60 R17 MC 66B)    | 1   |         |
| 17      | 43130-24A70-000 | VALVE ASSY,WHEEL RIM (TRM12)     | 1   |         |
| 18      | 64541-41K00-000 | BOLT,REAR SPROCKET               | 5   |         |
| 19      | 64611-01D10-000 | DRUM,REAR SPROCKET               | 1   |         |
| 20      | 64511-41K00-000 | SPROCKET,REAR (NT-80)            | 1   |         |
| 21      | 08319-3110A-000 | NUT                              | 5   |         |
| 22      | 64733-01D00-000 | RETAINER,RR SPROCKET DRUM        | 1   |         |
| 23      | 08133-6305B-000 | BEARING                          | 1   |         |
| 24      | 64831-41K00-000 | SEAL,REAR SPROCKET DRUM OIL      | 1   |         |
| 25      | 64751-41K00-000 | SPACER,REAR AXLE,L               | 1   |         |
| 26      | 61455-41K00-000 | WASHER,REAR AXLE,L               | 1   |         |
| 27      | 64711-41K00-000 | AXLE,REAR                        | 1   |         |
| 28-1    | 55411-41K00-000 | BALANCER,WHEEL NO.1 (10G)        | AR  |         |
| 28-2    | 55412-41K00-000 | BALANCER,WHEEL NO.2 (20G)        | AR  |         |
| 28-3    | 55413-41K00-000 | BALANCER,WHEEL NO.3 (30G)        | AR  |         |
| 29      | 68251-42K20-G7Z | TAPE,WHEEL,R (YELLOW,BLACK)      | 1   |         |
| 30      | 68252-42K20-G7Z | TAPE,WHEEL,L (YELLOW,BLACK)      | 1   |         |

GSX250FRLM3\_P08

FIG.555A

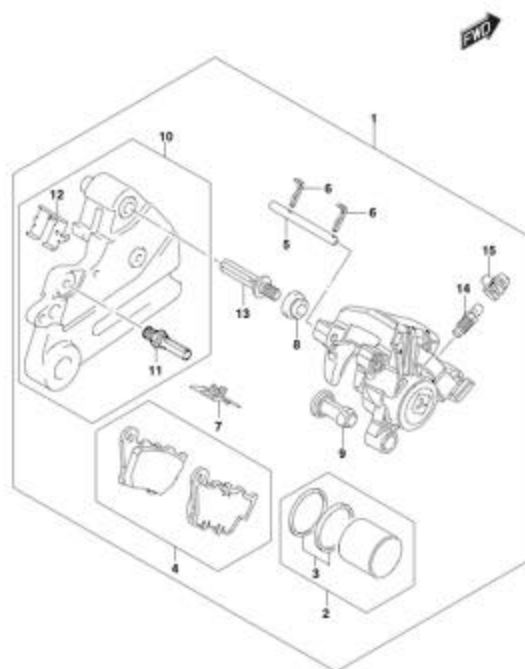
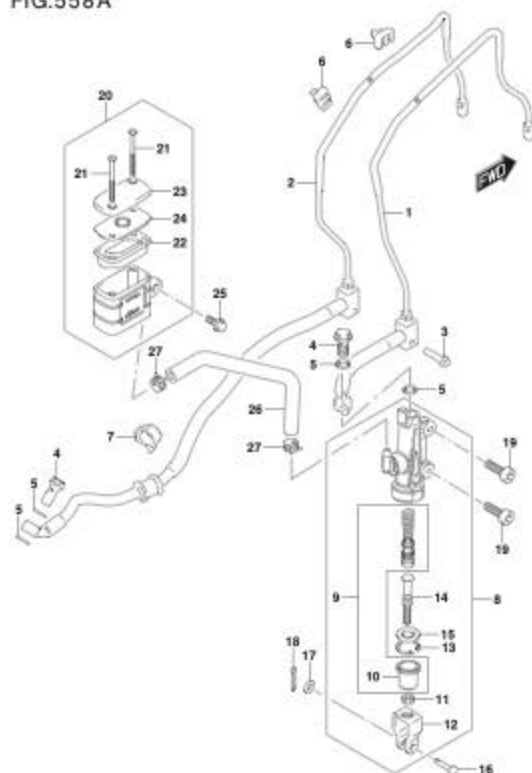


FIG.555A (1-G-2) REAR CALIPER

| REF NO. | PART NO.        | DESCRIPTION       | QTY | REMARKS |
|---------|-----------------|-------------------|-----|---------|
| 1       | 69100-41K00-000 | CALIPER ASSY,REAR | 1   |         |
| 2       | 69100-27870-000 | PISTON SET        | 1   |         |
| 3       | 69100-27860-000 | .SEAL SET         | 1   |         |
| 4       | 69100-27890-000 | PAD SET           | 1   |         |
| 5       | 69345-27K00-000 | PIN,PAD           | 1   |         |
| 6       | 69746-27K00-000 | CLIP              | 2   |         |
| 7       | 69115-27K00-000 | SPRING,PAD        | 1   |         |
| 8       | 59108-34J00-000 | DUST COVER        | 1   |         |
| 9       | 59109-34J00-000 | INSULATOR         | 1   |         |
| 10      | 69720-41K00-000 | BRACKET           | 1   |         |
| 11      | 59187-34J00-000 | .PIN              | 1   |         |
| 12      | 69116-27K00-000 | .RETAINER         | 1   |         |
| 13      | 69187-27K00-000 | PIN               | 1   |         |
| 14      | 59121-30H00-000 | .SCREW,BLEEDER    | 1   |         |
| 15      | 59122-30H00-000 | CAP,BLEEDER       | 1   |         |

FIG.558A



GSX250FLIM3\_P08\_558A  
REAR MASTER CYLINDER

FIG.558A (1-G-3) REAR MASTER CYLINDER

| REF. NO. | PART NO.        | DESCRIPTION                    | QTY | REMARKS |
|----------|-----------------|--------------------------------|-----|---------|
| 1        | 69200-41K00-000 | HOSE ASSY.RR BK MASTER TO UNIT | 1   |         |
| 2        | 69400-41K00-000 | HOSE ASSY UNIT TO RR BK CLPR   | 1   |         |
| 3        | 01547-0625A-000 | BOLT                           | 1   |         |
| 4        | 59492-30H40-000 | BOLT BRAKE FLUID (M10X1.25)    | 2   |         |
| 5-1      | 59502-30H00-000 | WASHER (BRAKE FLUID)           | 4   |         |
| 5-2      | 09161-10009-000 | WASHER (10X15X1.5)             | 4   |         |
| 6        | 09403-07410-000 | CLAMP                          | 2   |         |
| 7        | 09403-17311-000 | CLAMP                          | 1   |         |
| 8        | 69600-41K00-000 | CYLINDER ASSY REAR MASTER      | 1   |         |
| 9        | 69600-41810-000 | PISTON/CUP SET                 | 1   |         |
| 10       | 69666-27K00-000 | BOOT                           | 1   |         |
| 11       | 69692-41K00-000 | YOK                            | 1   |         |
| 12       | 69693-27K00-000 | NUT                            | 1   |         |
| 13       | 69665-27K00-000 | CIRCLIP                        | 1   |         |
| 14       | 69671-41K00-000 | ROD,PUSH                       | 1   |         |
| 15       | 69672-27K00-000 | GUIDE,ROD                      | 1   |         |
| 16       | 09200-06037-000 | PIN (5X17.7)                   | 1   |         |
| 17       | 08322-0106A-000 | WASHER                         | 1   |         |
| 18       | 04111-2015A-000 | PIN                            | 1   |         |
| 19       | 07130-0620A-000 | BOLT                           | 2   |         |
| 20       | 69740-27K00-000 | TANK ASSY.RR RESERVOIR         | 1   |         |
| 21       | 69689-27K00-000 | SCREW                          | 2   |         |
| 22       | 69667-27K00-000 | DIAPHRAGM                      | 1   |         |
| 23       | 69668-27K00-000 | CAP                            | 1   |         |
| 24       | 69668-27K00-000 | PLATE,DIAPHRAGM                | 1   |         |
| 25       | 01550-0612A-000 | BOLT                           | 1   |         |
| 26       | 69731-41K00-000 | HOSE,RR RESERVOIR TANK         | 1   |         |
| 27       | 59735-27K00-000 | CLIP                           | 2   |         |

GSX250FLIM3\_P08