

SUZUKI

PARTS CATALOGUE

GSX1250FAL4

(CH135)



Way of Life!

E99

2013-5

1ST EDITION

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GSX1250FAL4.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E. NO.	: Engine number	OS	: Over size
F. NO.	: Frame number	STD	: Standard
D	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length		
LH	: Left hand side		
RH	: Right hand side		
—100045	: Up to F. NO. 100045		
100046—	: From F. NO. 100046		
12 x 34 x 5.5	Figures in the description column		
	show the dimensions of parts		
ID OD T (or R.L.)			

—12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

—12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned in parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec. :
spec. code : E99.

7. SERIAL FRAME NUMBER

GSX1250FAL4 (E99) : JS1CH1353ED100001—

COLOR CHART
TABLEAU DES COULEURS

COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR	COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR
0KD	W05.6BY		
FEK	1ZY,019,17U		
HWR	YMD,1ZY,YU8		
W95	BLACK (LEATHER)		
YB0	SPLASH WHITE		
YD8	SONIC SILVER METALLIC		
YH3	DOOT GRAY METALLIC		
YMD	MISTIC SILVER METALLIC		
YU6	ALBA BLUE METALLIC		
YU8	FLINT GRAY METALLIC		
YVB	GLASS SPARKLE BLACK		
Y4P	MAT SILKY GRAY METALLIC		
019	BLACK		
1ZY	URBAN LIGHT GRAY METALLIC		
17U	GRAY METALLIC		
20H	WARM SILVER METALLIC		
291	BLACK (SEMI-GLOSS)		
9PK	BLACK		
6BY	BLACK		

[illegible]

MILLIMETER → INCH CONVERSION CHART

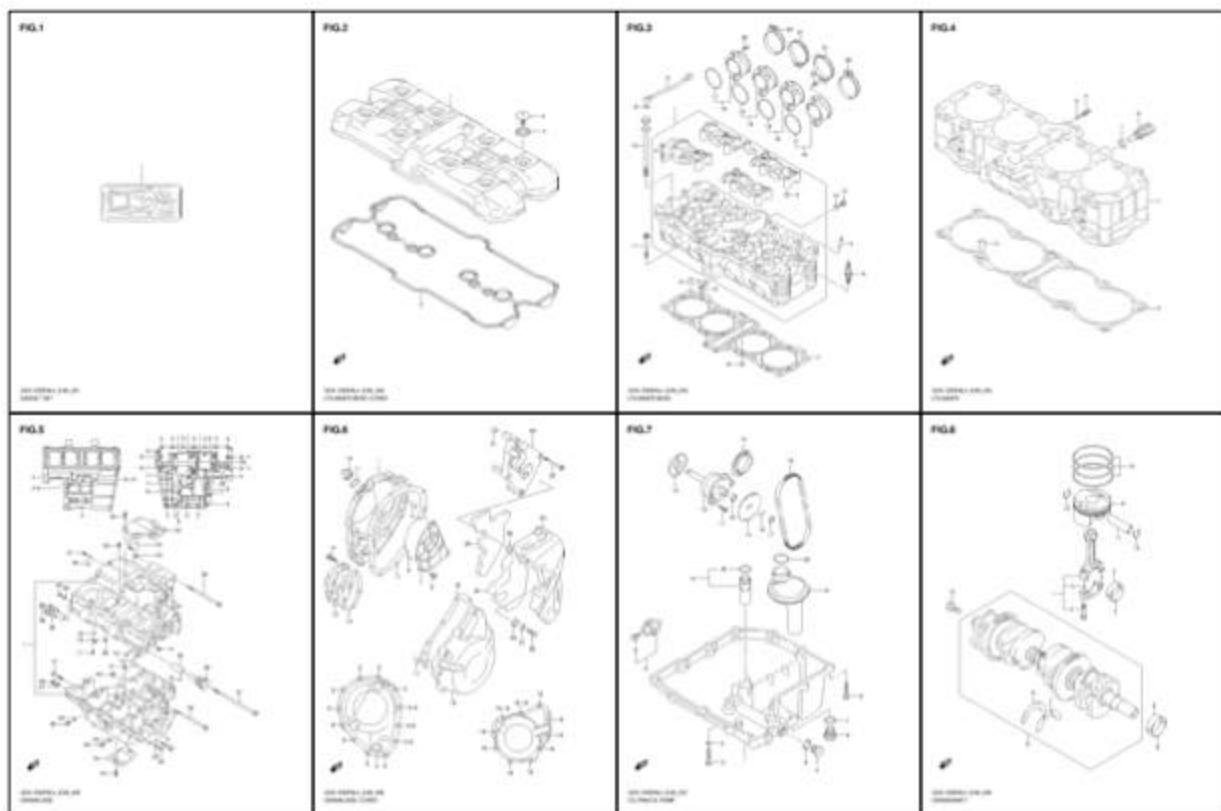
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20	.181	.190	.199	.208	.217	.226	.235	.244	.253	.262
30	.271	.280	.289	.298	.307	.315	.324	.333	.342	.351
40	.360	.369	.378	.387	.396	.405	.414	.423	.432	.441
50	.450	.459	.468	.477	.486	.495	.504	.513	.522	.531
60	.540	.549	.558	.567	.576	.585	.594	.603	.612	.621
70	.630	.639	.648	.657	.666	.675	.684	.693	.702	.711
80	.720	.729	.738	.747	.756	.765	.774	.783	.792	.801
90	.810	.819	.828	.837	.846	.855	.864	.873	.882	.891

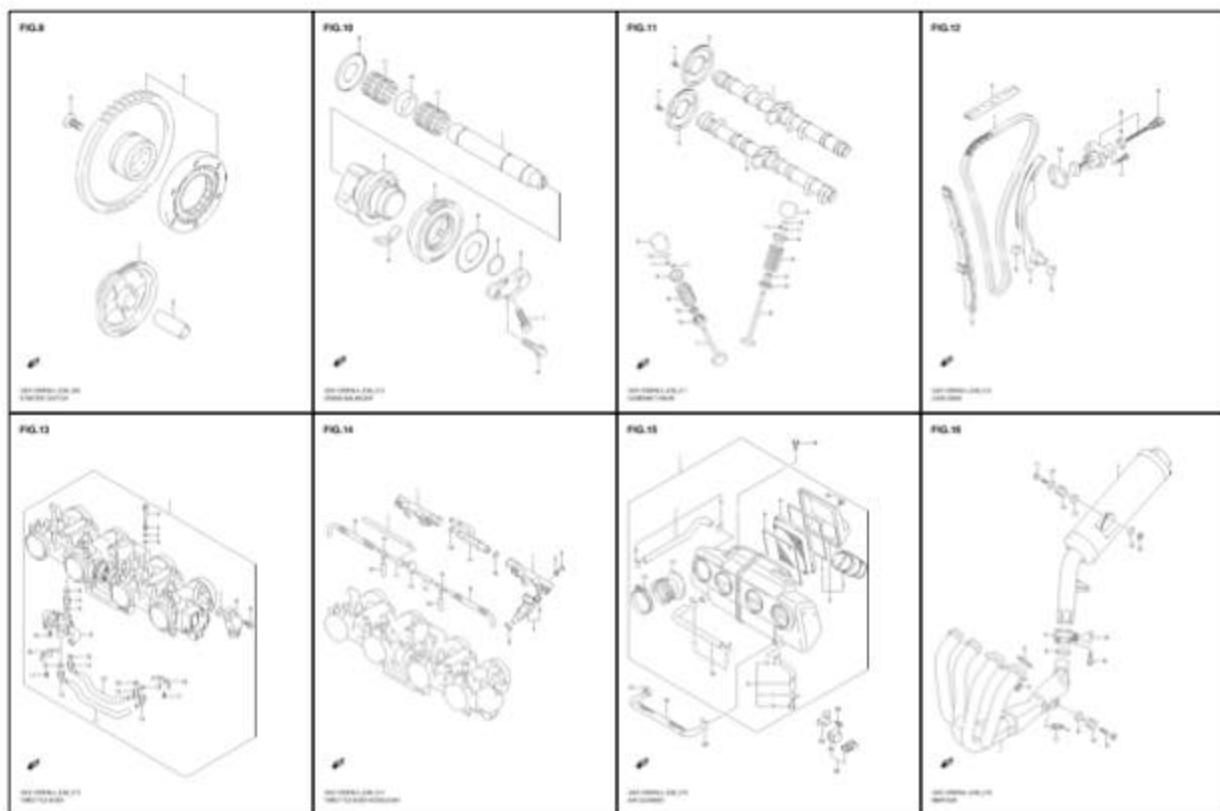
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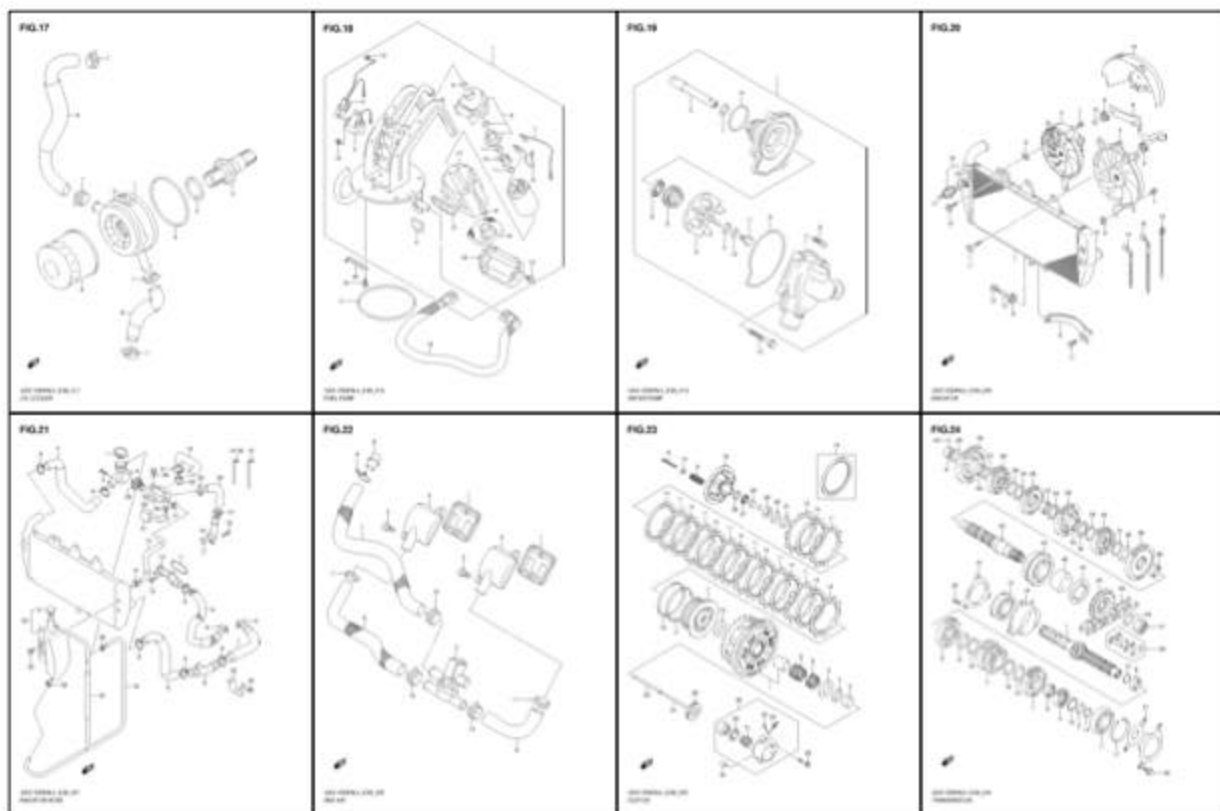
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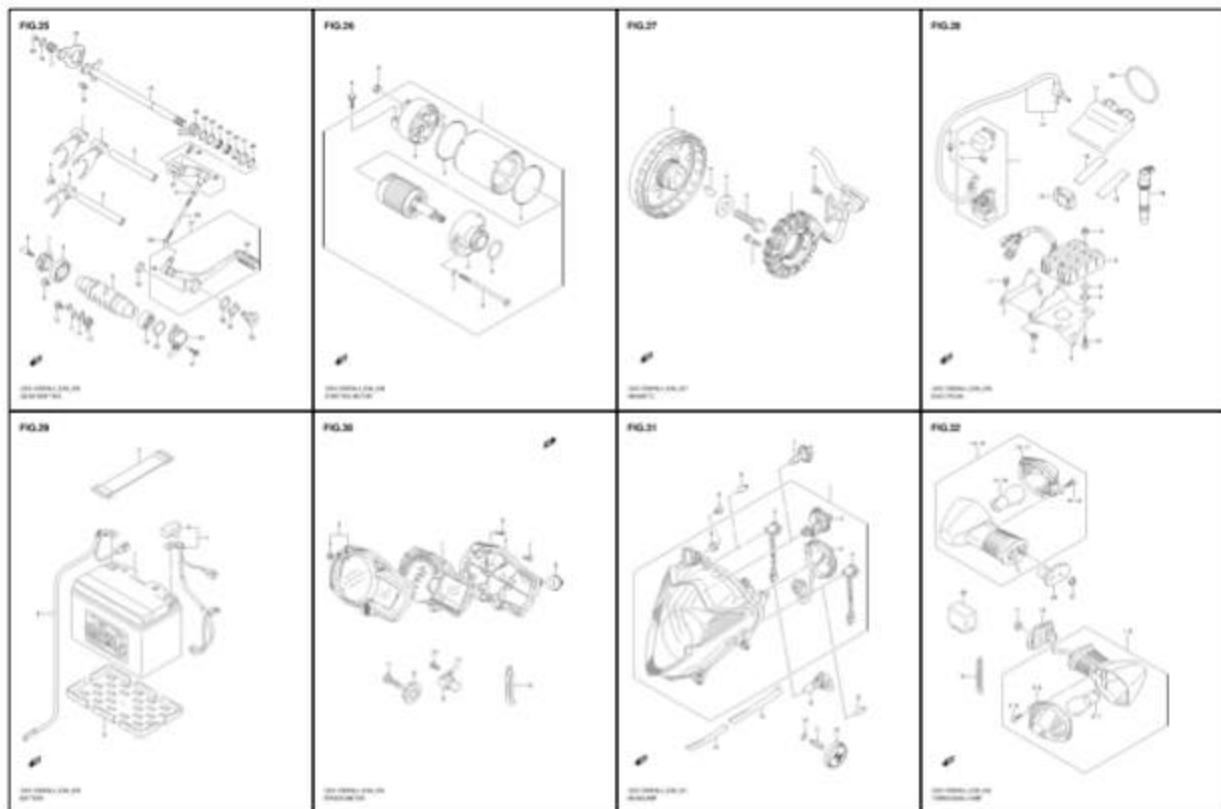

 23 millimeters equal 0.906 inch

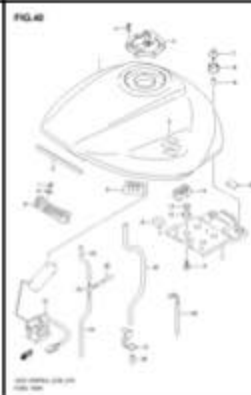
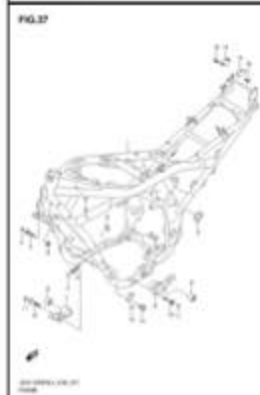
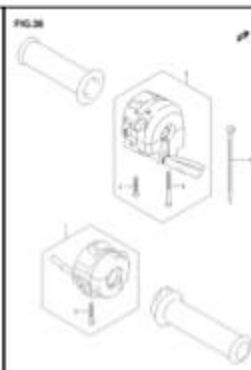
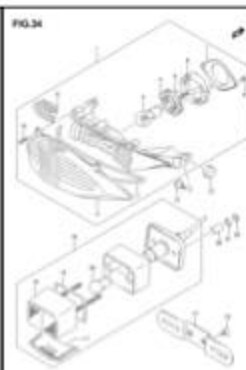
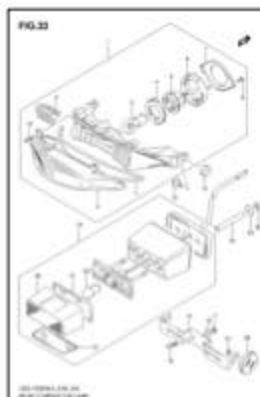
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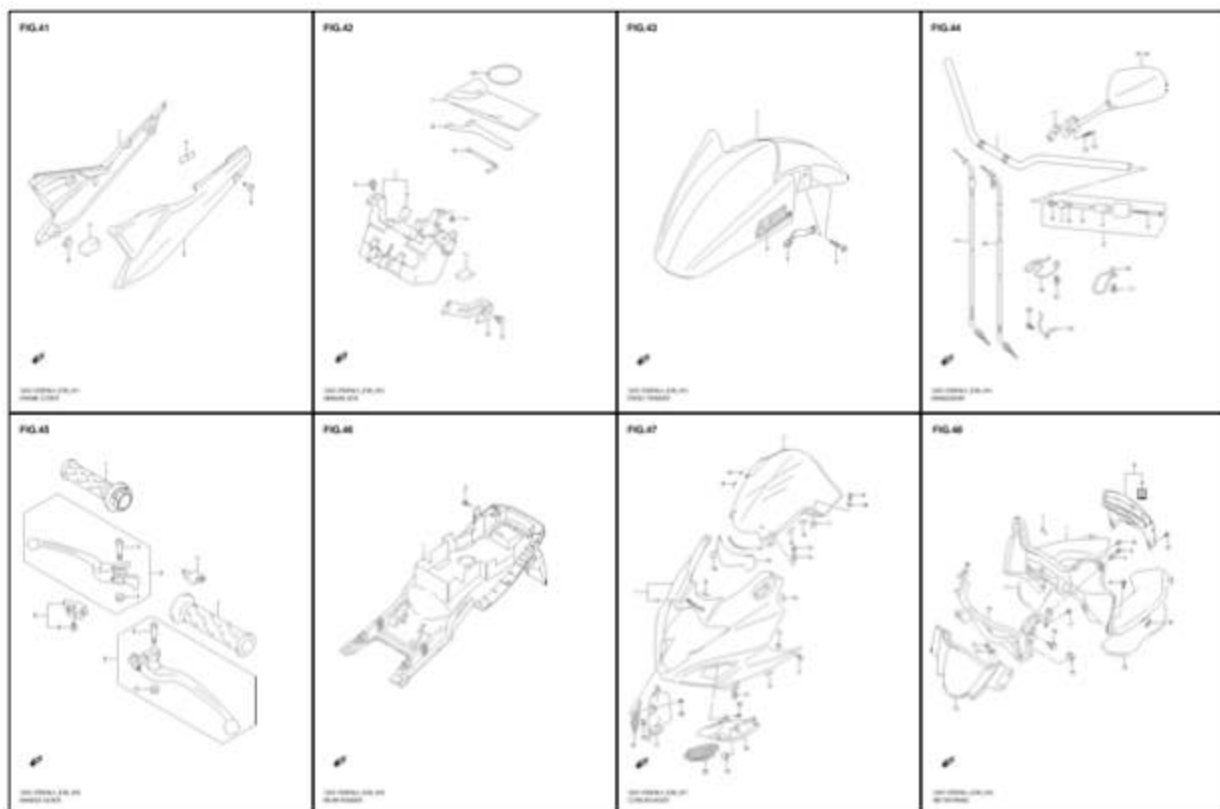






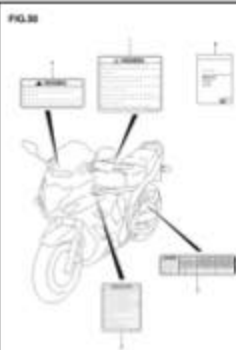








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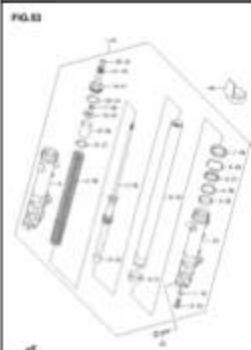
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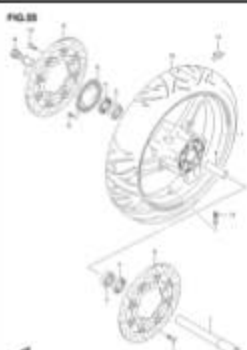
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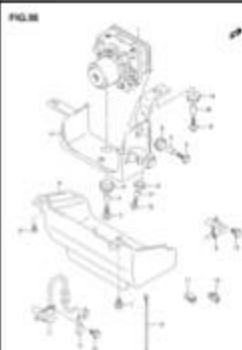
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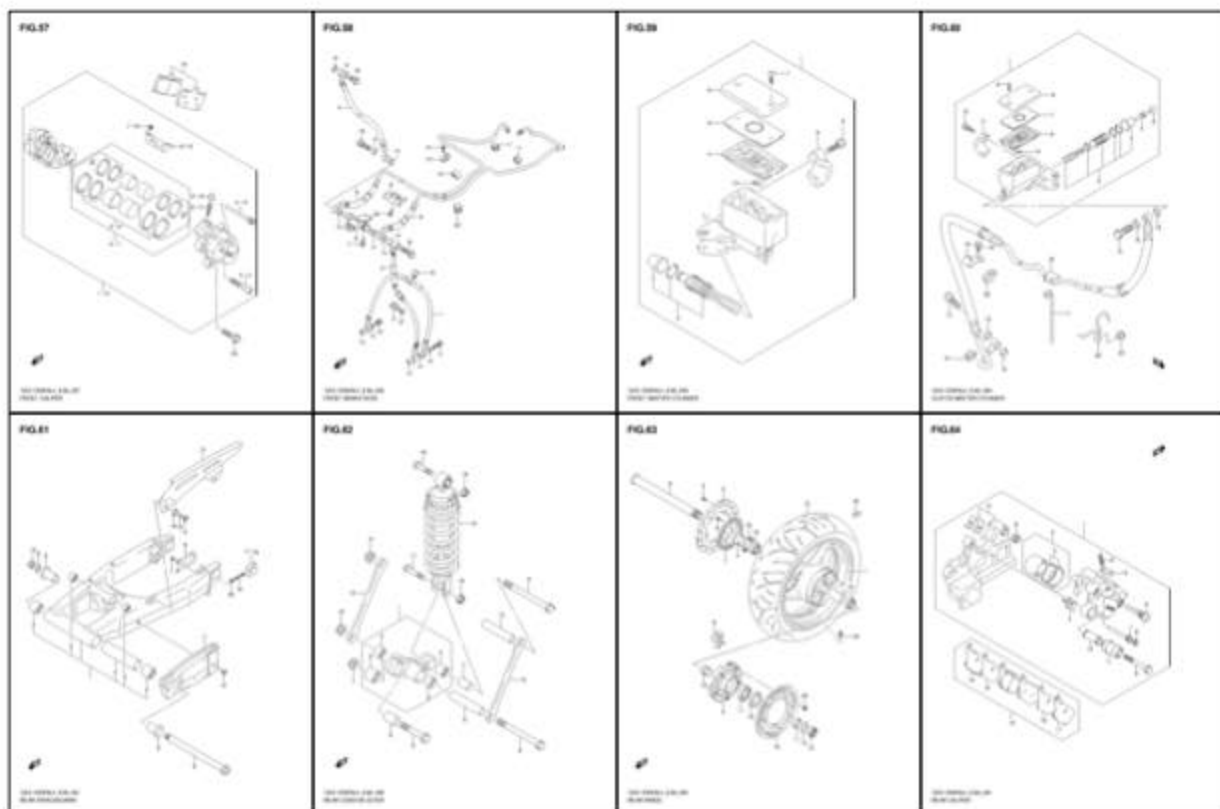
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Journal of Internal Medicine 260: 103–112



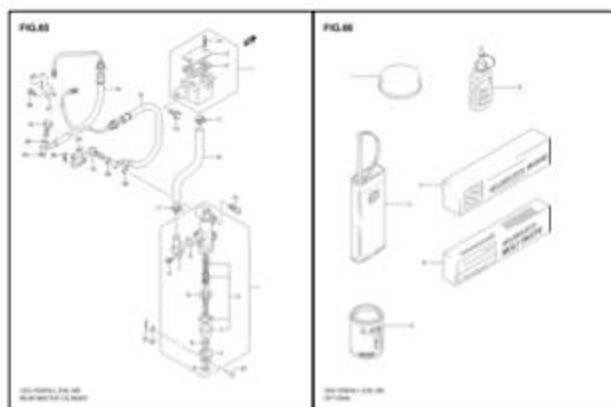


FIG.1

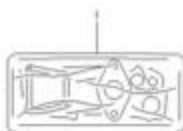


FIG.1 (1-B-2) GASKET SET

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11400-18H00	GASKET SET	1	OPT
2	11141-18H00	GASKET, CYLINDER HEAD	1	NOT ILLUSTRATED
3	11173-18H00	GASKET, CYLINDER HEAD COVER	1	NOT ILLUSTRATED
4	11241-18H00	GASKET, CYLINDER	1	NOT ILLUSTRATED
5	11482-18H00	GASKET, CLUTCH COVER	1	NOT ILLUSTRATED
6	11483-18H00	GASKET, MAGNETO COVER	1	NOT ILLUSTRATED
7	11491-18H00	GASKET, CRANKSHAFT COVER	1	NOT ILLUSTRATED
8	12637-27G00	GASKET, TENSIONER ADJUSTER	1	NOT ILLUSTRATED
9	14181-18C00	GASKET, EXHAUST PIPE	4	NOT ILLUSTRATED

FIG.2

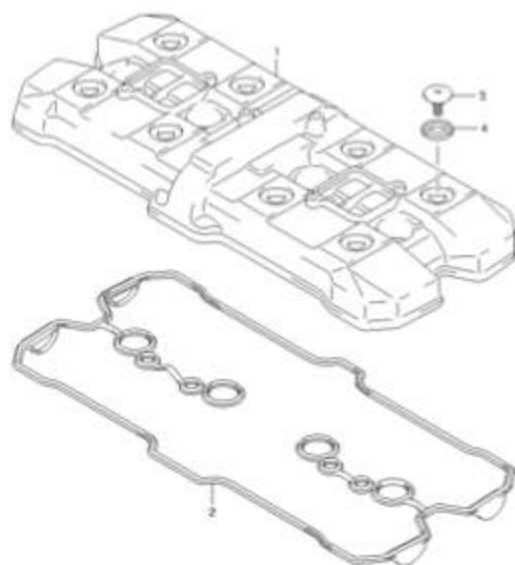
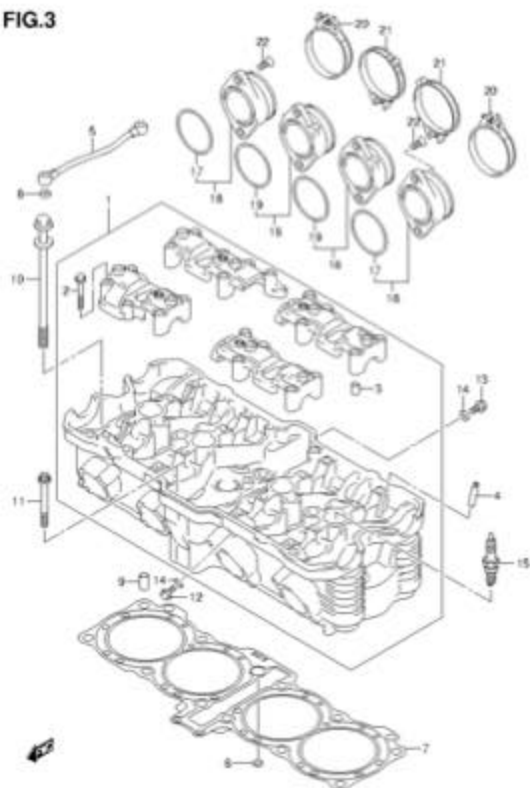


FIG.2 (1-B-3) CYLINDER HEAD COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11170-18H10	COVER, CYLINDER HEAD	1	
2	11173-18H00	GASKET, HEAD HEAD COVER	1	
3	09106-07009	BOLT (7X17.5)	8	
4	11191-27E00	WASHER	8	

FIG.3



GSX1250FAL4_E99_003
CYLINDER HEAD

FIG.3 (1-B-4) CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11100-18H10	HEAD ASSY, CYLINDER	1	
2	09103-06293	BOLT (BX45)	21	
3	09206-08001	PIN (XX11)	8	
4	11115-17E70	GUIDE, VALVE (OS 0.3)	16	OPT
5	11131-18H00	PIPE, OIL	1	
6	08322-0106B	WASHER	2	
7	11141-18H00	GASKET, CYLINDER HEAD	1	
8	11143-32F00	O RING	1	
9	04211-11169	PIN	2	
10	11117-18H00	BOLT	12	
11	07120-0665B	BOLT	2	
12	01550-0612A	BOLT	1	
13	07120-0612B	BOLT	1	
14	09168-06023	GASKET (5.8X13X1.2)	2	
15-1	09482-00516	SPARK PLUG (CR7E)	4	NGK
15-2	09482-00515	SPARK PLUG (J22ESR-N)	4	DENSO
15-3	09482-00528	SPARK PLUG (CR6E)	4	OPT
				NGK
15-4	09482-00456	SPARK PLUG (CR6E)	4	OPT
				NGK
15-5	09482-00529	SPARK PLUG (J22ESR-N)	4	OPT
				DENSO
15-6	09482-00457	SPARK PLUG (J24ESR-N)	4	OPT
				DENSO
16	13101-18H00	PIPE, INTAKE NO.1	2	
17	09280-42003	O RING (D:24, I:D:41.7)	2	
18	13102-18H01	PIPE, INTAKE NO.2	2	
19	09280-42003	O RING (D:24, I:D:41.7)	2	
20	13826-18H00	CLAMP, INTAKE PIPE	2	
21	13826-18H10	CLAMP, INTAKE PIPE	2	
22	02122-0616B	SCREW	8	

GSX1250FAL4_E99

FIG.4

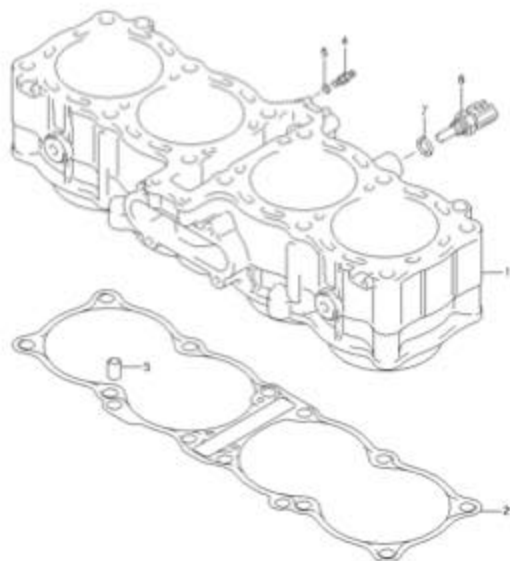
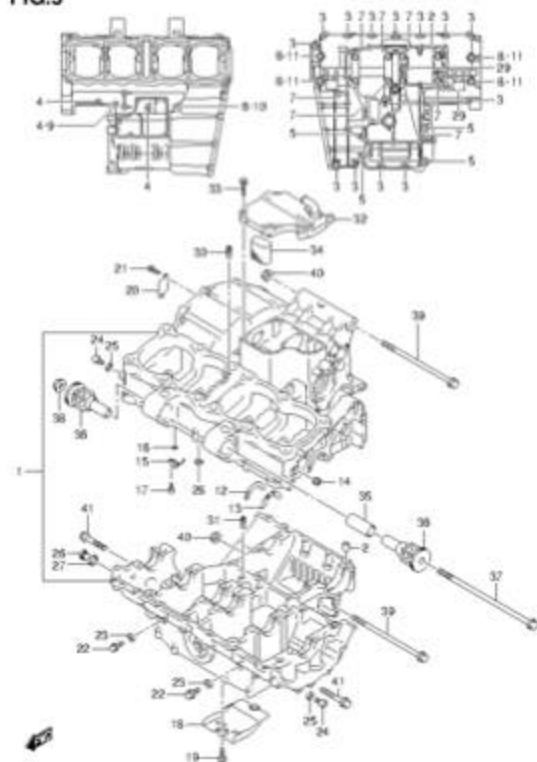


FIG.4 (1-B-5) CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11210-18H10-0F0	CYLINDER	1	
2	11241-18H00	GASKET, CYLINDER	1	
3	04211-11169	PIN	2	
4	09493-80005	JET(B)	1	
5	09280-04004	O RING (D:1.2/D:4)	1	
6	13650-48X00	SENSOR, WATER TEMP	1	
7	09168-12017	GASKET (12X17X1)	1	

FIG.5



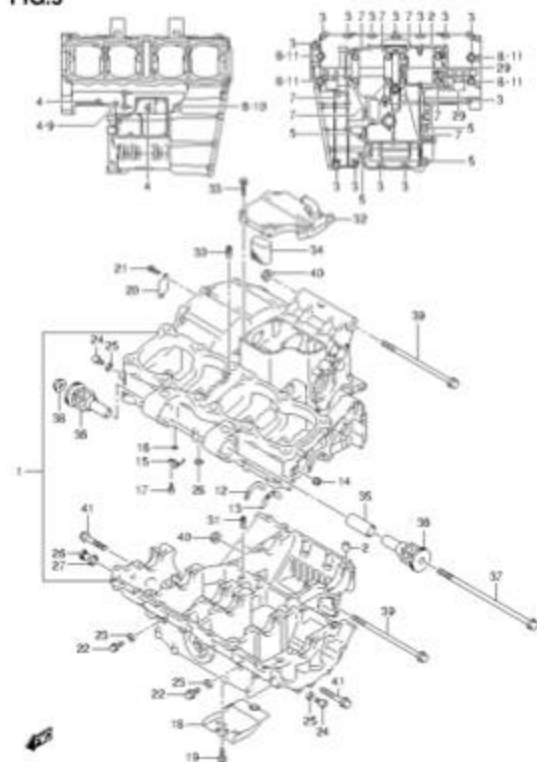
GSX1250FAL4_E99_005
CRANKCASE

FIG.5 (1-B-6) CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11301-16820	CRANKCASE SET	1	
2	11319-33E50	PIN	3	
3	01547-0640A	BOLT	13	
4	01547-0655A	BOLT	3	
5	01550-0670A	BOLT	4	
6	01550-0690A	BOLT	1	
7	09103-09005	BOLT (X135)	8	
8	09103-09008	BOLT (X135)	4	
9	09168-06023	GASKET (5.8X13X1.2)	1	
10	09168-08016	GASKET (8.2X14X1)	1	
11	09168-10031	GASKET (10.2X20X2.3)	4	
12	12228-17E00-0D0	BEARING, THRUST RH (GREEN)	1	
13-1	12228-17E00-0A0	BEARING, THRUST LH (RED)	1	
13-2	12228-17E00-0B0	BEARING, THRUST LH (BLACK)	1	
13-3	12228-17E00-0C0	BEARING, THRUST LH (BLUE)	1	
13-4	12228-17E00-0D0	BEARING, THRUST LH (GREEN)	1	
13-5	12228-17E00-0E0	BEARING, THRUST LH (YELLOW)	1	
13-6	12228-17E00-0F0	BEARING, THRUST LH (WHITE)	1	
14	11329-02F00	JET, OIL GALLERY	1	
15	11390-18H00	JET, PISTON COOLING	4	
16	09280-04004	O RING (D:1.2/D:4)	4	
17	09106-06075	BOLT (X12)	4	
18	11323-18H00	SEPARATOR, OIL	1	
19	01550-0620A	BOLT	2	
20	11317-18H00	PLATE, OIL SEPARATOR	1	
21	01547-0612A	BOLT	2	
22	01550-0612A	BOLT	2	
23	09168-06018	GASKET (6.2X13X1.2)	2	
24	07130-0812A	BOLT	2	
25	09168-08016	GASKET (8.2X14X1)	2	
26	09248-16012	PLUG (16X8)	1	
27	09168-16002	GASKET (16X22X2)	1	
28	09280-08012	O RING (D:1.8/D:7.8)	2	
29	09280-12009	O RING (D:1.8/D:12.8)	2	

GSX1250FAL4_E99

FIG.5



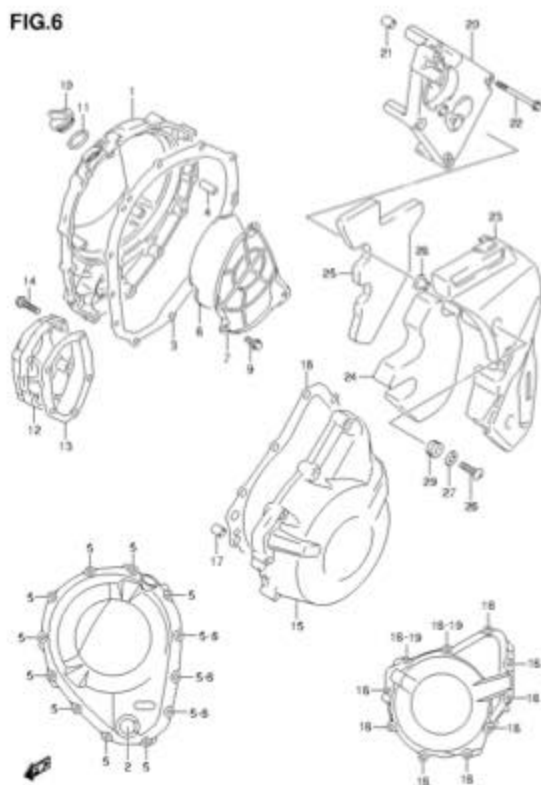
GSX1250FAL4_E99_005
CRANKCASE

FIG.5 (1-B-7) CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
30	09493-28012	JET, 140	1	
31	09493-36006	JET, AIR (180)	1	
32	11330-18H10	COVER, BREATHER	1	
33	09103-06213	BOLT (EX30)	5	
34	11318-18H00	SEPARATOR, OIL BREATHER	1	
35	11611-48G00	SPACER	1	
36	11652-10G30	BUSH	2	
37	09103-10041-A05	BOLT (10X215)	1	
38	08319-3110A	NUT	1	
39	09103-12031	BOLT (12X155)	2	
40	09159-12072	NUT	2	
41	01550-1050A	BOLT	2	

GSX1250FAL4_E99

FIG.6



GSX1250FAL4_E99_308
CRANKCASE COVER

FIG.6 (1-B-8) CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11340-18H20	COVER, CLUTCH	1	
2	11971-33210	LENS, OIL LEVEL CHECK	1	
3	11482-18H00	GASKET, CL COVER (NA)	1	
4	04211-09189	PIN	2	
5	09103-06213	BOLT (EX30)	12	
6	09168-06023	GASKET (5.8X13X1.2)	3	
7	11342-18H00	PLATE, CLUTCH COVER	1	
8	11343-18H00	DAMPER	1	
9	01550-0612A	BOLT	3	
10	11971-25D00	PLUG, OIL FILLER	1	
11	09280-17003	O RING (D:3.1/D:16.8)	1	
12	11381-18H20	COVER, CRANKSHAFT RH	1	
13	11491-18H00	GASKET	1	
14	09103-06213	BOLT (EX30)	5	
15	11351-18H20	COVER, MAGNETO	1	
16	11483-18H00	GASKET	1	
17	04211-09149	PIN	2	
18	09103-06213	BOLT (EX30)	10	
19	09168-06023	GASKET (5.8X13X1.2)	2	
20	11371-18H00	COVER, ENGINE SPROCKET INNER	1	
21	04211-09149	PIN	2	
22	01547-0660A	BOLT	4	
23	11361-46H00	COVER, ENGINE SPROCKET OUTER	1	
24	11362-46H00	CUSHION, NO.1	1	
25	11363-46H00	CUSHION, NO.2	1	
26	09139-06057	SCREW (EX25)	3	
27	09160-06019	WASHER (5.5X16X1.2)	3	
28	09160-06062	WASHER	3	
29	09320-09016	CUSHION	3	

GSX1250FAL4_E99

FIG.7

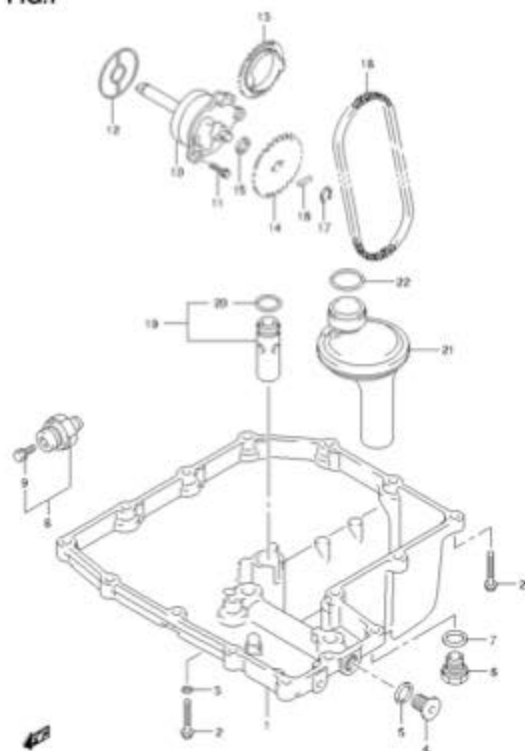


FIG.7 (1-B-9) OIL PAN/OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11511-18H10	PAN, OIL	1	
2	01547-0625A	BOLT	16	
3	09168-06023	GASKET (5.6X13X1.2)	1	
4	09248-12004	PLUG (L-12)	1	
5	09168-12002	GASKET (12.1X16.2X3.7)	1	
6	09247-14036	PLUG (14X20)	1	OIL DRAIN
7	09168-14002	GASKET (13.6X18.6X4.6)	1	
8	37820-33D10	SWITCH, OIL PRESSURE	1	
9	37822-33D00	BOLT	1	
10	16400-18H00	PUMP ASSY, OIL	1	
11	01547-0620A	BOLT	3	
12	16491-33E00	O RING	1	
13	16321-01H00	SPROCKET, DRIVE (NT:27)	1	
14	16331-18H00	SPROCKET, DRIVEN (NT:31)	1	
15	09181-10158	SHIM (10X16X0.5)	1	
16	09261-04009	PIN (4X15.8)	1	
17	08331-31109	CIRCLIP	1	
18	16310-18H00	CHAIN, OIL PUMP DRIVE	1	
19	16440-24F00	VALVE ASSY, OIL RELIEF	1	
20	09280-13004	O RING (D:1.9, D:13)	1	
21	16520-18H00	STRAINER, ENGINE OIL	1	
22	09280-25004	O RING (D:2.4, D:24.7)	1	

FIG.8

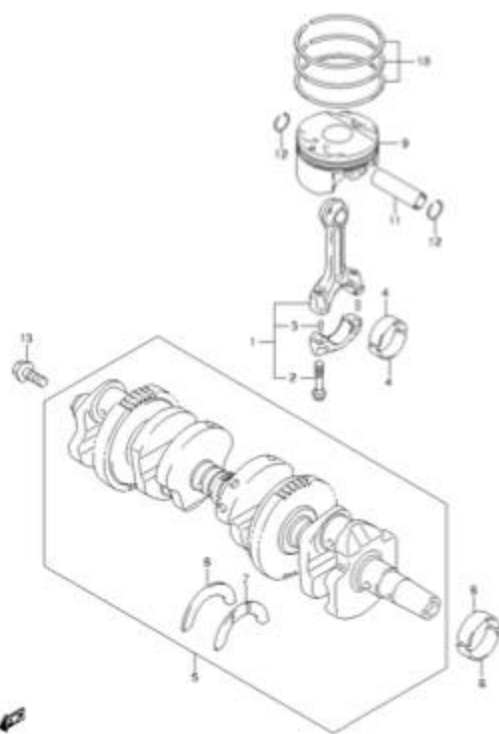
GSX1250FAL4_E99_308
CRANKSHAFT

FIG.8 (1-B-10) CRANKSHAFT

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12160-18H00	ROD ASSY, CONNECTING	4	
2	12163-24F10	BOLT	8	
3	04221-04089	PIN	8	
4-1	12164-46E01-0A0	BEARING, CRANK PIN (GREEN)	8	
4-2	12164-46E01-0B0	BEARING, CRANK PIN (BLACK)	8	
4-3	12164-46E01-0C0	BEARING, CRANK PIN (BROWN)	8	
4-4	12164-46E01-0D0	BEARING, CRANK PIN (YELLOW)	8	
5	12000-18H20	CRANKSHAFT SET	1	
6	12228-17E00-0D0	BEARING, THRUST RH (GREEN)	1	
7-1	12228-17E00-0A0	BEARING, THRUST LH (RED)	1	
7-2	12228-17E00-0B0	BEARING, THRUST LH (BLACK)	1	
7-3	12228-17E00-0C0	BEARING, THRUST LH (BLUE)	1	
7-4	12228-17E00-0D0	BEARING, THRUST LH (GREEN)	1	
7-5	12228-17E00-0E0	BEARING, THRUST LH (YELLOW)	1	
7-6	12228-17E00-0F0	BEARING, THRUST LH (WHITE)	1	
8-1	12229-34E00-0A0	BEARING, CRANKSHAFT (GREEN)	12	
8-2	12229-34E00-0B0	BEARING, CRANKSHAFT (BLACK)	12	
8-3	12229-34E00-0C0	BEARING, CRANKSHAFT (BROWN)	12	
8-4	12229-34E00-0D0	BEARING, CRANKSHAFT (YELLOW)	12	
9	12111-18H00-0F0	PISTON	4	
10	12140-18H00	RING SET, PISTON	4	
11	12151-07D00	PIN, PISTON	4	
12	09381-18003	CIRCLIP	8	
13	01550-1016A	BOLT	1	

GSX1250FAL4_E99

FIG.9



FIG.9 (1-B-11) STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12611-06B00	GEAR, STARTER IDLE (NT:12/53)	1	
2	09206-11014	PIN (7X11X42)	1	
3	12600-16810	CLUTCH SET, STARTER (NT:66)	1	
4	09139-08023	SCREW (8X16)	6	

FIG.10

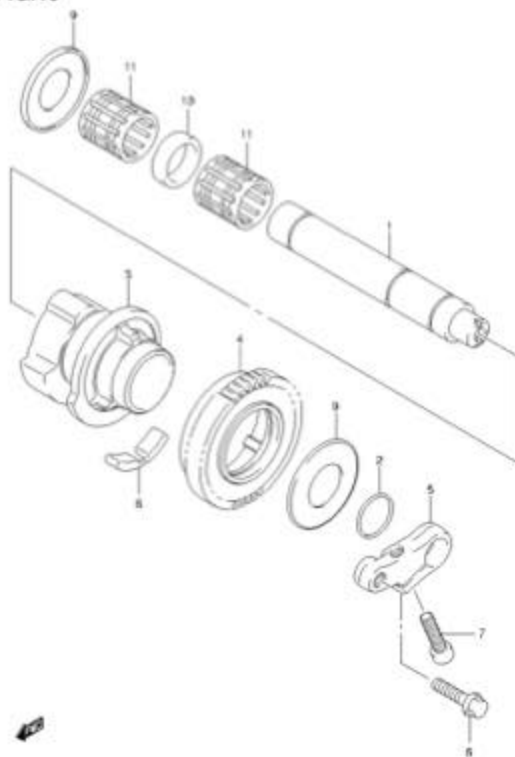
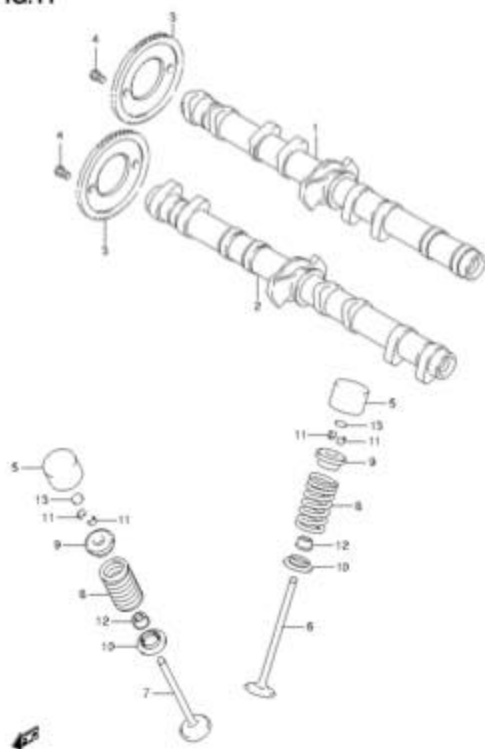
GSX1250FAL4_E99_010
CRANK BALANCER

FIG.10 (1-B-12) CRANK BALANCER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12650-18H00-0F0	SHAFT, CRANK BALANCER	1	
2	09280-17007	O-RING (D:1.9/D:16.8)	1	
3	12654-18H00-0F0	BALANCER	1	
4	12666-18H00	GEAR, CRANK BALANCER	1	
5	12681-20D01	ARM, BALANCER SHAFT	1	
6	09103-06206	BOLT (EX20)	1	
7	07130-0620A	BOLT	1	
8	12686-18H00	DAMPER, CRANK BALANCER	3	
9	09169-21001	WASHER	2	
10	09180-19014	SPACER (15X25X8.6)	1	
11	09263-19016	BEARING (16X25X25.2)	2	

GSX1250FAL4_E99

FIG.11



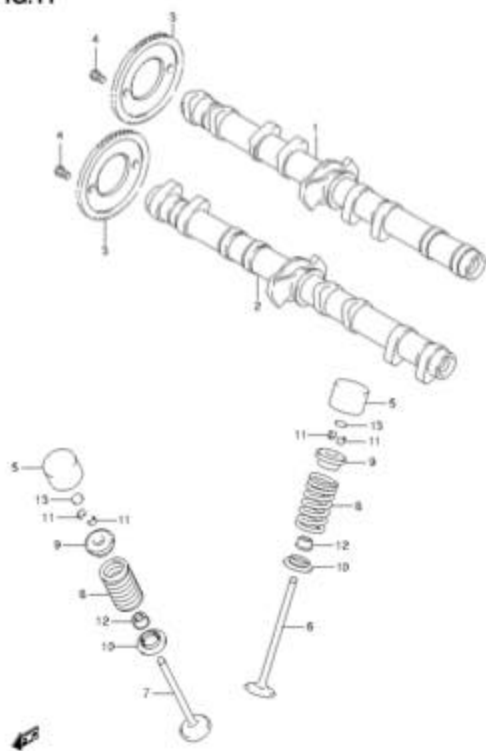
GSX1250FA4_E99_011
CAMSHAFT/VALVE

FIG.11 (1-B-13) CAMSHAFT/VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12710-16H00	CAMSHAFT, INTAKE	1	
2	12720-16H00	CAMSHAFT, EXHAUST	1	
3	12741-17H10	SPROCKET (NT-42)	2	
4	09103-07001	BOLT (7X11)	4	
5	12891-16H00	TAPPET	16	
6	12911-16H00	VALVE, INTAKE	8	
7	12912-46E00	VALVE, EXHAUST	8	
8	12921-16H00	SPRING, VALVE	16	
9	12931-17E01	RETAINER, VALVE SPRING	16	
10	12933-17E00	SEAT, VALVE SPRING	16	
11	12932-32C00	COTTER, VALVE	32	
12	09289-04002	OIL SEAL (4.5X16X3)	16	
13-1	12892-05C00-120	SHIM, TAPPET (T:1.20)	16	
13-2	12892-05C00-125	SHIM, TAPPET (T:1.25)	16	
13-3	12892-05C00-130	SHIM, TAPPET (T:1.30)	16	
13-4	12892-05C00-135	SHIM, TAPPET (T:1.35)	16	
13-5	12892-05C00-140	SHIM, TAPPET (T:1.40)	16	
13-6	12892-05C00-145	SHIM, TAPPET (T:1.45)	16	
13-7	12892-05C00-150	SHIM, TAPPET (T:1.50)	16	
13-8	12892-05C00-155	SHIM, TAPPET (T:1.55)	16	
13-9	12892-05C00-160	SHIM, TAPPET (T:1.60)	16	
13-10	12892-05C00-165	SHIM, TAPPET (T:1.65)	16	
13-11	12892-05C00-170	SHIM, TAPPET (T:1.70)	16	
13-12	12892-05C00-175	SHIM, TAPPET (T:1.75)	16	
13-13	12892-05C00-180	SHIM, TAPPET (T:1.80)	16	
13-14	12892-05C00-185	SHIM, TAPPET (T:1.85)	16	
13-15	12892-05C00-190	SHIM, TAPPET (T:1.90)	16	
13-16	12892-05C00-195	SHIM, TAPPET (T:1.95)	16	
13-17	12892-05C00-200	SHIM, TAPPET (T:2.00)	16	
13-18	12892-05C00-205	SHIM, TAPPET (T:2.05)	16	
13-19	12892-05C00-210	SHIM, TAPPET (T:2.10)	16	
13-20	12892-05C00-215	SHIM, TAPPET (T:2.15)	16	
13-21	12892-05C00-220	SHIM, TAPPET (T:2.20)	16	

GSX1250FA4_E99

FIG.11



GSX1250FAL4_E99_011
CAMSHAFT/VALVE

FIG.11 (1-B-14) CAMSHAFT/VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
14	12800-05830	SHIM SET, TAPPET T:1.25, 1.25, 2.95, 3.00 (PCS EACH) & NO.15	1	OPT NOT ILLUSTRATED
15	99000-89491	CASE, TAPPET SHIM	1	OPT NOT ILLUSTRATED

GSX1250FAL4_E99

FIG.12

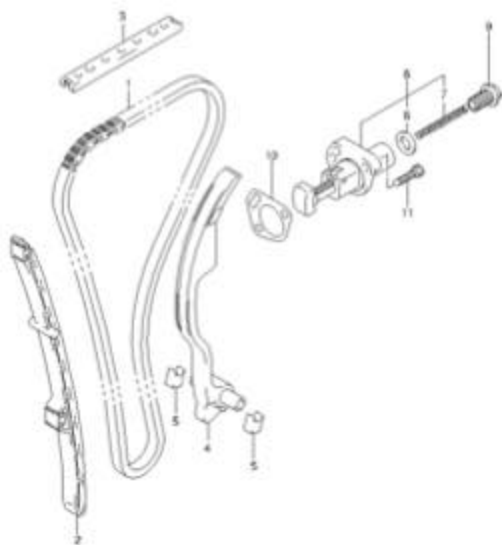


FIG.12 (1-B-15) CAM CHAIN

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12760-18H00	CHAIN, CAM SHAFT DRIVE	1	
2	12771-18H00	GUIDE, CAM CHAIN NO.1	1	
3	12782-18H00	GUIDE, CAM CHAIN NO.2	1	
4	12810-18H00	TENSIONER, CAM CHAIN	1	
5	12814-34Z00	CUSHION	2	
6	12834-48G00	ADJUSTER ASSY, TENSIONER	1	
7	12831-35F00	SPRING	1	
8	12837-24F10	GASKET	1	
9	12833-17G00	PLUG	1	
10	12837-27G00	GASKET, ADJUSTER	1	
11	07130-0625A	BOLT	2	

FIG.13

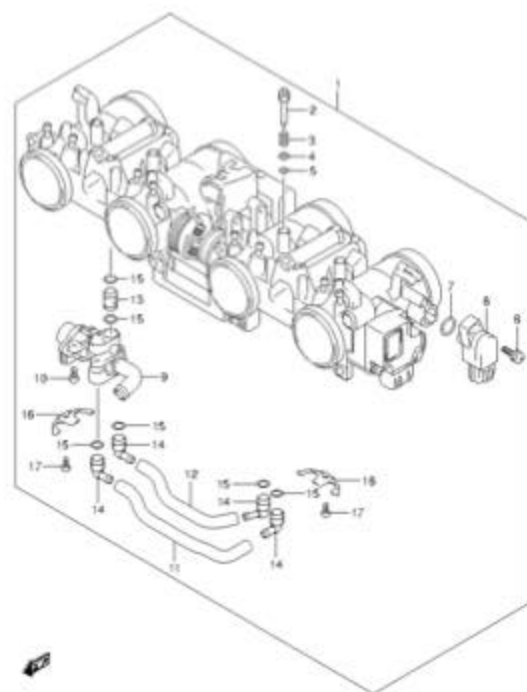


FIG.13 (1-C-2) THROTTLE BODY

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	13405-18H00	BODY ASSY, THROTTLE	1	
2	13269-33E00	SCREW	4	
3	13268-46700	SPRING	4	
4	13606-47A00	WASHER	4	
5	13295-29900	O RING	4	
6	13580-18H00	SENSOR ASSY	1	
7	13575-29C00	O RING	1	
8	13609-02F00	SCREW	1	
9	18117-18H01	ACTUATOR, ISC	1	
10	13605-18H00	SCREW	2	
11	13698-18H00	HOSE	1	
12	13698-18H10	HOSE	1	
13	13682-18H00	PIPE	2	
14	13685-18H00	NIPPLE	4	
15	13679-18H00	O RING	6	
16	13691-18H00	PLATE	2	
17	02112-0408A	SCREW	2	

FIG.14

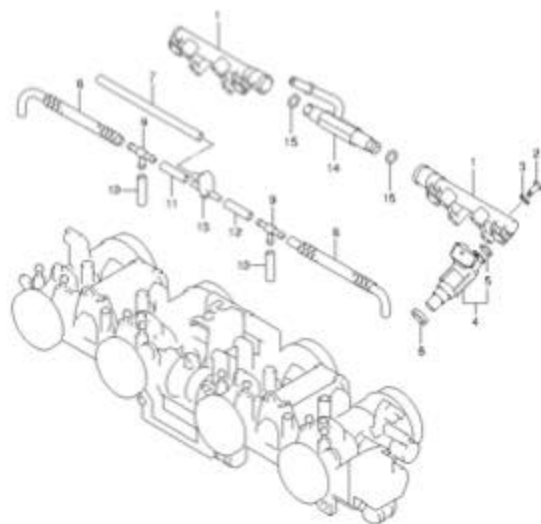
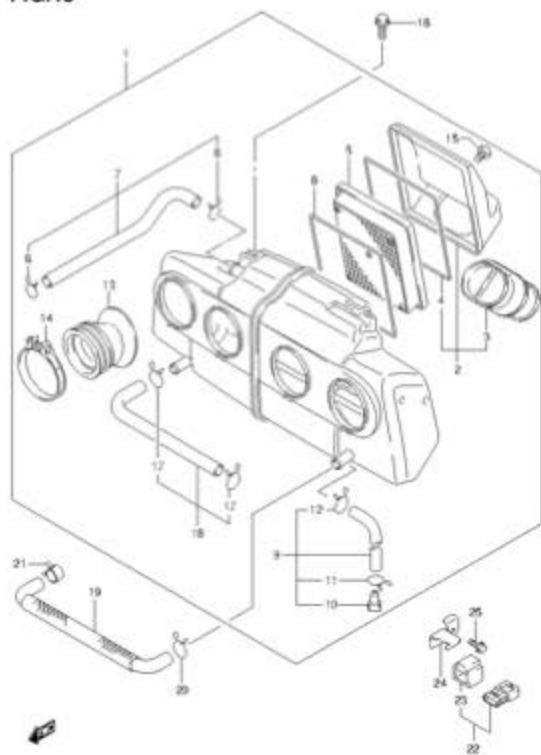


FIG.14 (1-C-3) THROTTLE BODY HOSE/JOINT

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	15731-18H00	DELIVERY PIPE ASSY	2	
2	13601-29G00	SCREW	4	
3	13602-29G00	PACKING	4	
4	15710-18H00	INJECTOR ASSY	4	
5	15717-58B00	O RING	4	
6	15722-29G00	SEAL	4	
7	13683-10F60	HOSE	1	
8	13683-18H00	HOSE	2	
9	13685-02FA0	NIPPLE	2	
10	13683-10F60	HOSE	2	
11	13683-10F00	HOSE	1	
12	13683-18H10	HOSE	1	
13	13471-18H00	NIPPLE	1	
14	13473-18H00	NIPPLE	1	
15	15721-08J00	O RING	2	

FIG.15



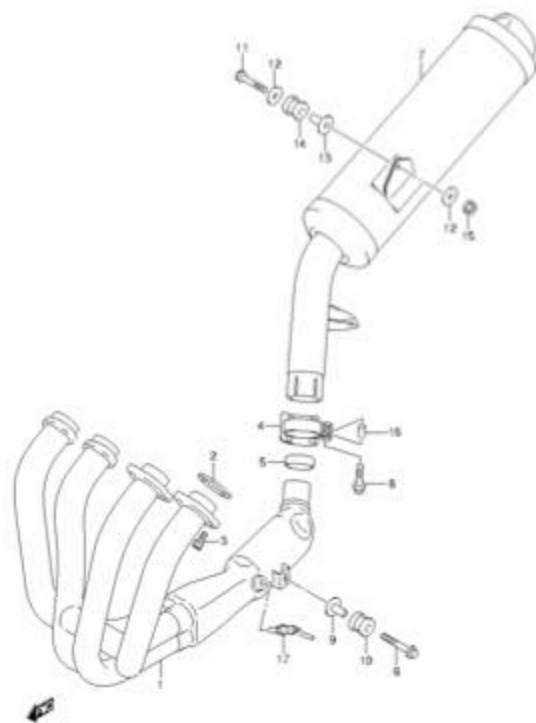
GSX1250FAL4_E99_015
AIR CLEANER

FIG.15 (1-C-4) AIR CLEANER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	13700-18H12	CLEANER ASSY, AIR	1	
2	13740-18H01	CAP, AIR CLEANER	1	
3	13691-18H00	TUBE, INLET	1	
4	13746-18H00	GASKET, AIR CLEANER CAP	1	
5	13780-18H00	FILTER, AIR	1	
6	13746-18H00	GASKET, CASE	1	
7	13850-18H00	TUBE, BREATHER	1	
8	09401-15101	CLIP	2	
9	13870-18H00	TUBE, DRAIN	1	
10	13877-20F00	PLUG, DRAIN TUBE	1	
11	09401-15101	CLIP	1	
12	09401-13409	CLIP	1	
13	13881-18H00	TUBE, OUTLET	4	
14	13826-44H01	CLAMP	4	
15	02142-0512A	SCREW	4	
16	13810-18H00	TUBE	1	
17	09401-15101	CLIP	2	
18	01550-0612A	BOLT	2	
19	13697-18H00	HOSE, ISC VALVE	1	
20	09401-15101	CLIP	1	
21	09401-17401	CLIP	1	
22	15630-29G20	SENSOR, BOOST	1	
23	15625-29G10	COVER	1	
24	13166-18H00	BRACKET	1	
25	01550-0612A	BOLT	1	

GSX1250FAL4_E99

FIG.16



GSX1250FAL4_E99_018
MUFFLER

FIG.16 (1-C-5) MUFFLER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	14106-18H13	EXHAUST	1	
2	14181-19C00	GASKET, EXHAUST PIPE	4	
3	09106-08165	BOLT (RX25)	8	
4	14469-18H00	CLAMP	1	
5	14771-18H10	CONNECTOR	1	
6	09103-08392	BOLT (RX40)	2	
7	14310-46H03-H01	BODY, MUFFLER	1	
8	01550-0640A	BOLT	1	
9	09180-08152	SPACER (8.6X12X24.2)	1	
10	09320-12048	CUSHION	1	
11	09103-08356	BOLT (RX45)	1	
12	09160-08147	WASHER (8.6X36X2)	2	
13	09180-08216	SPACER (8.6X12X25)	1	
14	09320-12049	CUSHION	1	
15	08361-2508A	NUT	1	
16	14458-45G01	SPACER	2	
17	18213-18H10	SENSOR, OXYGEN	1	

GSX1250FAL4_E99

FIG.17

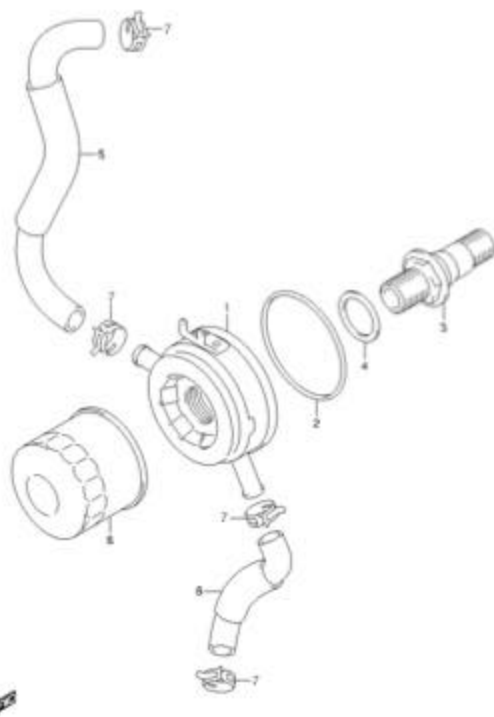
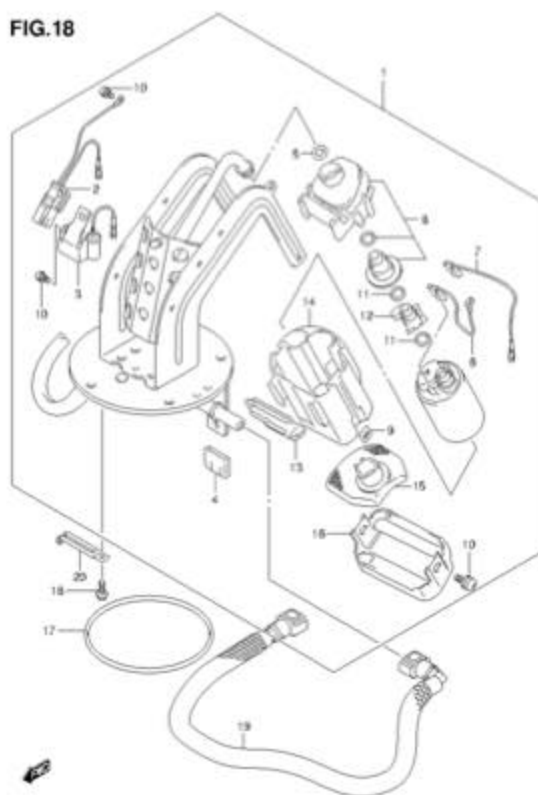


FIG.17 (1-C-6) OIL COOLER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16600-18H00	COOLER ASSY, OIL	1	
2	09280-64003	O-RING (D3.1/D63.9)	1	
3	16591-02F00	BOLT, UNION	1	
4	09181-25160	SHIM (25X34X0.7)	1	
5	16461-18H00	HOSE, INLET	1	
6	16471-18H00	HOSE, OUTLET	1	
7	09401-16409	CLIP	4	
8	16510-07J00	FILTER ASSY, ENGINE OIL	1	

FIG.18



GSX1250FAL4_E99_018
FUEL PUMP

FIG.18 (1-C-7) FUEL PUMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	15100-18H10	PUMP ASSY, FUEL	1	
2	15246-18H00	HARNESS, GAUGE	1	
3	15240-18H00	THERMISTOR	1	
4	15583-18H00	CAP	1	
5	15113-35F00	O RING	1	
6	15114-05H00	WIRE, EARTH	1	
7	15115-05H00	WIRE, LEAD	1	
8	15610-18H00	REGULATOR	1	
9	15117-05H00	STOPPER	2	
10	15116-10F00	SCREW	4	
11	15113-05H00	O RING	2	
12	15112-05H00	JOINT	1	
13	15118-18H00	COVER	1	
14	15111-18H00	CUP	1	
15	15420-05H00	STRAINER	1	
16	15426-05H00	COVER	1	
17	15201-35F00	O RING, FUEL PUMP	1	
18	07120-0612A	BOLT	5	
19	15810-18H10	HOSE, FUEL	1	
20	09404-06429	CLAMP (L45)	1	

GSX1250FAL4_E99

FIG.19

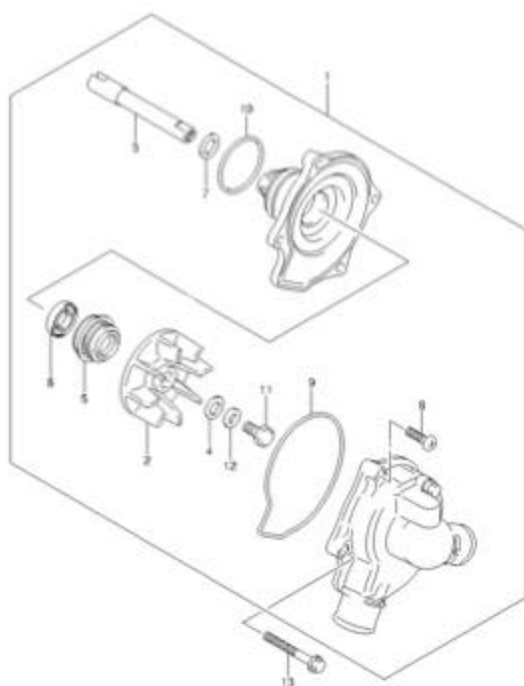
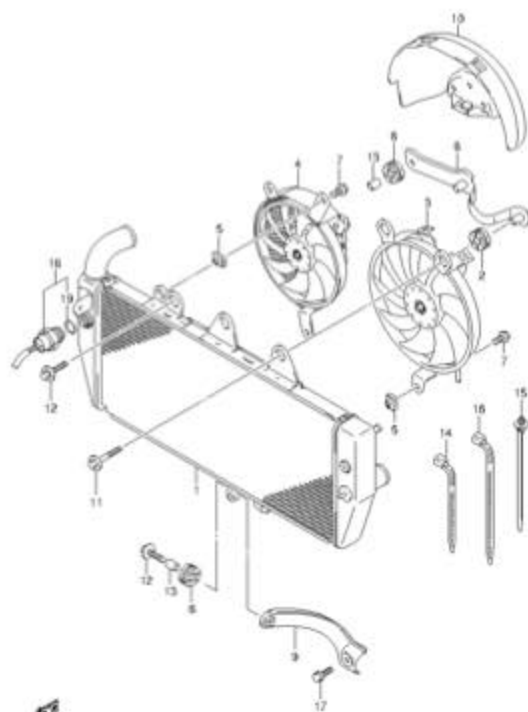


FIG.19 (1-C-8) WATER PUMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	17400-18H00	PUMP ASSY, WATER	1	
2	17491-01H00	IMPELLER	1	
3	17511-41G00	SHAFT	1	
4	09168-06025	GASKET (6X15X2.2)	1	
5	17470-02F10	SEAL, MECHANICAL	1	
6	17461-01H00	OIL SEAL	1	
7	17432-07G00	WASHER	1	
8	02112-0616A	SCREW	2	
9	17418-18H00	O RING	1	
10	17435-33400	O RING	1	
11	09100-06099	BOLT (6X13)	1	
12	09164-06006	WASHER	1	
13	01547-0635A	BOLT	2	

FIG.20



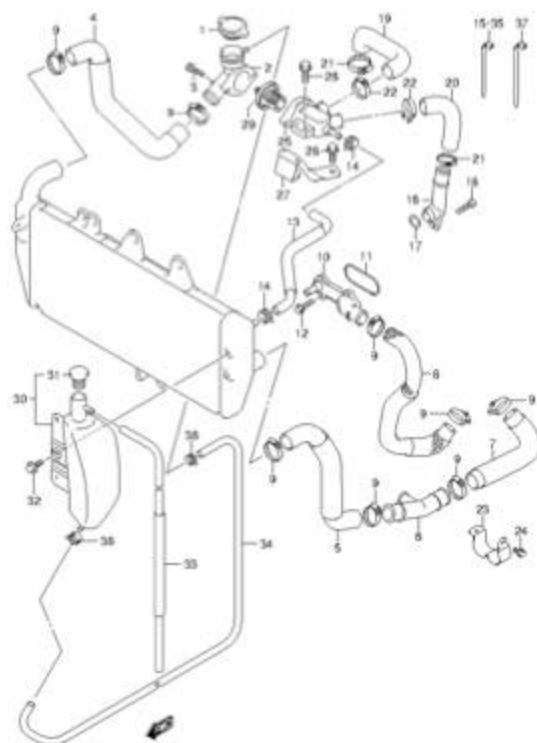
GSX1250FAL4_E99_020
RADIATOR

FIG.20 (1-C-9) RADIATOR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	17710-18H10	RADIATOR ASSY, WATER	1	
2	17781-18H10	CUSHION	2	
3	17800-18H10	FAN ASSY, RADIATOR	1	
4	17800-18H20	FAN ASSY, RADIATOR	1	
5	17802-14F00	NUT	3	
6	08320-10051	CUSHION	2	
7	01550-0616A	BOLT	4	
8	17740-18H10	BRACKET, UPPER	1	
9	17750-18H10	BRACKET, LOWER	1	
10	17771-18H00	SHIELD, HEAT	1	
11	09116-06176	BOLT (BX17)	2	
12	09118-06097	BOLT (BX25)	2	
13	09180-06290	SPACER (8.5X10X12)	2	
14	09407-14403	CLAMP (L:125)	2	
15	09407-17403	CLAMP (L:154)	1	
16	09407-18402	CLAMP (L:165)	1	
17	01550-0620A	BOLT	1	
18	17680-48E00	SWITCH, RADIATOR FAN	1	
19	17689-48E00	O RING	1	

GSX1250FAL4_E99

FIG.21



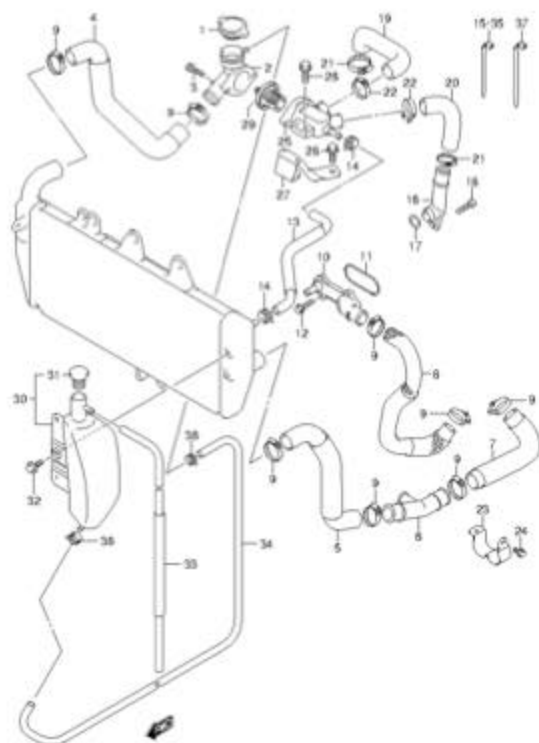
GSX1250FAL4_E99_321
RADIATOR HOSE

FIG.21 (1-C-10) RADIATOR HOSE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	17730-14C00	CAP, RADIATOR 1.1	1	
2	17791-18H00	CONDUCTION	1	
3	01550-0620A	BOLT	2	
4	17851-18H10	HOSE, RADIATOR INLET	1	
5	17852-18H10	HOSE, RADIATOR OUTLET	1	
6	17890-18H00	PIPE, RADIATOR OUTLET	1	
7	17853-18H00	HOSE, WATER PUMP INLET	1	
8	17854-18H00	HOSE, WATER PUMP OUTLET	1	
9	09402-35501	CLAMP	8	
10	17861-18H00	CONNECTOR, CYLINDER INLET	1	
11	17863-18H00	O RING	1	
12	01547-0620A	BOLT	4	
13	17856-18H10	HOSE, WATER BYPASS	1	
14	09401-12409	CLAMP	2	
15	09407-18402	CLAMP (L165)	1	
16	17880-18H00	PIPE, CYLINDER OUTLET	2	
17	09280-18008	O RING (D:3.2/D:17.8)	2	
18	07130-0612A	BOLT	2	
19	17857-18H00	HOSE, CYLINDER OUTLET RH	1	
20	17858-18H00	HOSE, CYLINDER OUTLET LH	1	
21	09402-28513	CLAMP	2	
22	09402-32512	CLAMP	2	
23	17859-18H00	PLATE, WATER HOSE CLAMP	1	
24	01547-0612A	BOLT	2	
25	17662-18H00	CONNECTOR	1	
26	01550-0620A	BOLT	2	
27	17669-18H00	BRACKET	1	
28	01550-0612A	BOLT	2	
29	17670-79G00	THERMOSTAT, WATER	1	
30	17910-18H10	TANK ASSY, RESERVOIR	1	
31	17931-02FA0	CAP	1	
32	09111-06085	BOLT (RX12)	2	
33	17982-18H10	HOSE, OVERFLOW	1	
34	17981-18H00	HOSE, TANK INLET	1	

GSX1250FAL4_E99

FIG.21



GSX1250FA14_E99_301
RADIATOR HOSE

FIG.21 (1-C-11) RADIATOR HOSE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
35	09407-18402	CLAMP (L.165)	2	
36	09401-08411	CLIP	2	
37	09407-25401	CLAMP (L.235)	1	

GSX1250FA14_E99

FIG.22

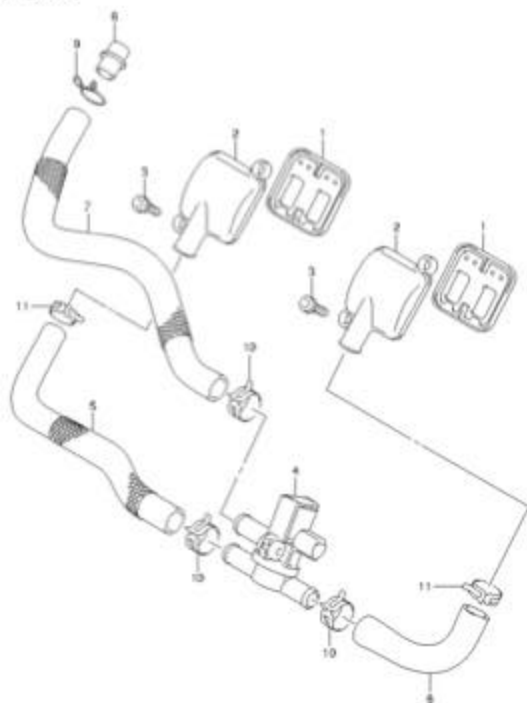
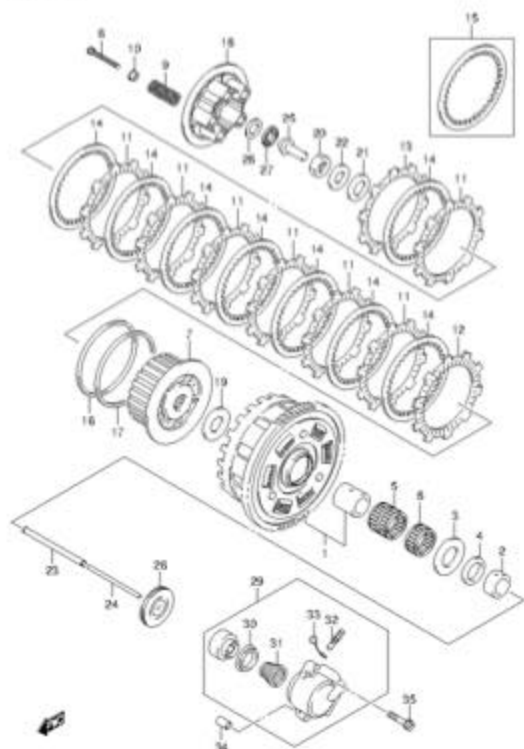


FIG.22 (1-C-12) 2ND AIR

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	18450-35F30	VALVE ASSY, 2ND AIR REED	2	
2	18531-15H00	COVER, VALVE	2	
3	09106-06073	BOLT (RX16)	4	
4	18510-29G20	VALVE ASSY, AIR CUT	1	
5	18461-18H00	HOSE, VALVE RH	1	
6	18471-18H00	HOSE, VALVE LH	1	
7	18711-18H00	HOSE, 2ND AIR CLEANER	1	
8	13888-19B00	JOINT, HOSE	1	
9	09401-15101	CLIP	1	
10	09401-17401	CLIP	3	
11	09401-18404	CLIP	2	

FIG.23



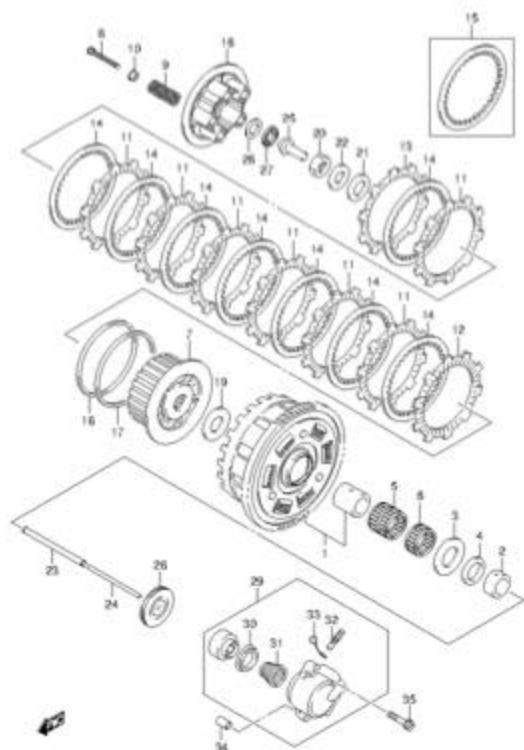
GSX1250FAL4_E99_325
CLUTCH

FIG.23 (1-C-13) CLUTCH

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	21200-16820	GEAR ASSY, PRIMARY DRIVEN (NT.65)	1	
2	21253-01H10	SPACER, OIL PUMP DRIVE	1	
3	09160-25073	WASHER (25X54X2.4)	1	
4	09160-25036	WASHER (25X30X3)	1	
5	09263-35015	BEARING (35X40X26.8)	1	
6	09263-35045	BEARING (35X40X12)	1	
7	21410-18H00	HUB, CLUTCH SLEEVE	1	
8	21412-18H00	BOLT, CLUTCH SPRING	5	
9	21413-18H00	SPRING, CLUTCH	5	
10	21414-29F00	WASHER, CLUTCH SPRING	5	
11	21441-24F40	PLATE, CLUTCH DRIVE NO.1 (T.3.8)	7	
12	21442-24F00	PLATE, CLUTCH DRIVE NO.2 (T.3.8)	1	
13	21441-24F10	PLATE, CLUTCH DRIVE NO.3 (T.3.8)	1	
14	21451-24F00	PLATE, CLUTCH DRIVEN NO.1 (T.2.9)	8	
15	21451-24F10	PLATE, CLUTCH DRIVEN NO.2 (T.2.3)	AR	
16	21462-18H00	DISK, CLUTCH PRESSURE	1	
17	21471-24F00	SEAT, WAVE WASHER	1	
18	21472-24F00	WASHER, CLUTCH PLATE WAVE	1	
19	09160-25066	WASHER (25X50X2.5)	1	
20	09159-24010	NUT	1	
21	09181-25223	SHIM (25X38X1)	1	
22	09164-24008	WASHER	1	
23	23110-18H00	ROD, CLUTCH PUSH RH	1	
24	23111-42F00	ROD, CLUTCH PUSH LH	1	
25	23121-31E20	PIECE, CLUTCH PUSH	1	
26	09160-15045	WASHER (15.5X28X1)	1	
27	09263-15003	BEARING (15X28X2)	1	
28	09263-06011	OIL SEAL (8X52X10)	1	

GSX1250FAL4_E99

FIG.23



GSX1250FAL4_E99_025
CLUTCH

FIG.23 (1-C-14) CLUTCH

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
29	23160-16H10	CYLINDER, CLUTCH RELEASE	1	
30	23163-05A00	CUP	1	
31	23164-05A00	SPRING	1	
32	59121-01A00	BLEEDER	1	
33	59122-01A00	CAP, BLEEDER	1	
34	04211-09129	KNOCK PIN	2	
35	09103-06251	BOLT (EX30)	2	

GSX1250FAL4_E99

FIG.24

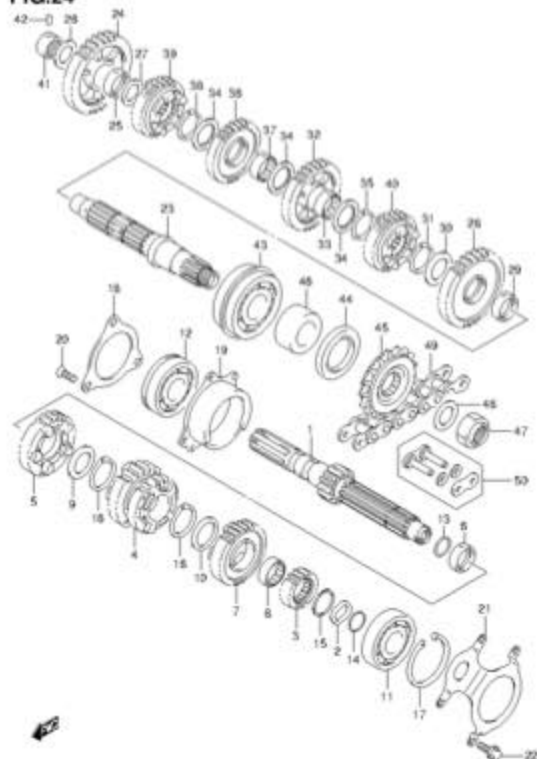


FIG.24 (1-C-15) TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	24120-18H10	SHAFT, COUNTER (NT:13)	1	
2	24127-18H00	WASHER, COUNTER	1	
3	24221-18H10	GEAR, 2ND DRIVE (NT:17)	1	
4	24231-18H00	GEAR, 3RD & 4TH DRIVE (NT:20/23)	1	
5	24251-18H00	GEAR, 5TH DRIVE (NT:25)	1	
6	24252-35F00	BUSH, 5TH DRIVE GEAR	1	
7	24261-18H00	GEAR, 6TH DRIVE (NT:28)	1	
8	24262-35F10	BUSH, 6TH DRIVE	1	
9	09160-27008	WASHER (27X36X1)	1	
10	09167-27001	LOCK WASHER	1	
11	09262-20080	BEARING (20X52X15)	1	LH
12	09262-25163	BEARING (25X62X17)	1	RH
13	09280-17004	O RING (D:1.9/D:16.6)	1	
14	09280-20001	O RING (D:1.9/D:19.5)	1	
15	09380-27004	CIRCLIP	1	
16	09380-27006	CIRCLIP	2	
17	08331-41529	CIRCLIP	1	LH
18	24751-18H00	RETAINER, COUNTER SHAFT, R	1	
19	24770-18H10	HOUSING, COUNTER SHAFT, R	1	
20	09139-06159	SCREW (EX20)	3	
21	24741-18H10	RETAINER, CLUTCH PUSH ROD	1	
22	09103-06236	BOLT (EX12)	4	
23	24131-18H20	SHAFT, DRIVE	1	
24	24311-18H00	GEAR, 1ST DRIVEN (NT:40)	1	
25	24312-02F00	BUSH, 1ST DRIVEN	1	
26	09181-20251	SHIM (20X34X1)	1	RH
27	09181-22223	SHIM (22X34X1)	1	LH
28	24321-18H00	GEAR, 2ND DRIVEN (NT:35)	1	
29	24322-02F01	BUSH, 2ND DRIVEN	1	
30	09160-27008	WASHER (27X36X1)	1	
31	09380-27006	CIRCLIP	1	
32	24331-18H00	GEAR, 3RD DRIVEN (NT:31)	1	
33	24332-46H00	BUSH, 3RD DRIVEN GEAR	1	

FIG.24

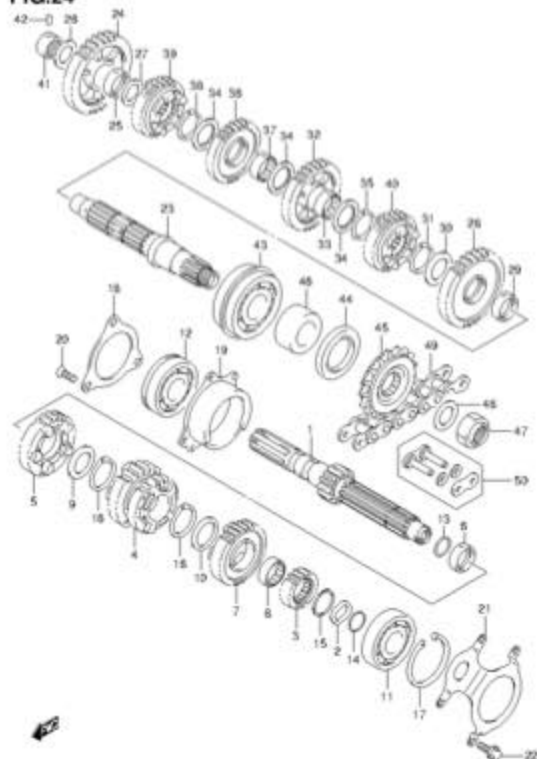


FIG.24 (1-D-2) TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
34	24333-02F00	WASHER, 3RD & 4TH DRIVEN	3	
35	09380-27006	CIRCLIP	1	
36	24341-18H00	GEAR, 4TH DRIVEN (NT:30)	1	
37	24332-46H00	BUSH, 4TH DRIVEN GEAR	1	
38	09380-27006	CIRCLIP	1	
39	24351-18H00	GEAR, 5TH DRIVEN (NT:28)	1	
40	24351-18H00	GEAR, 6TH DRIVEN (NT:30)	1	
41	09263-20087	BEARING (20X34X13.5)	1	RH
42	09261-06003	PIN (6X10)	1	RH
43	09267-30011	BEARING (30X62X23.8)	1	LH
44	09263-42018	OIL SEAL (42X62X7)	1	
45	27510-21A40	SPROCKET, ENGINE (NT:18)	1	
46	27531-18H00	SPACER, SPROCKET	1	
47	09159-20004	NUT	1	
48	09160-25035	WASHER (25X40X1.4)	1	
49	27690-24F20-120	CHAIN ASSY (9KX16SVZ3M,120L)	1	L:120>118
50	27620-24F20	JOINT SET, CHAIN	1	OPT

FIG.25

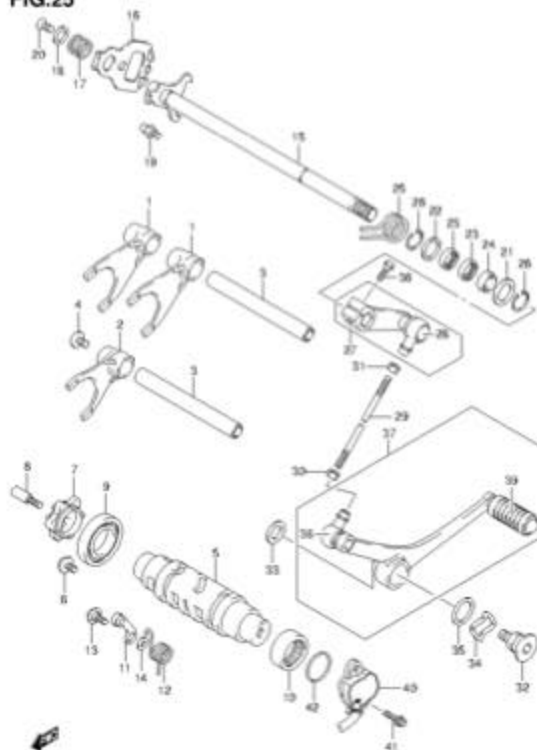
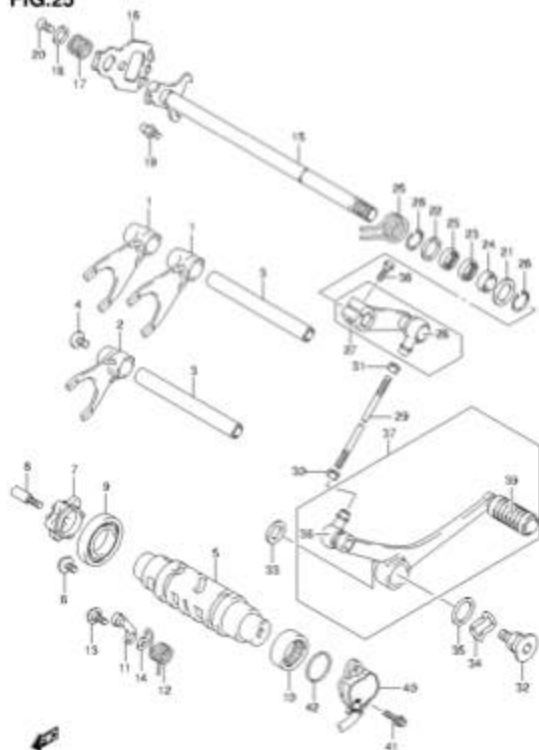


FIG.25 (1-D-3) GEAR SHIFTING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	25211-01H01	FORK, GEAR SHIFT NO.1	2	
2	25231-01H01	FORK, GEAR SHIFT NO.3	1	
3	25411-27A00	SHAFT, GEAR SHIFT FORK (L:128)	2	
4	09136-06147	SCREW (EX12)	1	
5	25310-18H00	CAM, GEAR SHIFT	1	
6	25312-42F01	BOLT, GEAR SHIFT CAM	1	
7	25381-13E30	PLATE, GEAR SHIFT CAM	1	
8	09136-06147	SCREW (EX12)	2	
9	09262-25006	BEARING (25X47X9)	1	
10	09263-25018	BEARING (25X32X12)	1	LH
11	25350-06G20	STOPPER, SHIFT CAM	1	
12	25355-46H00	SPRING, GEAR SHIFT STOPPER	1	
13	09111-06041	BOLT (EX14.3)	1	
14	08211-06141	WASHER	1	
15	25510-18H00	SHAFT, GEAR SHIFT	1	
16	25512-06G10	PLATE, GEAR SHIFT DRIVE	1	
17	25518-01H00	SPRING, GEAR SHIFT RETURN	1	
18	25519-01H00	WASHER, GEAR SHIFT END	1	
19	25671-01011	STOPPER, GEAR SHIFT ARM	1	
20	09126-08014	SCREW (EX16)	1	
21	09160-14016	WASHER (14X28X3.6)	1	LH
22	09181-14195	SHIM (14X24X1)	1	
23	09263-14027	BEARING (14X23X12)	2	
24	09283-14006	OIL SEAL (14X22X6)	1	
25	09444-20001	SPRING	1	
26	08331-3114A	CIRCLIP	2	
27	25520-18H00	ARM, GEAR SHIFT LINK	1	
28	25526-47000	COVER, DUST	1	
29	25529-05A10	ROD, GEAR SHIFT LINK	1	
30	09140-06025	NUT	1	
31	08310-00067	NUT	1	
32	25617-18H00	BOLT, GEAR SHIFT LEVER	1	
33	09160-10149	WASHER (10X28X2.3)	1	
34	09164-18011	WASHER	1	

FIG.25



GSX1250FAL4_E99_025
GEAR SHIFTING

FIG.25 (1-D-4) GEAR SHIFTING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
35	09181-19007	SHIM (18X26X0.8)	1	
36	01547-0620A	BOLT	1	
37	25600-18H00	LEVER ASSY, GEAR SHIFT	1	
38	25526-47000	COVER, DUST	1	
39	25652-20C00	RUBBER	1	
40	37730-18H02	SENSOR ASSY, GEAR POSITION	1	
41	09106-05023	BOLT (EX16)	2	
42	09280-26005	O RING (D2.4/D26.2)	1	

GSX1250FAL4_E99

FIG.26

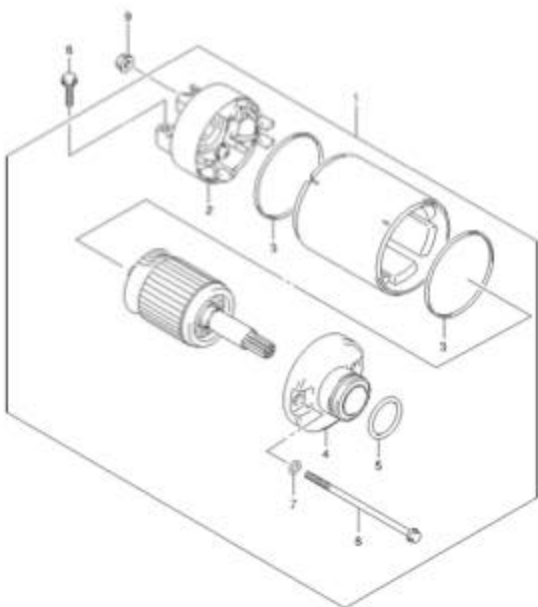


FIG.26 (1-D-5) STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31100-18H10	MOTOR ASSY. STARTING	1	
2	31175-18H00	FRAME ASSY	1	
3	31264-31300	O RING	2	
4	31150-18H00	HOUSING ASSY	1	WITH OIL SEAL
5	09280-24003	O RING (D:31/D:24.5)	1	
6	31281-18H00	BOLT	2	
7	31143-49040	O RING	2	
8	09103-06212	BOLT (EX25)	2	
9	08361-3506A	NUT	1	

FIG.27

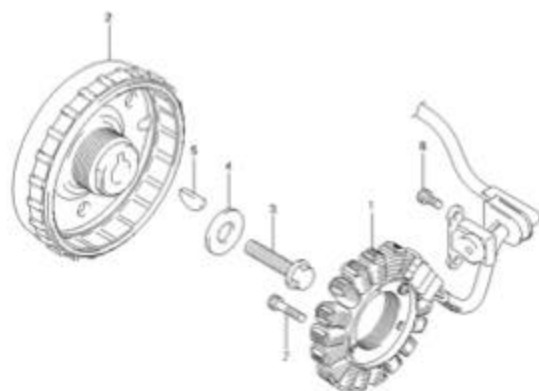


FIG.27 (1-D-6) MAGNETO

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32101-18H00	STATOR ASSY	1	
2	32102-18H00	ROTOR ASSY	1	
3	09103-12004	BOLT (12X40)	1	
4	09160-12036	WASHER (12X3(X3))	1	
5	09420-04006	KEY	1	
6	07130-0612A	BOLT	2	
7	07130-0620A	BOLT	3	

FIG.28

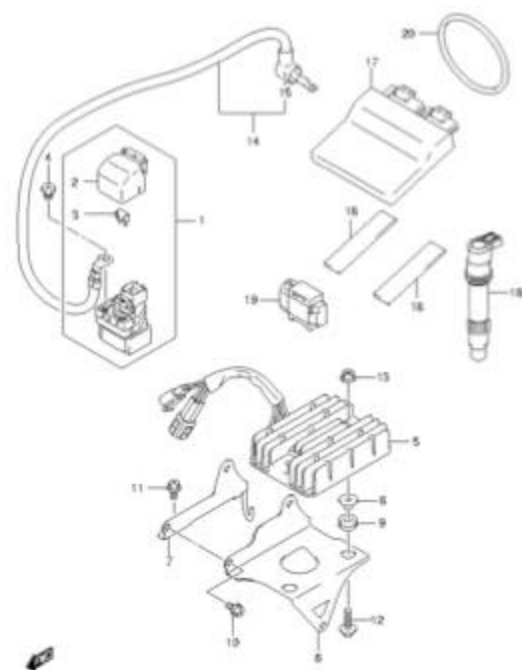
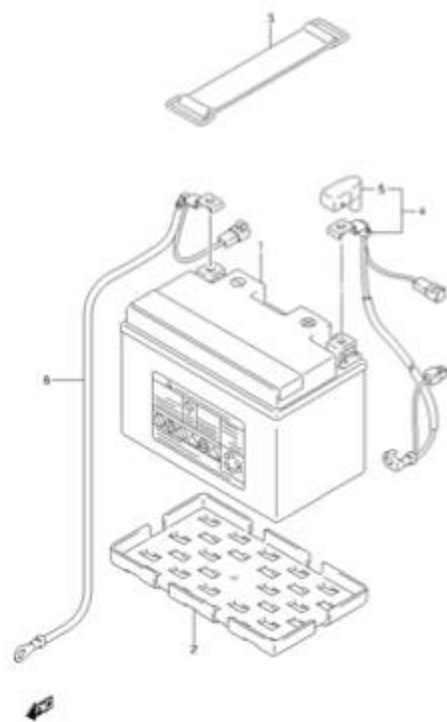
GSX1250FA4_E99_306
ELECTRICAL

FIG.28 (1-D-7) ELECTRICAL

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31900-38G10	RELAY ASSY, STARTING MOTOR	1	
2	31951-38G00	COVER	1	
3	09481-30501	FUSE (30A)	2	
4	09128-06013	SCREW (EX3)	2	
5	32900-47H00	RECTIFIER ASSY	1	
6	32830-18H10	BRACKET, RECTIFIER NO.1	1	
7	32830-18H20	BRACKET, RECTIFIER NO.2	1	
8	09180-06325	SPACER (8.2X8.4X6.9)	2	
9	09320-08066	CUSHION	2	
10	01547-0612A	BOLT	3	
11	01547-0612A	BOLT	2	
12	09116-06182	BOLT (EX20)	2	
13	08316-1006B	NUT	2	
14	33810-18H00	WIRE, STARTER MOTOR LEAD	1	
15	33624-18H10	CAP, STARTER MOTOR	1	
16	33410-47H00	COIL ASSY, IGNITION	4	
17	32920-18HC0	CONTROL UNIT, FI	1	
18	33652-38A10	CUSHION, FI (20X30X2)	2	
19	33960-06G10	SENSOR ASSY, FUEL CUT	1	
20	09280-70004	O RING (D3.53/D 69.44)	1	

GSX1250FA4_E99

FIG.29



GSX1250FAL4_E99_309
BATTERY

FIG.29 (1-D-8) BATTERY

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33610-14Q11	BATTERY ASSY (FT12A-BS, 12V10AH)	1	
2	33652-16G00	PROTECTOR BATTERY	1	
3	09462-00046	SAND	1	
4	33620-18H10	WIRE, BATTERY (+) LEAD	1	
5	33624-27G00	CAP, BATTERY	1	
6	33660-18H10	WIRE, BATTERY MINUS (-)	1	

GSX1250FAL4_E99

FIG.30

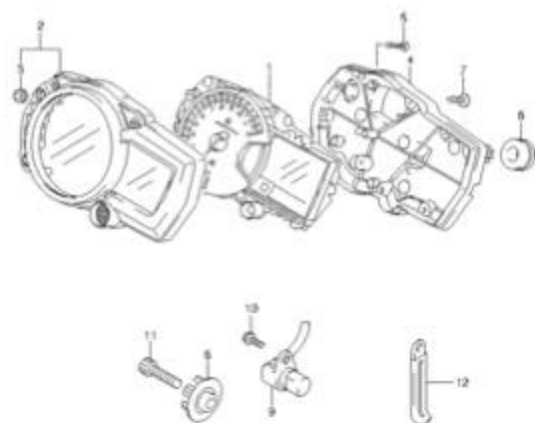
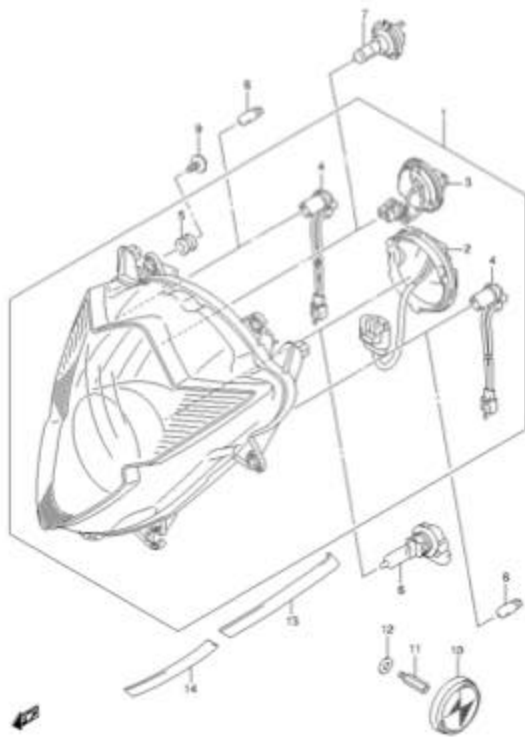


FIG.30 (1-D-9) SPEEDOMETER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	34120-16HK0	SPEED & TACHOMETER ASSY	1	
2	34150-17HD0	CASE, UPPER	1	
3	34124-39G00	SWITCH, RUBBER	2	
4	34111-17HA0	CASE, LOWER	1	
5	34383-35F00	SCREW (3X16)	9	
6	09320-08028	CUSHION	1	
7	03541-0512A	SCREW	3	
8	34981-38G01	ROTOR, SPEED	1	
9	34990-47F00	SENSOR, SPEED	1	
10	07120-0512B	BOLT	1	
11	07130-0625B	BOLT	1	
12	09404-06429	CLAMP (L45)	1	

FIG.31



GSX1250FAL4_E99_001
HEADLAMP

FIG.31 (1-D-10) HEADLAMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35100-41G01-999	HEADLAMP ASSY	1	
2	35179-41G30	BACK COVER, LOWER	1	
3	35179-41G70	BACK COVER, UPPER	1	
4	36118-29G51	CORD ASSY	2	
5	09320-09039	CUSHION	6	
6	09471-12151	BULB (12V 60W)	1	
7	09471-12188	BULB (12V 55W)	1	
8	09471-12216	BULB (12V 55W)	2	
9	09136-05062	SCREW (5X15)	8	
10	35950-14A11	REFLEX REFLECTOR ASSY	2	
11	09119-05023	BOLT (5X10)	2	
12	08322-0105B	WASHER	2	
13	33652-41G50	TAPE, HEADLAMP LENS, NO.1	2	
14	33652-41G60	TAPE, HEADLAMP LENS, NO.2	2	

GSX1250FAL4_E99

FIG.32

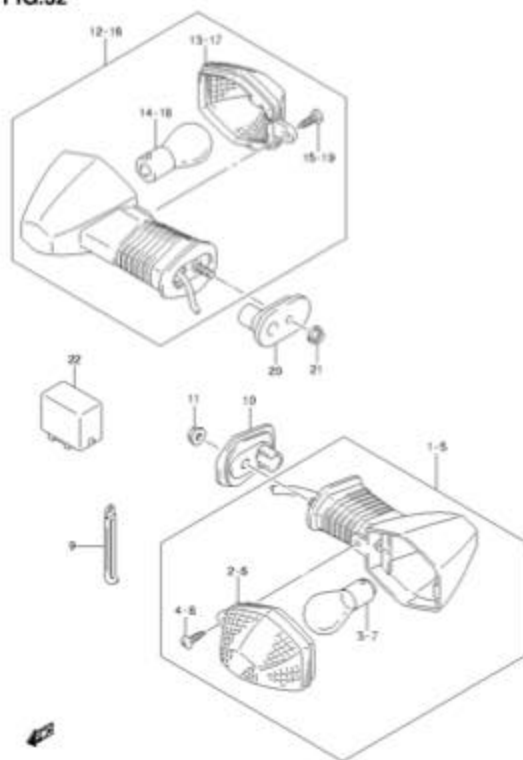
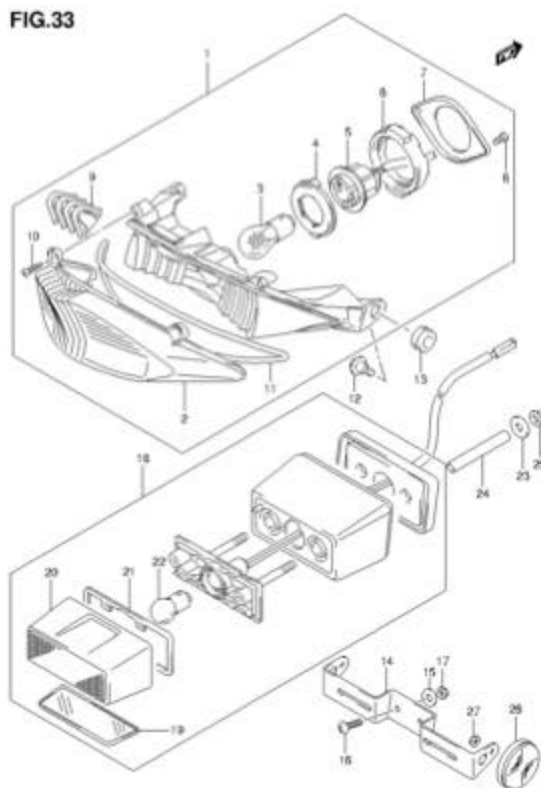


FIG.32 (1-D-11) TURNSIGNAL LAMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35601-38G10	LAMP ASSY, FRONT TURN, RH	1	
2	35612-29FA0	LENS, RH	1	
3	09471-12186	BULB (12V,21W)	1	
4	03241-0416B	SCREW	1	
5	35602-38G10	LAMP ASSY, FRONT TURN, LH	1	
6	35632-29FA0	LENS, LH	1	
7	09471-12186	BULB (12V,21W)	1	
8	03241-0416B	SCREW	1	
9	09404-06429	CLAMP (L-45)	2	
10	35629-18G00	PLATE, FRONT TURNSIGNAL	2	
11	08316-1005A	NUT	2	
12	35603-29FB0	LAMP ASSY, REAR TURNSIGNAL, RH	1	
13	35632-29FA0	LENS, RH	1	
14	09471-12186	BULB (12V,21W)	1	
15	03242-0416B	SCREW	1	
16	35604-29FB0	LAMP ASSY, REAR TURNSIGNAL, LH	1	
17	35612-29FA0	LENS, LH	1	
18	09471-12186	BULB (12V,21W)	1	
19	03242-0416B	SCREW	1	
20	35629-31F40	PLATE, REAR TURNSIGNAL	2	
21	08316-1005A	NUT	2	
22	38610-03F00	RELAY ASSY, TURNSIGNAL	1	

FIG.33



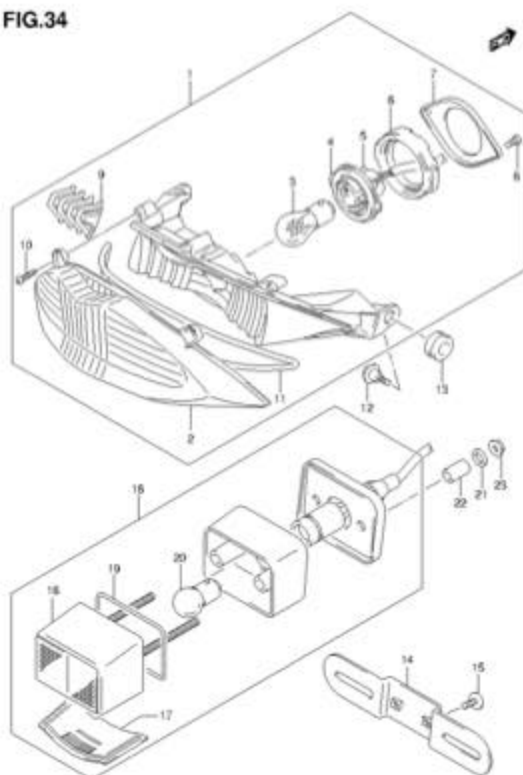
GSX1250FAL4_E99_003
REAR COMBINATION LAMP

FIG.33 (1-D-12) REAR COMBINATION LAMP (WITH REFLECTOR)

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35710-38051	LAMP ASSY, REAR COMB	1	
2	35712-38050	LENS	1	
3	09471-12083	BULB (12V/215W)	1	
4	35718-48B21	PLATE, NO.1	1	
5	35718-38G00	SOCKET & CORD	1	
6	35765-48B21	CUSHION	1	
7	35736-48B21	PLATE, NO.2	1	
8	03211-0412A	SCREW	2	
9	35716-38G00	CUSHION	1	
10	03211-0418A	SCREW	2	
11	35713-38G00	GASKET	1	
12	09139-05080	SCREW (5X16.2)	2	
13	09320-10054	CUSHION	2	
14	35827-38G50	BRACKET, LICENSE PLATE	1	
15	09160-06077	WASHER (6.5X20X1.2)	2	
16	02142-0616A	SCREW	2	
17	08316-1006A	NUT	2	
18	35810-41G50	LAMP ASSY, LICENSE	1	
19	35812-41G01	LENS, LICENSE	1	
20	35817-41G00	COVER	1	
21	35813-41G00	GASKET	1	
22	09471-12140	BULB (12V/5W)	1	
23	09160-06077	WASHER (6.5X20X1.2)	2	
24	09160-06344	SPACER (8.5X8X3.5)	2	
25	08316-1006A	NUT	2	
26	35870-14A20	REFLEX REFLECTOR ASSY, RR SIDE	2	
27	08316-1005B	NUT	2	

GSX1250FAL4_E99

FIG.34



GSX1250FAL4_E99_004
REAR COMBINATION LAMP

FIG.34 (1-D-13) REAR COMBINATION LAMP (WITHOUT REFLECTOR)

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35710-38G41	LAMP ASSY, REAR COMB	1	
2	35712-38G40	LENS	1	
3	09471-12083	BULB (12V/21/5W)	1	
4	35716-48B21	PLATE, NO.1	1	
5	35718-38G20	SOCKET & CORD	1	
6	35765-42E00	CUSHION	1	
7	35736-48B21	PLATE, NO.2	1	
8	03211-0412A	SCREW	2	
9	35716-38G00	CUSHION	1	
10	03211-0416A	SCREW	2	
11	35713-38G20	GASKET	1	
12	09139-05080	SCREW (5X16.2)	2	
13	09320-10054	CUSHION	2	
14	35827-29F20	BRACKET, LICENSE PLATE	1	
15	09136-06004	SCREW (6X12)	2	
16	35810-41G40	LAMP ASSY, LICENSE	1	
17	35812-41G01	LENS, LICENSE	1	
18	35817-41G00	COVER	1	
19	35813-41G00	GASKET	1	
20	09471-12140	BULB (12V/5W)	1	
21	09160-06077	WASHER (6.5X20X1.2)	2	
22	09180-06278	SPACER (8.5X33.3)	2	
23	08316-1006A	NUT	2	

GSX1250FAL4_E99

FIG.35

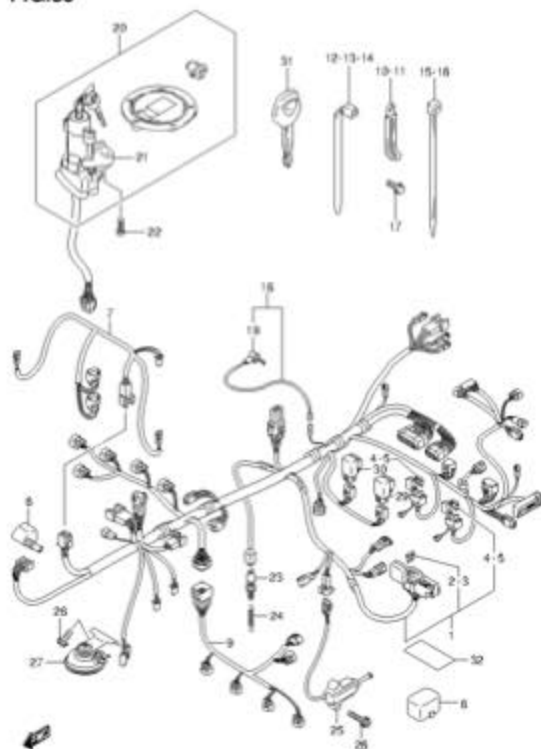
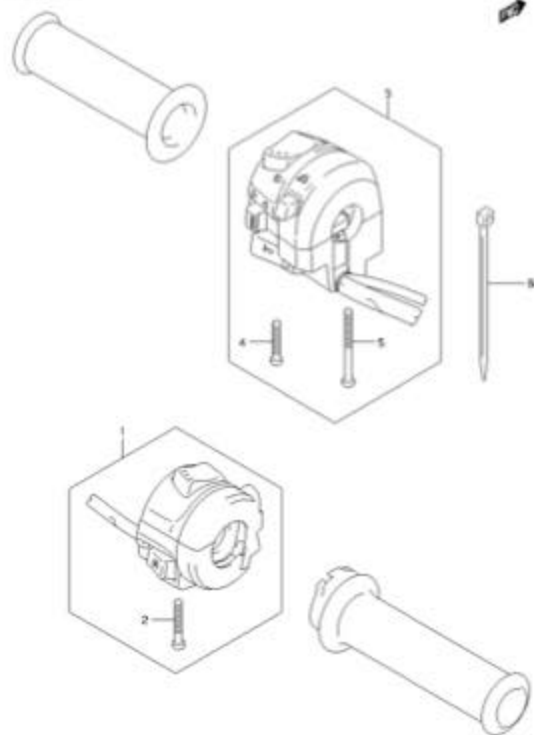
GSX1250FAL4_E99_005
WIRING HARNESS

FIG.35 (1-D-14) WIRING HARNESS

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	36610-18H90	HARNESS, WIRING NO.1	1	
2	09481-10501	FUSE (10A)	4	
3	09481-15501	FUSE (15A)	2	
4	09481-15101	FUSE (15A)	2	
5	09481-20101	FUSE (20A)	2	
6	36618-35F00	COVER	1	
7	36620-17H40	HARNESS, WIRING NO.2	1	
8	36654-06J00	CAP. TS	1	
9	36859-17H40	WIRE, INJECTOR LEAD	1	
10	09404-06429	CLAMP (L.45)	3	
11	09404-06433	CLAMP (L.85)	1	
12	09407-11401	CLAMP (L.55)	2	
13	09407-14403	CLAMP (L.125)	2	
14	09407-16402	CLAMP (L.165)	1	
15	09407-14407	CLAMP (L.145)	5	
16	09407-10404	CLAMP (L.105)	1	
17	01550-0612A	BOLT	1	
18	36851-18H00	WIRE, OIL PRESSURE SWITCH	1	
19	36618-43410	CAP. OIL PRESSURE SWITCH	1	
20	37000-49840	LOCK SET	1	
21	37100-18H00	LOCK ASSY, STEERING	1	
22	09119-08100	BOLT (BX20)	2	
23	37740-24A00	SWITCH ASSY, STOP LAMP	1	
24	09443-06054	SPRING	1	
25	37840-25D00	SWITCH ASSY, SIDE STAND	1	
26	07120-0620B	SCREW	2	
27	38900-17H10	HORN ASSY	1	
28	07120-0512B	BOLT	2	
29	38740-24X50	RELAY ASSY, FUEL PUMP	1	
30	38740-24X50	RELAY ASSY, FAN MOTOR	1	
31	37146-33E00	KEY, BLANK	1	OPT
32	63131-10F00	PROTECTOR (3X75X3.2)	1	

GSX1250FAL4_E99

FIG.36



GSX1250FAL4_E99_908
HANDLE SWITCH

FIG.36 (1-D-15) HANDLE SWITCH

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	37200-38030	SWITCH ASSY, HANDLE RH	1	
2	02112-0530B	SCREW	2	
3	37400-18H12	SWITCH ASSY, HANDLE LH	1	
4	02112-0525B	SCREW	1	
5	02112-0545B	SCREW	1	
6	09407-14407	CLAMP (L145)	2	

GSX1250FAL4_E99

FIG.37

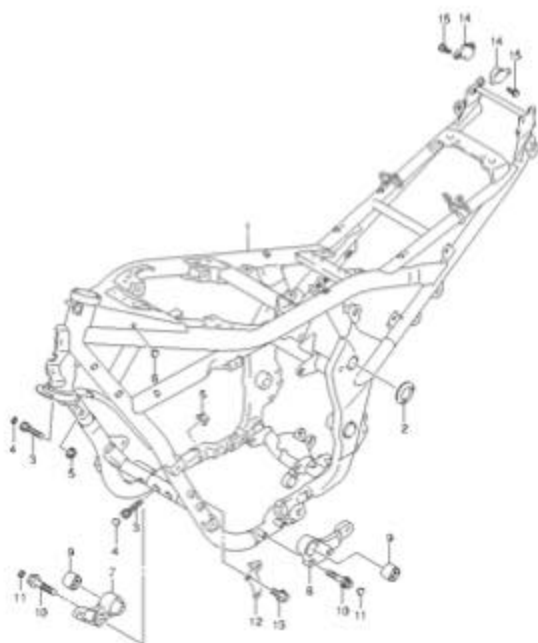
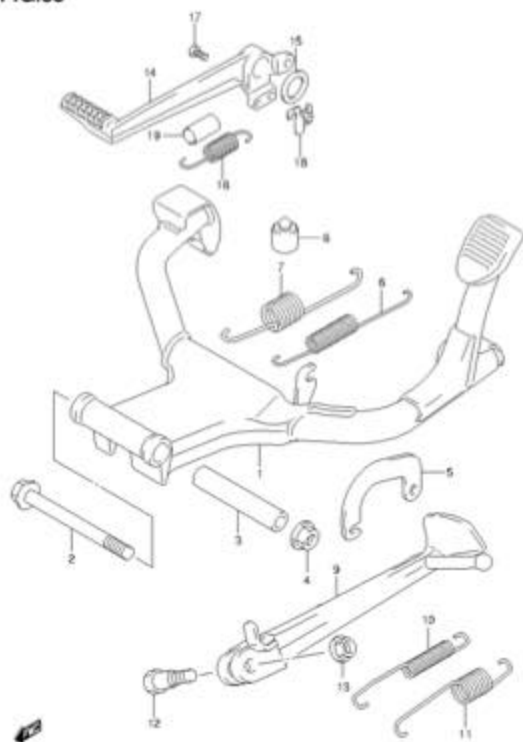


FIG.37 (1-E-2) FRAME

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	41100-18H10-YHQ	FRAME (GRAY)	1	
2	43585-39G01	CAP, FRAME BODY	2	
3	09106-10068	BOLT (10X37)	6	
4	09250-08012	CAP (OD:12)	4	RH
5	08319-3110B	NUT	6	
6	09250-12014	PLUG (OD:17)	2	
7	41931-18H10	BRACKET, MOUNT NO.1 RH	1	
8	41941-18H10	BRACKET, MOUNT NO.2 LH	1	
9	41932-27E50	BUSH	2	
10	09106-08065	BOLT (8X28)	4	
11	09250-06006	CAP (OD:10)	4	
12	41942-18H00-YHQ	BRACKET, FRONT (GRAY)	1	
13	01550-0620A	BOLT	2	
14	42550-49G00	DAMPER, FRAME REAR	2	
15	01550-0612A	BOLT	4	

FIG.38



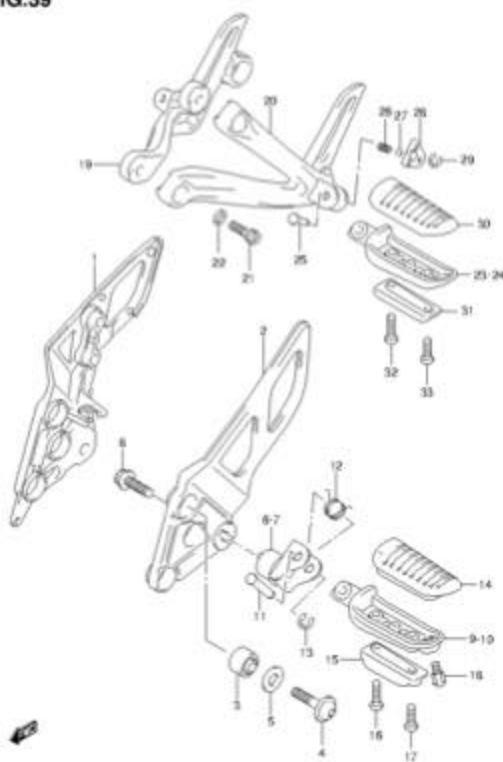
GSX1250FAL4_E99_938
STAND

FIG.38 (1-E-3) STAND

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	42100-18H00	STAND, CENTER	1	
2	09103-10087	BOLT (10X105)	1	
3	42191-18H00	SPACER	1	
4	09159-10115	NUT	1	
5	42192-18H00	HOCK, SPRING	1	
6	09443-16024	SPRING	1	
7	09443-24003	SPRING	1	
8	09321-10034	CUSHION	1	
9	42310-07J00	STAND, PROP	1	
10	09443-12048	SPRING	1	
11	09443-19010	SPRING	1	
12	09111-10065	BOLT (10X38)	1	
13	42321-03FK0	NUT	1	
14	43111-38G00	PEDAL, BRAKE	1	
15	09160-18022	WASHER (18X24X1)	1	
16	43960-32C00	BRACKET, STOP SWITCH	1	
17	02112-0516B	SCREW	1	
18	09443-13029	SPRING	1	
19	43261-17C00	TUBE, SPRING	1	

GSX1250FAL4_E99

FIG.39



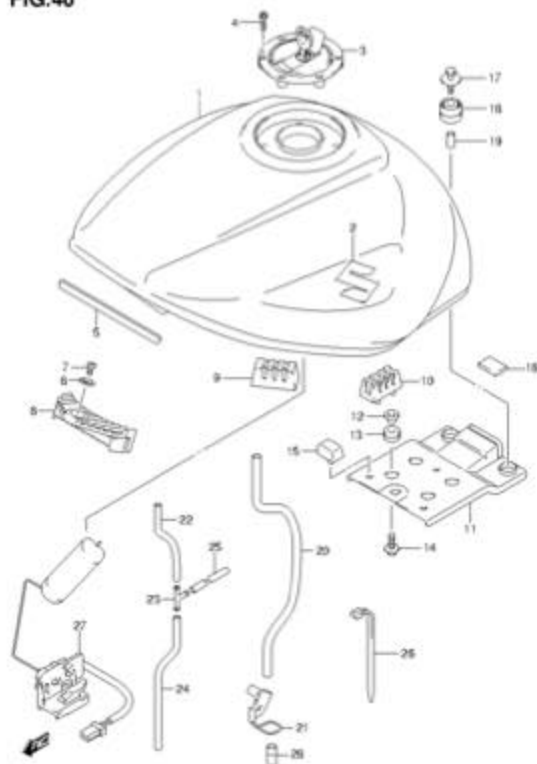
GSX1250FAL4_E99_039
FOOTREST

FIG.39 (1-E-4) FOOTREST

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	43511-38G00	BRACKET, FRONT FOOTREST RH	1	
2	43521-38G00	BRACKET, FRONT FOOTREST LH	1	
3	09319-08047	BUSH (8.2X22.3X16.5)	6	
4	09106-08147	BOLT (8X30)	6	
5	09161-12009	WASHER (12.6X24X1.8)	6	
6	43530-18H00	HOLDER, FOOTREST RH	1	
7	43540-18H00	HOLDER, FOOTREST LH	1	
8	09106-10064	BOLT (10X28)	2	
9	43511-44G00	BAR, RH	1	
10	43521-44G00	BAR, LH	1	
11	09208-08015	PIN	2	
12	09448-14047	SPRING	2	
13	08332-1106A	E RING	2	
14	43550-44G00	RUBBER	2	
15	43536-44G00	BALANCER	2	
16	02142-0530B	SCREW	2	
17	02142-0525B	SCREW	2	
18	43576-07D01	BOLT, BANK SENSOR	2	
19	43811-18H10	BRACKET, PILLION RH	1	
20	43821-18H00	BRACKET, PILLION LH	1	
21	09106-08172	BOLT (8X25)	4	
22	09164-08015	WASHER	4	
23	43611-44G00	BAR, PILLION RH	1	
24	43621-44G00	BAR, PILLION LH	1	
25	09208-08020	PIN	2	
26	09440-05003	SPRING	2	
27	06111-07004	BALL	2	
28	43816-01H02	PLATE	2	
29	08332-1106A	E RING	2	
30	43550-44G00	RUBBER	2	
31	43534-44G00	BALANCER	2	
32	02142-0525A	SCREW	2	
33	02142-0520A	SCREW	2	

GSX1250FAL4_E99

FIG.40



GSX1250FAL4_E99_040
FUEL TANK

FIG.40 (1-E-5) FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	44100-18H31-YBD	TANK ASSY, FUEL (WHITE)	1	
1-2	44100-18H31-YUF	TANK ASSY, FUEL (BLUE)	1	
1-3	44100-18H31-YVB	TANK ASSY, FUEL (BLACK)	1	
2	68111-18G20	EMBLEM, S	2	
3	44200-16B50	CAP ASSY, FUEL TANK FILLER	1	
4	09106-05017	BOLT (5X20)	3	
5	68241-04X50-300	MOLDING	1	
6	44511-27E00	CUSHION, FRONT	1	
7	02142-0510B	SCREW	1	
8	09169-05012	WASHER	1	
9	45149-45330	CUSHION, SIDE	2	
10	44541-31F00	CUSHION, FUEL TANK SIDE	2	
11	44141-38G00	BRACKET, REAR	1	
12	09169-06062	WASHER	4	
13	09320-08001	CUSHION	4	
14	09116-06192	BOLT (6X30)	4	
15	45149-21G00	CUSHION	3	
16	47163-10FA0	CUSHION	1	
17	09116-06172	BOLT (6X30)	2	
18	44541-38G00	CUSHION	2	
19	09180-06271	SPACER (8.5X5X18)	2	
20	44423-18H10	HOSE, DRAIN	1	
21	44480-07J10	GUIDE, DRAIN HOSE	1	
22	44425-08E00	HOSE, BREATHER	1	CUT AS REQUIRED
23	09367-06002	JOINT, 3 WAY	1	
24	09352-50823-600	HOSE (5X8.2X600)	1	L:600-~300
25	09352-50823-00B	HOSE (5X8.2X200)	1	L:2000-~610
26	09407-14403	CLAMP (L:125)	1	
27	34810-18H00	GAUGE, FUEL LEVEL	1	
28	09352-13162-010	HOSE (13.5X16.5X10)	1	

GSX1250FAL4_E99

FIG.41

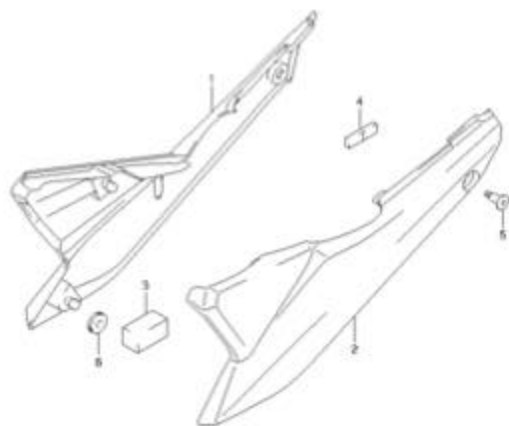


FIG.41 (1-E-6) FRAME COVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47111-38C02-Y4P	COVER, FRAME RH (GRAY)	1	
2	47211-38C03-Y4P	COVER, FRAME LH (GRAY)	1	
3	47191-22D00	CUSHION, FRONT	2	CUT AS REQUIRED
4	44894-24A00	CUSHION, REAR	2	
5	09139-06191	SCREW (IX22)	2	
6	09320-08018	CUSHION	4	

FIG.42

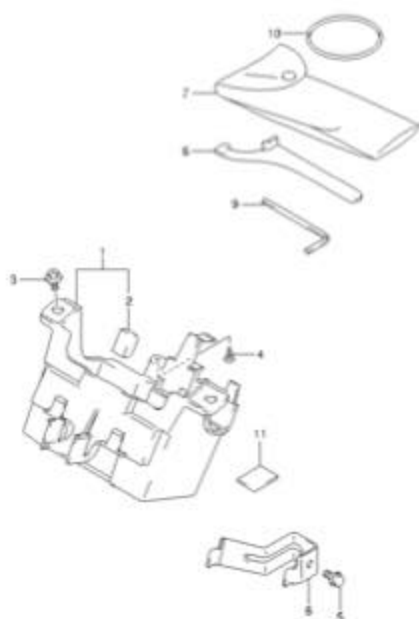


FIG.42 (1-E-7) MANUAL BOX

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47430-18H02	HOLDER, BATTERY	1	
2	94423-10G11	CUSHION	1	
3	09111-06107	BOLT (KX12)	2	
4	03541-0518A	SCREW	2	
5	01547-0610A	BOLT	1	
6	47410-38G01	PLATE, FUSE BOX	1	
7	09800-21056	TOOL ASSY	1	
8	09822-00005	CLAMP, WRENCH	1	
9	09816-00059	HEXAGON SPANNER, 5	1	
10	09280-63003	O RING (D:3.5/JD 62.5)	1	
11	33652-36000	CUSHION, TOOL BAG	2	

FIG.43

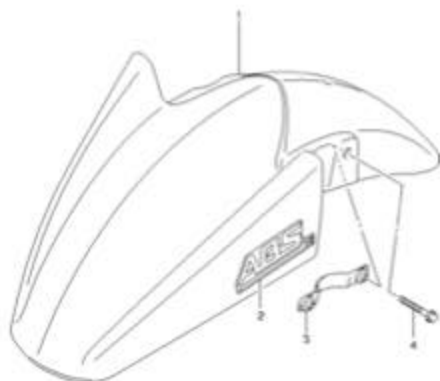


FIG.43 (1-E-8) FRONT FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	53110-38G10-YBD	FENDER, FRONT (WHITE)	1	
1-2	53110-38G10-YUF	FENDER, FRONT (BLUE)	1	
1-3	53110-38G10-YVB	FENDER, FRONT (BLACK)	1	
2	68151-44G00-1ZY	EMBLEM, ABS (GRAY)	1	
3	53120-38G20	PLATE, FENDER	2	
4	09103-06214	BOLT (EX35)	4	

FIG.44

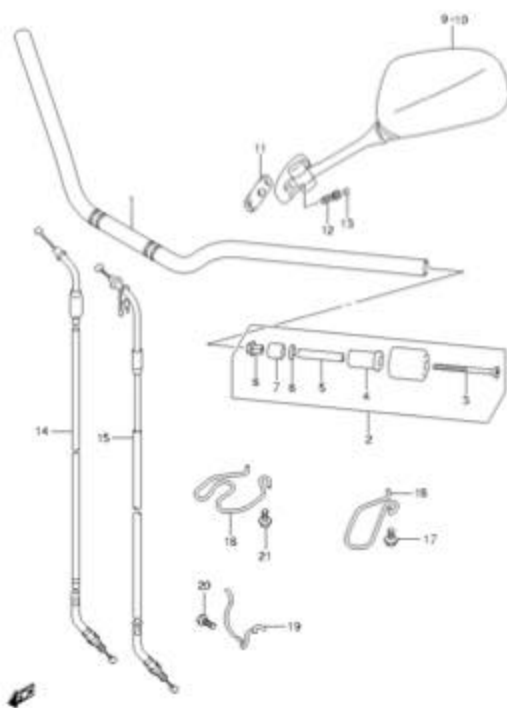
GSX1250FAL4_E99_044
HANDLEBAR

FIG.44 (1-E-9) HANDLEBAR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	56111-49C00	HANDLEBAR	1	
2	56200-38822	BALANCER SET, HANDLEBAR	2	
3	09127-06016	SCREW (5X110)	2	
4	56272-19D00	EXPANDER, OUTER	2	
5	56276-17D00	SPACER	2	
6	09160-06131	WASHER (6.5X16X4)	2	
7	56272-10C00	EXPANDER, INNER	2	
8	56273-10G10	NUT	2	
9	56500-18H00	MIRROR, REAR VIEW RH	1	
10	56600-18H00	MIRROR, REAR VIEW LH	1	
11	94576-24F00	CUSHION	2	
12	07130-0616B	BOLT	4	
13	09250-05009	CAP (OD:10)	4	
14	58300-18H90	CABLE ASSY, THROTTLE NO.1	1	
15	58300-18H30	CABLE ASSY, THROTTLE NO.2	1	
16	58631-38G00	GUIDE, THROTTLE CABLE	1	
17	09125-05042	SCREW (5X10)	1	
18	58621-18H00	GUIDE, THROTTLE CABLE	1	
19	58622-38G00	GUIDE, CABLE	1	
20	01547-0620A	BOLT	1	
21	01550-0612A	BOLT	2	

GSX1250FAL4_E99

FIG.45

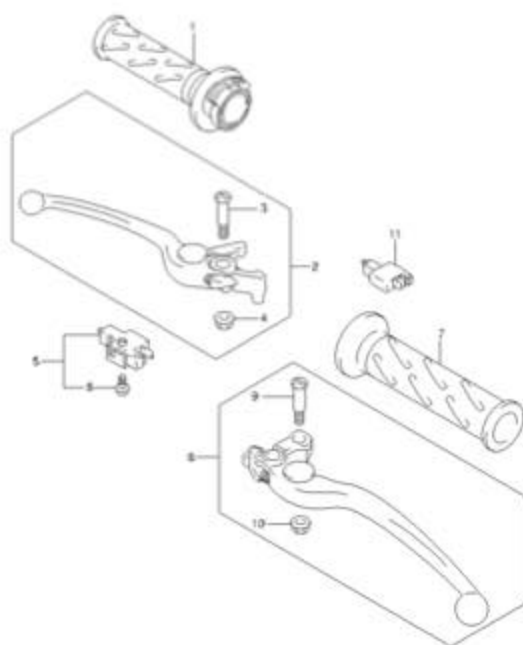


FIG.45 (1-E-10) HANDLE LEVER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	57110-29D01-291	GRIP, THROTTLE (BLACK)	1	
2	57300-10G32	LEVER ASSY, BRAKE	1	
3	57431-17H02	BOLT	1	
4	08319-2106A	NUT	1	
5	57460-14J01	SWITCH ASSY, STOP	1	
6	57465-17C00	SCREW	1	
7	57211-22D01-291	GRIP, LH (BLACK)	1	
8	57500-24F22	LEVER ASSY, CLUTCH	1	
9	57431-17H02	BOLT	1	
10	08316-1606B	NUT	1	
11	57560-02FA0	SWITCH ASSY, CLUTCH	1	

FIG.46

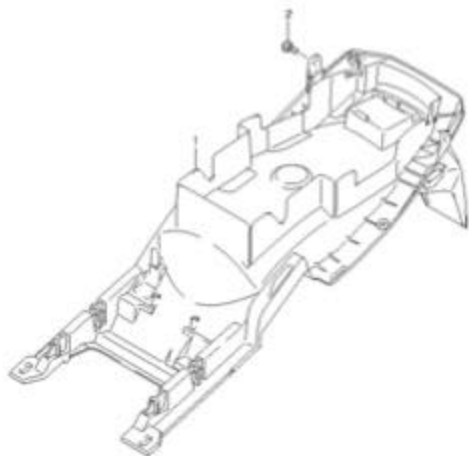
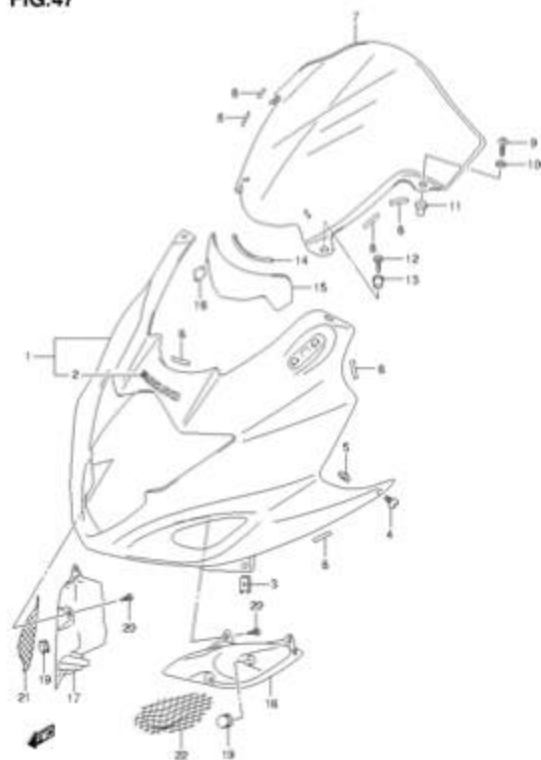


FIG.46 (1-E-11) REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	63111-380B1-5PK	FENDER, REAR (BLACK)	1	
2	09111-06107	BOLT (EX12)	2	

FIG.47



GSX1250FAL4_E99_047
COWLING BODY

FIG.47 (1-E-12) COWLING BODY

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	94410-17H00-YBD	BODY, COWLING (WHITE)	1	
1-2	94410-17H00-YUF	BODY, COWLING (BLUE)	1	
1-3	94410-17H00-YVB	BODY, COWLING (BLACK)	1	
2-1	68641-19F00-YDB	EMBLEM, "SUZUKI" (SILVER)	1	FOR YUF, YVB
2-2	68261-24F10-019	EMBLEM, "SUZUKI" (BLACK)	1	FOR YBD
3	94484-24F00	NUT, BODY	2	
4	09139-05077	SCREW (5X16)	2	
5	09148-05052	NUT	2	
6	94443-06G00	TAPE, WINDSCREEN	4	
7	94611-17H00	WIND SCREEN	1	
8	94443-06G00	TAPE, BODY COWLING	9	
9	09139-05042	SCREW (5X16)	2	
10	08322-0105B	WASHER	2	
11	09159-05019	NUT	2	
12	02142-1516B	SCREW	2	
13	09159-05048	NUT	2	
14	94612-01H00	CUSHION, SCREEN	1	
15	94612-17H01	COVER, SCREEN	1	
16	44534-24F00	CUSHION	2	
17	94421-17H00	COVER, INTAKE RH	1	
18	94431-17H00	COVER, INTAKE LH	1	
19	43585-18G00	CUSHION, NET COVER	2	
20	03541-0512A	SCREW	6	
21	94412-17H00	NET, INTAKE RH	1	
22	94413-17H00	NET, INTAKE LH	1	

GSX1250FAL4_E99

FIG.48

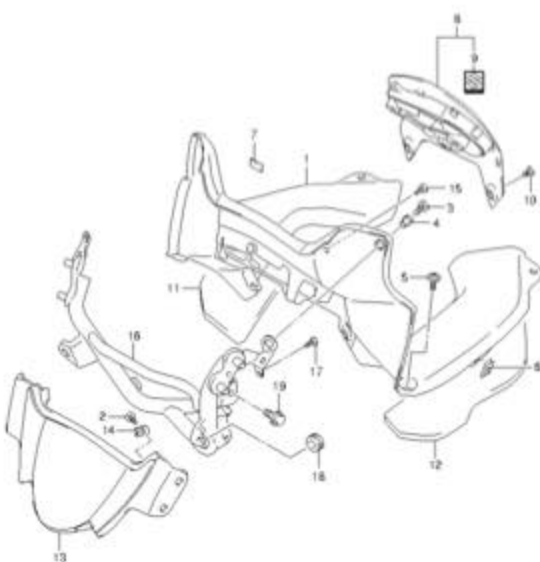


FIG.48 (1-E-13) METER PANEL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	94671-17H00	PANEL, METER	1	
2	03541-0516A	SCREW	2	
3	02142-1520B	SCREW	2	
4	09159-05019	NUT	2	
5	09139-05074	BOLT (5X13)	2	
6	09148-05052	NUT	2	
7	48128-14FA0	CUSHION, PANEL	2	
8	94640-17H00	LID, METER PANEL	1	
9	68281-35F00	EMBLEM	1	
10	09139-06051	SCREW (5X10)	2	
11	94674-17H00	CUSHION, PANEL RH	1	
12	94684-17H00	CUSHION, PANEL LH	1	
13	94672-17H00	PANEL, METER FRONT	1	
14	09148-05036	NUT	2	
15	09132-05053	SCREW (5X16)	2	
16	94510-17H00	BRACE, COWLING	1	
17	03541-0516A	SCREW	2	
18	09320-08028	CUSHION	2	
19	01550-0620A	BOLT	2	

FIG.49

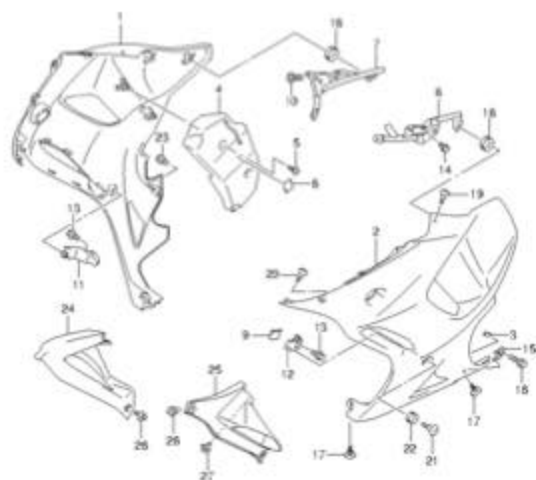


FIG.49 (1-E-14) UNDER COWLING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	94471-18H00-YBD	COWLING, UNDER RH (WHITE)	1	
1-2	94471-18H00-YUF	COWLING, UNDER RH (BLUE)	1	
1-3	94471-18H00-YVB	COWLING, UNDER RH (BLACK)	1	
2-1	94481-18H00-YBD	COWLING, UNDER LH (WHITE)	1	
2-2	94481-18H00-YUF	COWLING, UNDER LH (BLUE)	1	
2-3	94481-18H00-YVB	COWLING, UNDER LH (BLACK)	1	
3	33652-47F00	CUSHION, LH COWL	2	
4	94477-18H00	PROTECTOR, RH	1	
5	03541-0512A	SCREW	2	
6	94478-17H00	CUSHION	2	
7	94530-17H00	BRACKET, UNDER COWL RH	1	
8	94540-17H10	BRACKET, UNDER COWL LH	1	
9	94474-17H00	PROTECTOR, COWLING UNDER	3	
10	01550-0612B	BOLT	2	
11	94550-17H00	BRACKET, CENTER RH	1	
12	94560-17H00	BRACKET, CENTER LH	1	
13	01550-0610A	BOLT	2	
14	01550-0620B	BOLT	2	
15	94580-17H01	BRACKET, REAR LH	1	
16	09116-06150	BOLT (EX25)	1	
17	94479-35F00	CLIP	3	
18	09320-08028	CUSHION	4	
19	09139-05077	SCREW (SX16)	2	
20	09139-05064	SCREW (SX13)	2	
21	09139-06126	SCREW (EX30)	2	
22	09320-09016	CUSHION	2	
23	09139-06144	SCREW (SX12)	1	
24	94461-18H00	COWLING, UNDER INNER RH	1	
25	94462-18H00	COWLING, UNDER INNER LH	1	
26	09409-06329	CLIP	5	
27	09409-06317	CLIP	1	

FIG.50

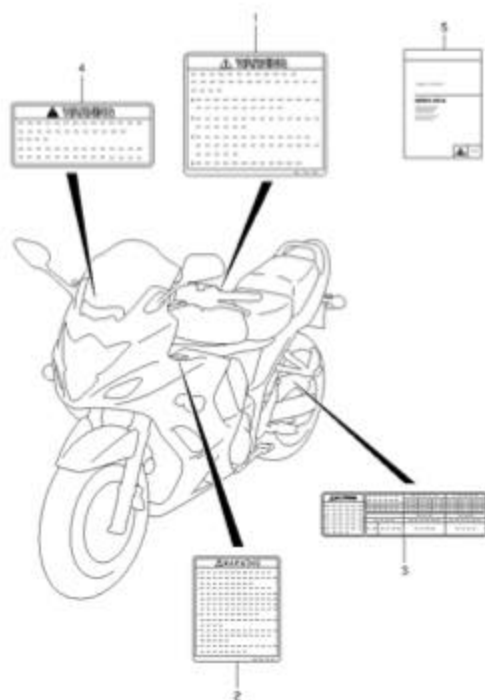


FIG.50 (1-E-15) LABEL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	68319-29F00	LABEL, WARNING (ENGLISH)	1	
1-2	68319-29F50	LABEL, WARNING (SPANISH)	1	
2-1	68922-29F00	LABEL, SCREEN (ENGLISH)	1	
2-2	68922-29F50	LABEL, SCREEN (SPANISH)	1	
3-1	68332-18H10	LABEL, TIRE INFORMATION (ENGLISH)	1	
3-2	68332-18H40	LABEL, TIRE INFORMATION (SPANISH)	1	
4	68613-24F00	LABEL, STEERING	1	
5-1	99011-18H73-01A	MANUAL, OWNER'S (ENGLISH)	1	
5-2	99011-18H73-02B	MANUAL, OWNER'S (SPANISH)	1	
5-3	99011-18H73-06B	MANUAL, OWNER'S (KOREAN)	1	

FIG.51

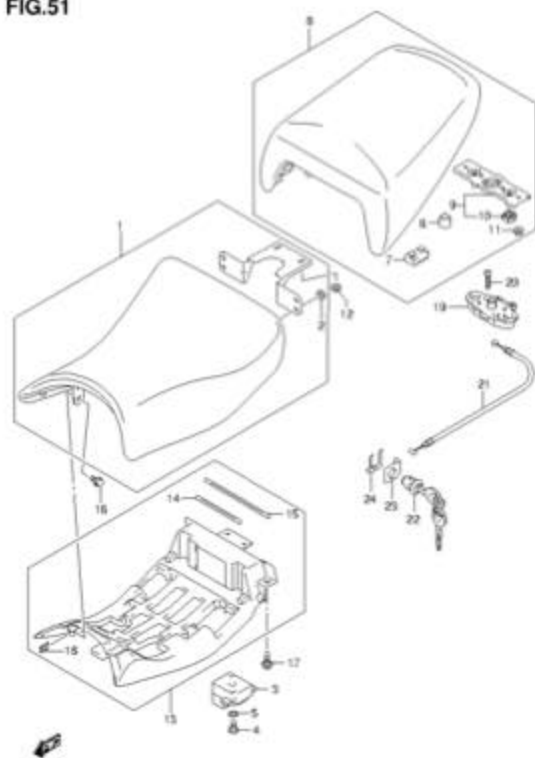
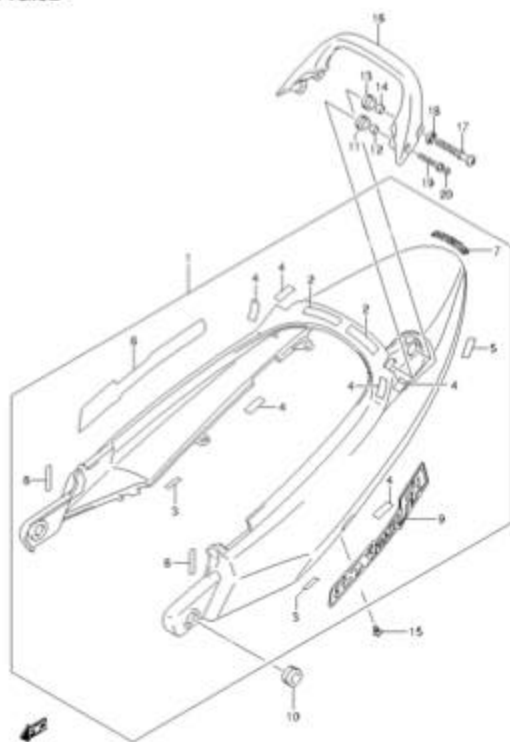


FIG.51 (1-F-2) SEAT

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	45100-38G13-DKD	SEAT ASSY (BLACK)	1	
2	09148-06018	NUT	4	
3	45149-38G01	CUSHION	4	
4	09139-06133	SCREW (EX16)	4	
5	09160-10121	WASHER (10.5X18X1)	4	
6	45300-38G11-WD5	SEAT ASSY, PILLION (BLACK)	1	
7	45149-42F00	CUSHION, FRONT	2	
8	09321-10011	CUSHION	2	
9	45290-42F02	STRIKER	1	
10	45213-42F00	CUSHION	2	
11	09148-06018	NUT	2	
12	08319-3106B	NUT	2	
13	45410-38G03-291	COVER, SEAT LOWER (BLACK)	1	
14	45412-38G00	CUSHION, SEAT LOWER COVER FR	1	
15	45413-38G00	CUSHION, SEAT LOWER COVER RR	1	
16	09148-06018	NUT	2	
17	09111-06066	BOLT (EX16)	2	
18	01550-0612B	BOLT	2	
19	45220-47H00	BRACKET, SEAT SUPPORT	1	
20	02122-0630A	SCREW	2	
21	45280-33400	CABLE, SEAT LOCK	1	
22	95700-14F00	LOCK ASSY, SEAT	1	
23	45288-14F00	GUIDE, SEAT LOCK CABLE	1	
24	45289-11F00	PLATE, SEAT LOCK	1	

FIG.52



GSX1250FAL4_E99_052
SEAT TAIL COVER

FIG.52 (1-F-3) SEAT TAIL COVER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	45500-18H30-YBD	COVER ASSY, SEAT TAIL (WHITE)	1	
1-2	45500-18H30-YUF	COVER ASSY, SEAT TAIL (BLUE)	1	
1-3	45500-18H30-YVB	COVER ASSY, SEAT TAIL (BLACK)	1	
2	45516-42F00	TAPE, SET TAIL COVER RR NO.1	2	
3	45517-16G00	TAPE, SEAT TAIL COVER LOWER	2	
4	47161-10D00	TAPE, SEAT TAIL COVER RR NO.2	6	
5	47161-10D00	TAPE, SEAT TAIL COVER RR NO.3	2	
6	48128-14FA0	CUSHION	2	
7-1	68281-01H00-019	EMBLEM, SUZUKI (BLACK)	1	FOR YBD
7-2	68281-01H00-YD8	EMBLEM, SUZUKI (SILVER)	1	FOR YUF, YVB
8-1	68161-18H20-F5K	EMBLEM, SEAT TAIL COVER RH (GRAY/BLACK)	1	FOR YBD
8-2	68161-18H20-HWR	EMBLEM, SEAT TAIL COVER RH (SILVER/GRAY)	1	FOR YUF, YVB
9-1	68171-18H20-F5K	EMBLEM, SEAT TAIL COVER LH (GRAY/BLACK)	1	FOR YBD
9-2	68171-18H20-HWR	EMBLEM, SEAT TAIL COVER LH (SILVER/GRAY)	1	FOR YUF, YVB
10	09320-08047	CUSHION	2	
11	09320-12068	CUSHION	2	
12	09180-06300	SPACER (8.5X12X3)	2	
13	09320-14023	CUSHION	2	
14	09180-08199	SPACER (8.5X14X3)	2	
15	09409-06314-5PK	CLIP (BLACK)	4	
16-1	46211-32F10-YBD	HANDLE, PILLION RIDER (WHITE)	1	
16-2	46211-32F10-YUF	HANDLE, PILLION RIDER (BLUE)	1	
16-3	46211-32F10-YVB	HANDLE, PILLION RIDER (BLACK)	1	
17	46316-31F00	HOOK, PILLION RIDER HANDLE	2	
18	46317-31F00	WASHER, HOOK	2	
19	07120-0645A	BOLT	2	
20	09250-05009	CAP (OO:10)	2	

GSX1250FAL4_E99

FIG.53

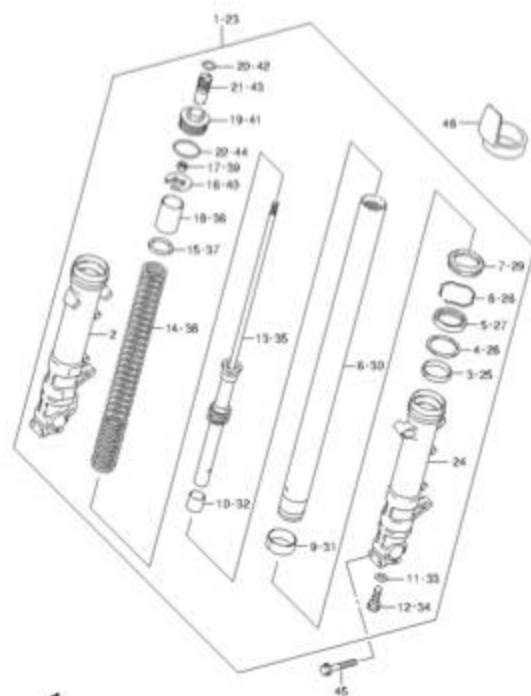


FIG.53 (1-F-4) FRONT FORK DAMPER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51103-07J20	DAMPER ASSY, FRONT FORK RH	1	
2	51131-07J00	TUBE, OUTER RH (SILVER)	1	
3	51152-07J00	BUSH, GUIDE	1	
4	51168-17C00	SPACER, SEAL	1	
5	51153-47H00	SEAL, OIL	1	
6	51556-38B00	RING, STOPPER	1	
7	51173-27G00	SEAL, DUST	1	
8	51110-07J00	TUBE, INNER	1	
9	51121-07J00	BUSH, SLIDE	1	
10	51195-31E00	PIECE, OIL LOCK	1	
11	51148-31030	GASKET	1	
12	51147-48130	BOLT	1	
13	52110-07J20	ROD, DAMPER	1	
14	51171-07J20	SPRING, FRONT	1	
15	51186-17C00	SEAT, SPRING LOWER	1	
16	51176-12C10	COLLAR, SPRING	1	
17	51827-27E00	NUT	1	
18	51172-17C00	SEAT, SPRING UPPER	1	
19	51189-14D00	BOLT, FORK	1	
20	51834-17C00	O RING (D:2.5, D:13.8)	1	
21	51185-31E00	ADJUSTER, SPRING	1	
22	51117-17C00	O RING	1	
23	51104-07J20	DAMPER ASSY, FRONT FORK LH	1	
24	51141-07J00	TUBE, OUTER LH (SILVER)	1	
25	51152-07J00	BUSH, GUIDE	1	
26	51168-17C00	SPACER, SEAL	1	
27	51153-47H00	SEAL, OIL	1	
28	51556-38B00	RING, STOPPER	1	
29	51173-27G00	SEAL, DUST	1	
30	51110-07J00	TUBE, INNER	1	
31	51121-07J00	BUSH, SLIDE	1	
32	51195-31E00	PIECE, OIL LOCK	1	
33	51148-31030	GASKET	1	
34	51147-48130	BOLT	1	

FIG.54

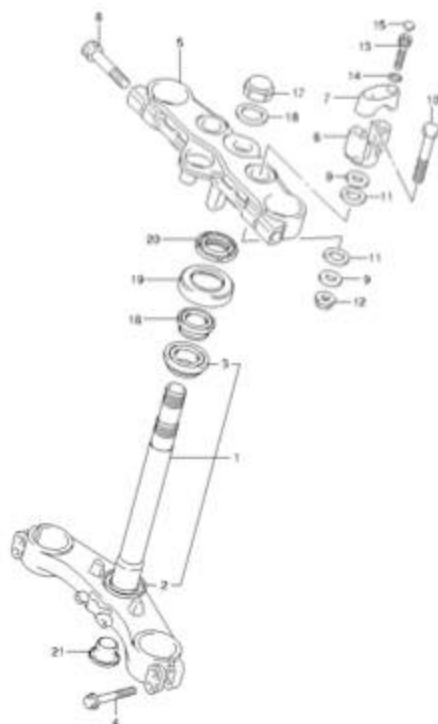
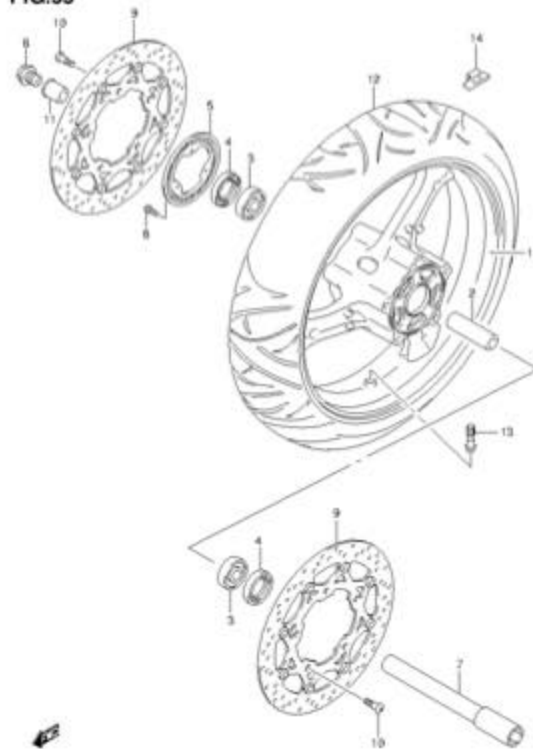


FIG.54 (1-F-6) STEERING STEM

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51410-32F10	STEM, STEERING	1	
2	51644-12C00	SEAL, LOWER	1	
3	09265-30020	BEARING (30X35X17)	1	
4	51328-27E30	BOLT	4	
5	51311-49G00	HEAD, STEERING STEM	1	
6	51166-39AA0	BOLT	2	
7	56211-17G00	HOLDER, HANDLE	2	
8	56221-49G00	HOLDER, HANDLE, LOWER	2	
9	51355-49Q00	WASHER	4	
10	56321-49G00	BOLT	2	
11	56245-49G00	RUBBER SET	4	
12	08319-31108	NUT	2	
13	51321-10F00	BOLT	4	
14	09164-08015	WASHER	4	
15	09250-06011	CAP (OD:11)	4	
16	51354-49G00	WASHER	1	
17	51353-38A01	NUT	1	
18	09265-25036	BEARING (25X47X15)	1	
19	51643-40002	SEAL, DUST UPPER	1	
20	51631-31F00	NUT, STEERING STEM	1	
21	51682-44H00	CAP	1	

FIG.55



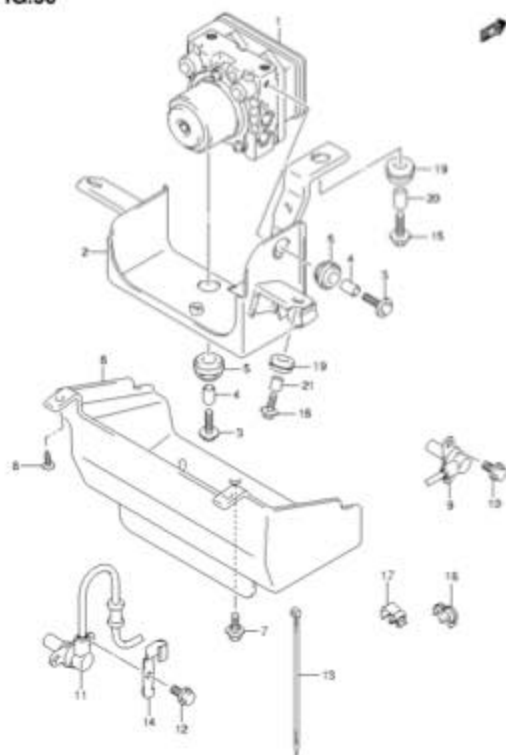
GSX1250FAL4_E99_055
FRONT WHEEL

FIG.55 (1-F-7) FRONT WHEEL

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1-1	54111-49G10-019	WHEEL, FRONT (17M/CXMT3.5G) (BLACK)	1	FOR YBD,YUF
1-2	54111-49G10-20H	WHEEL, FRONT (17M/CXMT3.5G) (SILVER)	1	FOR YVB
2	54731-49G20	SPACER	1	
3	09262-25061	BEARING (25X52X15)	2	
4	09285-32004	OIL SEAL (32X52X7)	2	
5	54162-27G20	RING, SPEED SENSOR FR	1	
6	07130-0512A	BOLT	3	
7	54711-49G00	AXLE, FRONT	1	
8	54712-41G10	BOLT, FRONT AXLE	1	
9	59210-44G11	DISC, FRONT BRAKE	2	
10	09106-08160	BOLT (8X21)	10	
11	54751-49G00	SPACER, FRONT AXLE RH	1	
12	55110-18H00	TIRE, FRONT, 120/75ZR17M/C (80W)	1	
13	43130-24A00	VALVE ASSY, WHEEL RIM (TR412)	1	
14-1	55411-22H00	BALANCER, WHEEL NO.1	AR	10G
14-2	55412-22H00	BALANCER, WHEEL NO.2	AR	20G
14-3	55413-22H00	BALANCER, WHEEL NO.3	AR	30G

GSX1250FAL4_E99

FIG.56



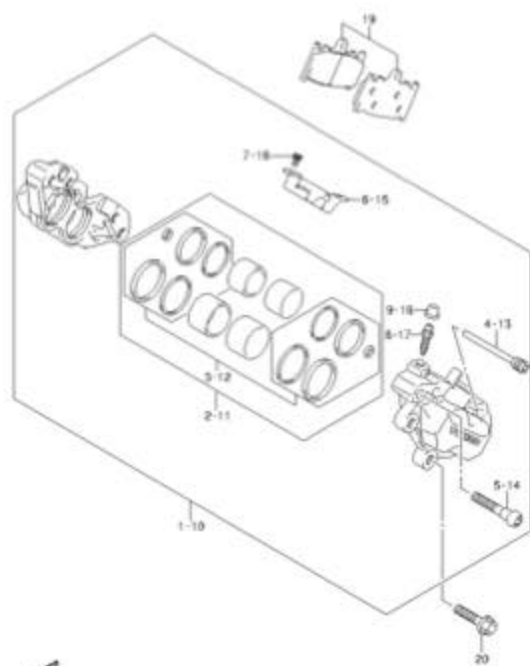
GSX1250FA4_E99_956
HYDRAULIC UNIT

FIG.56 (1-F-8) HYDRAULIC UNIT

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	55610-18H10	UNIT ASSY, HYDRAULIC ABS	1	
2	55660-49G00	HOLDER, HYDRAULIC UNIT ABS	1	
3	55661-10G00	BOLT, UNIT MOUNTING	3	
4	55662-10G00	SPACER	3	
5	55663-10G00	RUBBER	3	
6	55667-38G01	COVER, HYDRAULIC UNIT	1	
7	09111-06065	BOLT (EX16)	1	
8	03541-0516A	SCREW	2	
9	55710-49Q01	SENSOR, FR WHEEL ABS	1	
10	01547-0612A	BOLT	2	
11	65710-38G00	SENSOR, RR WHEEL ABS	1	
12	01547-0612A	BOLT	2	
13	09407-14407	CLAMP (L145)	4	
14	65731-38G00	CLAMP, ABS SENSOR REAR	1	
15	09116-06192	BOLT (EX20)	1	
16	09116-06202	BOLT (EX25)	2	
17	09408-00266	CLAMP	2	
18	09408-00242	CLAMP	2	
19	09320-06037	CUSHION	3	
20	09180-06261	SPACER (6.5X3X5)	1	
21	09180-06266	SPACER (6.5X3X11.5)	2	

GSX1250FA4_E99

FIG.57



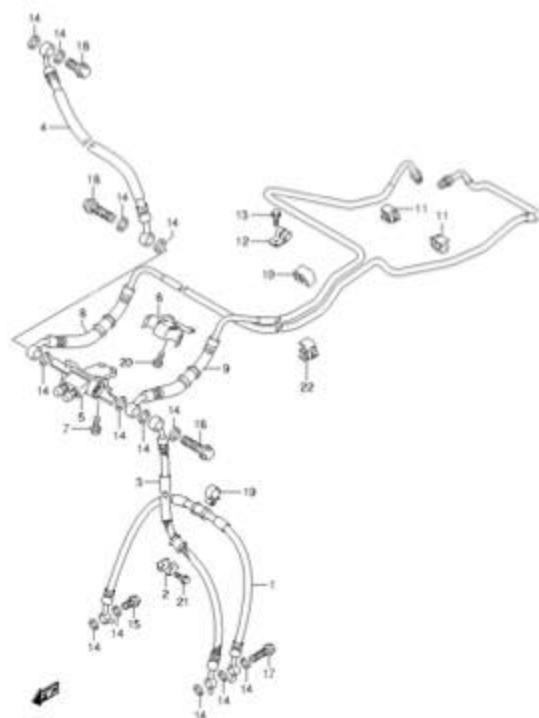
GSX1250FAL4_E99_357
FRONT CALIPER

FIG.57 (1-F-9) FRONT CALIPER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59100-35F60-999	CALIPER ASSY, FRONT RH	1	
2	59300-34811	PISTON SET	1	
3	59300-34821	.SEAL SET, PISTON	1	
4	59141-40F00	PIN	1	
5	59145-18G00	BOLT	4	
6	59152-35F00	.COVER, RH	1	
7	59153-22D00	SCREW	2	
8	59121-18410	BLEEDER	1	
9	55156-66310	.CAP	1	
10	59300-35F60-999	CALIPER ASSY, FRONT LH	1	
11	59300-34811	PISTON SET	1	
12	59300-34821	.SEAL SET, PISTON	1	
13	59141-40F00	PIN	1	
14	59145-18G00	BOLT	4	
15	59151-35F00	.COVER, LH	1	
16	59153-22D00	SCREW	2	
17	59121-18410	BLEEDER	1	
18	55156-66310	.CAP	1	
19	59101-35810	PAD SET	2	
20	09103-08359	BOLT (BX28)	4	

GSX1250FAL4_E99

FIG.58



GSX1250FAL4_E90_956
FRONT BRAKE HOSE

FIG.58 (1-F-10) FRONT BRAKE HOSE

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59240-46H00	HOSE, FRONT BRAKE NO.2	1	
2	59269-39C00	CLAMP, FRONT BRAKE HOSE NO.2	1	LH
3	59440-18H10	HOSE, FRONT BRAKE NO.2 LH	1	
4	59480-07J00	HOSE, FRONT BRAKE NO.1	1	
5	59500-46H00	JOINT, FRONT BRAKE HOSE	1	
6	59251-18H00	CLAMP, FRONT BRAKE JOINT HOSE	1	
7	01550-0616A	BOLT	1	
8	59200-18H00	HOSE ASSY, FR BRAKE NO.1	1	
9	59400-18H00	HOSE ASSY, FR BRAKE NO.2	1	
10	09403-06324	CLAMP	1	
11	51761-62J70	CLAMP	2	
12	09403-07401	CLAMP	1	
13	01547-0616A	BOLT	1	
14	09161-10009	WASHER (10X15X1.5)	13	
15	09360-10062	UNION	1	
16	09360-10062	UNION	1	
17	09360-10064	UNION	1	
18	09360-10064	UNION	2	
19	09403-16412	CLAMP	1	
20	01547-0612A	BOLT	1	
21	01547-0610A	BOLT	1	
22	09403-07336	CLAMP	1	

GSX1250FAL4_E99

FIG.59

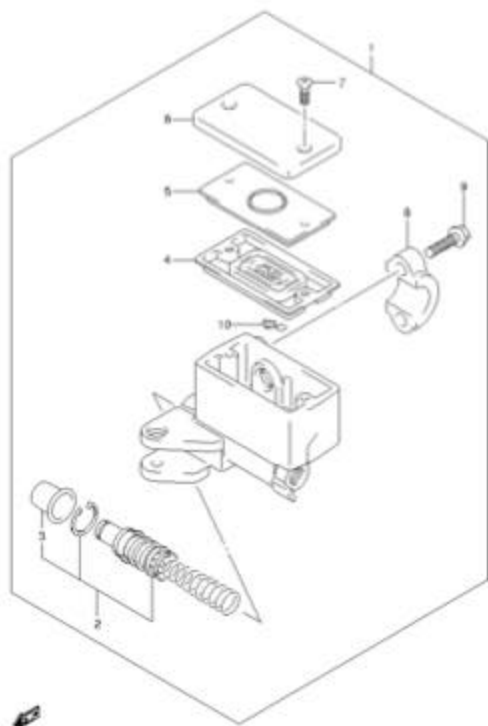
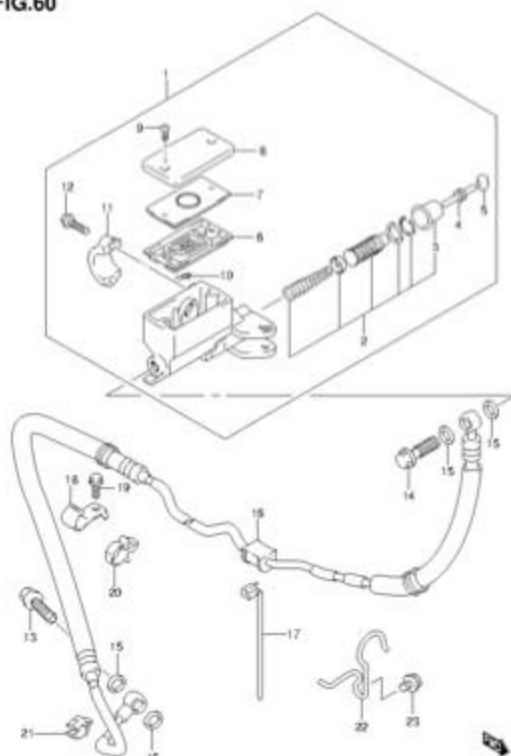


FIG.59 (1-F-11) FRONT MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59600-10G20	CYLINDER ASSY, FRONT MASTER	1	
2	59600-45850	PISTON&CUP SET	1	
3	59666-44300	BOOT	1	
4	59667-49460	DIAPHRAGM	1	
5	59668-41C00	PLATE, DIAPHRAGM	1	
6	59669-10G20	CAP	1	
7	69689-49300	SCREW	2	
8	59671-36500	HOLDER	1	
9	59675-02FA0	BOLT (6X22)	2	
10	59664-32F00	PROTECTOR	1	

FIG.60



GSX1250FAL4_E99_060
CLUTCH MASTER CYLINDER

FIG.60 (1-F-12) CLUTCH MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59900-32F11	CYLINDER ASSY, CLUTCH MASTER	1	
2	59900-32810	PISTON/ROD SET	1	
3	59966-23H00	BOOT	1	
4	59871-32F00	ROD, PUSH	1	
5	59892-08A00	BUSH	1	
6	59967-49A00	DIAPHRAGM	1	
7	59968-41C00	PLATE	1	
8	59969-10G00	CAP	1	
9	59969-49300	SCREW	2	
10	59964-32F00	PROTECTOR	1	
11	59671-36500	HOLDER	1	
12	59675-02FA0	BOLT	2	
13	09360-10062	UNION	1	
14	09360-10062	UNION	1	
15	09161-10009	WASHER (10X15X1.5)	4	
16	59910-18H00	HOSE, CLUTCH	1	
17	09407-10403	CLAMP (L.55)	1	
18	59921-49G00	CLAMP	1	
19	01547-0616A	BOLT	1	
20	09403-14304	CLAMP	1	
21	09403-09326	CLAMP	1	
22	59915-49G00	CLAMP, CLUTCH HOSE NO.3	1	
23	01550-0620A	BOLT	1	

GSX1250FAL4_E99

FIG.61

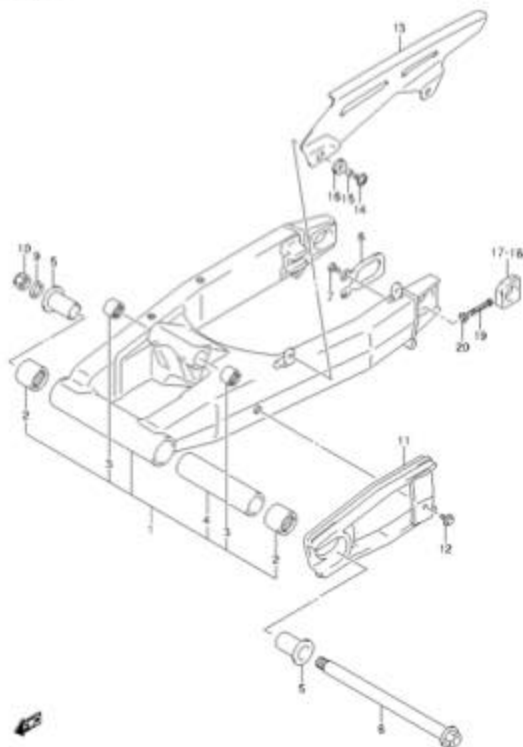


FIG.61 (1-F-13) REAR SWINGARM

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61000-49C00	SWINGING ARM ASSY, REAR	1	
2	09263-25059	BEARING (25X33X35)	2	
3	09263-17037	BEARING (17X24X25)	2	
4	61282-31E00	SPACER	1	
5	61251-31E00	SPACER, BEARING	2	
6	61124-33E00	PLATE, RR SWINGARM BRACKET	1	
7	02142-0616B	SCREW	1	
8	61211-31E00	SHAFT, PIVOT	1	
9	09160-18030	WASHER (18.5X28X2.5)	1	
10	09159-18007	NUT	1	
11	61273-49G10	BUFFER, CHAIN TOUCH DEFENSE	1	
12	09111-06072	BOLT (6X17.5)	1	
13	61311-27E20	CASE, CHAIN	1	
14	09136-06017	SCREW (6X16)	2	
15	09180-06092	SPACER (8.2X8.3X6.1)	2	
16	09320-08013	CUSHION	2	
17	61445-40F20	ADJUSTER, CHAIN RH	1	
18	61446-40F10	ADJUSTER, CHAIN LH	1	
19	09100-06287	BOLT (6X30)	2	
20	08316-1008A	NUT	2	

FIG.62

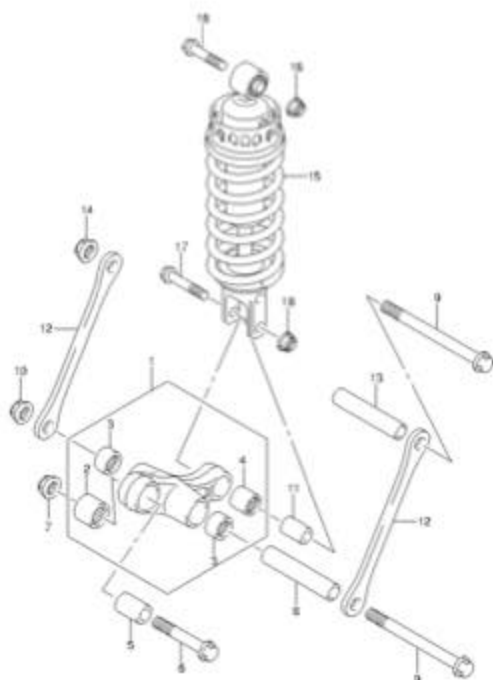


FIG.62 (1-F-14) REAR CUSHION LEVER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	62900-32860	LEVER SET, REAR CUSHION	1	
2	09263-20064	BEARING (20X27X25)	1	
3	09263-17037	BEARING (17X24X25)	2	
4	09263-17034	BEARING (17X24X25)	1	
5	62684-01D00	SPACER, FRONT (12X20X30)	1	
6	62684-42A02	BOLT, FRONT (12X52)	1	
7	09159-12056	NUT	1	
8	62626-33D00	SPACER, CENTER	1	
9	62621-33D10	BOLT, RR CUSHION ROD	2	
10	09159-12056	NUT	1	
11	62684-40A10	SPACER, REAR (10X17X30)	1	
12	62641-32F00	ROD, REAR CUSHION	2	
13	62626-33D00	SPACER, ROD	1	
14	09159-12056	NUT	1	
15	62100-07J00-17U	ABSORBER ASSY, REAR SHOCK (GRAY)	1	
16	09103-10213	BOLT (10X52)	1	
17	09103-10143	BOLT (10X55)	1	
18	09159-10115	NUT	2	

FIG.63

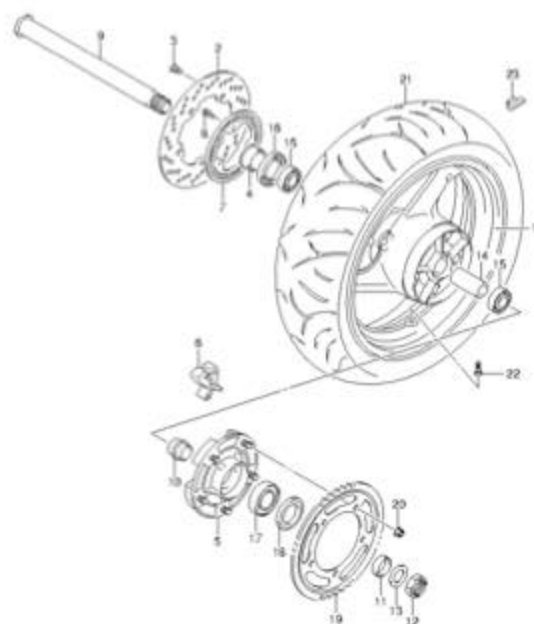


FIG.63 (1-F-15) REAR WHEEL

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1-1	64111-49G10-019	WHEEL, REAR (17MCXMT5.55) (BLACK)	1	FOR YBD,YUF
1-2	64111-49G10-20H	WHEEL, REAR (17MCXMT5.55) (SILVER)	1	FOR YVB
2	09211-38G00	DISC, REAR BRAKE	1	
3	09106-08160	BOLT (BX21)	5	
4	64741-49G00	SPACER, REAR AXLE RH	1	
5	64610-44G00	DRUM, SPROCKET MOUNTING	1	
6	64651-44G00	ABSORBER, SHOCK REAR HUB	5	
7	54162-27G00	RING, SPEED SENSOR RR	1	
8	07130-0512A	BOLT	3	
9	64711-49G00	AXLE, REAR	1	
10	64733-35F00	RETAINER, REAR SPROCKET DRUM	1	
11	64751-49G00	SPACER, REAR AXLE LH	1	
12	09159-25003	NUT	1	
13	09160-25070	WASHER (25.2X42X3.2)	1	
14	64731-49G00	SPACER	1	
15	09262-28043	BEARING (28X52X12)	2	
16	09284-37001	OIL SEAL (37X52X8)	1	
17	09262-32022	BEARING (32X55X17)	1	
18	09285-39001	OIL SEAL (39X55X7)	1	
19	64511-15H00	SPROCKET, REAR (JT-43)	1	
20	08319-3110A	NUT	5	
21	65110-18H00	TIRE, REAR, 18X55 ZR17MC (TSW)	1	
22	43130-24A00	VALVE ASSY, WHEEL RM (TR412)	1	
23-1	55411-22H00	BALANCER, WHEEL NO.1	AR	10G
23-2	55412-22H00	BALANCER, WHEEL NO.2	AR	20G
23-3	55413-22H00	BALANCER, WHEEL NO.3	AR	30G

FIG.64

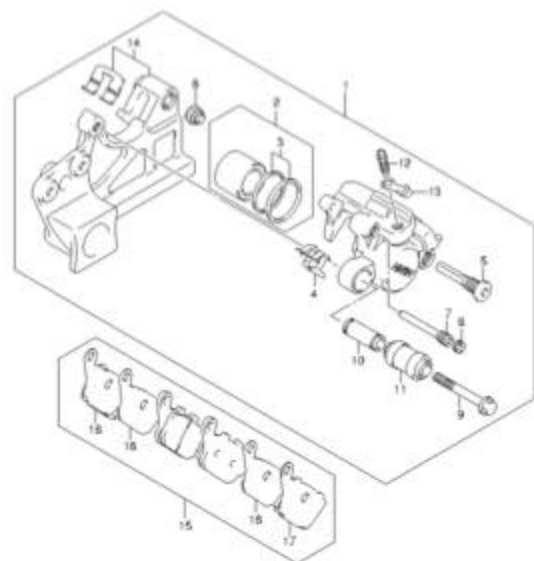
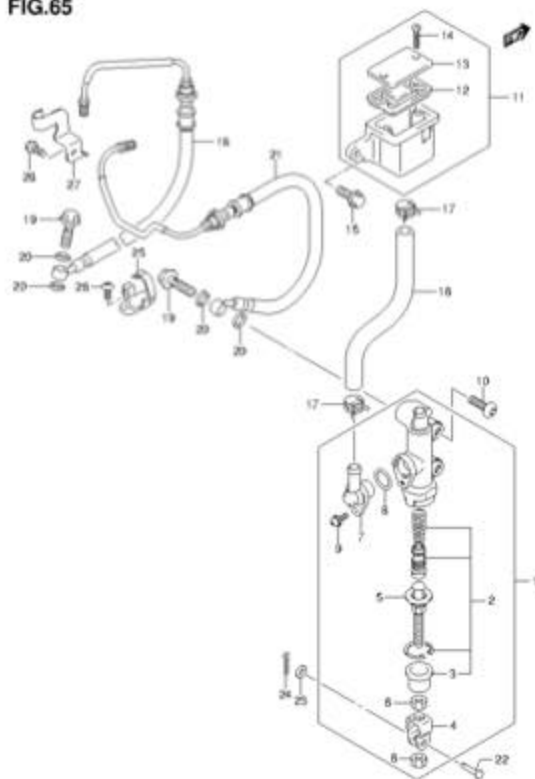


FIG.64 (1-G-2) REAR CALIPER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69100-39081-999	CALIPER ASSY, REAR	1	
2	69100-04810	PISTON SET	1	
3	69100-04820	SEAL SET, PISTON	1	
4	69115-09G00	SPRING, PAD	1	
5	59305-36E00	BOLT	1	
6	59303-14500	BOOT	1	
7	69141-40F00	PIN, HANGER	1	
8	59146-21E10	PLUG	1	
9	69182-04F00	BOLT	1	
10	69185-04F00	SLEEVE	1	
11	69186-04F00	BOOT	1	
12	59121-01A00	BLEEDER	1	
13	59122-46H00	CAP	1	
14	69150-36G50	BRACKET	1	
15	69100-16852	PAD & RETAINER SET	1	
16	69132-09G00	INSULATOR	2	
17	69133-16G00	RETAINER	1	
18	69134-16G00	RETAINER	1	

FIG.65



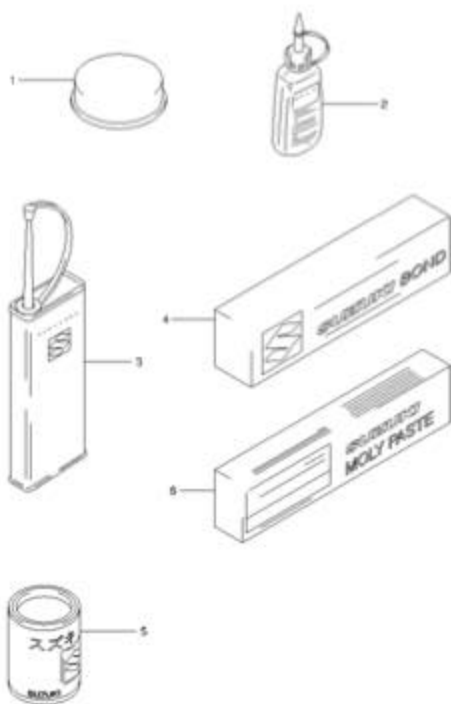
GSX1250FAL4_E99_395
REAR MASTER CYLINDER

FIG.65 (1-G-3) REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69600-17C20	CYLINDER ASSY, REAR MASTER	1	
2	69600-34820	PISTON / CUP SET	1	
3	69691-00A00	BOOT	1	
4	69692-44H00	YOK	1	
5	69670-48B00	ROD, PUSH	1	
6	69693-05A00	NUT	2	
7	69672-05A00	CONNECTOR	1	
8	69686-34Z00	O RING	1	
9	02112-7412A	SCREW	1	
10	09106-08167	BOLT (BX20)	2	
11	69740-38B21	TANK ASSY, REAR RESERVOIR	1	
12	59667-04700	DIAPHRAGM	1	
13	59669-05D00	CAP	1	
14	69689-04A00	SCREW	2	
15	01547-0612A	BOLT	1	
16	69731-31F00	HOSE, RESERVOIR TANK	1	
17	09401-13417	CLIP	2	
18	69200-17H00	HOSE ASSY, REAR BRAKE NO.1	1	
19	09360-10062	UNION	2	
20	09161-10009	WASHER (10X15X1.5)	4	
21	69400-18H00	HOSE ASSY, REAR BRAKE NO.2	1	
22	09200-06068	PIN (5X18.2)	1	
23	08322-0106A	WASHER	1	
24	04111-2015A	PIN	1	
25	61196-44H00	GUIDE, RR BRAKE HOSE	2	
26	02142-0616A	SCREW	2	
27	69266-38G00	CLAMP, RR BRAKE HOSE NO.2	1	
28	01547-0612A	BOLT	1	

GSX1250FAL4_E99

FIG.66



GSX1250FAL4_E99_366
OPTIONAL

FIG.66 (1-G-4) OPTIONAL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	99000-25110	SUZUKI PBC GREASE	1	20G
2-1	99000-32050	THREAD LOCK SUPER (1342)	1	50G
2-2	99000-32100	THREAD LOCK SUPER (1306)	1	50G
2-3	99000-32130	THREAD LOCK SUPER (1360)	1	50G
3	99000-32040	THREAD LOCK CEMENT	1	200G
4-1	99000-31140	SUZUKI BOND (12378)(BLACK)	1	100G
4-2	99000-31110	SUZUKI BOND (1215)	1	100G
5	99000-25030	SUZUKI SUPER GREASE	1	150G
6	99000-25140	SUZUKI MOLY PASTE	1	50G

GSX1250FAL4_E99

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		12140-18400	8-10	12892-05C00-125	11-13-2
		12151-07000	8-11	12892-05C00-130	11-13-3
		12160-18400	8-1	12892-05C00-135	11-13-4
		12163-24P10	8-2	12892-05C00-140	11-13-5
		12164-46E01-0A0	8-4-1	12892-05C00-145	11-13-6
	11105-18H10	12164-46E01-0B0	8-4-2	12892-05C00-150	11-13-7
	11115-17E70	12164-46E01-0C0	8-4-3	12892-05C00-155	11-13-8
	11117-18H00	12164-46E01-0D0	8-4-4	12892-05C00-160	11-13-9
	11131-18H00	12228-17E00-0A0	5-13-1	12892-05C00-165	11-13-10
	11141-18H00	12228-17E00-0B0	5-13-2	12892-05C00-170	11-13-11
	11143-32F00	12228-17E00-0C0	5-13-3	12892-05C00-175	11-13-12
	11170-18H10	12228-17E00-0D0	5-13-4	12892-05C00-180	11-13-13
	11173-18H00	12228-17E00-0E0	5-13-5	12892-05C00-185	11-13-14
	11191-27E90	12228-17E00-0F0	5-13-6	12892-05C00-190	11-13-15
	12105-18H10-0F0	12228-17E00-0G0	5-13-7	12892-05C00-195	11-13-16
	11241-18H00	12228-17E00-0H0	5-13-8	12892-05C00-200	11-13-17
	11301-18H20	12228-17E00-0I0	5-13-9	12892-05C00-205	11-13-18
	11317-18H00	12228-17E00-0J0	5-13-10	12892-05C00-210	11-13-19
	11318-18H00	12228-17E00-0K0	5-13-11	12892-05C00-215	11-13-20
	11319-32E50	12228-17E00-0L0	5-13-12	12892-05C00-220	11-13-21
	11321-18H00	12229-34E00-0A0	8-8-1	12931-18H00	11-6
	11323-18H00	12229-34E00-0B0	8-8-2	12931-17E51	11-9
	11329-20F00	12229-34E00-0C0	8-8-3	12932-32C00	11-11
	11335-18H10	12229-34E00-0D0	8-8-4	12933-17E30	11-10
	11345-18H20	12650-18H10	9-3	13101-18H00	3-16
	11346-18H00	12651-08H00	9-1	13102-18H01	9-19
	11348-18H00	12650-18H00-0F0	10-1	13165-18H00	10-24
	11351-18H20	12654-18H00-0F0	10-3	13268-48700	13-3
	11351-46H00	12656-18H00	10-4	13269-32E30	13-2
	11362-46H00	12681-26D01	10-5	13295-26D00	13-5
	11363-46H00	12686-18H00	10-8	13405-18H00	13-1
	11371-18H00	12710-18H00	11-1	13471-18H00	14-13
	11381-18H20	12720-18H00	11-2	13473-18H00	14-14
	11390-18H00	12741-17H10	11-3	13575-25G00	13-7
	11400-18H10	12760-18H00	12-1	13580-18H00	13-6
	11482-18H00	12771-18H00	12-2	13601-25G00	14-2
		12782-18H00	12-3	13602-25G00	14-3
	11483-18H00	12800-05H35	11-14	13695-02F00	13-8
		12810-18H00	12-4	13695-18H00	13-10
	11491-18H00	12814-34E00	12-5	13696-47A20	13-4
	11511-18H10	12831-35F00	12-7	13695-45H00	4-6
	11511-46G00	12833-17G00	12-8	13679-18H00	13-15
	11511-46G00	12834-48G00	12-6	13682-18H00	13-13
	11552-10C30	12837-24P10	12-8	13683-10F92	14-7
	11571-25D00	12837-27G00	5-8		14-10
	11571-33Z10		12-10		14-11
	12090-18H20	12891-18H00	11-5	13683-18H00	14-8
	12111-18H00-0F0	12892-05C00-120	11-13-1	13683-18H10	14-12

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
13685-02FA0	14-8	15722-25G00	14-6	17910-18H10	21-30
	13-14	15731-18H00	14-1	17931-02FA0	21-31
	13-16	15810-18H10	18-19	17961-18H00	21-34
	13-19	16310-18H00	7-18	17962-18H10	21-33
	13-11	16321-01H00	7-13	18117-18H01	13-9
	13-12	16331-18H00	7-14	18213-18H10	16-17
	13-11	16390-18H00	7-10	18460-35F30	22-1
	13-2	16440-24F00	7-19	18461-18H00	22-5
	15-4	16461-18H00	17-5	18471-18H00	22-6
	15-8	16471-18H00	17-6	18510-29G20	22-4
13780-18H00	15-5	16491-33E00	7-12	18531-18H00	22-2
	3-20	16510-07J00	17-8	18711-18H00	22-7
	3-21	16520-18H00	7-21		
	15-14	16591-02F00	17-3		
	15-7	16990-18H00	17-1		
	15-8	17400-18H00	19-1		
	15-10	17415-18H00	19-9		
	15-13	17432-07G00	19-7		
	22-8	17435-33A00	19-10		
	15-3	17481-01H00	19-6		
13810-18H00	15-16	17470-02F10	19-5	21200-18H20	23-1
	15-1	17491-01H00	19-2	21253-01H10	23-2
	5-9	17511-41G00	19-3	21410-18H00	23-7
	16-2	17662-18H00	21-25	21412-18H00	23-8
	16-7	17698-18H00	21-27	21413-18H00	23-9
	16-16	17670-26G00	21-29	21414-25F00	23-16
	16-4	17695-48E00	20-18	21441-24F10	23-13
	16-5	17699-48E00	20-19	21441-24F00	23-11
	16-1	17715-18H10	20-1	21442-24F00	23-12
	16-14	17730-14G00	21-1	21451-24F00	23-14
15112-05H00	16-12	17745-18H10	20-8	21451-24F10	23-15
	16-11	17750-18H10	20-9	21462-18H00	23-16
	16-5	17771-18H00	20-10	21471-24F00	23-17
	16-6	17781-18H10	20-2	21472-24F00	23-18
	16-7	17791-18H00	21-2	23110-18H00	23-23
	16-10	17800-18H10	20-3	23111-42P00	23-24
	16-8	17800-18H20	20-4	23121-31E20	23-25
	16-13	17802-14F00	20-5	23160-18H10	23-29
	16-17	17851-18H10	21-4	23163-05A00	23-30
	16-3	17852-18H10	21-5	23164-05A00	23-31
15240-18H00	16-2	17853-18H00	21-7	24120-18H10	24-1
	16-15	17854-18H00	21-8	24127-18H00	24-2
	16-16	17855-18H10	21-13	24131-18H20	24-23
	16-4	17857-18H00	21-19	24221-18H10	24-3
	16-8	17858-18H00	21-20	24231-18H00	24-4
	16-23	17859-18H00	21-23	24251-18H00	24-5
	15-22	17861-18H00	21-10	24252-35F00	24-6
	16-4	17863-18H00	21-11	24261-18H00	24-7
	14-5	17880-18H00	21-16	24262-35F10	24-8
	14-15	17890-18H00	21-6	24311-18H00	24-24

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
24312-02F00	24-25	31261-18H00	28-6	35716-38G00	33-9
24321-18H00	24-26	31800-38G10	28-1		34-9
24322-02F01	24-29	31861-38G00	28-2	35716-48B21	33-4
24331-18H00	24-32	32101-18H00	27-1		34-4
24332-48H00	24-33	32102-18H00	27-2	35716-38G00	33-5
	24-37	32800-47H02	28-5		34-5
24333-02F00	24-34	32830-18H10	28-4	35736-48B21	33-7
24341-18H00	24-36	32830-18H02	28-7		34-7
24351-18H00	24-39	32830-18H03	28-17	35795-42E06	34-6
24361-18H00	24-40	33410-47H02	28-15	35795-48B21	33-5
24741-18H10	24-21	33610-14G11	28-1	35910-41G00	33-16
24751-18H00	24-18	33624-18H10	28-15	35910-41G00	33-18
24770-18H10	24-19	33624-27G00	29-5	35912-41G01	33-19
25211-01H01	25-1	33650-16G00	29-2		34-17
25231-01H01	25-2	33652-36G02	42-11	35913-41G00	33-21
25310-18H00	25-6	33652-38A10	28-18		34-19
25312-42F01	25-6	33652-41G00	31-13	35917-41G00	33-20
25350-06G00	25-11	33652-41G00	31-14		34-18
25355-48H00	25-12	33652-47H00	49-3	35927-29F20	34-14
25381-13E30	25-7	33610-18H00	28-14	35927-36G00	33-14
25411-27A00	25-3	33820-18H10	29-4	35930-14A11	31-10
25510-18H00	25-15	33860-18H10	29-6	35970-14A20	33-26
25512-06G10	25-16	33960-08G10	28-19	36116-29G01	31-4
25518-01H00	25-17	34111-17H00	30-4	36610-18H00	35-1
25519-01H00	25-18	34120-18H00	30-1	36616-29F00	35-6
25520-18H00	25-27	34124-39G00	30-3	36616-43A10	35-19
25525-25A10	25-29	34150-17H00	30-2	36620-17H00	35-7
25526-47G00	25-28	34360-35F00	30-5	36654-06G00	35-9
	25-38	34810-18H00	40-27	36851-18H00	35-18
25900-18H00	25-37	34861-39G01	30-8	36859-17H00	35-9
25917-18H00	25-32	34900-47H00	30-9	37000-40H00	35-20
25952-20C00	25-39	35100-41G01-899	31-1	37100-18H00	35-21
25971-01G11	25-19	35179-41G30	31-2	37146-32B00	35-31
27510-21A40	24-45	35179-41G30	31-3	37200-38G00	36-1
27531-18H00	24-46	35601-38G10	32-1	37400-18H12	36-3
27900-24F20-120	24-49	35602-38G10	32-5	37730-18H02	25-40
27920-24F20	24-50	35603-29F00	32-12	37740-24A00	35-23
		35604-29F00	32-16	37820-33D10	7-6
		35612-29F00	32-2	37822-33D00	7-9
			32-17	37940-25D00	35-25
		35629-18G00	32-10	38950-17H10	35-27
		35629-31F40	32-20	38910-03F00	32-22
		35632-29F00	32-6	38740-24X50	35-29
			32-13		35-30
		35710-39G41	34-1		
		35710-38G51	33-1		
		35712-39G40	34-2		
		35712-38G50	33-2		
		35713-38G00	33-11		
			34-11		

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
41100-18H10-YH0	37-1	45148-42F00	51-7	51147-48130	53-12
41931-18H10	37-7	45148-45330	40-9		53-34
41932-27E00	37-8	45213-42F00	51-10	51148-31030	53-11
41941-18H00	37-4	45220-47H00	51-19		53-33
41942-18H00-YH0	37-12	45280-33A00	51-21	51152-07J00	53-3
42100-18H00	38-1	45288-14F00	51-23		53-25
42191-18H00	38-3	45288-11F00	51-24	51163-47H00	53-5
42192-18H00	38-5	45290-42F02	51-9		53-27
42310-07J00	38-9	45300-38G11-H06	51-6	51166-27E30	53-46
42321-03F00	38-13	45410-38G03-291	51-13	51166-38A40	54-5
42550-49G00	37-14	45413-38G00	51-14	51168-17C30	53-4
43111-38G00	38-14	45413-38G00	51-15		53-26
43130-24A00	53-13	45500-18H00-YB0	52-1-1	51171-07J20	53-14
	63-22	45500-18H00-YUF	52-1-2		53-36
43261-17C00	38-19	45500-18H00-YVB	52-1-3	51172-17C00	53-18
43511-38G00	39-1	45516-42F00	52-2		53-40
43511-44G00	39-9	45517-16G00	52-3	51173-27G00	53-7
43521-38G00	39-2	46211-32F10-YB0	52-16-1		53-29
43521-44G00	39-10	46211-32F10-YU0	52-16-2	51176-12C10	53-16
43530-18H00	39-4	46211-32F10-YVR	52-16-3		53-38
43534-44G00	39-31	46316-31F00	52-17	51185-31E00	53-21
43536-44G00	39-15	46317-31F00	52-18		53-43
43540-18H00	39-7	47111-38G02-YAP	41-1	51186-17C00	53-15
43550-44G00	39-14	47161-10C00	52-4		53-37
	39-30		52-5	51189-14D00	53-18
43560-30C00	38-16	47163-10F40	40-16		53-41
43576-07G01	38-18	47191-22C00	41-3	51195-31E00	53-10
43585-18G00	47-19	47211-38G03-YAP	41-2		53-32
43585-38G01	37-2	47410-38G01	42-4	51201-32F00	53-46
43611-44G00	39-23	47430-18H02	42-1	51211-49G00	54-5
43621-44G00	39-24	48128-14F40	48-7	51321-10F00	54-13
43611-18H10	39-19		52-6	51329-27E30	54-4
43616-01H02	39-28			51363-38A01	54-17
43621-18H00	39-20			51364-49G00	54-16
44100-18H01-YB0	40-1-1			51365-49G00	54-9
44100-18H01-YU0	40-1-2			51410-32F10	54-1
44100-18H01-YVB	40-1-3			51482-44H00	54-21
44141-38G00	40-11			51506-38B00	53-6
44200-16H00	40-3				53-28
44420-18H10	40-20			51631-31F00	54-20
44425-09G00	40-22	51193-07J20	53-1	51643-40J02	54-19
44460-07J10	40-21	51194-07J20	53-23	51644-12C00	54-2
44511-27C00	40-6	51119-07J00	53-9	51761-62J00	58-11
44534-24F00	47-16			51827-27E00	53-17
44541-31F00	40-10	51117-17C00	53-22		53-39
44541-38G00	40-18			51834-17C00	53-20
44894-24A00	41-4	51121-07J00	53-9		53-42
45100-38G13-CKD	51-1			52110-07J20	53-13
45149-21G00	40-15	51131-07J00	53-2		53-36
45149-38G01	51-3	51141-07J20	53-24	53110-38G10-YB0	43-1-1

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
53110-38G10-YUF	43-1-2	58621-18400	44-18	59575-02FA0	60-11
53110-38G10-YVB	43-1-3	58622-38G00	44-19		59-9
53120-38G00	43-3	58631-38G00	44-16		60-12
54111-48G10-019	55-1-1	59100-39F00-999	57-1	59800-32B10	60-2
54111-48G10-20H	55-1-2	59101-39F10	57-19	59890-32F11	60-1
54162-27G00	55-5	59121-01A00	23-32	59896-23H00	60-3
	63-7		64-12	59871-32F00	60-4
54711-49G00	55-7	59121-18410	57-8	59892-06A00	60-5
54712-41G10	55-8		57-17	59910-18A00	60-16
54731-49G00	55-2	59122-01A00	23-33	59915-49G00	60-22
54751-49G00	55-11	59122-46A00	64-13	59921-49G00	60-19
55110-18H00	55-12	59141-40F50	57-4		
55156-46G10	57-9		57-13		
	57-18	59145-18G00	57-5		
55411-22H00	55-14-1		57-14		
	63-23-1	59146-21E10	64-8		
55412-22H00	55-14-2	59151-39F00	57-15		
	63-23-2	59152-39F00	57-6		
55413-22H00	55-14-3	59153-22G00	57-7		
	63-23-3		57-16		
55810-18H10	56-1	59200-18H00	58-8	61000-49G00	61-1
55990-49G00	56-2	59210-44G11	55-9	61124-33E00	61-6
55991-10G00	56-3	59240-46H00	58-1	61196-44H00	65-25
55992-10G00	56-4	59251-18H00	58-4	61211-31E00	61-8
55993-10G00	56-5	59259-36G00	58-2	61251-31E00	61-5
55997-38G01	56-6	59300-34H11	57-2	61273-49G10	61-11
55710-49G01	56-9		57-11	61282-31E00	61-4
56111-49G00	44-1	59300-34H21	57-3	61311-27E20	61-13
56200-38G22	44-2		57-12	61445-40F20	61-17
56211-17G00	54-7	59300-39F00-999	57-10	61446-40F30	61-18
56221-49G00	54-8	59303-14G02	64-6	62100-07J00-17U	62-15
56245-49G00	54-11	59305-36G00	64-5	62900-32B60	62-1
56272-10G00	44-7	59400-18H00	58-9	62821-33D10	62-9
56272-18G00	44-4	59440-18H10	58-3	62626-33D00	62-8
56273-10G10	44-8	59480-07J00	58-4		62-13
56276-17D00	44-5	59500-46H00	58-5	62641-32F00	62-12
56321-49G00	54-10	59600-10G20	59-1	62668-42A02	62-6
56330-18H00	44-9	59600-45H00	59-2	62684-01D00	62-5
56990-18H00	44-10	59664-32F00	59-10	62684-40A10	62-11
57110-28G01-291	45-1		60-10	63111-38G01-SPK	46-1
57211-22D01-291	45-7	59666-44G00	59-3	63131-10F00	35-32
57300-10G32	45-2	59667-04F00	55-12	64111-49G10-019	63-1-1
57431-17H02	45-3	59667-89A00	59-4	64111-49G10-20H	63-1-2
	45-9		60-4	64311-19H00	63-19
57499-14J01	45-6	59669-41C00	59-5	64910-44G00	63-5
57465-17C00	45-6		60-7	64915-44G00	63-6
57500-24F22	45-8	59669-05G00	55-13	64711-49G00	63-9
57500-02FA0	45-11	59669-10G20	59-6	64731-49G00	63-14
58300-18H30	44-15		60-8	64733-35F00	63-10
58300-18H60	44-14	59671-36G00	59-8	64741-49G00	63-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
64751-49G00	63-11	69993-05A00	65-6	90000-25110	66-1
65110-18H00	63-21	69731-31F00	65-16	90000-25140	66-5
65710-38G00	56-11	69740-38B21	65-11	90000-31110	66-4-2
65731-38G00	56-14			90000-31140	66-4-1
68111-18G20	60-2			90000-32040	66-3
68151-44G00-12Y	43-2			90000-32050	66-2-1
68161-18G20-FBK	52-8-1			90000-32100	66-2-2
68161-18G20-HFK	52-8-2			90000-32130	66-2-3
68171-18G20-FBK	52-8-1			90000-69A91	11-15
68171-18G20-HFK	52-8-2			90011-18H73-01A	50-5-1
68241-04G00-000	49-5	94410-17H00-YB0	47-1-1	96011-18H73-029	50-5-2
68261-01H00-019	52-7-1	94410-17H00-YUF	47-1-2	96011-18H73-066	50-5-3
68261-01H00-YD8	52-7-2	94410-17H00-YVB	47-1-3		
68261-24F10-019	47-2-2	94412-17H00	47-21		
68261-29F00	48-8	94413-17H00	47-22		
68319-29F00	50-1-1	94421-17H00	47-17		
68319-29F50	50-1-2	94423-10G11	42-2		
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09482-00516	3-15-1				
09482-00528	3-15-3				
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SUZUKI MOTOR CORPORATION
Technical Readiness Group, Quality Administration Department
300 Takatsuka, Minami, Hamamatsu, Japan

Reprint Prohibited

SUZUKI MOTOR CORPORATION

PRINTED IN JAPAN

9900B-30819-000
