



Way of Life!

SUZUKI PARTS CATALOGUE

GSX250RLMM3

GSXER 250

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GSX250RLM3.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length		
LH	: Left hand side		
RH	: Right hand side		
—100045	: Up to F. NO. A100-100045		
100046—	: From F. NO. A100-100046		
12 x 34 x 5.5	: Figures in the description column		
	: show the dimensions of parts		
ID OD T(or W, L)			

—12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

—12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

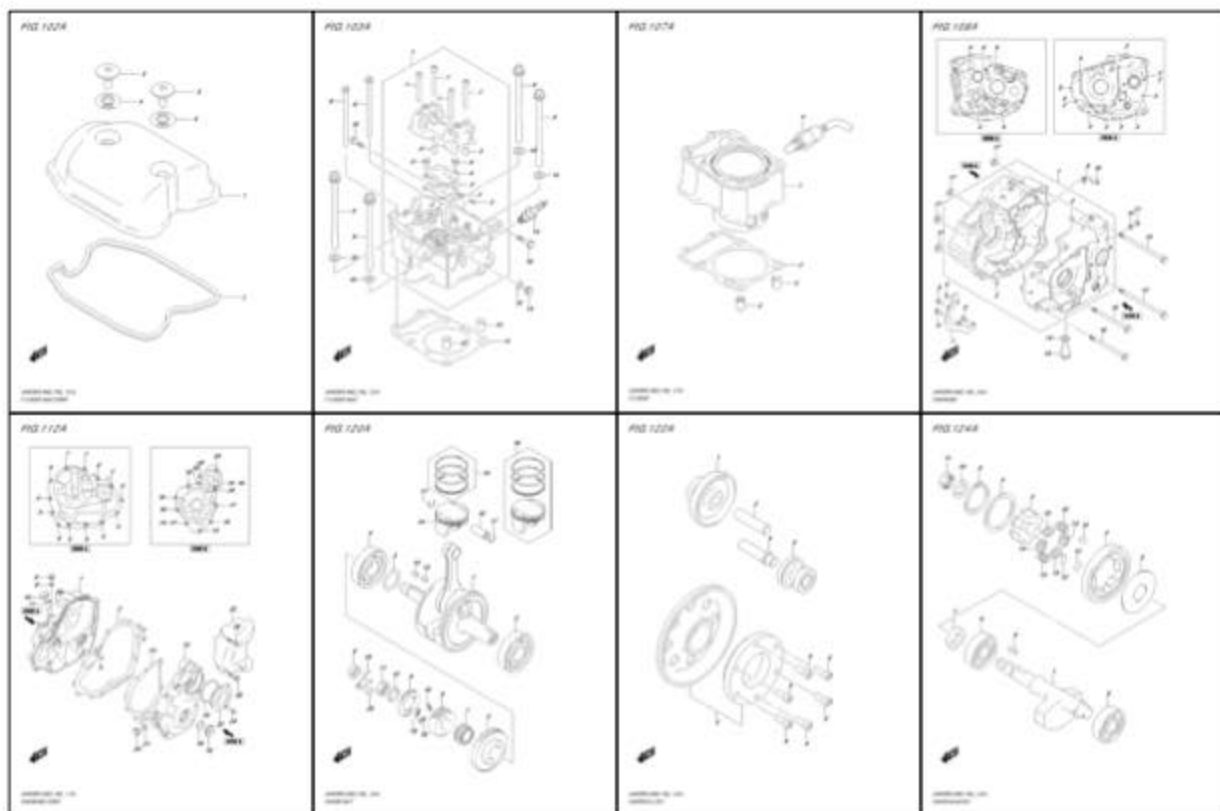
5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

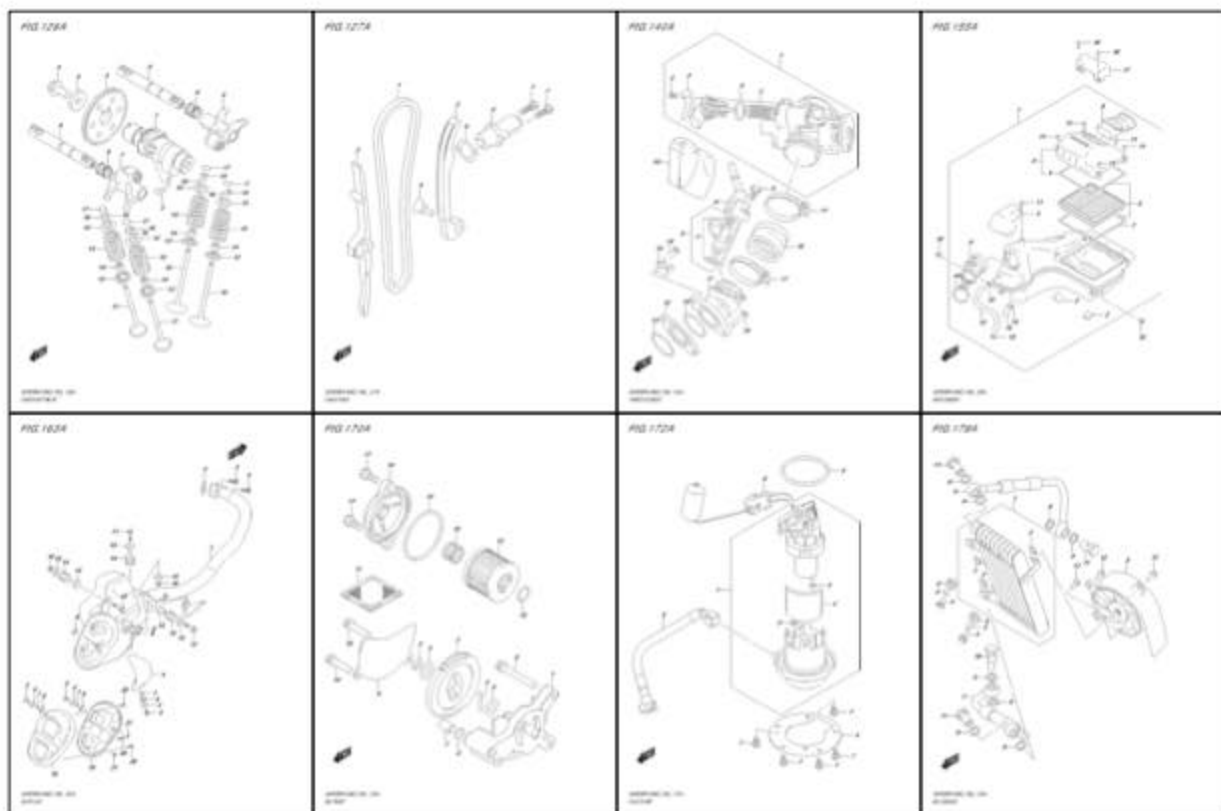
6. SPECIFICATION CODE

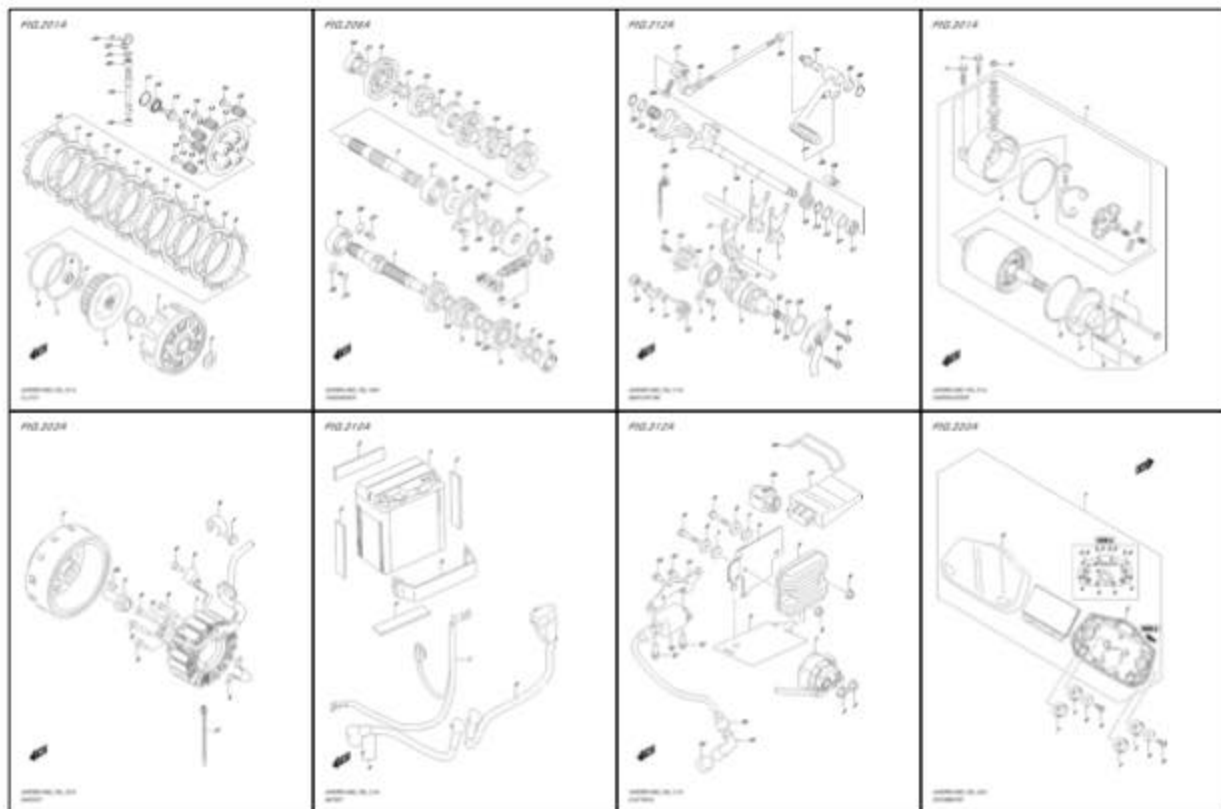
This catalogue contains the parts for the model designed for the following spec. :
spec. code : P06.

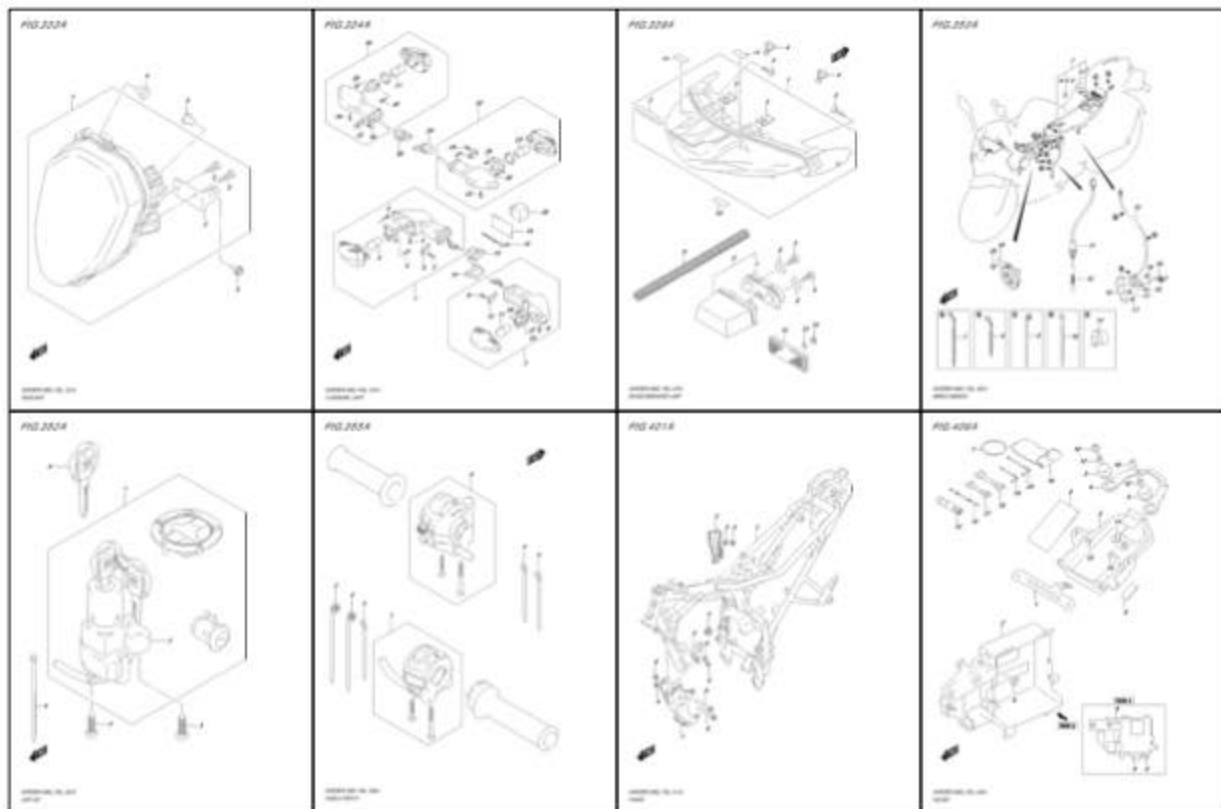
7. SERIAL FRAME NUMBER

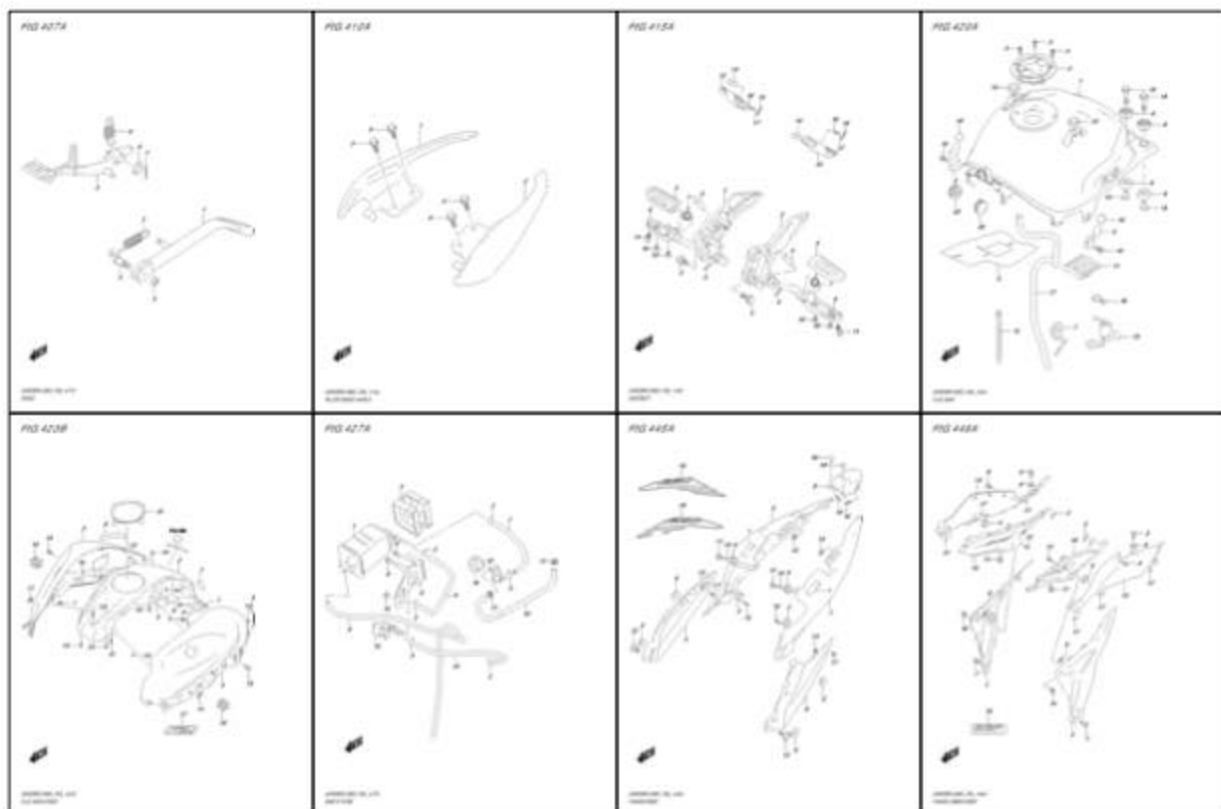
GSX250RLM3 :

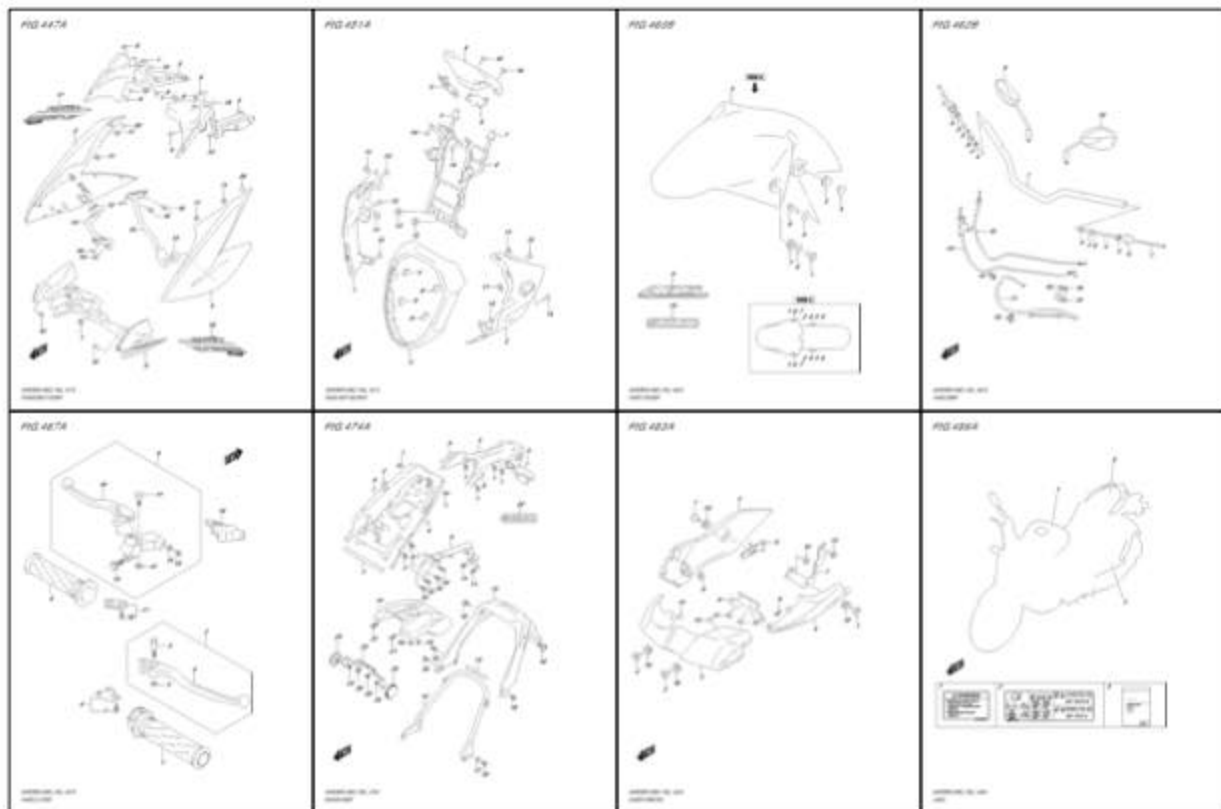




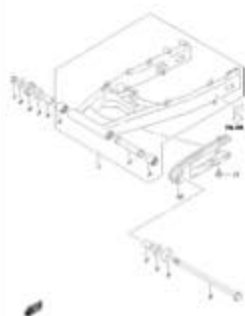








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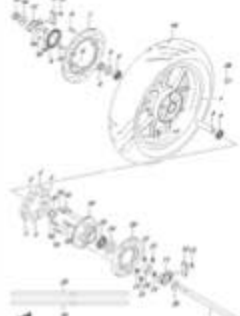
EXPLODED VIEW OF THE
FUEL SYSTEM

P02.5424



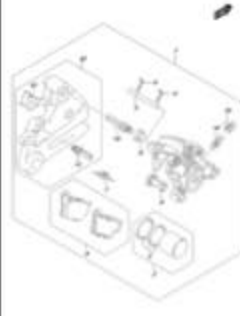
EXPLODED VIEW OF THE
FUEL SYSTEM

P02.5504



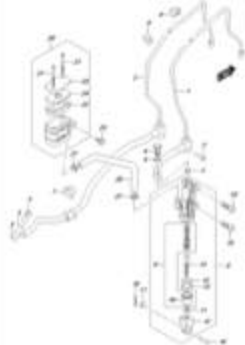
EXPLODED VIEW OF THE
FUEL SYSTEM

P02.5504



EXPLODED VIEW OF THE
FUEL SYSTEM

P02.5504



EXPLODED VIEW OF THE
FUEL SYSTEM

FIG.102A

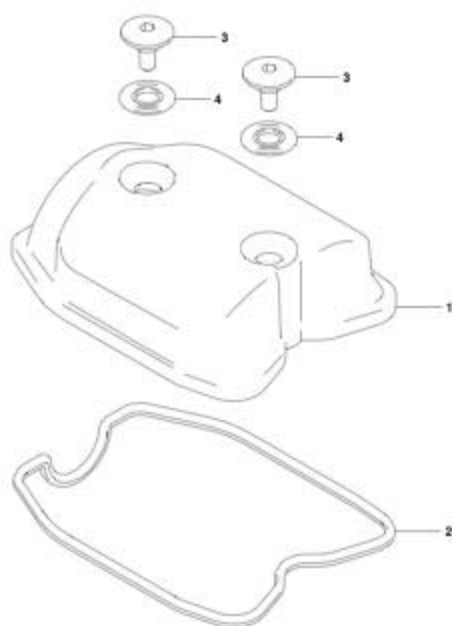


FIG.102A (1-B-2) CYLINDER HEAD COVER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11171-41K00-000	COVER,CYLINDER HEAD	1	
2	11173-41K00-000	GASKET,CYL HEAD COVER	1	
3	09106-07027-000	BOLT (L6.5)	2	
4-1	11191-27E00-000	WASHER,CYL HEAD COVER (10.6X25.5X1.6)	2	UCHIYAMA
4-2	11191-27E70-000	WASHER (10.6X25.5X1.6)	2	NOK
4-3	11191-27EB0-000	WASHER (10.6X25.5X1.6)	2	ROOP POLYMERS LTD

FIG.103A

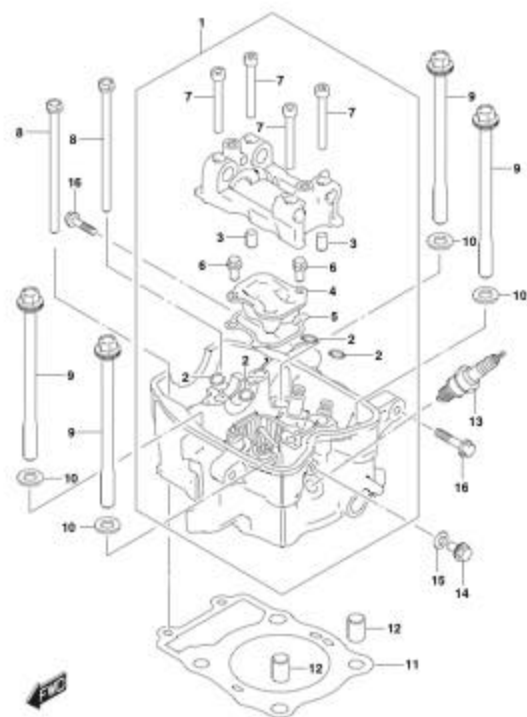


FIG.103A (1-B-3) CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11100-41K00-000	HEAD ASSY,CYLINDER	1	
2	09381-10004-000	RING SNAP (10X85)	4	
3	09206-06006-000	PIN (5.3X8X12)	2	
4	11181-41K00-000	LID,OIL JACKET	1	
5	11182-41K00-000	GASKET,OIL JACKET LID	1	
6	01547-0612A-000	BOLT	2	
7	07130-0650A-000	BOLT	4	
8	09103-06545-000	BOLT (EX115)	2	
9	09103-10470-000	BOLT (10X145)	4	
10	09160-10164-000	WASHER (10.5X19X2)	4	
11	11141-41K00-000	GASKET,CYLINDER HEAD	1	
12	04211-13189-000	PIN (10.4X13X18)	2	
13	09482-00646-000	PLUG,SPARK (MRME-9)	1	NGK
14	01550-0612A-000	BOLT	1	
15	09168-06018-000	GASKET (8.2X13X1.2)	1	
16	01550-0820B-000	BOLT	2	

FIG.107A

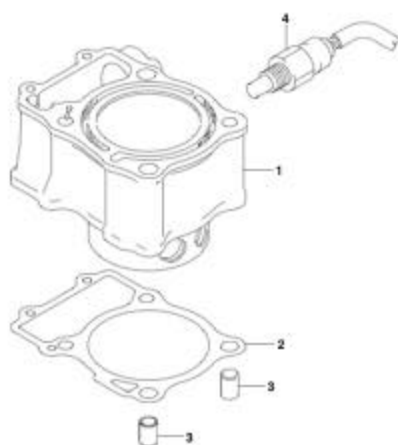


FIG.107A (1-B-4) CYLINDER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11210-41K00-0F0	CYLINDER	1	
2	11241-41K00-000	GASKET,CYLINDER	1	
3	04211-13189-000	PIN (10.4X13X10)	2	
4	13640-41K00-000	SENSOR,ENGINE TEMP	1	



FIG.112A

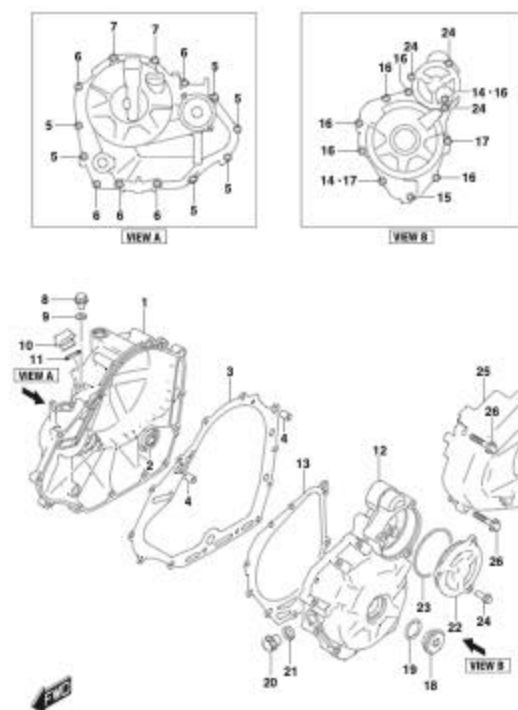


FIG.112A (1-B-6) CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11340-41K00-000	COVER,CLUTCH	1	
2	11971-45010-000	LENS,OIL LEVEL CHECK	1	
3	11482-41K00-000	GASKET,CLUTCH COVER	1	
4	04211-09149-000	PIN (8.5X18X2.3)	2	
5	01547-0625A-000	BOLT	6	
6	01547-0635A-000	BOLT	5	
7	01547-0645A-000	BOLT	2	
8	01550-0612B-000	BOLT	1	
9	09168-08015-000	GASKET (8.2X14X1.6)	1	
10	11971-30H00-000	PLUG,OIL FILLER	1	
11	09280-17003-000	O-RING (D:3.1,I:D:16.8)	1	
12	11351-41K00-000	COVER,MAGNETO	1	
13	11483-41K00-000	GASKET,MAGNETO COVER	1	
14	04211-09149-000	PIN (8.5X18X2.3)	2	
15	01547-0625A-000	BOLT	1	
16	01547-0635A-000	BOLT	6	
17	01547-0645A-000	BOLT	2	
18	09259-26035-000	PLUG	1	
19	09280-22006-000	O-RING (D:3.1,I:D:22.7)	1	
20	09247-14054-000	PLUG (14X12)	1	
21	09168-14002-000	GASKET (13.8X18.8X4.8)	1	
22	11352-41K00-000	COVER,STARTER IDLE GEAR	1	
23	11353-41K00-000	O-RING,STARTER GEAR COVER	1	
24	01547-0616A-000	BOLT	3	
25	11360-41K00-000	COVER,ENG SPROCKET	1	
26	01547-0625A-000	BOLT	2	

FIG.120A

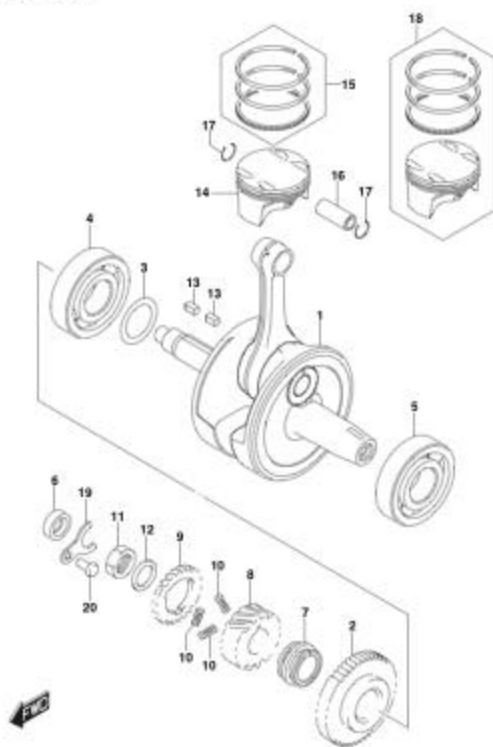
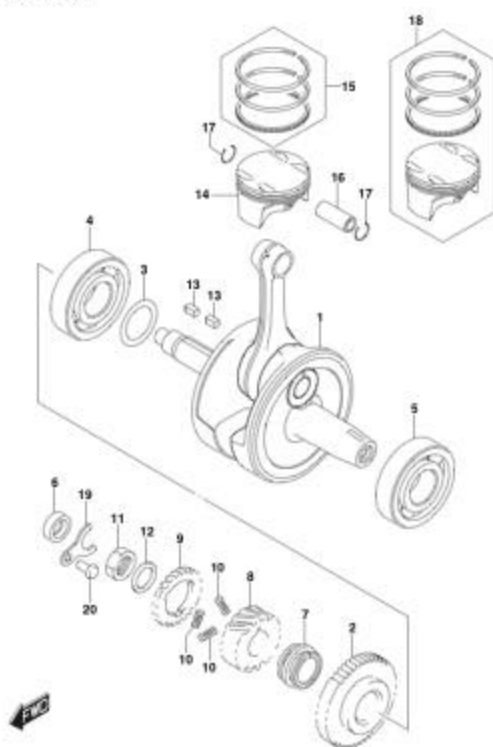


FIG.120A (1-B-7) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12200-41K00-000	CRANKSHAFT ASSY	1	
2	12651-41K00-000	GEAR, CRANK BALANCER DRIVE (NT: 40)	1	
3-1	09181-26187-000	SHIM (T:0.5)	1	
3-2	09181-26021-000	SHIM (T:0.65)	1	
3-3	09181-26188-000	SHIM (T:0.7)	1	
3-4	09181-26189-000	SHIM (T:0.75)	1	
3-5	09181-26190-000	SHIM (T:0.8)	1	
3-6	09181-26191-000	SHIM (T:0.85)	1	
3-7	09181-26192-000	SHIM (T:0.90)	1	
3-8	09181-26193-000	SHIM (T:0.95)	1	
3-9	09181-26194-000	SHIM (T:1.00)	1	
3-10	09181-26197-000	SHIM (T:1.05)	1	
3-11	09181-26200-000	SHIM (T:1.10)	1	
3-12	09181-26202-000	SHIM (T:1.15)	1	
3-13	09181-26204-000	SHIM (T:1.20)	1	
3-14	09181-26207-000	SHIM (T:1.25)	1	
3-15	09181-26209-000	SHIM (T:1.30)	1	
4	09262-26060-000	BEARING (26X68X16)	1	
5	09262-26061-000	BEARING (26X68X16)	1	
6	09262-12013-000	SEAL OIL (12X21X7)	1	
7	12731-41K00-000	SPROCKET, CAM CHAIN DRIVE (NT: 7)	1	
8	21111-41KA0-000	GEAR, PRIMARY DRIVE (NT: 23)	1	
9	21112-41KA0-000	GEAR, PRIMARY DRIVE SCISSORS (NT: 23)	1	
10	21114-41K00-000	SPRING, PRI DRIVE GEAR	3	
11	09140-18004-000	NUT (M18)	1	
12	09160-18044-000	WASHER (18X32X2)	1	
13	09421-05011-000	KEY	2	
14	12111-41K10-0F0	PISTON	1	
15	12140-41K00-000	RING SET, PISTON	1	
16	12151-41K00-000	PIN, PISTON	1	
17	09381-17005-000	CIRCLIP (OD: 19.8)	2	
18	12100-41K10-050	PISTON SET (DS: 0.5)	1	OPT

FIG.120A



GSX250RLMM3_P08_120A
CRANKSHAFT

FIG.120A (1-B-8) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
19	12541-41K10-000	RETAINER,CRANKSHAFT OIL SEAL,R	1	
20	01547-0612A-000	BOLT	1	

GSX250RLMM3_P08

FIG.122A

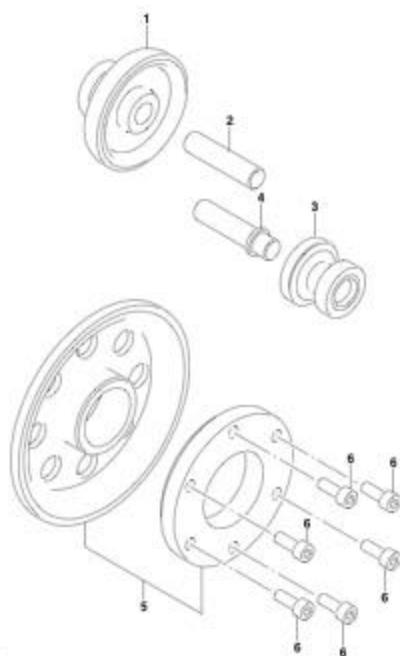


FIG.122A (1-B-9) STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12611-41K00-000	GEAR,STARTER IDLE NO.1 (NT:13/85)	1	
2	09202-12003-000	PIN (12X50.5)	1	
3	12612-41K00-000	GEAR,STARTER IDLE NO.2 (NT:12/16)	1	
4	12616-41K00-000	SHAFT,STARTER IDLE GEAR NO.2	1	
5	12600-41870-000	CLUTCH SET,STARTER (NT:61)	1	
6	07130-0616A-000	BOLT (EX16)	6	

FIG.124A

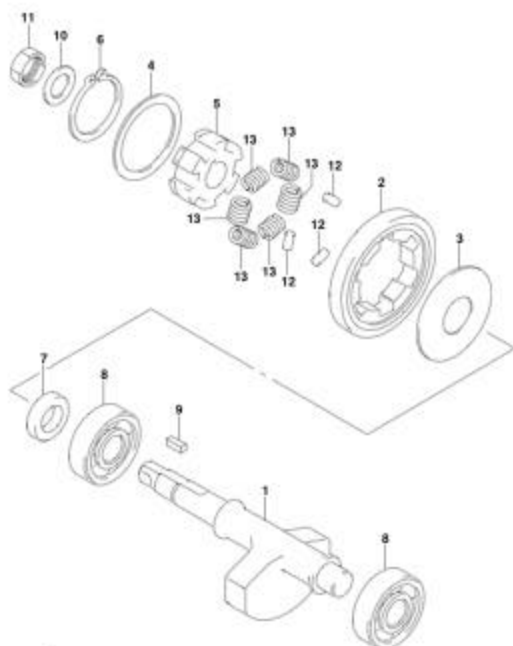


FIG.124A (1-B-10) CRANK BALANCER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12651-41K00-000	BALANCER,CRANK	1	
2	12666-41K00-000	GEAR,CRK BAL DRIVEN (NT-44)	1	
3	12662-41K00-000	WASHER,CRK BAL DRIVEN GR NO.1	1	
4	12662-41K10-000	WASHER,CRK BAL DRIVEN GR NO.2	1	
5	12669-41K00-000	RACE,CRK BAL DRIVEN GEAR INNER	1	
6	08331-31409-000	CIRCLIP	1	
7	12668-34J00-000	SPACER,DRIVEN GEAR (NT-19)	1	
8	09262-15060-000	BEARING (15X42X13)	2	
9	09421-05011-000	KEY	1	
10	08211-14242-000	WASHER (NT-24)	1	
11	09140-14022-000	NUT (NT-24)	1	
12	09202-04017-000	PIN (4.5X9.5)	3	
13	12663-41K00-000	SPRING,CRANK BAL DRIVEN GEAR	6	



FIG.126A

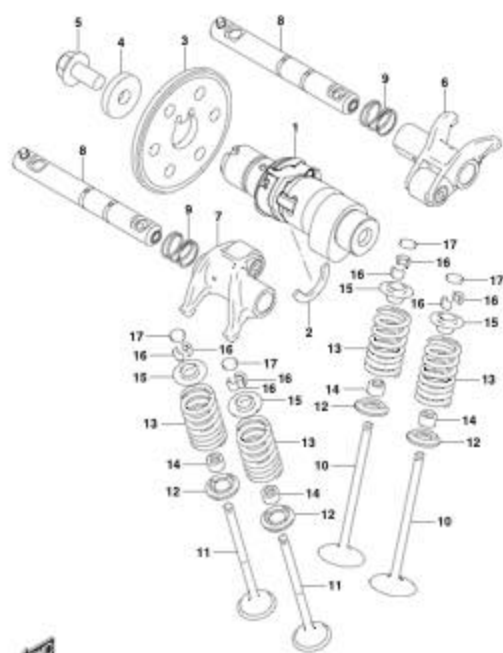


FIG.126A (1-B-11) CAMSHAFT/VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12710-41K00-000	CAMSHAFT ASSY	1	
2	09390-22002-000	C-RING	1	
3	12741-41K00-000	SPROCKET, CAMSHAFT (NT.34)	1	
4	09160-08176-000	WASHER (8X23X4)	1	
5	12742-41K00-000	BOLT, SPROCKET	1	
6	12841-41K00-000	ARM, VALVE ROCKER INTAKE	1	
7	12851-41K00-000	ARM, VALVE ROCKER EXHAUST	1	
8	12860-41K00-000	SHAFT, VALVE ROCKER ARM	2	
9	12867-41K00-000	SPRING, VALVE ROCKER ARM	2	
10	12911-41K00-000	VALVE, INTAKE	2	
11	12912-41K00-000	VALVE, EXHAUST	2	
12	12933-09G00-000	SEAT, VALVE SPRING	4	
13	12921-41K00-000	SPRING, VALVE	4	
14	09289-05019-000	SEAL, OIL (4X10X8)	4	
15	12931-41K00-000	RETAINER, VALVE SPRING	4	
16	12932-09G10-000	COTTER VALVE (NT.23)	8	
17-1	12892-35G00-150	SHIM, TAPPET (T:1.52)	4	
17-2	12892-35G00-152	SHIM, TAPPET (T:1.52)	4	
17-3	12892-35G00-155	SHIM, TAPPET (T:1.55)	4	
17-4	12892-35G00-158	SHIM, TAPPET (T:1.58)	4	
17-5	12892-35G00-160	SHIM, TAPPET (T:1.60)	4	
17-6	12892-35G00-162	SHIM, TAPPET (T:1.62)	4	
17-7	12892-35G00-165	SHIM, TAPPET (T:1.65)	4	
17-8	12892-35G00-168	SHIM, TAPPET (T:1.68)	4	
17-9	12892-35G00-170	SHIM, TAPPET (T:1.70)	4	
17-10	12892-35G00-172	SHIM, TAPPET (T:1.72)	4	
17-11	12892-35G00-175	SHIM, TAPPET (T:1.75)	4	
17-12	12892-35G00-178	SHIM, TAPPET (T:1.78)	4	
17-13	12892-35G00-180	SHIM, TAPPET (T:1.80)	4	
17-14	12892-35G00-182	SHIM, TAPPET (T:1.82)	4	
17-15	12892-35G00-185	SHIM, TAPPET (T:1.85)	4	
17-16	12892-35G00-188	SHIM, TAPPET (T:1.88)	4	
17-17	12892-35G00-190	SHIM, TAPPET (T:1.90)	4	
17-18	12892-35G00-192	SHIM, TAPPET (T:1.92)	4	
17-19	12892-35G00-195	SHIM, TAPPET (T:1.95)	4	

FIG.126A

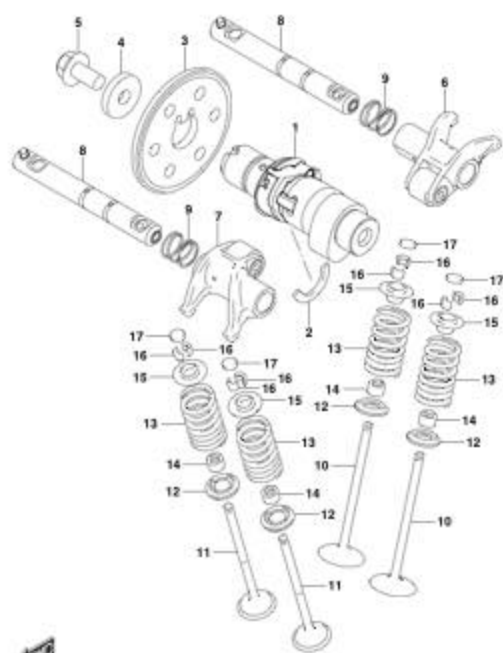


FIG.126A (1-B-12) CAMSHAFT/VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
17-20	12892-35G00-198	SHIM,TAPPET (T:1.88)	4	
17-21	12892-35G00-200	SHIM,TAPPET (T:2.00)	4	
17-22	12892-35G00-202	SHIM,TAPPET (T:2.02)	4	
17-23	12892-35G00-205	SHIM,TAPPET (T:2.05)	4	
17-24	12892-35G00-208	SHIM,TAPPET (T:2.08)	4	
17-25	12892-35G00-210	SHIM,TAPPET (T:2.10)	4	
17-26	12892-35G00-212	SHIM,TAPPET (T:2.12)	4	
17-27	12892-35G00-215	SHIM,TAPPET (T:2.15)	4	
17-28	12892-35G00-218	SHIM,TAPPET (T:2.18)	4	
17-29	12892-35G00-220	SHIM,TAPPET (T:2.20)	4	
17-30	12892-35G00-222	SHIM,TAPPET (T:2.22)	4	
17-31	12892-35G00-225	SHIM,TAPPET (T:2.25)	4	
17-32	12892-35G00-228	SHIM,TAPPET (T:2.28)	4	
17-33	12892-41C00-230	SHIM,TAPPET (T:2.30)	4	
17-34	12892-41C00-232	SHIM,TAPPET (T:2.32)	4	
17-35	12892-41C00-235	SHIM,TAPPET (T:2.35)	4	
17-36	12892-41C00-238	SHIM,TAPPET (T:2.38)	4	
17-37	12892-41C00-240	SHIM,TAPPET (T:2.40)	4	
17-38	12892-41C00-242	SHIM,TAPPET (T:2.42)	4	
17-39	12892-41C00-245	SHIM,TAPPET (T:2.45)	4	
17-40	12892-41C00-248	SHIM,TAPPET (T:2.48)	4	
17-41	12892-41C00-250	SHIM,TAPPET (T:2.50)	4	
17-42	12892-41C00-252	SHIM,TAPPET (T:2.52)	4	
17-43	12892-41C00-255	SHIM,TAPPET (T:2.55)	4	
17-44	12892-41C00-258	SHIM,TAPPET (T:2.58)	4	
17-45	12892-41C00-260	SHIM,TAPPET (T:2.60)	4	
17-46	12892-41C00-262	SHIM,TAPPET (T:2.62)	4	
17-47	12892-41C00-265	SHIM,TAPPET (T:2.65)	4	
17-48	12892-41C00-268	SHIM,TAPPET (T:2.68)	4	
17-49	12892-41C00-270	SHIM,TAPPET (T:2.70)	4	
17-50	12892-41C00-272	SHIM,TAPPET (T:2.72)	4	
17-51	12892-41C00-275	SHIM,TAPPET (T:2.75)	4	
17-52	12892-41C00-278	SHIM,TAPPET (T:2.78)	4	
17-53	12892-41C00-280	SHIM,TAPPET (T:2.80)	4	
17-54	12892-41C00-282	SHIM,TAPPET (T:2.82)	4	

FIG.126A

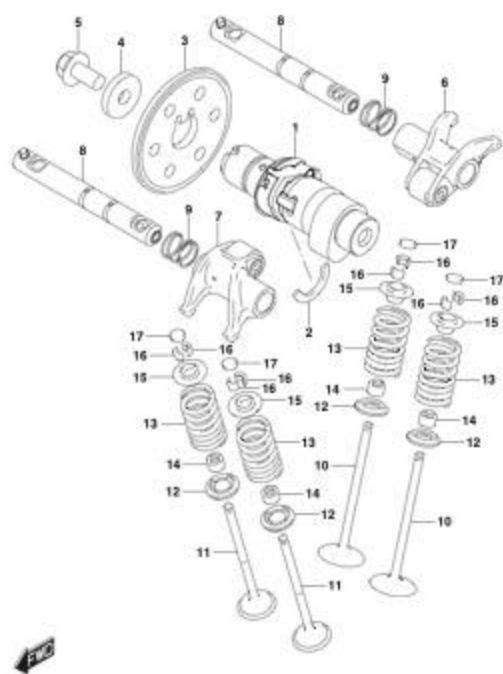


FIG.126A (1-B-13) CAMSHAFT/VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
17-55	12892-41C00-285	SHIM,TAPPET (T.2.85)	4	
17-56	12892-41C00-288	SHIM,TAPPET (T.2.88)	4	
17-57	12892-41C00-290	SHIM,TAPPET (T.2.90)	4	
17-58	12892-41C00-292	SHIM,TAPPET (T.2.92)	4	
17-59	12892-41C00-295	SHIM,TAPPET (T.2.95)	4	
17-60	12892-41C00-298	SHIM,TAPPET (T.2.98)	4	
17-61	12892-41C00-300	SHIM,TAPPET (T.3.00)	4	
18	12800-35820-000	SHIM SET,TAPPET (SPCS. EACH)	1	OPT,NOT ILLUSTRATED
19	99000-89471-000	CASE,TAPPET SHIM	1	OPT,NOT ILLUSTRATED

FIG.127A

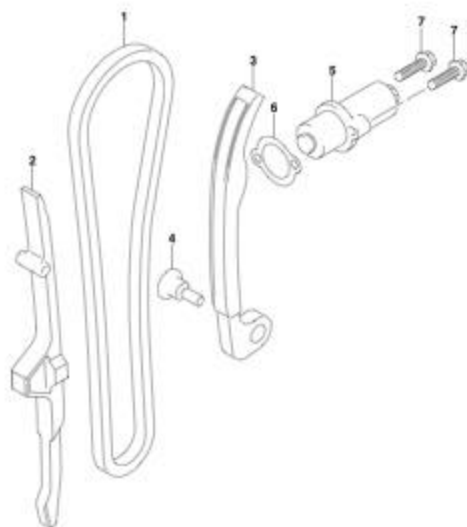
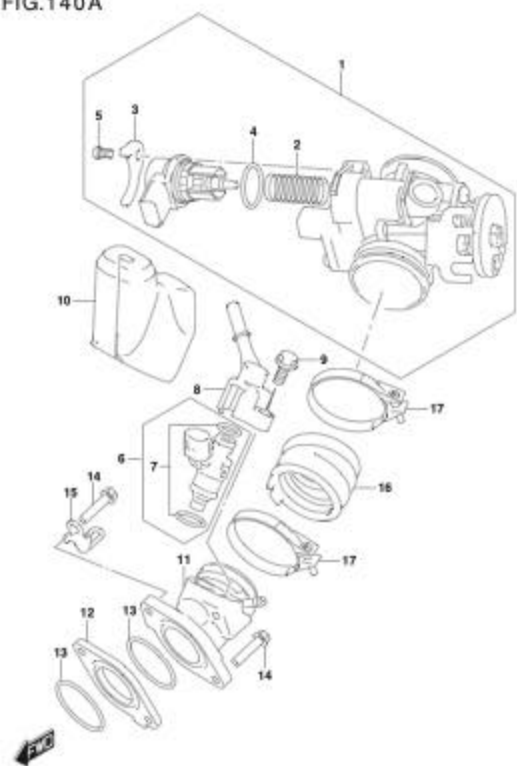


FIG.127A (1-B-14) CAM CHAIN

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12760-41K00-000	CHAIN,CAMSHAFT DRIVE	1	
2	12771-41K00-000	GUIDE,CAM CHAIN	1	
3	12811-41K00-000	TENSIONER,CAM CHAIN	1	
4-1	12812-41K00-000	BOLT,CAM CHAIN TENSIONER	1	
4-2	12812-35C00-000	BOLT,CAM CHAIN TENSIONER	1	
5	12830-41K00-000	ADJUSTER ASSY,TENSIONER	1	
6	12837-24A30-000	GASKET,TENSIONER ADJUSTER	1	
7	01547-0625B-000	BOLT	2	



FIG.140A



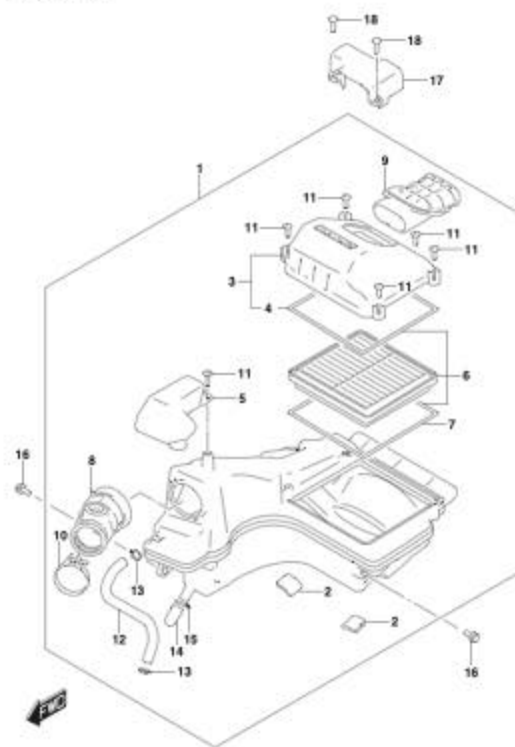
GSX250FLH03_P00_140A
THROTTLE BODY

FIG.140A (1-B-15) THROTTLE BODY

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	13400-41K00-000	BODY ASSY, THROTTLE	1	
2	13417-09JAO-000	SPRING	1	
3	13421-42J00-000	PLATE	1	
4	13438-09JAO-000	O-RING	1	
5	13602-06126-000	SCREW	1	
6	15710-41K00-000	INJECTOR ASSY FUEL	1	
7	15720-41810-000	O-RING & GROMMET SET	1	
8	15830-41K00-000	JOINT, FUEL HOSE	1	
9	01547-0620A-000	BOLT	1	
10	15719-41K00-000	COVER, FUEL INJECTOR	1	
11	13110-41K00-000	PIPE, INTAKE NO.1	1	
12	13128-41K00-000	INSULATOR, INTAKE PIPE	1	
13	06280-40021-000	O-RING (D:24, I:39.7)	2	
14	01547-0625A-000	BOLT	2	
15	18570-41K00-000	GUIDE LEAD WIRE	1	
16	13121-41K00-000	PIPE, INTAKE NO.2	1	
17	13170-41K00-000	CLAMP, INTAKE PIPE	2	

GSX250FLH03_P00

FIG.155A



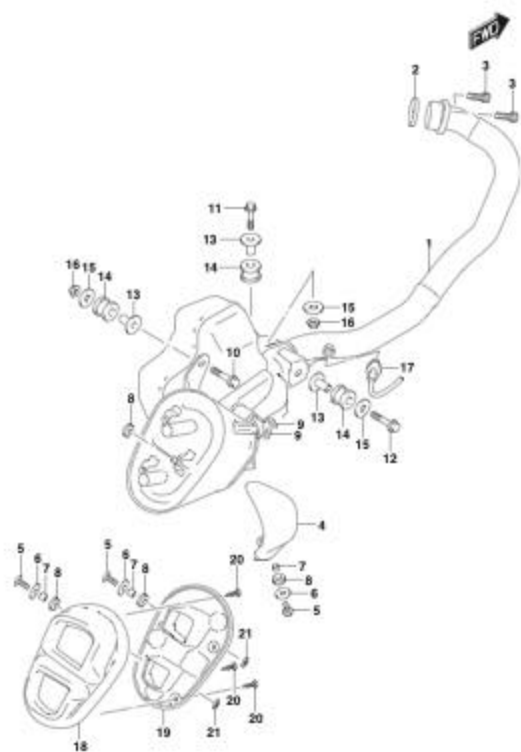
GSX250FLH03_P00_155A
AIR CLEANER

FIG.155A (1-B-16) AIR CLEANER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	13700-41K00-000	CLEANER ASSY AIR	1	
2	13725-41K00-000	CUSHION/CASE	2	
3	13740-41K00-000	CAP,AIR CLEANER	1	
4	13746-41K00-000	GASKET	1	
5	13761-41K00-000	RESONATOR	1	
6	13700-41B10-000	AIR FILTER KIT	1	
7	13746-41K00-000	GASKET	1	
8	13881-41K00-000	TUBE,OUTLET	1	
9	13891-41K00-000	TUBE,INLET	1	
10	13826-41K00-000	CLAMP	1	
11	03541-0520A-000	SCREW	6	
12	13853-41K00-000	TUBE,BREATHER	1	
13	09401-12416-000	CLIP	2	
14	13859-41B10-000	PLUG	1	
15	09401-14101-000	CLIP (D:14.5)	1	
16	01580-0616A-000	BOLT	2	
17	13842-41K00-000	COVER,AIR CLNR INTAKE	1	
18	03541-0520A-000	SCREW	2	

GSX250FLH03_P00

FIG.163A



GSX250R_LH03_P00_163A
MUFFLER

FIG.163A (1-C-2) MUFFLER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	14310-41K01-000	BODY MUFFLER	1	
2	14181-14D10-000	GASKET, EXHAUST PIPE (WA)	1	
3	07130-0625A-000	BOLT	2	
4	14780-41K00-000	COVER, MUFFLER	1	
5	09139-06196-000	SCREW (1X16)	3	
6	09160-06503-000	WASHER (16.5X22X1.8)	3	
7	09180-06256-000	SPACER (16.5X30X5.7)	3	
8	09320-08504-000	CUSHION (18.4X18X5)	4	
9	14795-10FA0-000	GROMMET	2	
10	01550-0845B-000	BOLT	1	
11	01550-0845B-000	BOLT	1	
12	09103-08558-000	BOLT (1X40)	1	
13	09180-10164-000	SPACER (10.5X30X25.3)	3	
14	09320-14027-000	CUSHION (14X30X24)	3	
15	09160-08174-000	WASHER (18.5X30X1.8)	3	
16	08319-3108A-000	NUT	2	
17	18213-41K01-000	SENSOR, OXYGEN	1	
18	14791-41K00-000	COVER, MUF RR NO.1	1	
19	14792-41K00-000	COVER, MUF RR NO.2	1	
20	03241-0412B-000	SCREW	3	
21	09148-05083-000	NUT	2	

GSX250R_LH03_P00

FIG.170A

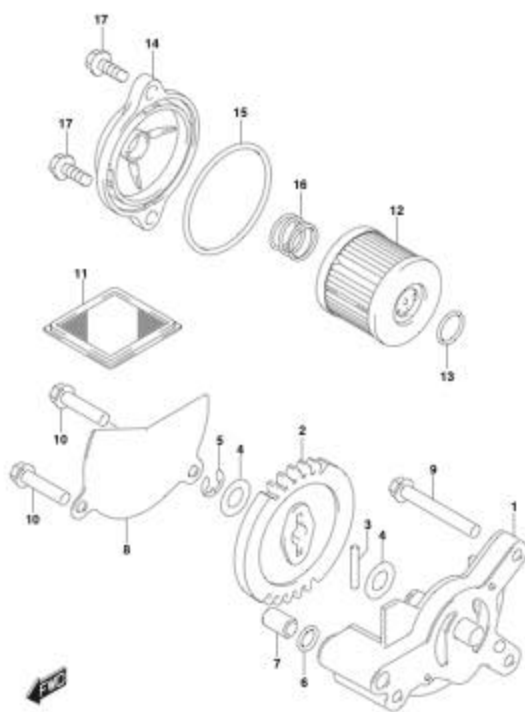
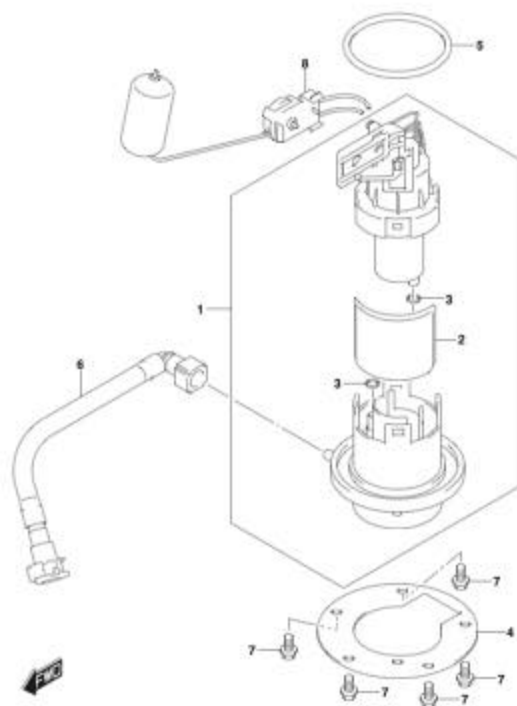


FIG.170A (1-C-3) OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16400-41K00-000	PUMP ASSY,ENGINE OIL	1	
2	16331-41K11-000	GEAR,OIL PUMP DRIVEN (NT.35)	1	
3	16421-41K00-000	PIN,OIL PUMP DRIVEN GEAR (4X28.5)	1	
4	09181-10156-000	SHIM (10X18X0.5)	2	
5	08331-31109-000	CIRCLIP	1	
6	09280-09013-000	O-RING (D:1.9, D:8.6)	1	
7	04211-09149-000	PIN (8.5X18X2.3)	1	
8	16413-41K00-000	COVER,OIL PUMP	1	
9	01547-0625A-000	BOLT	1	
10	01547-0645A-000	BOLT	2	
11	16520-09440-000	STRAINER,ENGINE OIL	1	
12	16510-33G10-000	FILTER,ENGINE OIL	1	
13	09280-13010-000	O-RING (D:1.9, D:12.5)	1	
14	16512-23J20-000	CAP,OIL FILTER	1	
15	09280-54001-000	O-RING (D:2.4, D:52.6)	1	
16	16519-09J10-000	SPRING,OIL FILTER	1	
17	01547-0620A-000	BOLT	2	

FIG.172A



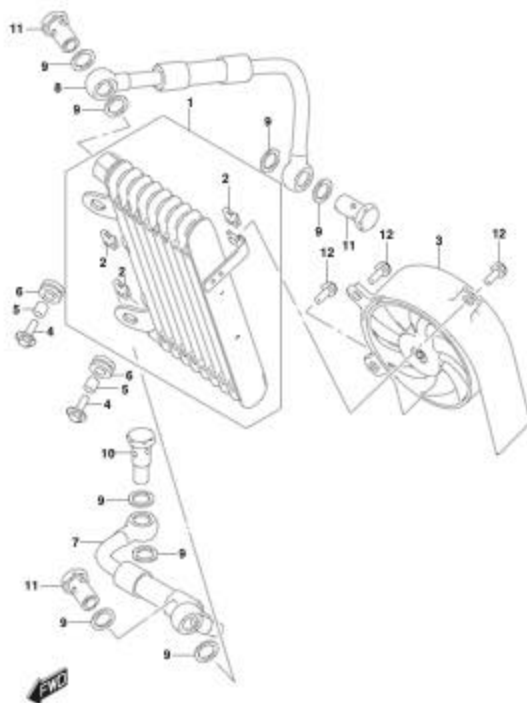
GSX250R(L)M03_P08_172A
FUEL PUMP

FIG.172A (1-C-4) FUEL PUMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	15100-41K00-000	PUMP ASSY FUEL	1	
2	15420-34JB0-000	FILTER	1	
3	15424-09JB0-000	O-RING	2	
4	15121-34JB1-000	PLATE FUEL PUMP	1	
5	15201-34JB0-000	O-RING FUEL PUMP	1	
6	15810-41K00-000	HOSE FUEL	1	
7	01547-0612A-000	BOLT	5	
8	34810-34J10-000	GAUGE ASSY FUEL LEVEL SENDER	1	

GSX250R(L)M03_P08

FIG.178A



GSX250FLH03_P03_178A
OIL COOLER

FIG.178A (1-C-5) OIL COOLER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16900-41K00-000	COOLER ASSY,OIL	1	
2	17902-41K00-000	NUT	3	
3	16900-41K00-000	FAN ASSY,OIL COOLER	1	
4	09116-06111-000	BOLT (RX20)	2	
5	09180-06310-000	SPACER (8.5X10X10)	2	
6	09320-10015-000	CUSHION (10X20X15)	2	
7	16460-41K00-000	HOSE,OIL COOLER INLET	1	
8	16470-41K00-000	HOSE,OIL COOLER OUTLET	1	
9	09168-16002-000	GASKET (18X22X2)	8	
10	09360-14016-000	BOLT	1	
11	09360-16002-000	UNION (16X32)	3	
12	01550-0612A-000	BOLT	3	

GSX250FLH03_P03

FIG.201A

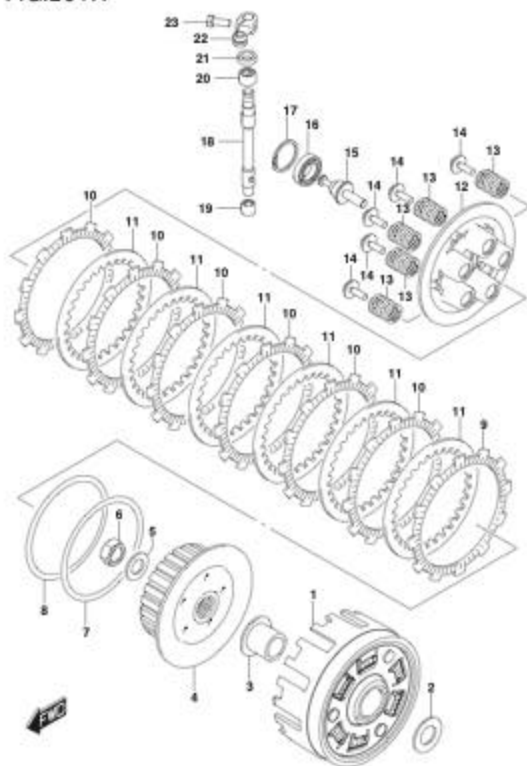


FIG.201A (1-C-6) CLUTCH

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	21200-41KA0-000	GEAR ASSY PRIMARY DRIVEN (NT.7 1)	1	
2	08211-20363-000	WASHER	1	
3	21251-41K10-000	SPACER, PRIMARY DRIVEN GEAR	1	
4	21411-41K00-000	HUB, CLUTCH SLEEVE	1	
5	08211-16283-000	WASHER	1	
6	09140-16038-000	NUT	1	
7	21471-41K00-000	SEAT, WAVE WASHER	1	
8	21472-41K00-000	WASHER, CLUTCH PLATE WAVE	1	
9	21442-41K00-000	PLATE, CLUTCH DRIVE NO.2 (T.3.0)	1	
10	21441-41K00-000	PLATE, CLUTCH DRIVE NO.1 (T.3.0)	6	
11	21451-41K00-000	PLATE, CLUTCH DRIVEN (T.1.6)	6	
12	21462-41K00-000	DISC, CLUTCH PRESSURE	1	
13	21461-41K00-000	SPRING, CLUTCH	5	
14	21482-41K00-000	BOLT, CLUTCH SPRING	5	
15	23121-41K00-000	PIECE, CLUTCH PULL	1	
16	08110-69030-000	BEARING	1	
17	08331-41309-000	CIRCLIP	1	
18	23122-41K00-000	CAMSHAFT, CLUTCH RELEASE	1	
19	09263-09002-000	BEARING (6X13X10)	1	
20	09263-12030-000	BEARING (12X16X10)	1	
21	09285-11001-000	SEAL (11X17X5)	1	
22	23271-41K00-000	ARM, CLUTCH RELEASE	1	
23	01500-0616B-000	BOLT	1	

FIG.206A

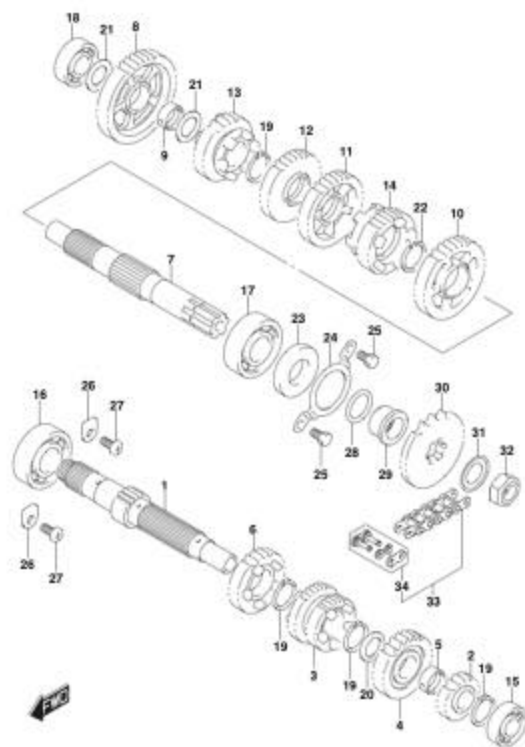


FIG.206A (1-C-7) TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	24121-41KA0-000	SHAFT,COUNTER (NT.12)	1	
2	24221-41KA0-000	GEAR,2ND DRIVE (NT.16)	1	
3	24231-41KA0-000	GEAR,3RD & 4TH DRIVE (NT.18)	1	
4	24251-41KA0-000	GEAR,5TH DRIVE (NT.22)	1	
5	24252-41KA0-000	BUSH,5TH DRIVE GEAR	1	
6	24251-41KA0-000	GEAR,6TH DRIVE (NT.23)	1	
7	24130-41KA0-000	SHAFT,DRIVE	1	
8	24311-41KA0-000	GEAR,1ST DRIVEN (NT.30)	1	
9	09263-17060-000	BEARING (22X23X16.8)	1	
10	24321-41KA0-000	GEAR,2ND DRIVEN (NT.27)	1	
11	24331-41KA0-000	GEAR,3RD DRIVEN (NT.25)	1	
12	24341-41KA0-000	GEAR,4TH DRIVEN (NT.20)	1	
13	24361-41KA0-000	GEAR,6TH DRIVEN (NT.19)	1	
14	24351-41KA0-000	GEAR,5TH DRIVEN (NT.21)	1	
15	09262-17055-000	BEARING (17X14X12)	1	
16	08112-63040-000	BEARING	1	
17	09262-25189-000	BEARING (25X52X15)	1	
18	08110-62030-000	BEARING	1	
19	09380-22016-000	CIRCLIP	4	
20	09160-22088-000	WASHER (22X30X1)	1	
21	09160-17063-000	WASHER (17X26X1)	2	
22	09380-25016-000	CIRCLIP	1	
23	09283-34016-000	SEAL OIL (34X46X8)	1	
24	24751-41K00-000	RETAINER,DRIVE SHAFT OIL SEAL	1	
25	01500-0610A-000	BOLT	2	
26	24741-20A10-000	RETAINER,SHIFT CAM,R BEARING	2	
27	02112-0612A-000	SCREW	2	
28	09280-24008-000	O-RING (D:2.5, D:23.6)	1	
29	27531-41K00-000	SPACER,ENGINE SPROCKET	1	
30	27511-41K00-000	SPROCKET,ENGINE (NT.13)	1	
31	09167-25019-000	WASHER (25.1X41.6X1.0)	1	
32	09140-20022-000	NUT	1	
33	27610-41K00-108	CHAIN ASSY,DRIVE	1	
34	27620-41K00-000	JOINT SET,CHAIN	1	

050250RLM03_P00_206A
TRANSMISSION

05X250RLM03_P00

FIG.212A

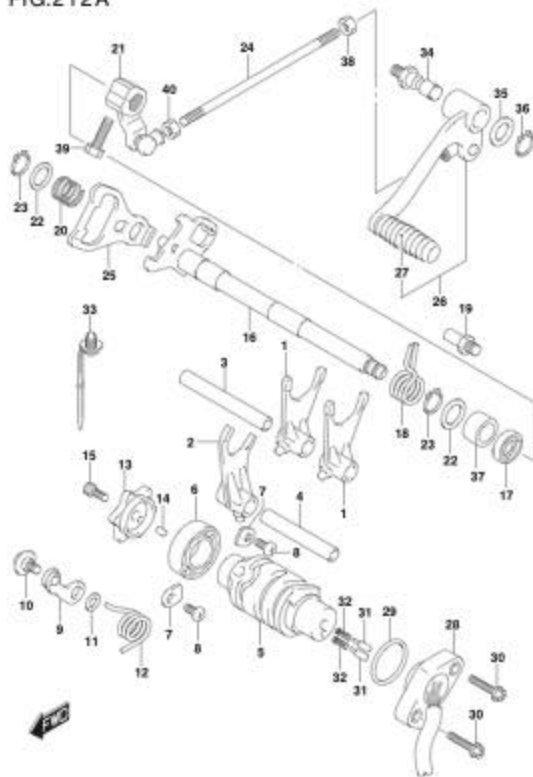
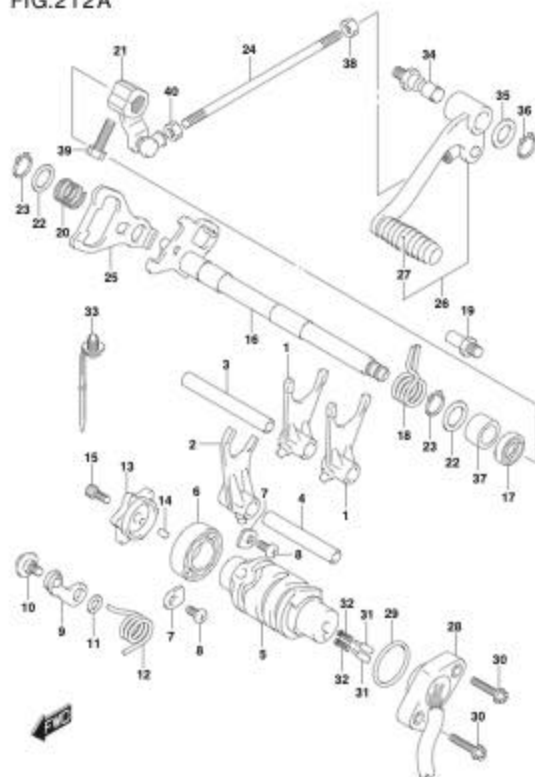


FIG.212A (1-C-8) GEAR SHIFTING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	25211-14D10-000	FORK,GEAR SHIFT NO.1	2	
2	25231-14D10-000	FORK,GEAR SHIFT NO.3	1	
3	25411-48H00-000	SHAFT,GEAR SHIFT FORK NO.1	1	
4	25421-14D10-000	SHAFT,GEAR SHIFT FORK NO.2	1	
5	25311-41K00-000	CAM,GEAR SHIFT	1	
6	08110-8905A-000	BEARING	1	
7	24741-20A10-000	RETAINER,SHIFT CAM,R BEARING	2	
8	02112-0612A-000	SCREW	2	
9	25350-34J20-000	STOPPER,GEAR SHIFT CAM	1	
10	25357-34J00-000	BOLT (EX14.3)	1	
11	08211-06121-000	WASHER	1	
12	25355-34J10-000	SPRING,GEAR SHIFT CAM STOPPER	1	
13	25381-34J00-000	PLATE,GEAR SHIFT CAM	1	
14	04221-04089-000	PIN (4X13.8)	1	
15	07130-0616A-000	BOLT (EX16)	1	
16	25510-41K00-000	SHAFT,GEAR SHIFT	1	
17	09283-14011-000	SEAL OIL (14X22X6)	1	
18	25518-34J00-000	SPRING,SHIFT SHAFT RETURN	1	
19	25671-28G00-000	STOPPER,GEAR SHIFT ARM	1	
20	25515-34J00-000	SPRING,GEAR SHIFT PLATE RETURN	1	
21	25520-41K11-000	ARM,GEAR SHIFT LINK	1	
22	09181-14167-000	SHIM (14X22X1.5)	2	
23	08331-31149-000	CIRCLIP	2	
24	25525-41K00-000	ROD,GEAR SHIFT LINK	1	
25	25512-28G10-000	PLATE,GEAR SHIFT CAM DRIVE	1	
26	25600-41K10-000	LEVER ASSY,GEAR SHIFT	1	
27	25652-05J00-000	RUBBER,GEAR SHIFT LEVER	1	
28	37720-41K01-000	BASE ASSY,GEAR SHIFT TERM	1	
29	09280-26005-000	O-RING (D:2.4, ID:26.2)	1	
30	07120-0520A-000	BOLT	2	
31	09209-05011-000	PIN (EX15.5)	2	
32	09440-04010-000	SPRING	2	
33	09407-15L01-000	CLAMP (L:175)	1	
34	25617-03F20-000	SHAFT,GEAR SHIFT LEVER	1	
35	09160-12011-000	WASHER (12.5X20X1.0)	1	

FIG.212A



GSX250FLM03_P03_212A
GEAR SHIFTING

FIG.212A (1-C-9) GEAR SHIFTING

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
36	08331-3112A-000	CIRCLIP	1	
37	09253-14036-000	BEARING (14X20X12)	1	
38	09140-06025-000	NUT	1	
39	01500-0620B-000	BOLT	1	
40	08310-0006A-000	NUT	1	

GSX250FLM03_P03

FIG.301A

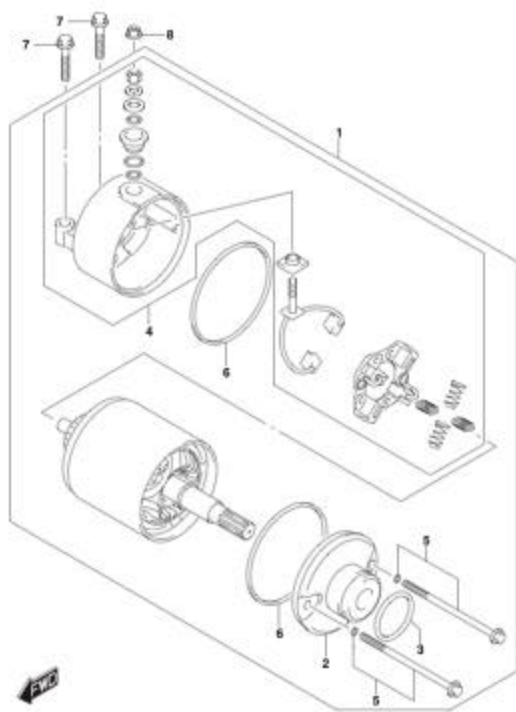


FIG.301A (1-C-10) STARTING MOTOR

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31100-41K00-000	MOTOR ASSY STARTING	1	
2	31150-41K00-000	FRONT BRACKET	1	
3	31156-41K00-000	O-RING	1	
4	31175-41K00-000	REAR BRACKET	1	
5	31280-41K00-000	BOLT SET	1	
6	31284-41K00-000	SEAL SET	1	
7	01547-0625A-000	BOLT	2	
8	08361-3506A-000	NUT	1	

FIG.303A

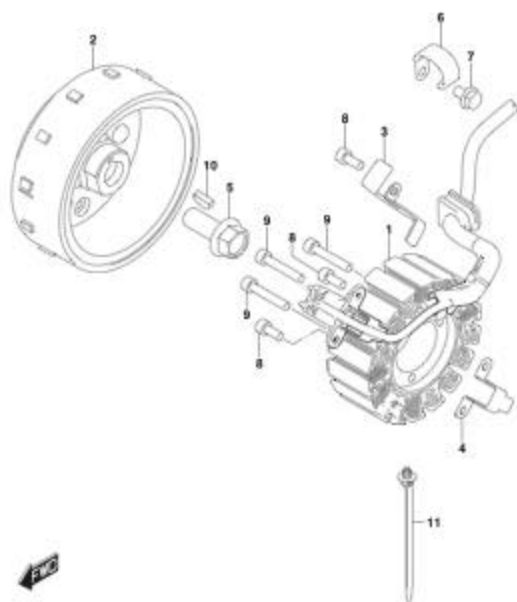
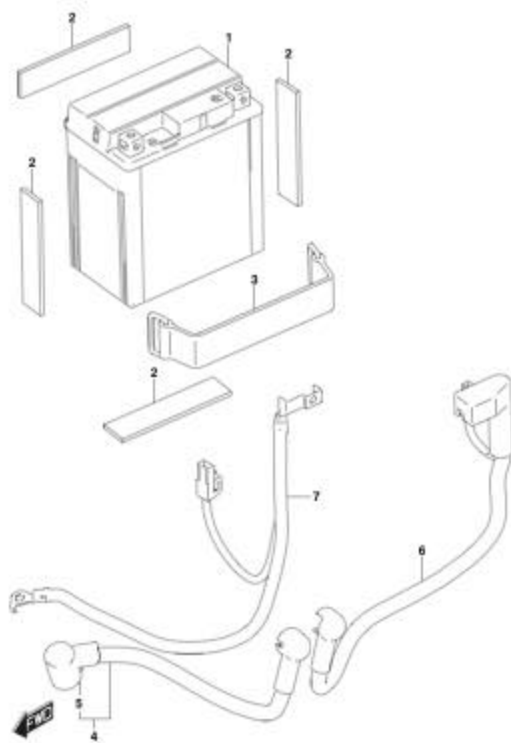


FIG.303A (1-C-11) MAGNETO

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32101-41K00-000	STATOR ASSY,MAGNETO	1	
2	32102-41K00-000	ROTOR ASSY,MAGNETO	1	
3	32371-41K00-000	CLAMP,MAGNETO LEAD	1	
4	32371-41K10-000	CLAMP,SENSOR LEAD	1	
5	32491-41K00-000	BOLT,MAGNETO ROTOR	1	
6	09404-06436-000	CLAMP (L.85)	1	
7	01550-0610A-000	BOLT	1	
8	07130-0512B-000	BOLT	3	
9	07130-0530B-000	BOLT	3	
10	09420-04006-000	KEY (B4,D:15,H:5)	1	
11	09407-15L01-000	CLAMP (L:175)	1	

FIG.310A



GSX250FLH03_P03_310A
BATTERY

FIG.310A (1-C-12) BATTERY

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33620-41K10-000	BATTERY ASSY (YTZ7.12V/6.3AH)	1	
2	33652-29100-000	PROTECTOR,BATTERY (175X95X3.0)	4	
3	09462-00007-000	BAND	1	
4	33810-41K00-000	WIRE,STARTER MOTOR LEAD	1	
5	33624-41K00-000	.CAP, STARTER LEAD	1	
6	33820-41K00-000	WIRE,BATTERY PLUS LEAD	1	
7	33860-41K00-000	WIRE,BATTERY MINUS LEAD	1	

GSX250FLH03_P03

FIG.312A

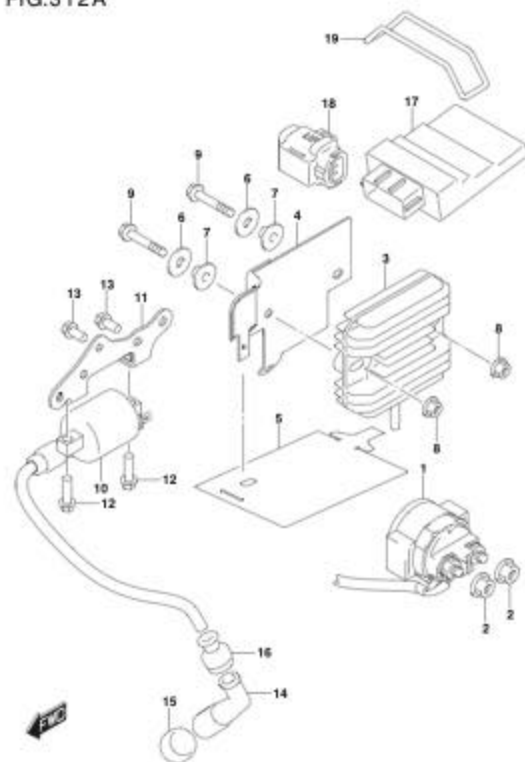
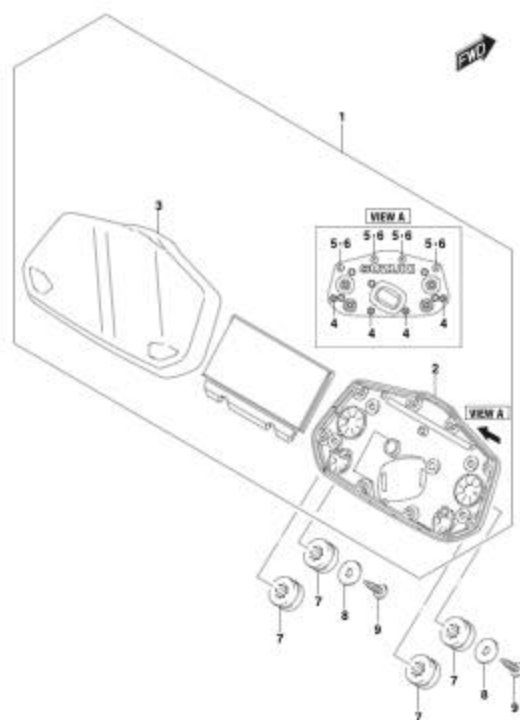


FIG.312A (1-C-13) ELECTRICAL

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31900-34J02-000	RELAY ASSY, STARTING MOTOR	1	
2	08361-3506A-000	NUT	2	
3	32800-20K30-000	RECTIFIER ASSY	1	
4	32832-41K00-000	PLATE RECTIFIER	1	
5	32852-41K00-000	PROTECTOR RECTIFIER	1	
6	09160-06060-000	WASHER (6.5X20X1.2)	2	
7	09180-06380-000	SPACER (6.2X8-4X6.3)	2	
8	08316-1006B-000	NUT	2	
9	01547-0630B-000	BOLT	2	
10	33410-41K00-000	COIL ASSY, IGNITION	1	
11	33414-41K00-000	BRACKET, IGNITION COIL	1	
12	01547-0620A-000	BOLT	2	
13	01547-0612A-000	BOLT	2	
14	33510-41K00-000	CAP ASSY, SPARK PLUG	1	
15	33541-08K00-000	SEAL, SPARK PLUG	1	
16	33542-30H00-000	SEAL, HIGH TENSION CORD	1	
17	32920-41K30-000	CONTROL UNIT, FI	1	
18	33960-27G00-000	SENSOR ASSY, FUEL CUT	1	
19	09280-63003-000	O-RING (D:3.5, ID:52.6)	1	

FIG.330A



GSX250FLH03_P03_330A
SPEEDOMETER

FIG.330A (1-C-14) SPEEDOMETER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	34100-41KA1-000	SPEEDOMETER ASSY	1	
2	34150-41KA0-000	CASE UPPER	1	UPPER
3	34111-41K01-000	CASE LOWER	1	LOWER
4	34183-10C00-000	SCREW	4	
5	34183-41K00-000	SCREW	4	
6	34184-41K00-000	PACKING	4	
7	34189-34J00-000	CUSHION, SPEEDOMETER	4	
8	09160-05037-000	WASHER (5.5X16X1.2)	2	
9	03541-0516A-000	SCREW	2	

GSX250FLH03_P03

FIG.333A

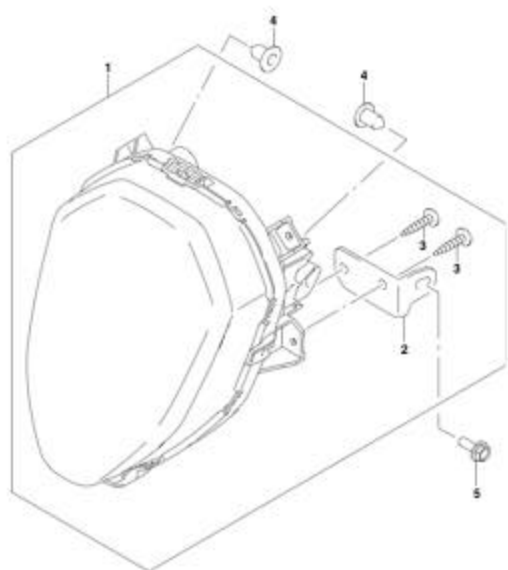


FIG.333A (1-C-15) HEADLAMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35100-41KA3-000	HEADLAMP ASSY	1	
2	35159-41K00-000	BRACKET	1	
3	03541-0616B-000	SCREW	2	
4	51831-30H10-000	CUSHION, METER BRACE	2	
5	02162-0616B-000	SCREW (TX16)	1	

FIG.334A

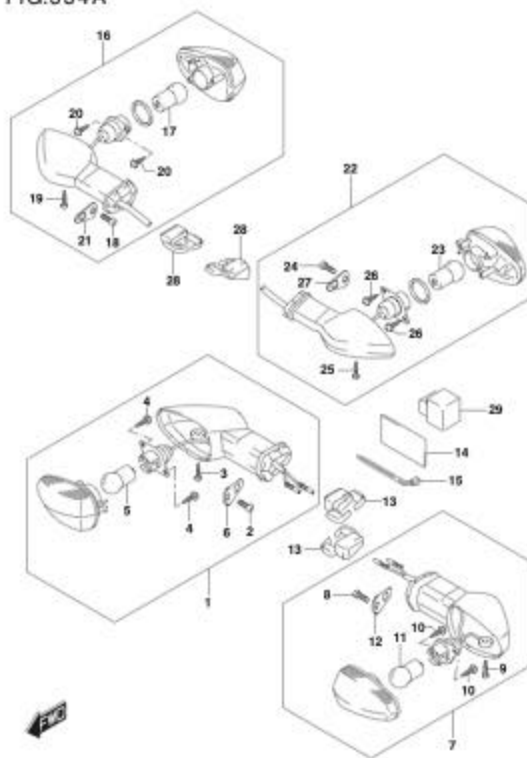


FIG.334A (1-C-16) TURN SIGNAL LAMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35601-20LC0-000	LAMP ASSY,FRONT TURN SIGNAL,R	1	
2	35623-34J00-000	SCREW	1	
3	35623-34J30-000	SCREW	1	
4	35623-34J40-000	SCREW	2	
5	35222-34J80-000	BULB (12V10W,AMBER)	1	
6	35616-34J00-000	PLATE	1	
7	35602-20LC0-000	LAMP ASSY,FRONT TURN SIGNAL,L	1	
8	35623-34J00-000	SCREW	1	
9	35623-34J30-000	SCREW	1	
10	35623-34J40-000	SCREW	2	
11	35222-34J80-000	BULB (12V10W,AMBER)	1	
12	35616-34J00-000	PLATE	1	
13	35629-34J30-000	PLATE,FRONT TURN SIGNAL	2	
14	35690-41K00-000	CUSHION,TURN SIGNAL	1	
15	09407-14407-000	CLAMP (L-145)	1	
16	35603-20LB0-000	LAMP ASSY,REAR TURN SIGNAL,R	1	
17	35222-34J80-000	BULB (12V10W,AMBER)	1	
18	35623-34J00-000	SCREW	1	
19	35623-34J30-000	SCREW	1	
20	35623-34J40-000	SCREW	2	
21	35616-34J00-000	PLATE	1	
22	35604-20LB0-000	LAMP ASSY,REAR TURN SIGNAL,L	1	
23	35222-34J80-000	BULB (12V10W,AMBER)	1	
24	35623-34J00-000	SCREW	1	
25	35623-34J30-000	SCREW	1	
26	35623-34J40-000	SCREW	2	
27	35616-34J00-000	PLATE	1	
28	35629-34J30-000	PLATE,FRONT TURN SIGNAL	2	
29	38610-27K00-000	RELAY ASSY,TURN SIGNAL	1	

FIG.339A

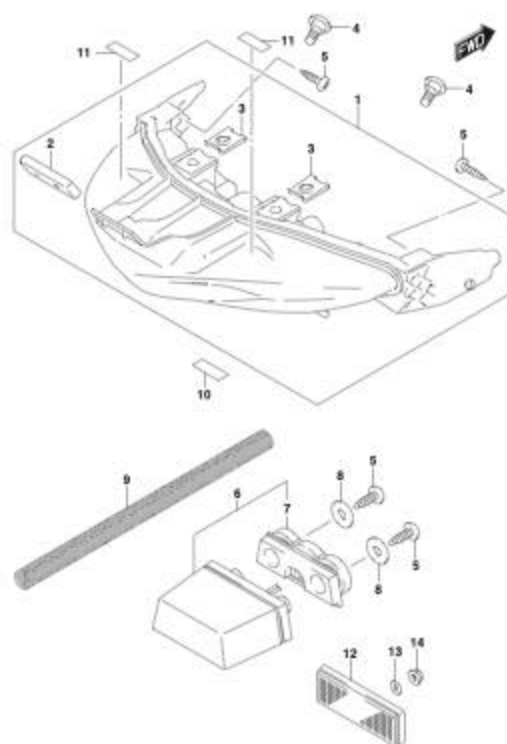


FIG.339A (1-D-2) REAR COMBINATION LAMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35710-41K00-000	LAMP ASSY, REAR COMB	1	
2	35716-34J00-000	RUBBER	1	
3	94484-24F00-000	NUT, COWL	1	
4	09139-06219-000	BOLT (RX13)	2	
5	03541-0512A-000	SCREW	4	
6	35910-23K00-000	LAMP ASSY, LICENSE	1	
7	35913-23K00-000	RUBBER	1	
8	09160-05050-000	WASHER (5.5X18X1)	2	
9	35693-41K00-000	PROTECTOR, TUBE	1	
10	48178-31C00-000	CUSHION (15X30X3)	1	
11	94433-05J00-000	CUSHION (10X15X1)	2	
12	35970-28C00-000	REFLECTOR ASSY, RR	1	
13	09160-05050-000	WASHER (5.5X18X1)	1	
14	08319-2105A-000	NUT	1	

FIG.350A

FIG.350A (1-D-3) WIRING HARNESS

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	36610-41K00-000	HARNESS, WIRING	1	
2	38860-76F01-000	RELAY ASSY	1	STARTER SUB
3	38860-76F01-000	RELAY ASSY	1	FAN MOTOR
4	09481-10501-000	FUSE (10A)	3	
5	09481-15501-000	FUSE (15A)	2	
6	09481-20501-000	FUSE (20A)	1	
7	36990-70F20-000	CLAMP, COMB SW WIRE (L.165)	3	
8	09407-11L01-000	CLAMP (L.95)	1	
9	09407-15L01-000	CLAMP (L.175)	1	
10	09407-14407-000	CLAMP (L.145)	5	
11	37740-34J20-000	SWITCH ASSY, STOP LAMP	1	
12	43232-34J00-000	SPRING, STOP LAMP SWITCH	1	
13	37840-48K00-000	SWITCH ASSY, SIDE STAND	1	
14	09404-06429-000	CLAMP (L.45)	1	
15	42360-41K00-000	PLATE, SIDE STAND SWITCH	1	
16	09443-19012-000	SPRING	1	
17	01550-0620A-000	BOLT (BX20)	2	
18	01550-0612B-000	BOLT	2	
19	38500-41K01-000	HORN ASSY	1	
20	01550-0610B-000	BOLT	1	

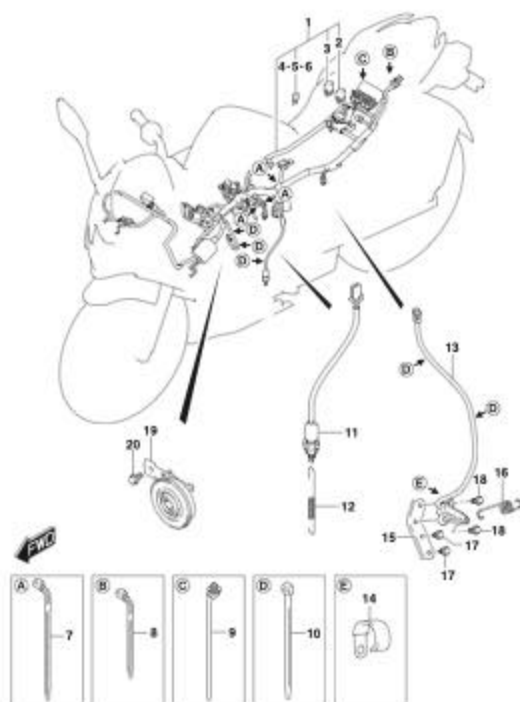
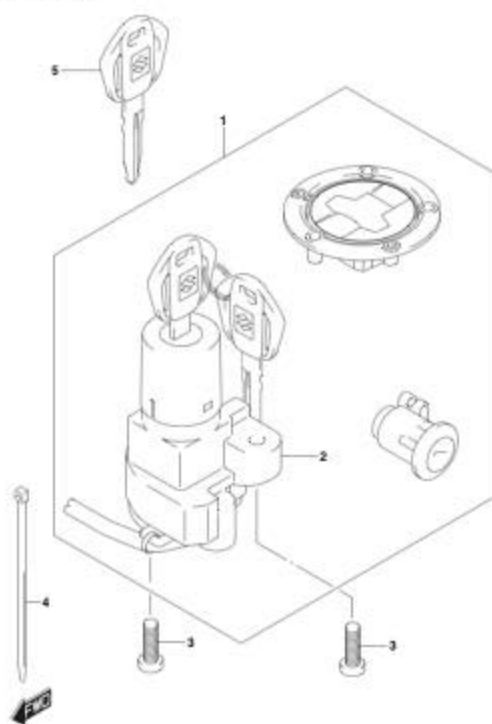


FIG.352A



GSX250FLAH03_P08_352A
LOCK SET

FIG.352A (1-D-4) LOCK SET

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	37101-34870-000	LOCK SET	1	
2	37100-34JE0-000	LOCK ASSY STEERING	1	
3	37152-30H00-000	BOLT STEERING LOCK	2	
4	09407-14407-000	CLAMP (L-145)	1	
5	37146-41K00-000	KEY, BLANK	1	OPT

GSX250FLAH03_P08

FIG.355A

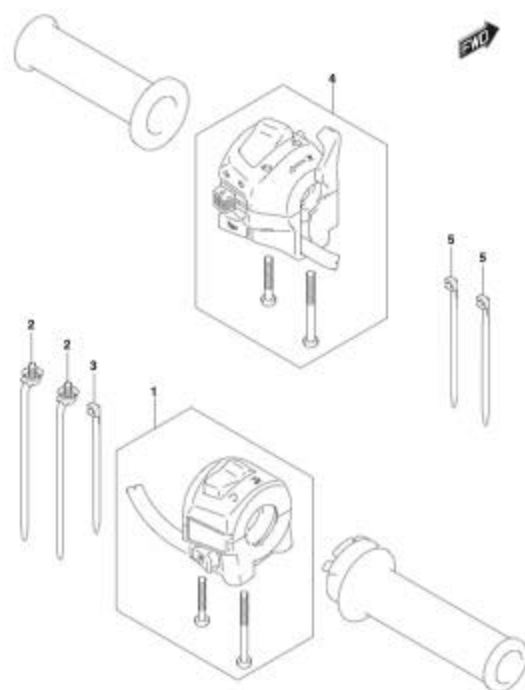


FIG.355A (1-D-5) HANDLE SWITCH

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	37200-34JG0-000	SWITCH ASSY HANDLE,R	1	
2	09407-15L01-000	CLAMP (L170)	2	
3	09407-14407-000	CLAMP (L145)	1	
4	37400-34JG0-000	SWITCH ASSY HANDLE,L	1	
5	09407-14407-000	CLAMP (L145)	2	

FIG.401A

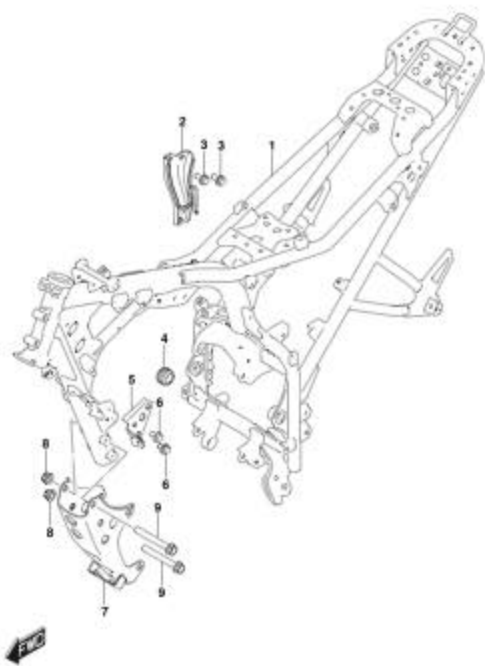


FIG.401A (1-D-6) FRAME

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	41100-41K40-000	FRAME	1	
2	41980-41K00-000	PLATE,ENG MTG UPPER	1	
3	01550-0816A-000	BOLT (BX16)	2	
4	43585-27K00-000	CAP,FRAME BRIDGE LOWER	1	
5	41984-41K00-000	PLATE,ENG MTG FRONT	1	
6	01550-0812B-000	BOLT	2	
7	41990-41K00-000	BRACKET,ENG MTG LOWER	1	
8	08319-3110B-000	NUT	2	
9	41933-34J00-000	BOLT,ENG MTG LOWER	2	

FIG.406A

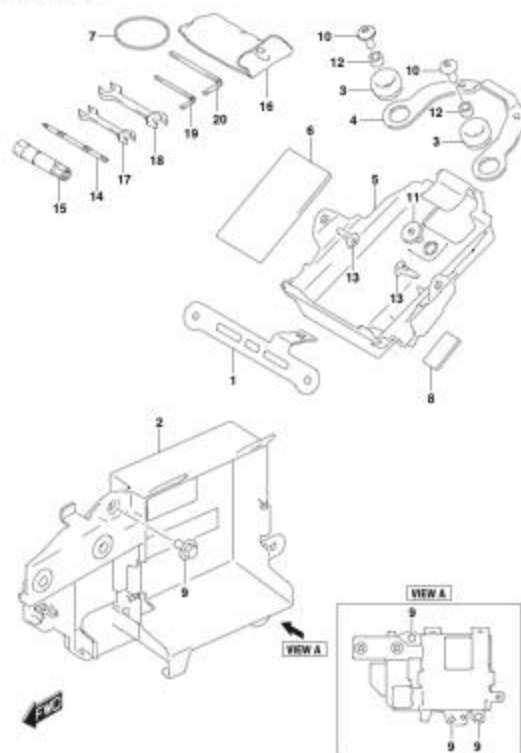


FIG.406A (1-D-7) HOLDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	38741-41K10-000	BRACKET,RELAY	1	
2	41542-41K00-000	HOLDER,BATTERY	1	
3	47312-37H10-000	CUSHION (10X24X13)	2	
4	47415-41K00-000	BRACKET,REAR COMB	1	
5	47431-41K00-000	HOLDER,TOOL	1	
6	47432-41K00-000	CUSHION (80X138X5)	1	
7	47435-41K00-000	BAND,TOOL	1	
8	48178-31C00-000	CUSHION (15X30X3)	1	
9	09111-06063-000	BOLT (EX12)	3	
10	09139-06139-000	SCREW (EX16)	2	
11	09139-06219-000	BOLT (EX13)	1	
12	09180-06283-000	SPACER (8.5X10X7)	2	
13	09409-06L07-000	CLIP	2	
14	96412-33Q50-000	DRIVER (+,-)	1	
15	96414-33Q50-000	SPANNER,BOX (16)	1	
16	96511-41K00-000	BAG,TOOL	1	
17	96513-23J00-000	SPANNER,OPEN (10X12)	1	
18	96513-23J10-000	SPANNER,OPEN (14X17)	1	
19	96514-23J00-000	SPANNER,HEXAGON (6)	1	
20	96514-23J10-000	SPANNER,HEXAGON (5)	1	

FIG.407A

FIG.407A (1-D-8) STAND

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	42310-27K20-000	STAND,PROP	1	
2	09443-14069-000	SPRING	1	
3	42341-27K00-000	BOLT,PROP STAND (10X33)	1	
4	08319-2110B-000	NUT	1	
5	43110-34J20-000	PEDAL,BRAKE	1	
6	09160-15002-000	WASHER (15.5X26X2.3)	1	
7	04111-3025A-000	PIN	1	
8	43211-23J00-000	SPRING,BRAKE PEDAL	1	

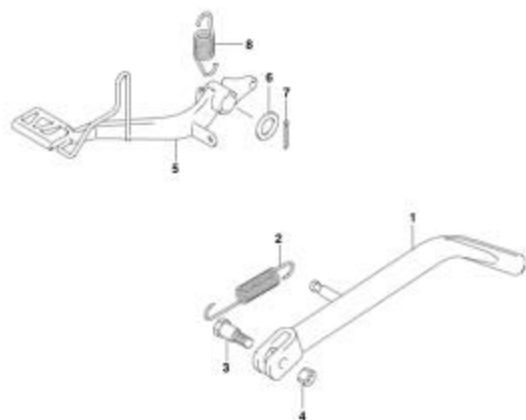


FIG.410A

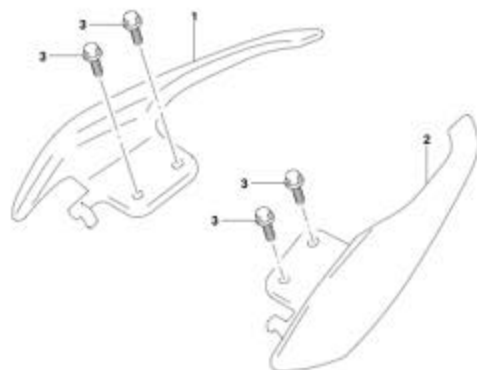


FIG.410A (1-D-9) PILLION RIDER HANDLE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	46211-41K00-YKV	HANDLE,PILLION RIDER,R (BLACK)	1	BODY COLOR:YKV
1-2	46211-41K00-YUA	HANDLE,PILLION RIDER,R (BLUE)	1	BODY COLOR:YUA
2-1	46231-41K00-YKV	HANDLE,PILLION RIDER,L (BLACK)	1	
2-2	46231-41K00-YUA	HANDLE,PILLION RIDER,L (BLUE)	1	
3	01550-0825A-000	BOLT	4	



FIG.415A

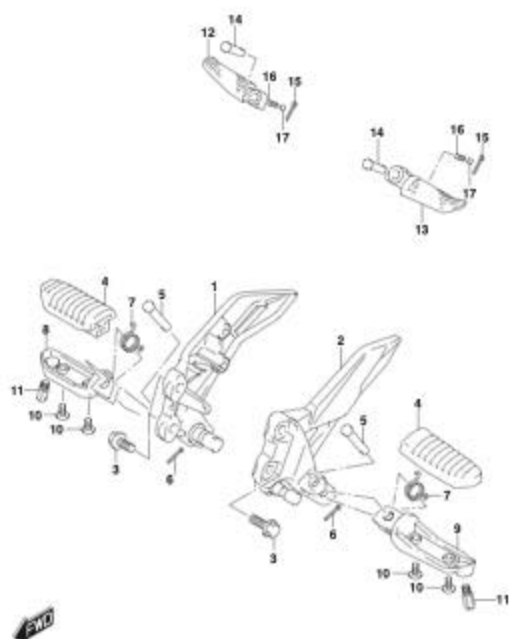
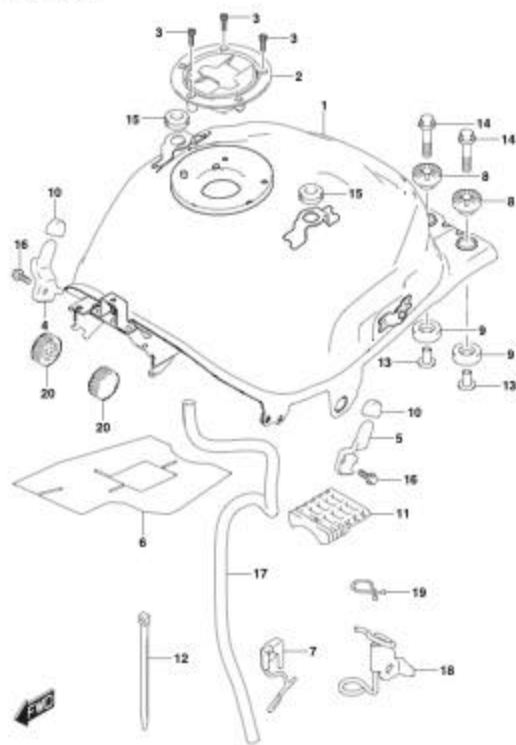


FIG.415A (1-D-10) FOOTREST

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	43510-34J00-000	BRACKET,FR FOOTREST,R	1	
2	43521-34J10-000	BRACKET,FR FOOTREST,L	1	
3	01550-0825A-000	BOLT	4	
4	43550-44G30-000	RUBBER,FOOTREST	2	
5	43529-34J00-000	PIN,FRONT FOOTREST	2	
6	04111-2515A-000	PIN	2	
7	09448-16033-000	SPRING	2	
8	43511-44G10-000	BAR,FR FOOTREST,R	1	
9	43521-44G10-000	BAR,FR FOOTREST,L	1	
10	02142-0512A-000	SCREW	4	
11	43576-48B02-000	BOLT,BANK SENSOR	2	
12	43611-37H70-000	BAR,PILLION FOOTREST,R	1	
13	43621-37H70-000	BAR,PILLION FOOTREST,L	1	
14	43529-34J10-000	PIN,PILLION FOOTREST	2	
15	04111-2515A-000	PIN	2	
16	09440-05003-000	SPRING	2	
17	06111-07004-000	BALL	2	

FIG.420A



GSX250R(L)M3_P03_420A
FUEL TANK

FIG.420A (1-D-11) FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	44100-20L00-000	TANK ASSY,FUEL	1	
2	44200-41KA0-000	CAP ASSY,FUEL TANK FILLER	1	
3	09106-05017-000	BOLT (5X20)	3	
4	44176-41K00-000	BRACKET,FUEL TANK COVER,R	1	
5	44177-41K00-000	BRACKET,FUEL TANK COVER,L	1	
6	44271-41K00-000	SHIELD,FUEL TANK HEAT	1	
7	44480-41K20-000	GUIDE DRAIN HOSE NO.2	1	
8	44541-44J00-000	CUSHION,FUEL TANK UPR	2	
9	44542-44J00-000	CUSHION,FUEL TANK LWR	2	
10	56314-27K00-000	CUSHION,HANDLE COVER	2	
11	44541-34J20-000	CUSHION,FUEL TANK CTR	1	
12	44549-34J00-000	CLAMP,FUEL TANK CUSHION CTR	1	
13	44544-27K00-000	SPACER,FUEL TANK CUSHION	2	
14	01550-0635A-000	BOLT	2	
15	47162-30H00-000	CUSHION (BX26X7)	2	
16	01550-0612A-000	BOLT	2	
17	44423-41K00-000	HOSE,FUEL TANK DRAIN	1	
18	44480-41K00-000	GUIDE DRAIN HOSE	1	
19	09408-00343-000	CLAMP	1	
20	44512-44J00-000	CUSHION,FUEL TANK FRONT	2	

GSX250R(L)M3_P03

FIG.423B

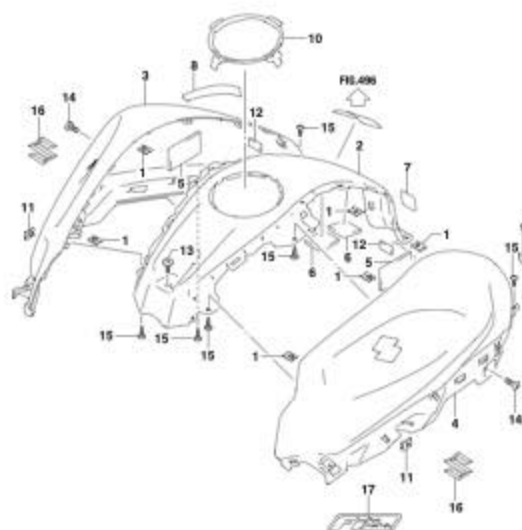


FIG.423B (1-D-12) FUEL TANK COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	09148-05L04-000	NUT (M5)	6	
2-1	44171-41K00-YKV	COVER, FUEL TANK CTR (BLACK)	1	BODY COLOR:YKV
2-2	44171-41K00-YMC	COVER, FUEL TANK CTR (SILVER)	1	BODY COLOR:YUA
3-1	44181-41KA0-YKV	COVER, FUEL TANK R (BLACK)	1	BODY COLOR:YKV
3-2	44181-41KA0-YUA	COVER, FUEL TANK R (BLUE)	1	BODY COLOR:YUA
4-1	44191-41KA0-YKV	COVER, FUEL TANK L (BLACK)	1	BODY COLOR:YKV
4-2	44191-41KA0-YUA	COVER, FUEL TANK L (BLUE)	1	BODY COLOR:YUA
5	44271-34J01-000	CUSHION, FUEL TANK COVER	2	
6	44282-34J01-000	CUSHION, TANK COVER CTR	2	
7	44283-41K00-000	PROTECTOR, TANK COVER CTR	1	
8	44284-41KA0-000	PROTECTOR, TANK COV NO.1, R	1	
9	44285-41KA0-000	PROTECTOR, TANK COV NO.1, L	1	
10	44295-41K00-000	RUBBER, FUEL TANK COVER	1	
11	47349-34J01-000	NUT (M5)	2	
12	48178-31C00-000	CUSHION (15X30X3)	2	
13	09139-05096-000	BOLT (5X13)	1	
14	02142-0608A-000	SCREW	2	
15	03541-0512A-000	SCREW	6	
16	68311-27K00-000	EMBLEM, S	2	
17	68281-02L00-000	EMBLEM, F	1	

FIG.427A

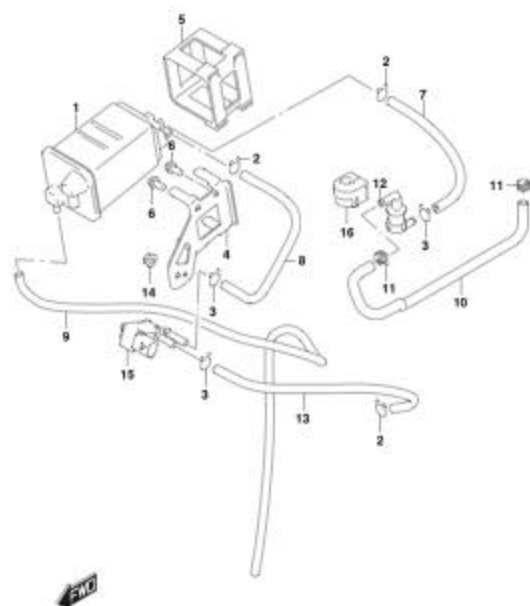


FIG.427A (1-D-13) EVAP SYSTEM

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	18560-27KA0-000	CANISTER ASSY, EVAP	1	
2	09401-08004-000	CLIP	3	
3	09401-09406-000	CLIP	3	
4	18571-41K00-000	BRACKET, CANISTER	1	
5	18572-28J00-000	CUSHION, CANISTER	1	
6	01547-0612A-000	BOLT	2	
7	18561-41K00-000	HOSE, CANISTER SURGE	1	
8	18562-41K00-000	HOSE, CANISTER PURGE NO.1	1	
9	18568-41K00-000	HOSE, CANISTER DRAIN	1	
10	44434-20L00-000	HOSE, TANK & BRTHR VALVE	1	
11	09401-11009-000	CLIP	2	
12	44240-13H00-000	VALVE, FUEL TANK BREATHER	1	
13	18563-41K00-000	HOSE, CANISTER PURGE NO.2	1	
14	08316-1006A-000	NUT (EX12)	1	
15	18117-73M00-000	VALVE, CANISTER PURGE	1	
16	44894-34J00-000	CUSHION, FUEL TANK BRTHR VALVE	1	

FIG.446A

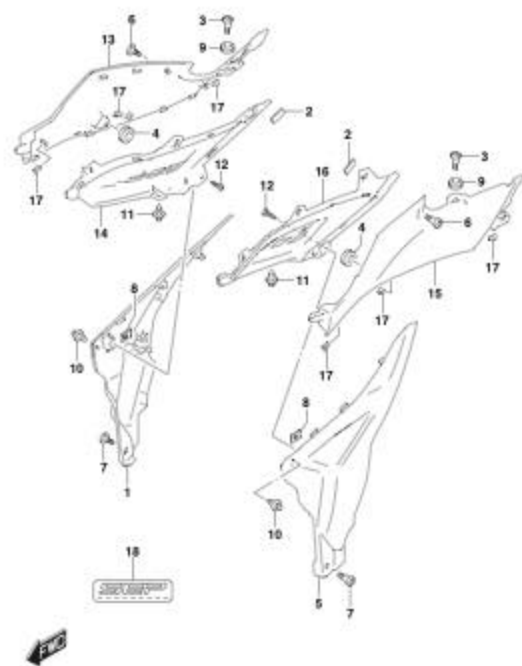


FIG.446A (1-D-15) FRAME LOWER COVER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47111-41K01-YKV	COVER,FRAME,R (BLACK)	1	
2	47113-41K00-000	CUSHION,FRAME COVER FR NO.1	2	
3	47123-41K00-000	SCREW (EX30)	2	
4	47312-37H10-000	CUSHION (19X24X13)	2	
5	47211-41K00-YKV	COVER,FRAME,L (BLACK)	1	
6	09139-05096-000	BOLT (EX13)	2	
7	09139-06230-000	SCREW (EX13)	2	
8	09148-05060-000	NUT (M5)	2	
9	09320-09016-000	CUSHION (8X18X9.5)	2	
10	09409-08L07-000	CLIP	2	
11	09409-08L07-000	CLIP	2	
12	03541-0512A-000	SCREW	2	
13	47121-41KA1-YKV	COVER,FRAME FR UPR,R (BLACK)	1	
14	47122-41KA0-000	COVER,FRAME FR LWR,R	1	
15	47221-41KA1-YKV	COVER,FRAME FR UPR,L (BLACK)	1	
16	47222-41KA0-000	COVER,FRAME FR LWR,L	1	
17	09409-08009-000	CLIP	6	
18	68136-39J10-000	EMBLEM,FRAME COVER	1	

FIG.447A

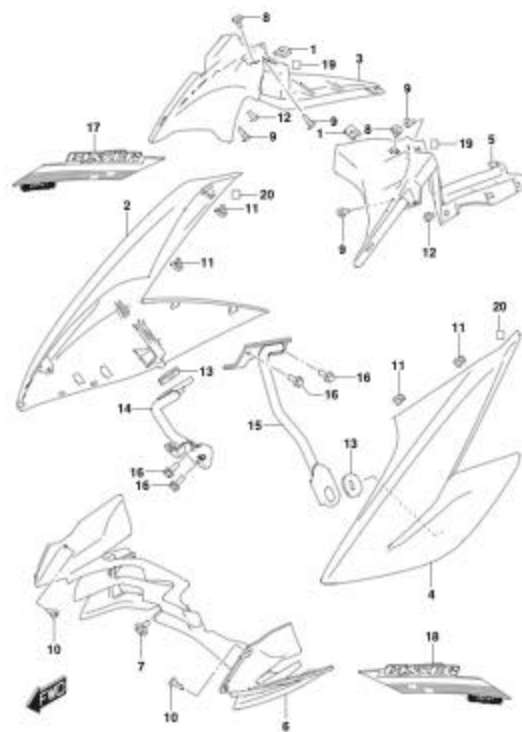
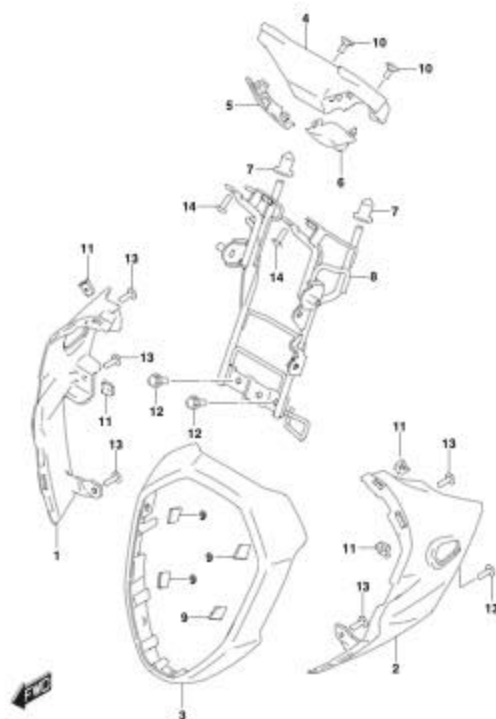


FIG.447A (1-D-16) FRAME BODY COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47349-34J01-000	NUT (M5)	2	
2-1	47511-41KA0-YKV	COVER,FRAME BODY,R (BLACK)	1	BODY COLOR:YKV
2-2	47511-41KA0-YUA	COVER,FRAME BODY,R (BLUE)	1	BODY COLOR:YUA
3	47512-41KA1-000	COVER,FRAME BODY INNER,R	1	
4-1	47521-41KA0-YKV	COVER,FRAME BODY,L (BLACK)	1	BODY COLOR:YKV
4-2	47521-41KA0-YUA	COVER,FRAME BODY,L (BLUE)	1	BODY COLOR:YUA
5	47522-41KA1-000	COVER,FRAME BODY INNER,L	1	
6	47531-41KA0-000	COVER,FRAME BODY CTR	1	
7	09111-06088-000	BOLT (EX13.5)	1	
8	09139-05096-000	BOLT (1X13)	2	
9	09409-06L07-000	CLIP	4	
10	09409-06L07-000	CLIP	2	
11	09409-06L09-000	CLIP	4	
12	03541-0512B-000	SCREW	2	
13	47315-41K00-000	CUSHION (8-14026-32X7)	2	
14	94530-41KA0-000	BRACKET,SIDE,R	1	
15	94540-41KA0-000	BRACKET,SIDE,L	1	
16	01550-0616A-000	BOLT	4	
17-1	68665-41K50-CKL	TAPE,FRAME COVER BODY,R (GOLD, GRAY, BLACK)	1	BODY COLOR:YKV
17-2	68665-41K50-CKF	TAPE,FRAME COVER BODY,R (GRAY, GOLD, BLUE)	1	BODY COLOR:YUA
18-1	68675-41K50-CKL	TAPE,FRAME COVER BODY,L (GOLD, GRAY, BLACK)	1	BODY COLOR:YKV
18-2	68675-41K50-CKF	TAPE,FRAME COVER BODY,L (GRAY, GOLD, BLUE)	1	BODY COLOR:YUA
19	94642-10GA0-000	CUSHION (15X15X2)	2	
20	94642-10GA0-000	CUSHION (15X15X2)	2	

FIG.451A



GSX250R_LM3_P03_451A
HEADLAMP HOUSING

FIG.451A (1-E-2) HEADLAMP HOUSING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	51811-41KA0-YKV	HOUSING HEADLAMP R (BLACK)	1	BODY COLOR:YKV
1-2	51811-41KA0-YUA	HOUSING HEADLAMP R (BLUE)	1	BODY COLOR:YUA
2-1	51812-41KA0-YKV	HOUSING HEADLAMP L (BLACK)	1	BODY COLOR:YKV
2-2	51812-41KA0-YUA	HOUSING HEADLAMP L (BLUE)	1	BODY COLOR:YUA
3-1	51813-41KA0-YKV	COVER HEADLAMP HOUSING (BLACK)	1	BODY COLOR:YKV
3-2	51813-41KA0-YMC	COVER HEADLAMP HSG (SILVER)	1	BODY COLOR:YUA
4	51814-41KA0-000	BRACE,METER HOUSING	1	
5	51815-41KA0-000	COVER,METER BRACE RH	1	
6	51816-41KA0-000	COVER,METER BRACE LH	1	
7	51831-30H10-000	CUSHION,METER BRACE	2	
8	51850-41KB0-000	BRACE,HEADLAMP HSG	1	
9	94642-10GA0-000	CUSHION (15X15X2)	4	
10	09139-05096-000	BOLT (3X13)	2	
11	09148-05060-000	NUT (M5)	4	
12	01550-0616B-000	BOLT	2	
13	03541-0516B-000	SCREW	6	
14	03541-0516B-000	SCREW	2	

GSX250R_LM3_P03

FIG.460B

FIG.460B (1-E-3) FRONT FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47123-41K00-000	SCREW (EX20)	2	
2	47161-23J00-000	CUSHION (15X22X7)	2	
3-1	53111-41K00-YKV	FENDER,FRONT (BLACK)	1	BODY COLOR:YKV
3-2	53111-41K00-YUA	FENDER,FRONT (BLUE)	1	BODY COLOR:YUA
4	53275-34J00-000	SPACER,FR FENDER	2	
5	09160-06060-000	WASHER (6.5X20X1.2)	2	
6	09160-09015-000	WASHER (9X16X1.0)	2	
7	09320-09016-000	CUSHION (9X16X9.5)	2	
8	01550-0620A-000	BOLT (EX20)	2	
9	68155-34J00-J7A	EMBLEM,ABS (GRAY,BLACK)	1	
10-1	68171-34J10-BV2	EMBLEM,ABS (SILVER,BLACK)	1	BODY COLOR:YKV
10-2	68171-34J10-CKG	EMBLEM,"SUZUKI" (SILVER,BLUE)	1	BODY COLOR:YUA

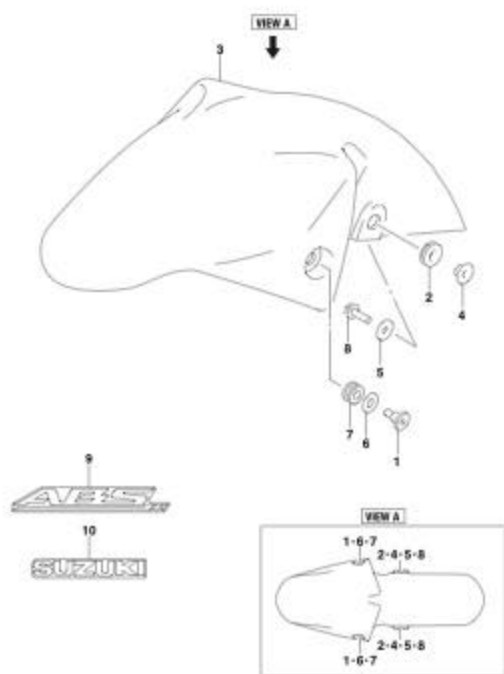


FIG.462B

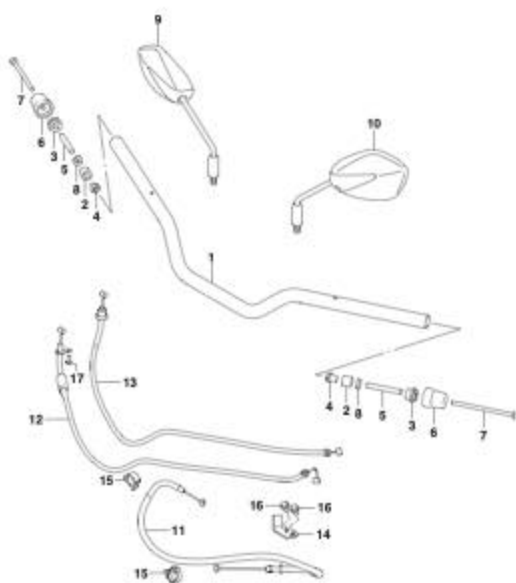


FIG.462B (1-E-4) HANDLEBAR

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	56111-34J21-000	HANDLEBAR	1	
2	56272-10G01-000	EXPANDER,HANDLE BALANCER	2	
3	56272-28F10-000	EXPANDER,HDL BALANCER OUTER	2	
4	56273-10G10-000	NUT,HANDLE BALANCER	2	
5	56276-41K00-000	SPACER,EXPANDER	2	
6	56278-41K00-000	BALANCER,HANDLEBAR	2	
7	09127-06018-000	SCREW (5X110)	2	
8	09160-06131-000	WASHER (6.5X16X4)	2	
9	56500-34JD0-000	MIRROR ASSY,REAR VIEW/R	1	
10	56500-34JD0-000	MIRROR ASSY,REAR VIEW/L	1	
11	58200-41KD0-000	CABLE ASSY,CLUTCH	1	
12	58300-41KD0-000	CABLE ASSY,THROTTLE NO.1	1	
13	58300-41KD0-000	CABLE ASSY,THROTTLE NO.2	1	
14	58634-41K10-000	STOPPER,CLUTCH CABLE	1	
15	09403-18409-000	CLAMP	2	
16	01550-0612A-000	BOLT	2	
17	02112-0510B-000	SCREW	1	

FIG.467A

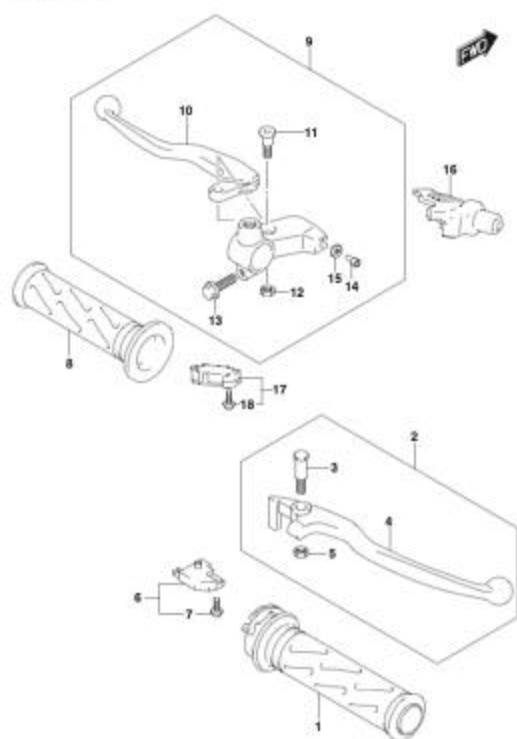
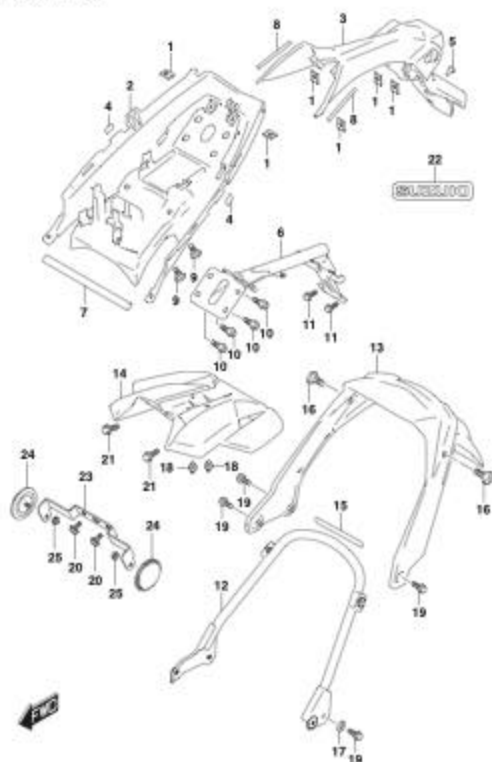


FIG.467A (1-E-5) HANDLE LEVER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	57110-30H11-000	GRIP,THROTTLE	1	
2	57300-41K00-000	LEVER ASSY,BRAKE	1	
3	57431-30H20-000	BOLT,BRAKE LEVER PIVOT	1	
4	57421-41K00-000	LEVER,BRAKE	1	
5	57433-30H10-000	NUT,BRAKE LEVER PIVOT	1	
6	57460-30H00-000	SWITCH ASSY,FR BRAKE	1	
7	57465-30H00-000	SCREW	1	
8	57211-22012-000	GRIP L	1	
9	57500-41K00-000	LEVER ASSY,CLUTCH	1	
10	57621-41K00-000	LEVER,CLUTCH	1	
11	57431-41K00-000	BOLT,CLUTCH LEVER PIVOT	1	
12	08319-2106A-000	NUT	1	
13	01547-0620B-000	BOLT	1	
14	57441-41K00-000	ADJUSTER,CLUTCH CABLE	1	
15	57442-41K00-000	NUT,LOCK	1	
16	57661-41K00-000	COVER,CLUTCH LEVER	1	
17	37560-41K00-000	SWITCH ASSY,CLUTCH	1	
18	37562-41K00-000	SCREW,CLUTCH SWITCH	1	

FIG.474A



GSX250R(L)M3_P03_474A
REAR FENDER

FIG.474A (1-E-6) REAR FENDER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35157-34J00-000	NUT (M6)	6	
2	63111-41K00-000	FENDER,REAR FRONT	1	
3	63112-41K00-000	FENDER,REAR REAR	1	
4	63114-41K00-000	CUSHION,FENDER RR FR	2	
5	63118-41K00-000	PLUG,REAR FENDER	1	
6	63130-41K00-000	BRACKET,REAR FENDER	1	
7	63191-34J00-000	CUSHION,REAR FENDER	1	
8	63191-41K00-000	CUSHION,REAR FENDER	2	
9	94413-30H10-000	BOLT (EX16.5)	2	
10	09111-06072-000	BOLT (EX17.8)	4	
11	01550-0610B-000	BOLT	2	
12	63110-41K00-000	BRACKET,RR FENDER LWR	1	
13	63411-41K00-000	FENDER,REAR LWR CTR	1	
14	63412-41K00-000	EXTENSION,REAR FENDER	1	
15	63413-41K00-000	CUSHION,RR FENDER LWR	1	
16	09139-06230-000	SCREW (EX13)	2	
17	09160-08156-000	WASHER (8.5X20X1.8)	1	
18	09409-06L07-000	CLIP	2	
19	01550-0620B-000	BOLT	4	
20	09111-06256-000	BOLT (EX16)	2	
21	09111-06102-000	BOLT (EX14.8)	2	
22	68171-41K00-000	EMBLEM,SUZUKI	1	
23	47461-41K00-000	BRACKET,REAR SIDE RR	1	
24	35950-20L00-000	REFLEX REFLECTOR ASSY,SIDE	2	
25	08316-1006A-000	NUT (EX12)	2	

GSX250R(L)M3_P03

FIG.483A

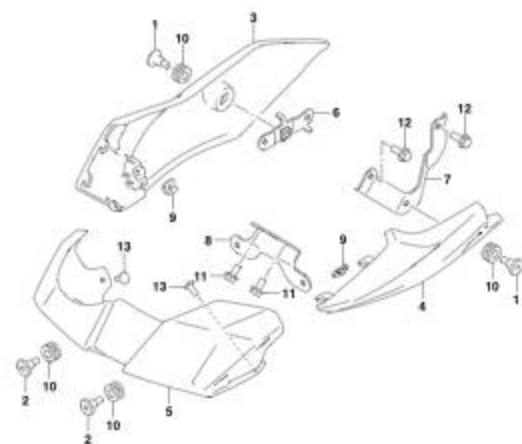


FIG.483A (1-E-7) UNDER COWLING

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47123-41K00-000	SCREW (BX20)	2	
2	47124-41K00-000	SCREW UNDER COWL FR	2	
3-1	94471-41KA0-YKV	COWLING, UNDER, R (BLACK)	1	BODY COLOR: YKV
3-2	94471-41KA0-YUA	COWLING, UNDER, R (BLUE)	1	BODY COLOR: YUA
4-1	94481-41KA0-YKV	COWLING, UNDER, L (BLACK)	1	BODY COLOR: YKV
4-2	94481-41KA0-YUA	COWLING, UNDER, L (BLUE)	1	BODY COLOR: YUA
5	94491-41KA0-000	COWLING, UNDER CTR	1	
6	94576-41K00-000	BRACKET, UNDER COWL, R	1	
7	94580-41K00-000	BRACKET, UNDER COWL, L	1	
8	94590-41KA0-000	BRACKET, UNDER COWL, CTR	1	
9	09148-05060-000	NUT (M6)	2	
10	09320-09016-000	CUSHION (BX18X9.5)	4	
11	01550-0612B-000	BOLT	2	
12	01550-0616A-000	BOLT	2	
13	03541-0512B-000	SCREW	2	



FIG.496A

FIG.496A (1-E-8) LABEL

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	68319-39J00-000	LABEL,GENERAL WARNING	1	ENGLISH
2	68332-41K00-000	LABEL,TIRE INFORMATION	1	
3	99011-41K55-08A	MANUAL,OWNERS	1	

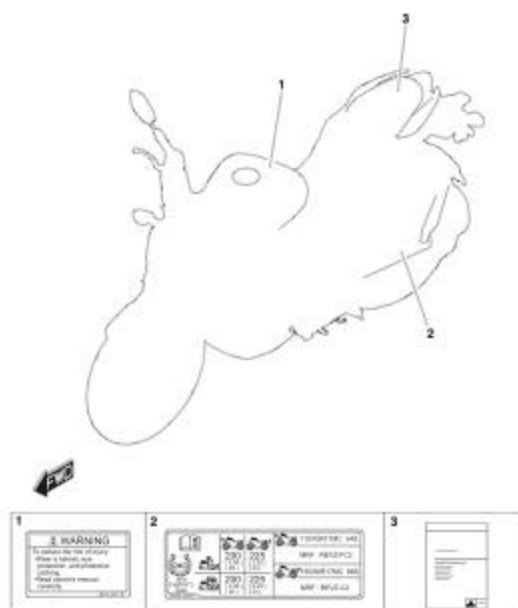


FIG.505A

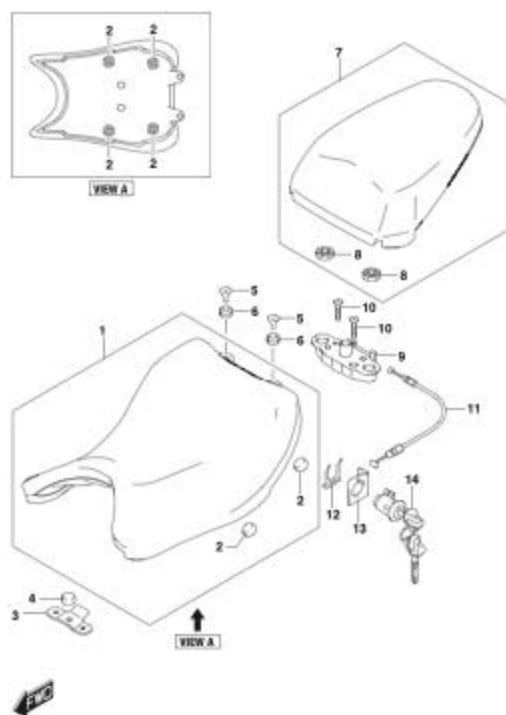
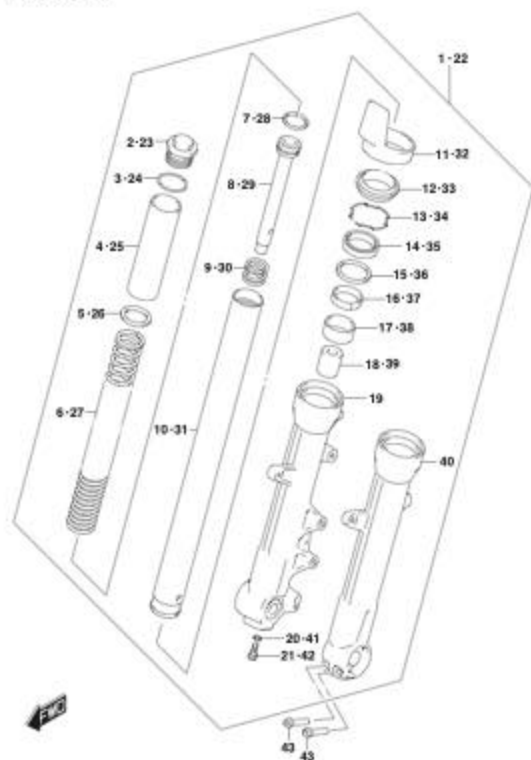


FIG.505A (1-E-9) SEAT

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	45100-41K00-QQ4	SEAT ASSY (BLACK)	1	
2	45148-27K00-000	CUSHION/SEAT MOUNT	4	
3	45316-41K00-000	BRACKET,SEAT FRONT	1	
4	45148-27K00-000	CUSHION,SEAT MOUNT	1	
5	45112-41K00-000	BOLT	2	
6	09320-09016-000	CUSHION (BX18X9.5)	2	
7	45300-41K00-QQ4	SEAT ASSY,PILLION (BLACK)	1	
8	45213-28G20-000	CUSHION,SEAT LOCK STRIKER	2	
9	45220-28G21-000	BRACKET,SEAT SUPPORT	1	
10	02122-0630A-000	SCREW	2	
11	45280-41K00-000	CABLE,SEAT LOCK	1	
12	45289-11F00-000	PLATE,SEAT LOCK ASSY	1	
13	45288-20G20-000	GUIDE,SEAT LOCK CABLE	1	
14	95700-09870-000	LOCK SET,SEAT	1	

FIG.521A



GSX250R(LM3)_P03_521A
FRONT FORK DAMPER

FIG.521A (1-E-10) FRONT FORK DAMPER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51103-41K00-291	DAMPER ASSY.FR.FORK,R.(BLACK)	1	
2	51113-27K00-000	BOLT	1	
3	51181-34J00-000	O-RING	1	
4	51176-41K00-000	SPACER,SPRING UPPER	1	
5	51172-34J00-000	WASHER	1	
6	51171-41K00-000	SPRING	1	
7	51196-34J00-000	RING,PISTON	1	
8	51146-41K00-000	CYLINDER	1	
9	51177-34J00-000	SPRING,REBOUND	1	
10	51110-34J20-000	TUBE,INNER	1	
11	51201-41K00-000	COVER,PROTECTION	1	
12	51173-34J00-000	SEAL,DUST	1	
13	51156-34J00-000	RING,SNAP	1	
14	51153-34J00-000	SEAL,OIL	1	
15	51158-34J00-000	WASHER	1	
16	51167-34J00-000	METAL,SLIDE	1	
17	51121-34J00-000	BUSH,SLIDE	1	
18	51195-34J00-000	PIECE,OIL LOCK	1	
19	51131-41K00-291	TUBE,OUTER,R.(BLACK)	1	
20	51148-34J00-000	GASKET LOWER	1	
21	51147-41K00-000	BOLT	1	
22	51104-41K00-291	DAMPER ASSY.FR.FORK,L.(BLACK)	1	
23	51113-27K00-000	BOLT	1	
24	51181-34J00-000	O-RING	1	
25	51176-41K00-000	SPACER,SPRING UPPER	1	
26	51172-34J00-000	WASHER	1	
27	51171-41K00-000	SPRING	1	
28	51196-34J00-000	RING,PISTON	1	
29	51146-41K00-000	CYLINDER	1	
30	51177-34J00-000	SPRING,REBOUND	1	
31	51110-34J20-000	TUBE,INNER	1	
32	51201-41K00-000	COVER,PROTECTION	1	
33	51173-34J00-000	SEAL,DUST	1	
34	51156-34J00-000	RING,SNAP	1	
35	51153-34J00-000	SEAL,OIL	1	

GSX250R(LM3)_P03

FIG.521A

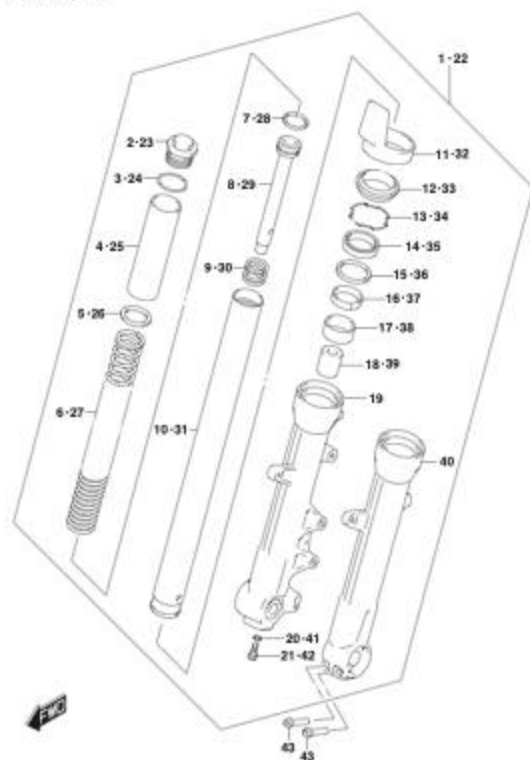
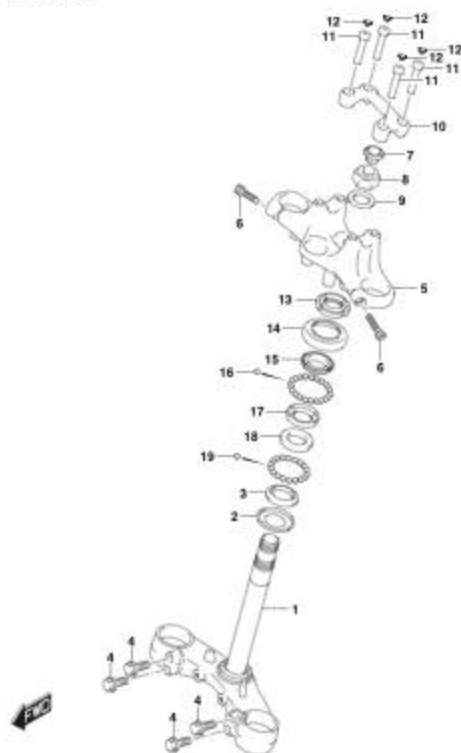


FIG.521A (1-E-11) FRONT FORK DAMPER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
36	51158-34J00-000	WASHER	1	
37	51167-34J00-000	METAL SLIDE	1	
38	51121-34J00-000	BUSH, SLIDE	1	
39	51195-34J00-000	PIECE, OIL LOCK	1	
40	51141-41K00-291	TUBE, OUTER L. (BLACK)	1	
41	51148-34J00-000	GASKET LOWER	1	
42	51147-41K00-000	BOLT	1	
43	51147-34J00-000	BOLT	2	

FIG.524A



GSX250RLMM3_P00_524A
STEERING STEM

FIG.524A (1-E-12) STEERING STEM

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51410-41K00-000	BRACKET,FR FORK LOWER	1	
2	51644-41K00-000	SEAL,STEERING LOWER	1	
3	51622-41K00-000	RACE,STEERING OUTER LOWER	1	
4	51434-41K00-000	BOLT,FR FORK LOWER BRACKET	4	
5	51311-41K00-291	BRACKET,FR FORK UPPER (BLACK)	1	
6	51328-34J00-000	BOLT	2	
7	51344-41K00-000	CAP,STEERING STEM	1	
8	51353-41K00-000	NUT,STEERING STEM TOP	1	
9	51356-34J00-000	WASHER	1	
10	51331-41K00-291	HOLDER,HANDLE UPPER (BLACK)	1	
11	51321-41K00-000	BOLT,HANDLE HOLDER UPPER	4	
12	56246-41K00-000	CAP,HANDLEBAR BOLT	4	
13	51631-28000-000	NUT,STEERING STEM (25X44X10)	1	
14	51643-25001-000	DUST SEAL,STEERING UPR	1	
15	51621-28000-000	RACE,STEERING OUTER UPR	1	
16	06111-06004-000	BALL	22	
17	51611-20002-000	RACE,STEERING INNER UPR	1	
18	51611-33002-000	RACE,STEERING INNER LWR	1	
19	06111-06004-000	BALL	18	

GSX250RLMM3_P00

FIG.530A

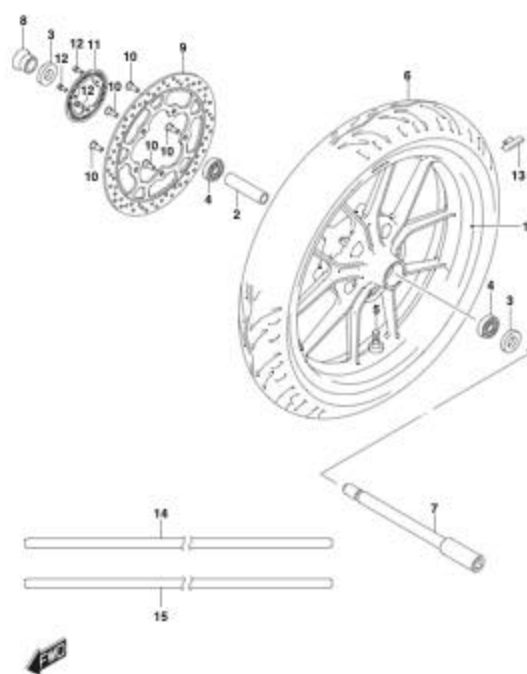
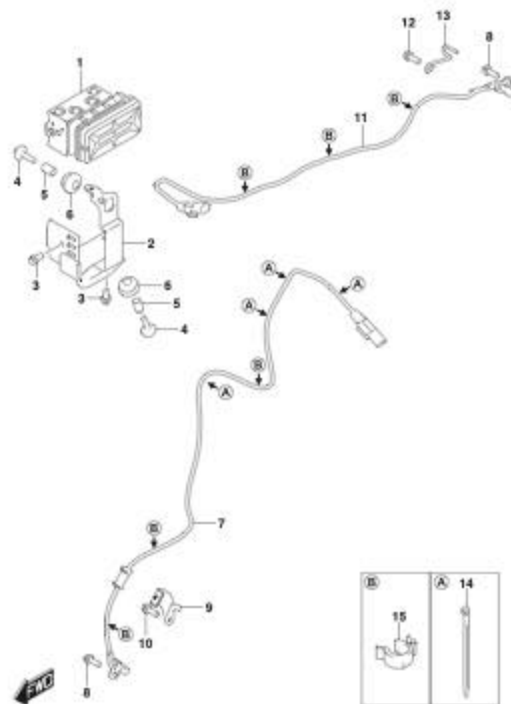


FIG.530A (1-E-13) FRONT WHEEL

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	54111-41K02-QC3	WHEEL,FRONT (17M/CXMT3.9) BLAC	1	
2	54731-41K00-000	SPACER,FRONT HUB BEARING	1	
3	54841-48H10-000	SEAL,WHEEL DUST	2	
4	08123-6302B-000	BEARING	2	
5	43130-24A70-000	VALVE ASSY,WHEEL RIM (TR412)	1	
6	55110-41K01-000	TIRE,FRONT (110/70 R17 MIC 54S	1	
7	54711-41K00-000	AXLE,FRONT	1	
8	54751-41K00-000	SPACER,F/R AXLE,R	1	
9	59211-41K00-000	DISC,FRONT BRAKE	1	
10	59218-34J20-000	BOLT,FRONT BRAKE DISC	5	
11	54162-41K00-000	RING,SPEED SENSOR FR (SET)	1	
12	07130-0512A-000	BOLT	3	
13-1	55411-41K00-000	BALANCER,WHEEL NO.1 (10G)	AR	
13-2	55412-41K00-000	BALANCER,WHEEL NO.2 (20G)	AR	
13-3	55413-41K00-000	BALANCER,WHEEL NO.3 (30G)	AR	
14	68251-42K20-B7P	TAPE,WHEEL,R (GOLD,GRAY,BLACK)	1	
15	68252-42K20-B7P	TAPE,WHEEL,L (GOLD,GRAY,BLACK)	1	

FIG.533A



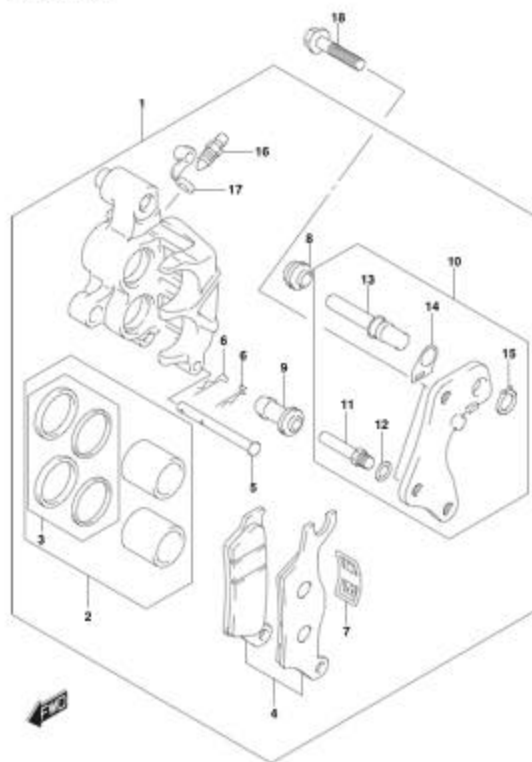
GSX250RLM03_P08_533A
HYDRAULIC UNIT

FIG.533A (1-E-14) HYDRAULIC UNIT

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	55610-41K00-000	UNIT ASSY, HYDRAULIC ABS	1	
2	55660-41K00-000	HOLDER, HYDR UNIT ABS	1	
3	01547-0612B-000	BOLT	2	
4	55661-34J00-000	BOLT	2	
5	55662-10G00-000	SPACER, HYDR UNIT MTG (W6)	2	
6	55663-34J00-000	RUBBER, HYDR UNIT MTG	2	
7	55710-41K00-000	SENSOR, FR WHEEL SPEED	1	
8	01547-0616B-000	BOLT	2	
9	55731-41K00-000	CLAMP, FR WHL SPD SENSOR	1	
10	01547-0616B-000	BOLT	1	
11	55710-41K00-000	SENSOR, RR WHEEL SPEED	1	
12	01547-0616B-000	BOLT	1	
13	65741-41K00-000	GUIDE, RR WHL SPEED SENSOR LEAD	1	
14	09407-14407-000	CLAMP (L-145)	4	
15	55734-27K00-000	CLAMP, SENSOR	6	

GSX250RLM03_P08

FIG.535A



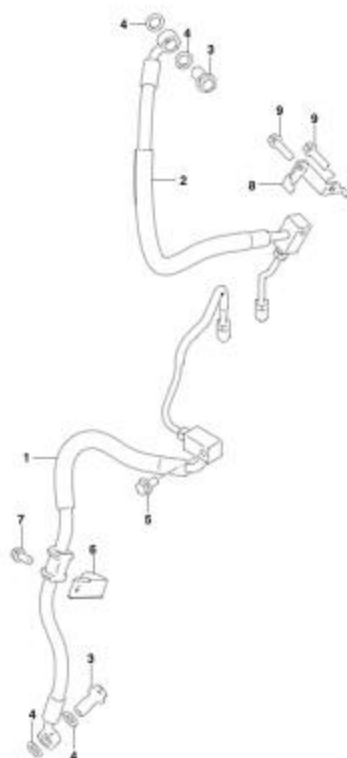
GSX250RLM03_P00_535A
FRONT CALIPER

FIG.535A (1-E-15) FRONT CALIPER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59100-34J40-000	CALIPER ASSY,FR/R	1	
2	59100-34870-000	PISTON SET	1	
3	59100-34860-000	.SEAL SET,PISTON	1	
4	59100-34891-000	PAD SET	1	
5	59141-34J10-000	PIN	1	
6	59746-34J00-000	CLIP	2	
7	59315-34J00-000	SPRING	1	
8	59108-34J00-000	DUST COVER	1	
9	59109-34J00-000	INSULATOR	1	
10	59351-34J00-000	BRACKET	1	
11	59167-34J00-000	.PIN	1	
12	59188-34J00-000	.SPACER	1	
13	59382-34J00-000	.PIN	1	
14	59145-34J00-000	.STOPPER	1	
15	59665-34J00-000	.CIRCLIP	1	
16	59121-30H00-000	SCREW,BLEEDER	1	
17	59122-30H00-000	CAP,BLEEDER	1	
18	01550-0835A-000	BOLT (BX35)	2	

GSX250RLM03_P00

FIG.536A



GSX250RLMM3_P03_536A
FRONT BRAKE HOSE

FIG.536A (1-E-16) FRONT BRAKE HOSE

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59400-41K00-000	HOSE ASSY UNIT TO FR BK CLPR	1	
2	59200-41K00-000	HOSE ASSY FR BK MASTER TO UNIT	1	
3	59492-30H40-000	BOLT,BRAKE FLUID (M10X1.25)	2	
4-1	59502-30H00-000	WASHER,BRAKE FLUID	4	
4-2	09161-10009-000	WASHER (10X15X1.5)	4	
5	01547-0612B-000	BOLT	1	
6	59266-34J00-000	CLAMP,FRONT BRAKE HOSE NO.1	1	
7	01547-0612B-000	BOLT	1	
8	59541-41K10-000	CLAMP,FR BRAKE HOSE	1	
9	01547-0620B-000	BOLT	2	

GSX250RLMM3_P03

FIG.537A

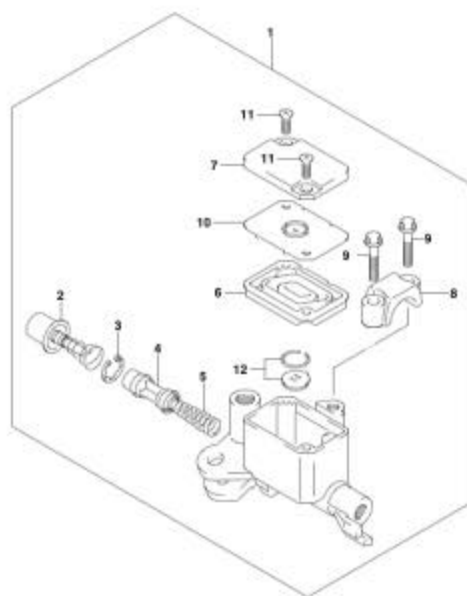


FIG.537A (1-F-2) FRONT MASTER CYLINDER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59600-30H30-000	CYLINDER ASSY FRONT MASTER	1	
2	59870-30H00-000	PUSH ROD ASSY	1	
3	59665-30H00-000	CIRCLIP	1	
4	59610-30H00-000	PISTON ASSY	1	
5	57318-30H00-000	SPRING	1	
6	59667-12K00-000	DIAPHRAGM	1	
7	59687-30H20-000	COVER	1	
8	59671-30H00-000	CLAMP	1	
9	59688-30H00-000	SCREW	2	
10	59668-30H00-000	PLATE,DIAPHRAGM	1	
11	59691-30H00-000	FLAT SCREW	2	
12	59669-30H00-000	CAP	1	

FIG.541A

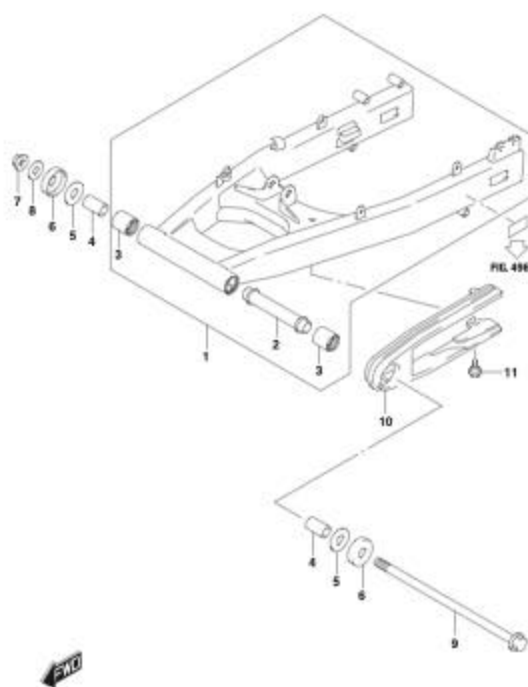


FIG.541A (1-F-3) REAR SWINGARM

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61000-41K10-000	SWINGARM ASSY,REAR	1	
2	61280-41K00-000	SPACER,RR SWGARM PIVOT	1	
3	09263-22077-000	BEARING (22X28X35)	2	
4	61251-41K00-000	SPACER,RR SWGARM PIVOT BEARING	2	
5	09160-14079-000	WASHER (14X34X1)	2	
6	61262-41K00-000	COVER,RR SWGARM PIVOT DUST	2	
7	08319-2114A-000	NUT	1	
8	09160-14078-000	WASHER (14.5X28X2.3)	1	
9	61211-30H00-000	SHAFT,RR SWINGARM PIVOT	1	
10	61273-41K00-000	BUFFER,CHAIN TOUCH DEFENSE	1	
11	09111-08072-000	BOLT (6X17.8)	1	

FIG.545A

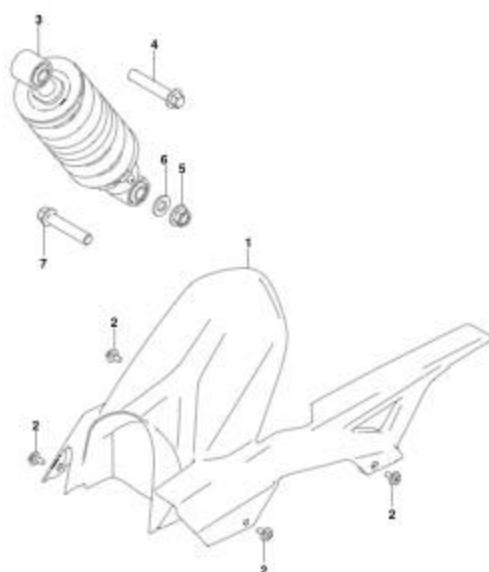
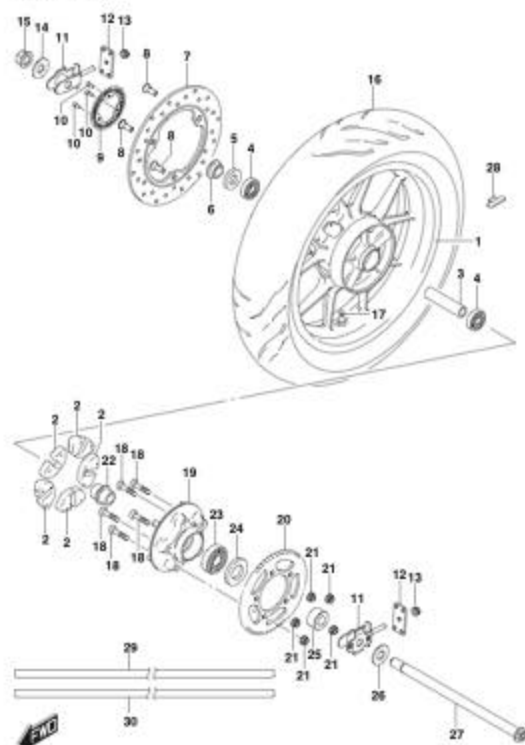


FIG.545A (1-F-4) REAR SHOCK ABSORBER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61311-41K00-000	CASE CHAIN	1	
2	09111-06107-000	BOLT (EX12)	4	
3	62100-41K00-28W	ABSORBER ASSY, RR SHOCK (WHITE)	1	
4	62658-47H00-000	BOLT, RR CUSHION LEVER	1	
5	09159-12082-000	NUT	1	
6	09160-12131-000	WASHER (12.3X24X2.3)	1	
7	62668-30B00-000	BOLT, RR CUSHION LEVER FR (12X6)	1	

FIG.550A



GSX250R(L)M3_P03_550A
REARWHEEL

FIG.550A (1-F-5) REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	64111-41K02-QC3	WHEEL,REAR (17MICKMT4.00,BLACK)	1	
2	64651-20L00-000	ABSORBER,REAR HUB SHOCK	5	
3	64731-41K00-000	SPACER,REAR WHEEL HUB BEARING	1	
4	08123-6303B-000	BEARING	2	
5	64841-41K00-000	SEAL,REAR HUB BEARING	1	
6	64741-41K00-000	SPACER,REAR AXLE,R	1	
7	69211-41K00-000	DISC,REAR BRAKE	1	
8	59218-34J20-000	BOLT,FRONT BRAKE DISC	3	
9	54162-41K00-000	RING,SPEED SENSOR FR (50T)	1	
10	07130-0512A-000	BOLT	3	
11	61410-41K00-000	ADJUSTER,CHAIN	2	
12	61421-41K00-000	PLATE,CHAIN ADJUSTER GUIDE	2	
13	08319-3108A-000	NUT	2	
14	61445-41K00-000	WASHER,REAR AXLE,R	1	
15	64721-41K00-000	NUT,REAR AXLE	1	
16	65110-41K01-000	TIRE,REAR (150/60 R17 MC 66S)	1	
17	43130-24A70-000	VALVE ASSY,WHEEL RM (TRM12)	1	
18	64541-41K00-000	BOLT,REAR SPROCKET	5	
19	64611-01D10-000	DRUM,REAR SPROCKET	1	
20	64511-41K00-000	SPROCKET,REAR (NT-80)	1	
21	08319-3110A-000	NUT	5	
22	64733-01D00-000	RETAINER,RR SPROCKET DRUM	1	
23	08133-6305B-000	BEARING	1	
24	64831-41K00-000	SEAL,REAR SPROCKET DRUM OIL	1	
25	64751-41K00-000	SPACER,REAR AXLE,L	1	
26	61455-41K00-000	WASHER,REAR AXLE,L	1	
27	64711-41K00-000	AXLE,REAR	1	
28-1	55411-41K00-000	BALANCER,WHEEL NO.1 (10G)	AR	
28-2	55412-41K00-000	BALANCER,WHEEL NO.2 (20G)	AR	
28-3	55413-41K00-000	BALANCER,WHEEL NO.3 (30G)	AR	
29	68251-42K20-B7P	TAPE,WHEEL,R (GOLD,GRAY,BLACK)	1	
30	68252-42K20-B7P	TAPE,WHEEL,L (GOLD,GRAY,BLACK)	1	

GSX250R(L)M3_P03

FIG.555A

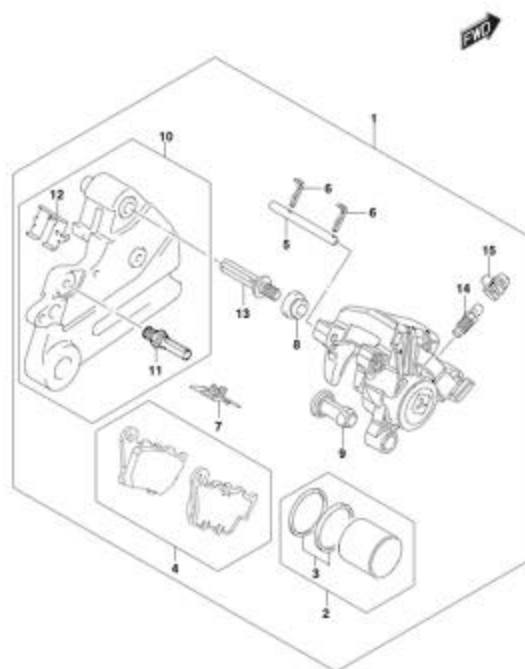
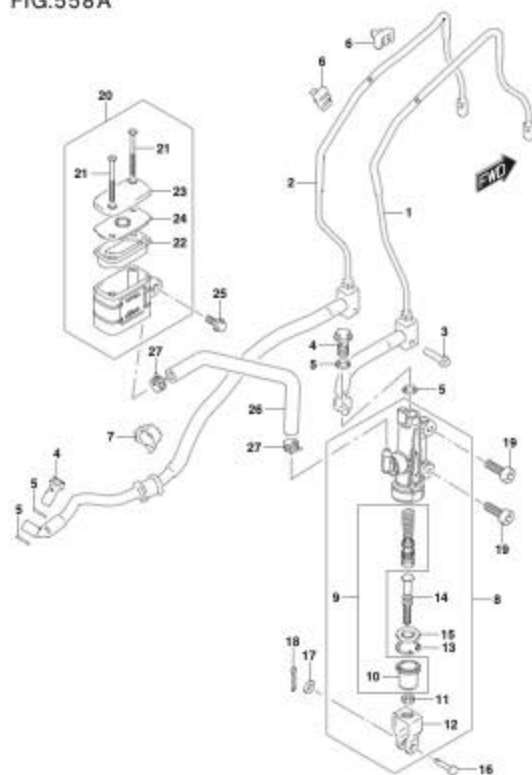


FIG.555A (1-F-6) REAR CALIPER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69100-41K00-000	CALIPER ASSY,REAR	1	
2	69100-27870-000	PISTON SET	1	
3	69100-27860-000	.SEAL SET	1	
4	69100-27890-000	PAD SET	1	
5	09345-27K00-000	PIN,PAD	1	
6	69746-27K00-000	CLIP	2	
7	69115-27K00-000	SPRING,PAD	1	
8	59108-34J00-000	DUST COVER	1	
9	59109-34J00-000	INSULATOR	1	
10	09720-41K00-000	BRACKET	1	
11	59187-34J00-000	.PIN	1	
12	69116-27K00-000	.RETAINER	1	
13	69187-27K00-000	PIN	1	
14	59121-30H00-000	.SCREW,BLEEDER	1	
15	59122-30H00-000	.CAP,BLEEDER	1	

FIG.558A



GSX250R(LM3)_P03_558A
REAR MASTER CYLINDER

FIG.558A (1-F-7) REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69200-41K00-000	HOSE ASSY.RR BK MASTER TO UNIT	1	
2	69400-41K00-000	HOSE ASSY UNIT TO RR BK CLPR	1	
3	01547-0625A-000	BOLT	1	
4	59492-30H40-000	BOLT BRAKE FLUID (M10X1.25)	2	
5-1	59502-30H00-000	WASHER BRAKE FLUID	4	
5-2	09161-10009-000	WASHER (10X15X1.5)	4	
6	09403-07410-000	CLAMP	2	
7	09403-17311-000	CLAMP	1	
8	69600-41K00-000	CYLINDER ASSY REAR MASTER	1	
9	69600-41810-000	PISTON/CUP SET	1	
10	69666-27K00-000	BOOT	1	
11	69693-27K00-000	NUT	1	
12	69692-41K00-000	YOKER	1	
13	69665-27K00-000	CIRCLIP	1	
14	69671-41K00-000	ROD PUSHER	1	
15	69672-27K00-000	GUIDE ROD	1	
16	09200-06037-000	PIN (5X17.7)	1	
17	08322-0106A-000	WASHER	1	
18	04111-2015A-000	PIN	1	
19	07130-0620A-000	BOLT	2	
20	69740-27K00-000	TANK ASSY RR RESERVOIR	1	
21	69689-27K00-000	SCREW	2	
22	69667-27K00-000	DIAPHRAGM	1	
23	69668-27K00-000	PLATE DIAPHRAGM	1	
24	69669-27K00-000	CAP	1	
25	01550-0612A-000	BOLT	1	
26	69731-41K00-000	HOSE RR RESERVOIR TANK	1	
27	59735-27K00-000	CLIP	2	

GSX250R(LM3)_P03